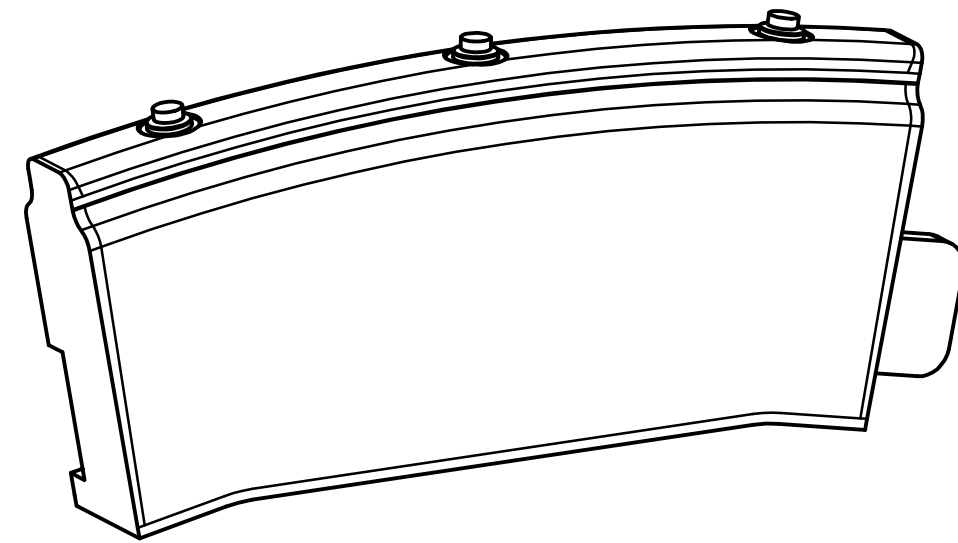
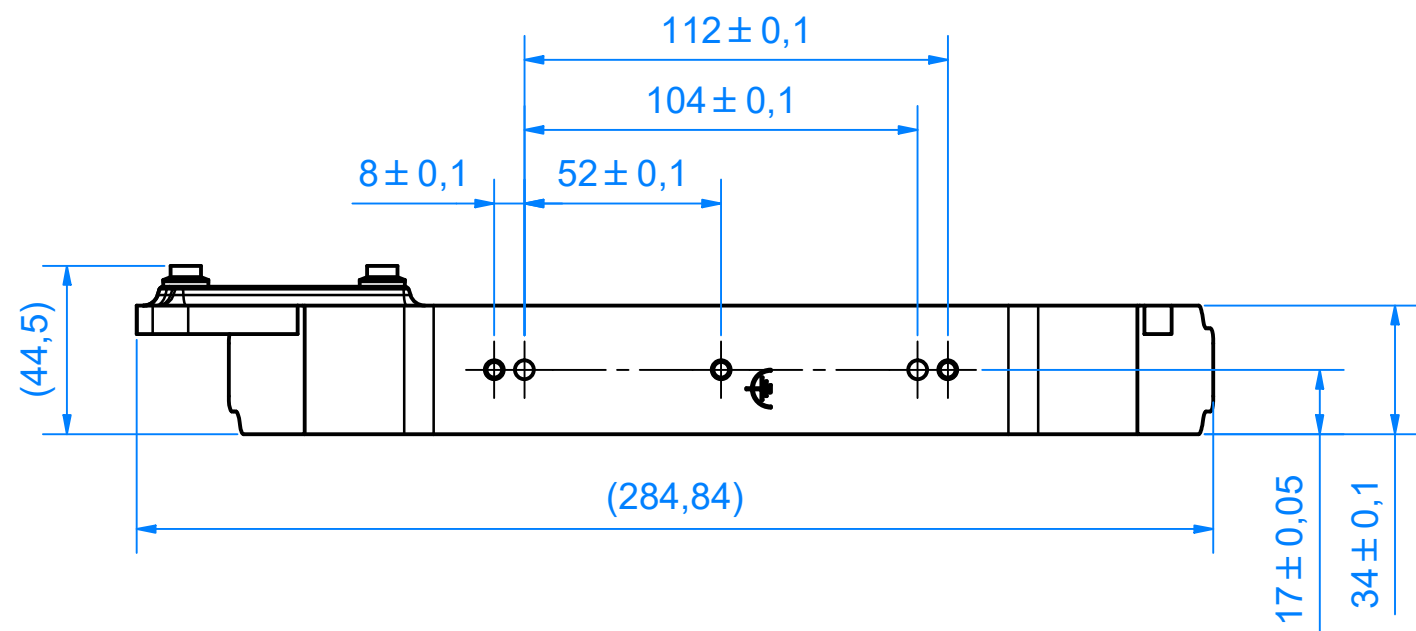
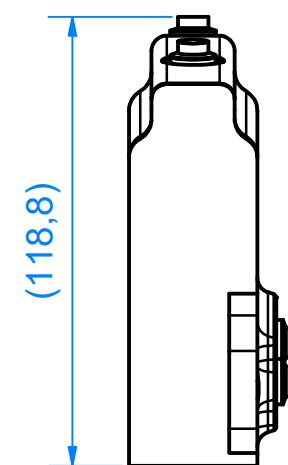
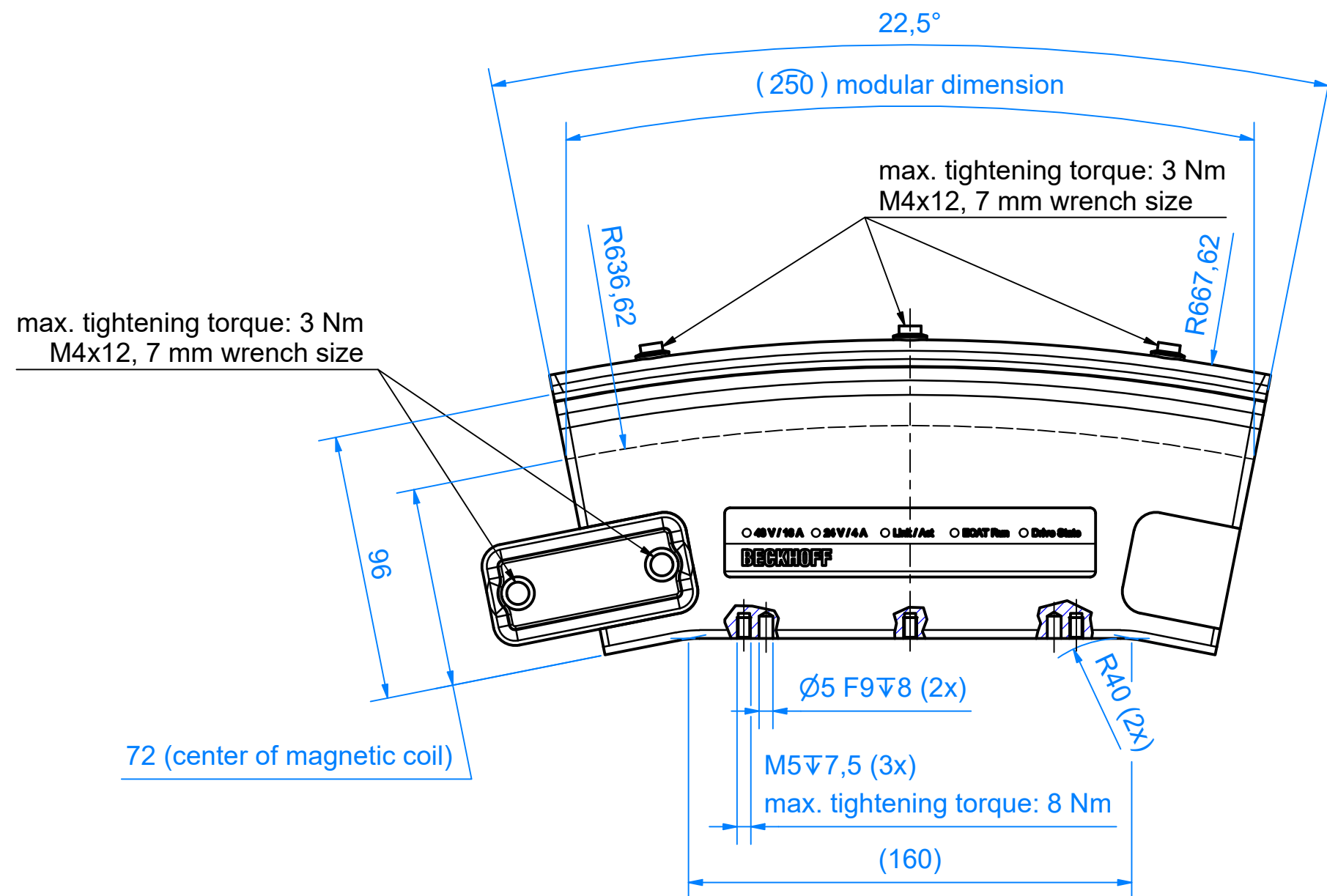
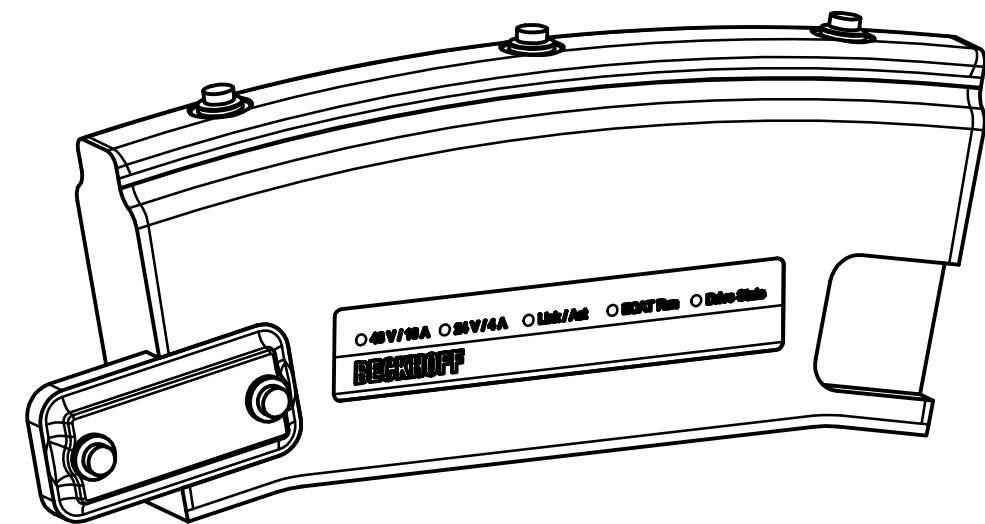




ISO ( 1 : 2 )

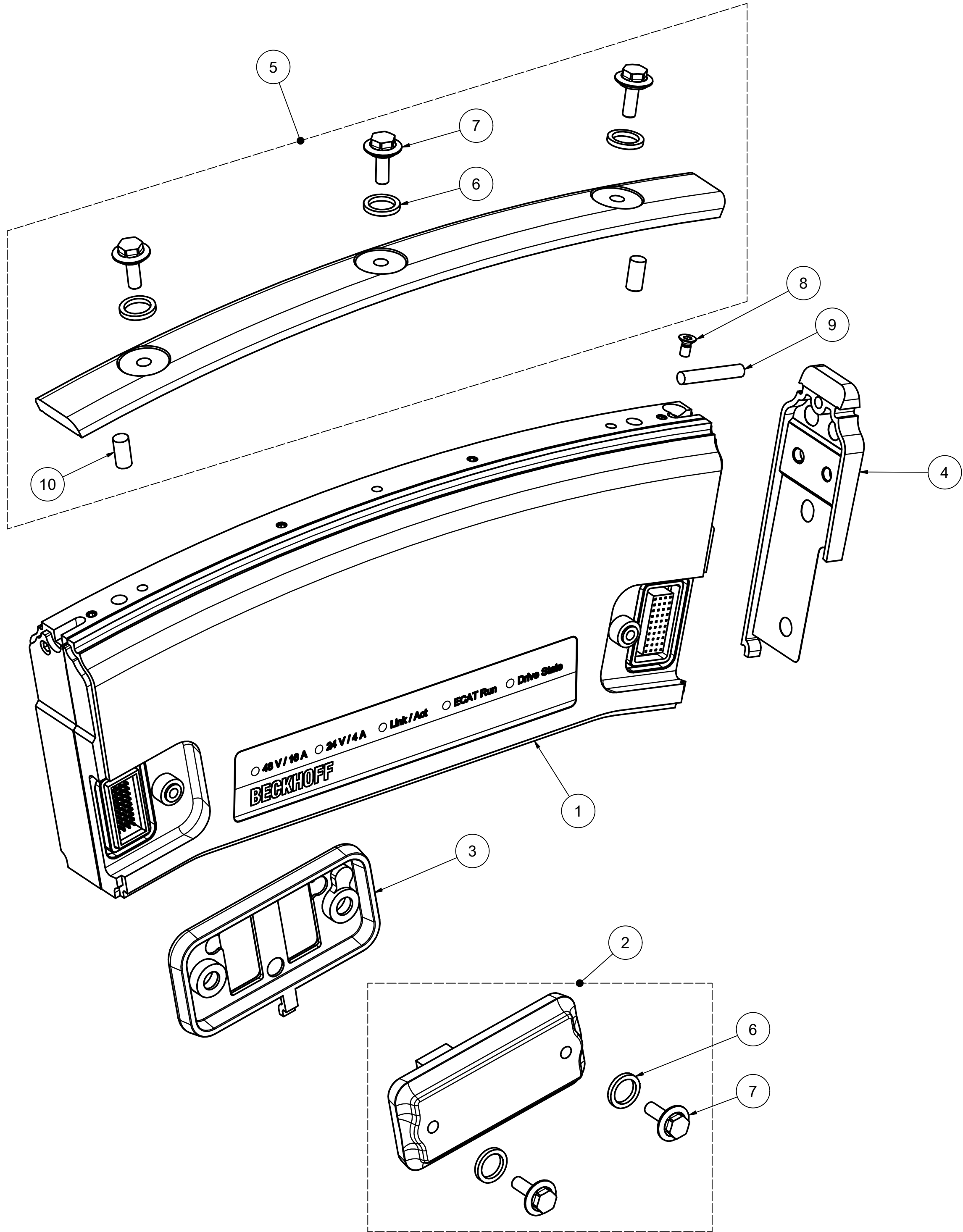


Take missing dimensions from the 3D-model  
The drawing and the 3D-model show simplified geometry

|                                                         |                                    |                                    |                          |
|---------------------------------------------------------|------------------------------------|------------------------------------|--------------------------|
| Bezeichnung / description                               |                                    | Abteilungskennzeichen / depart ID  |                          |
| Motormodul XTS HD 22,5° Kurve, 250 mm, externer Mover   |                                    | XTS                                |                          |
| motor module XTS HD 22,5° curve, 250 mm, external mover |                                    | Dokumentennummer / document number |                          |
| ATH2020-0250-0002                                       |                                    |                                    |                          |
| ISO 128                                                 | Maßeinheit<br>dimension            | Maßstab<br>scale                   | Blattgröße<br>sheet size |
| mm                                                      | 1 : 2                              | A2                                 | 1 / 2                    |
| Revision                                                | Projektbezeichnung<br>project name | Datum<br>date                      |                          |
| 00                                                      | XTS HD                             | 13.11.2025                         |                          |

Copyright reserved to ISO 16916  
The property and copyright of this drawing remains the company Beckhoff Automation GmbH & Co. KG.  
It is entrusted to you as the recipient for personal use only. Without a written permission from Beckhoff Automation GmbH & Co. KG  
this may not be copied and reproduced, or sent and made accessible to third parties, especially competitors.  
Doing so is liable to pay compensation.

Copyright reserved to ISO 16916  
Das Eigentums- und Urheberrecht an dieser Zeichnung verbleibt der Firma Beckhoff Automation GmbH & Co. KG. Sie sind Ihnen als  
Empfänger nur zum persönlichen Gebrauch anvertraut. Ohne eine schriftliche Genehmigung der Firma Beckhoff Automation GmbH & Co. KG  
darf diese nicht kopiert und vervielfältigt und auch nicht dritten Personen, insbesondere Wettbewerbern, mitgeteilt oder zugänglich gemacht werden.  
Ein Zuwiderhandeln verpflichtet zum Schadensersatz.



| Bill of Material ATH2020-0250-0002 |                                                                            |              |
|------------------------------------|----------------------------------------------------------------------------|--------------|
| Pos.                               | Description                                                                | Spare Part   |
| 1                                  | Stainless Steel Motor Module ATH2020-0250                                  | ZXH2020-0250 |
| 2                                  | Cap with Electrical Interface incl. Screws and Sealings                    | ZXH9999-0020 |
| 3                                  | Sealing of Electrical Interface                                            | ZXH9999-0032 |
| 4                                  | Sealing between Motor Modules for Non Beckhoff Rails                       | ZXH9999-0031 |
| 5                                  | Cover for Rail Interface 22,5° Curve incl. Screws, Dowel Pins and Sealings | ZXH9999-0053 |
| 6                                  | Sealing 12 x 9                                                             | ZXH9999-0036 |
| 7                                  | Screw M4x12 HD                                                             | ZXH9999-0011 |
| 8                                  | Countersunk Screw M3x6                                                     |              |
| 9                                  | Dowel Pin D4x24 m6                                                         |              |
| 10                                 | Dowel Pin D5x10 m6                                                         |              |

|                                                         |                               |                                              |                                |
|---------------------------------------------------------|-------------------------------|----------------------------------------------|--------------------------------|
| Bezeichnung / description                               |                               | Abteilungskennzeichen / depart ID            |                                |
| Motormodul XTS HD 22,5° Kurve, 250 mm, externer Mover   |                               | XTS                                          |                                |
| motor module XTS HD 22,5° curve, 250 mm, external mover |                               | Dokumentennummer / document number           |                                |
| ATH2020-0250-0002                                       |                               |                                              |                                |
| ISO 128                                                 | Maßeinheit<br>dimension<br>mm | Maßstab<br>scale<br>1 : 1                    | Blattgröße<br>sheet size<br>A2 |
|                                                         |                               |                                              | Blatt<br>sheet<br>2 / 2        |
| Revision                                                | 00                            | Projektbezeichnung<br>project name<br>XTS HD | Datum<br>date<br>13.11.2025    |