

Documentation | EN

EJ110x-00xx

EtherCAT plug-in module, EtherCAT Coupler

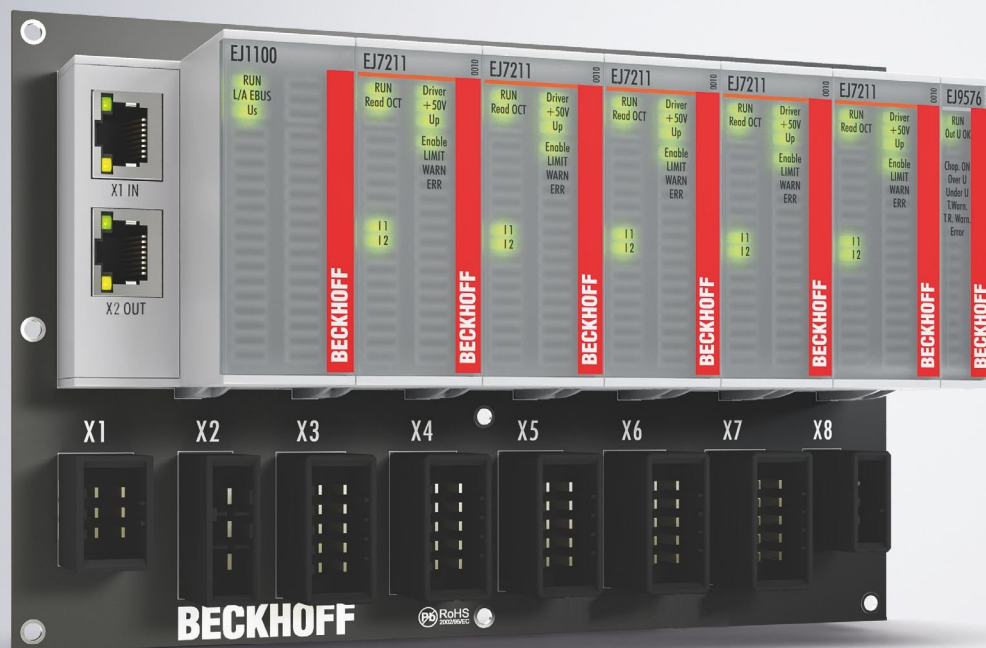


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1 Foreword

1.1 Product overview - EtherCAT Couplers

[EJ1100](#) [[▶ 19](#)]

EtherCAT Coupler

[EJ1101-0022](#) [[▶ 19](#)]

EtherCAT Coupler with external RJ45 sockets and ID switch

1.2 Notes on the documentation

Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.

It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.

The qualified personnel is obliged to always use the currently valid documentation.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

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1.3 Safety instructions

Safety regulations

Please note the following safety instructions and explanations!

Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

Exclusion of liability

All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

Signal words

The signal words used in the documentation are classified below. In order to prevent injury and damage to persons and property, read and follow the safety and warning notices.

Personal injury warnings

DANGER

Hazard with high risk of death or serious injury.

WARNING

Hazard with medium risk of death or serious injury.

CAUTION

There is a low-risk hazard that could result in medium or minor injury.

Warning of damage to property or environment

NOTICE

The environment, equipment, or data may be damaged.

Information on handling the product



This information includes, for example:
recommendations for action, assistance or further information on the product.

1.4 Intended use

WARNING

Caution - Risk of injury!

EJ components may only be used for the purposes described below!

1.5 Signal distribution board

NOTICE

Signal distribution board

Make sure that the EtherCAT plug-in modules are used only on a signal distribution board that has been developed and manufactured in accordance with the [Design Guide](#).

1.6 Documentation issue status

Version	Comment
2.1.0	• Update chapter <i>Introduction</i> • Update Technical data • Update chapter <i>Installation of EJ modules</i> • Update structure
2.0	• Update chapter <i>EJ1101-0022 – Technical data</i> • Update chapter <i>ID-Switch</i> • Update chapter <i>Network interface</i> • Update chapter <i>Power supply and potential groups</i> • Update structure
1.9	• Update chapter <i>Product description</i> • Update chapter <i>Installation of EJ modules</i>
1.8	• Update structure
1.7	• Update chapter <i>Marking of EtherCAT plug-in modules</i> • Update Technical data • Update chapter <i>EJ1101-0022 - Pinout</i> • Chapter <i>Power supply and potential groups</i> added • Chapter <i>Disposal</i> added
1.6	• New Title page • Update Technical data • Chapters <i>Basics communication</i>, <i>TwinCAT Quick Start</i>, <i>TwinCAT development environment</i> and <i>General Notes - EtherCAT Slave Application</i> replaced by references in the chapter <i>Guide through documentation</i> • Update chapter <i>Pinout</i> • Update structure • Update revision status
1.5	• Correction chapter <i>Network interface</i>
1.4	• Update chapter <i>Pinout</i>
1.3	• Note <i>Signal distribution board</i> added • Chapter <i>Version identification of EtherCAT devices</i> replaced by chapter <i>Marking of EtherCAT plug-in modules</i> • Chapter <i>Network interface</i>, <i>ID-Switch</i> and <i>Status LEDs</i> added • Update chapter <i>Technical data</i>
1.2	• Chapter <i>Intended use</i> added • Update Technical data • Update chapter <i>Pinout</i> • Update chapter <i>Installation of EJ modules</i> • Update structure
1.1	• Update <i>EJ1101-0022 - Pinout</i>
1.0	• First publication for EJ110x-00xx

1.7 Guide through documentation

NOTICE



Further components of documentation

This documentation describes device-specific content. It is part of the modular documentation concept for Beckhoff I/O components. For the use and safe operation of the device / devices described in this documentation, additional cross-product descriptions are required, which can be found in the following table.

Title	Description
EtherCAT System Documentation (PDF)	• System overview • EtherCAT basics • Cable redundancy • Hot Connect • EtherCAT devices configuration
Design Guide EJ8xxx - Signal distribution board for standard EtherCAT plug-in modules (PDF)	Notes on the design of a signal distribution board for standard EtherCAT plug-in modules. • Requirements for the signal distribution board • Backplane mounting guidelines • Module placement • Routing guidelines
Infrastructure for EtherCAT/Ethernet (PDF)	Technical recommendations and notes for design, implementation and testing
Software Declarations I/O (PDF)	Open source software declarations for Beckhoff I/O components

The documentations can be viewed at and downloaded from the Beckhoff website (www.beckhoff.com) via:

- the “Documentation and Download” area of the respective product page,
- the [Download finder](#),
- the [Beckhoff Information System](#).

If you have any suggestions or proposals for our documentation, please send us an e-mail stating the documentation title and version number to: documentation@beckhoff.com

1.8 Marking of EtherCAT plug-in modules

Designation

A Beckhoff EtherCAT device has a 14-digit **technical designation**, made up as follows (e.g. EJ1008-0000-0017)

- **Order identifier**
 - family key: EJ
 - product designation: The first digit of product designation is used for assignment to a product group (e.g. EJ2xxx = digital output module).
 - Version number: The four digit version number identifies different product variants.
- **Revision number:**
It is incremented when changes are made to the product.

The Order identifier and the revision number are printed on the side of EtherCAT plug-in modules (s. following illustration (A and B)).

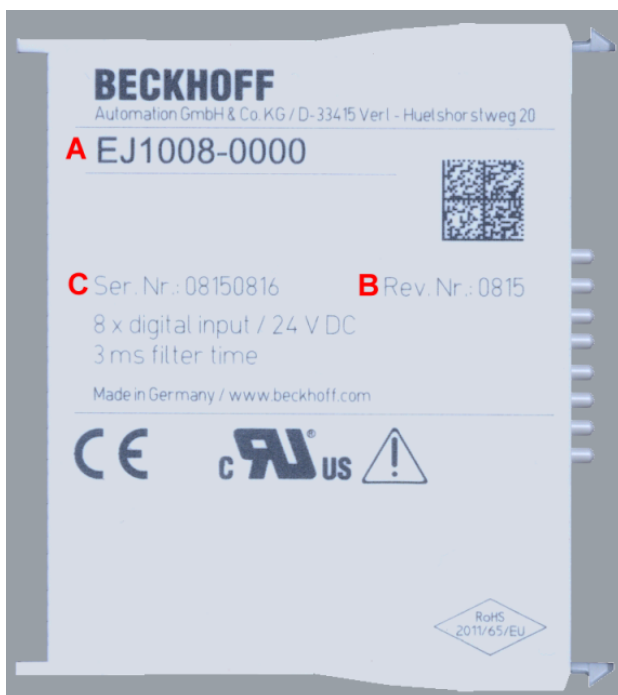


Fig. 1: Order identifier (A), Revision number (B) and serial number (C) using the example of EJ1008

Product group	Example		
	Product designation	Version	Revision
EtherCAT Coupler EJ11xx	EJ1101	-0022 (Coupler with external connectors, power supply module and optional ID switches)	-0016
Digital input modules EJ1xxx	EJ1008 8-channel	-0000 (basic type)	-0017
Digital output modules EJ2xxx	EJ2521 1-channel	-0224 (2 x 24 V outputs)	-0016
Analog input modules EJ3xxx	EJ3318 8-channel thermocouple	-0000 (basic type)	-0017
Analog output modules EJ4xxx	EJ4134 4-channel	-0000 (basic type)	-0019
Special function modules EJ5xxx, EJ6xxx	EJ6224 IO-Link master	-0090 (with TwinSAFE SC)	-0016
Motion modules EJ7xxx	EJ7211 servomotor	-9414 (with ECT, STO and TwinSAFE SC)	-0029

Notes

- The elements mentioned above result in the **technical designation**. EJ1008-0000-0017 is used in the example below.
- EJ1008-0000 is the **order identifier**, in the case of “-0000” usually abbreviated to EJ1008.
- The **revision** -0017 shows the technical progress, such as the extension of features with regard to the EtherCAT communication, and is managed by Beckhoff.
In principle, a device with a higher revision can replace a device with a lower revision, unless specified otherwise, e.g. in the documentation.
Associated and synonymous with each revision there is usually a description (ESI, EtherCAT Slave Information) in the form of an XML file, which is available for [download](#) from the Beckhoff web site.
- The product designation, version and revision are read as decimal numbers, even if they are technically saved in hexadecimal.

Serial number

The serial number for EtherCAT plug-in modules is usually the 8-digit number printed on the side of the module (see following illustration C). The serial number indicates the configuration in delivery state and therefore refers to a whole production batch, without distinguishing the individual modules of a batch.

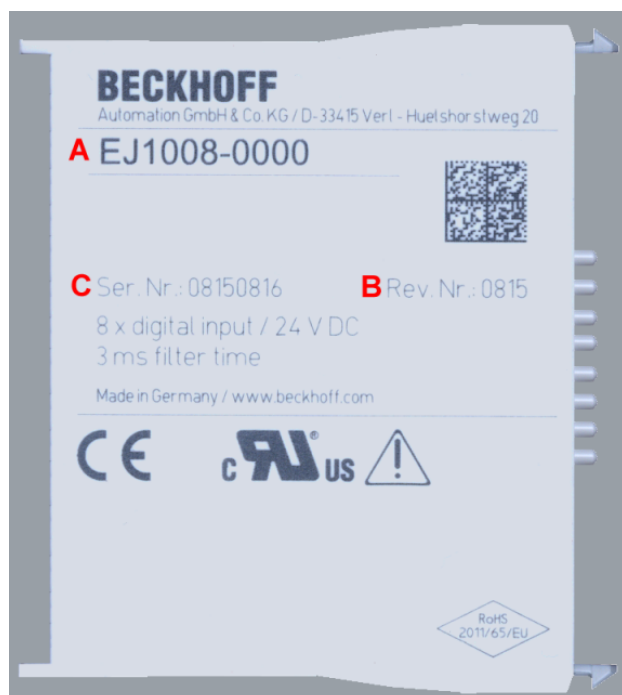


Fig. 2: Order identifier (A), revision number (B) and serial number (C) using the example of EJ1008

Serial number	Example serial number: 08 15 08 16
KK - week of production (CW, calendar week)	08 - week of production: 08
YY - year of production	15 - year of production: 2015
FF - firmware version	08 - firmware version: 08
HH - hardware version	16 - hardware version: 16

1.8.1 Beckhoff Identification Code (BIC)

The **Beckhoff Identification Code (BIC)** is increasingly being applied to Beckhoff products to uniquely identify the product. The BIC is represented as a Data Matrix Code (DMC, code scheme ECC200), the content is based on the ANSI standard MH10.8.2-2016.



Fig. 3: BIC as data matrix code (DMC, code scheme ECC200)

The BIC will be introduced step by step across all product groups.

Depending on the product, it can be found in the following places:

- on the packaging unit
- directly on the product (if space suffices)
- on the packaging unit and the product

The BIC is machine-readable and contains information that can also be used by the customer for handling and product management.

Each piece of information can be uniquely identified using the so-called data identifier (ANSI MH10.8.2-2016). The data identifier is followed by a character string. Both together have a maximum length according to the table below. If the information is shorter, it shall be replaced by spaces. The data under positions 1-4 are always available.

The following information is contained:

Item no.	Type of information	Explanation	Data identifier	Number of digits incl. data identifier	Example
1	Beckhoff order number	Beckhoff order number	1P	8	1P 072222
2	Beckhoff Traceability Number (BTN)	Unique serial number, see note below	S	12	S BTNk4p562d7
3	Article description	Beckhoff article description, e.g. EL1008	1K	32	1K EL1809
4	Quantity	Quantity in packaging unit, e.g. 1, 10, etc.	Q	6	Q 1
5	Batch number	Optional: Year and week of production	2P	14	2P 401503180016
6	ID/serial number	Optional: Present-day serial number system, e.g. with safety products	51S	12	51S 678294104
7	Variant number	Optional: Product variant number on the basis of standard products	30P	12	30P F971 , 2*K183
...					

Further types of information and data identifiers are used by Beckhoff and serve internal processes.

Structure of the BIC

Example of composite information from items 1 - 4 and with the above given example value on position 6. The data identifiers are marked in bold font for better display:

1P072222**S**BTNk4p562d7**1K**EL1809 **Q**1 **51S**678294

Accordingly as DMC:



Fig. 4: Example DMC **1P**072222**S**BTNk4p562d7**1K**EL1809 **Q**1 **51S**678294

BTN

An important component of the BIC is the Beckhoff Traceability Number (BTN, item no. 2). The BTN is a unique serial number consisting of eight characters that will replace all other serial number systems at Beckhoff in the long term (e.g. batch designations on IO components, previous serial number range for safety products, etc.). The BTN will also be introduced step by step, so it may happen that the BTN is not yet coded in the BIC.

NOTICE

This information has been carefully prepared. However, the procedure described is constantly being further developed. We reserve the right to revise and change procedures and documentation at any time and without prior notice. No claims for changes can be made from the information, illustrations and descriptions in this information.

1.8.2 Electronic access to the BIC (eBIC)

Electronic BIC (eBIC)

The Beckhoff Identification Code (BIC) is applied to the outside of Beckhoff products in a visible place. If possible, it should also be electronically readable.

The interface that the product can be electronically addressed by is crucial for the electronic readout.

K-bus devices (IP20, IP67)

Currently, no electronic storage or readout is planned for these devices.

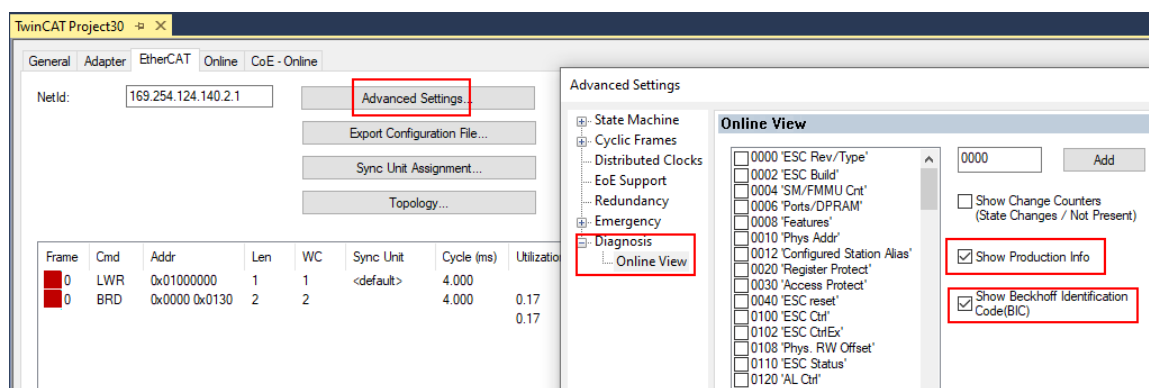
EtherCAT devices (IP20, IP67)

All Beckhoff EtherCAT devices have an ESI-EEPROM which contains the EtherCAT identity with the revision number. The EtherCAT slave information, also colloquially known as the ESI/XML configuration file for the EtherCAT master, is stored in it. See the corresponding chapter in the EtherCAT system manual ([Link](#)) for the relationships.

Beckhoff also stores the eBIC in the ESI-EEPROM. The eBIC was introduced into Beckhoff IO production (terminals, box modules) in 2020; as of 2023, implementation is largely complete.

The user can electronically access the eBIC (if present) as follows:

- With all EtherCAT devices, the EtherCAT master (TwinCAT) can read the eBIC from the ESI-EEPROM
 - From TwinCAT 3.1 build 4024.11, the eBIC can be displayed in the online view.
 - To do this, check the "Show Beckhoff Identification Code (BIC)" checkbox under EtherCAT → Advanced Settings → Diagnostics:



- The BTN and its contents are then displayed:

No	Addr	Name	State	CRC	Fw	Hw	Production Data	ItemNo	BTN	Description	Quantity	BatchNo	SerialNo
1	1001	Term 1 (EK1100)	OP	0.0	0	0	---						
2	1002	Term 2 (EL1018)	OP	0.0	0	0	2020 KW36 Fr	072222	k4p562d7	EL1809	1		678294
3	1003	Term 3 (EL3204)	OP	0.0	7	6	2012 KW24 Sa						
4	1004	Term 4 (EL2004)	OP	0.0	0	0	---	072223	k4p562d7	EL2004	1		678295
5	1005	Term 5 (EL1008)	OP	0.0	0	0	---						
6	1006	Term 6 (EL2008)	OP	0.0	0	12	2014 KW14 Mo						
7	1007	Term 7 (EK1110)	OP	0	1	8	2012 KW25 Mo						

- Note: As shown in the figure, the production data HW version, FW version, and production date, which have been programmed since 2012, can also be displayed with "Show production info".
- Access from the PLC: From TwinCAT 3.1. build 4024.24, the functions *FB_EcReadBIC* and *FB_EcReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0.
- EtherCAT devices with a CoE directory may also have the object 0x10E2:01 to display their own eBIC, which can also be easily accessed by the PLC:

- The device must be in PREOP/SAFEOP/OP for access:

Index	Name	Flags	Value
1000	Device type	RO	0x015E1389 (22942601)
1008	Device name	RO	ELM3704-0000
1009	Hardware version	RO	00
100A	Software version	RO	01
100B	Bootloader version	RO	J0.1.27.0
+ 1011:0	Restore default parameters	RO	> 1 <
+ 1018:0	Identity	RO	> 4 <
- 10E2:0	Manufacturer-specific Identification C...	RO	> 1 <
- 10E2:01	SubIndex 001	RO	1P158442SBTN0008jekp1KELM3704 Q1 2P482001000016
+ 10F0:0	Backup parameter handling	RO	> 1 <
+ 10F3:0	Diagnosis History	RO	> 21 <
- 10F8	Actual Time Stamp	RO	0x170bfb277e

- The object 0x10E2 will be preferentially introduced into stock products in the course of necessary firmware revision.
- From TwinCAT 3.1. build 4024.24, the functions *FB_EcCoEReadBIC* and *FB_EcCoEReadBTN* for reading into the PLC are available in the Tc2_EtherCAT library from v3.3.19.0
- The following auxiliary functions are available for processing the BIC/BTN data in the PLC in *Tc2_Uutilities* as of TwinCAT 3.1 build 4024.24
 - *F_SplitBIC*: The function splits the Beckhoff Identification Code (BIC) sBICValue into its components using known identifiers and returns the recognized substrings in the ST_SplittedBIC structure as a return value
 - *BIC_TO_BTN*: The function extracts the BTN from the BIC and returns it as a return value
- Note: If there is further electronic processing, the BTN is to be handled as a string(8); the identifier "SBTN" is not part of the BTN.
- Technical background
The new BIC information is written as an additional category in the ESI-EEPROM during device production. The structure of the ESI content is largely dictated by the ETG specifications, therefore the additional vendor-specific content is stored using a category in accordance with the ETG.2010. ID 03 tells all EtherCAT masters that they may not overwrite these data in the event of an update or restore the data after an ESI update.
The structure follows the content of the BIC, see here. The EEPROM therefore requires approx. 50..200 bytes of memory.
- Special cases
 - If multiple hierarchically arranged ESCs are installed in a device, only the top-level ESC carries the eBIC information.
 - If multiple non-hierarchically arranged ESCs are installed in a device, all ESCs carry the eBIC information.
 - If the device consists of several sub-devices which each have their own identity, but only the top-level device is accessible via EtherCAT, the eBIC of the top-level device is located in the CoE object directory 0x10E2:01 and the eBICs of the sub-devices follow in 0x10E2:nn.

PROFIBUS, PROFINET, and DeviceNet devices

Currently, no electronic storage or readout is planned for these devices.

1.8.3 Certificates

- The EtherCAT plug-in modules meet the requirements of the EMC and Low Voltage Directive. The CE mark is printed on the side of the modules.
- The cRUus imprint identifies devices that meet product safety requirements according to U.S. and Canadian regulations.
- The warning symbol is a request to read the corresponding documentation. The documentations for EtherCAT plug-in modules can be downloaded from the Beckhoff [homepage](#).



Fig. 5: Marking for CE and UL using EJ1008 as an example

2 System overview

Electronically, the EJxxxx EtherCAT plug-in modules are based on the EtherCAT I/O system. The EJ system consists of the signal distribution board and EtherCAT plug-in modules. It is also possible to connect an IPC to the EJ system.

The EJ system is suitable for mass production applications, applications with small footprint and applications requiring a low total weight.

The machine complexity can be extended by means of the following:

- reserve slots,
- the use of placeholder modules,
- linking of EtherCAT Terminals and EtherCAT Boxes via an EtherCAT connection.

The following diagram illustrates an EJ system. The components shown are schematic, to illustrate the functionality.

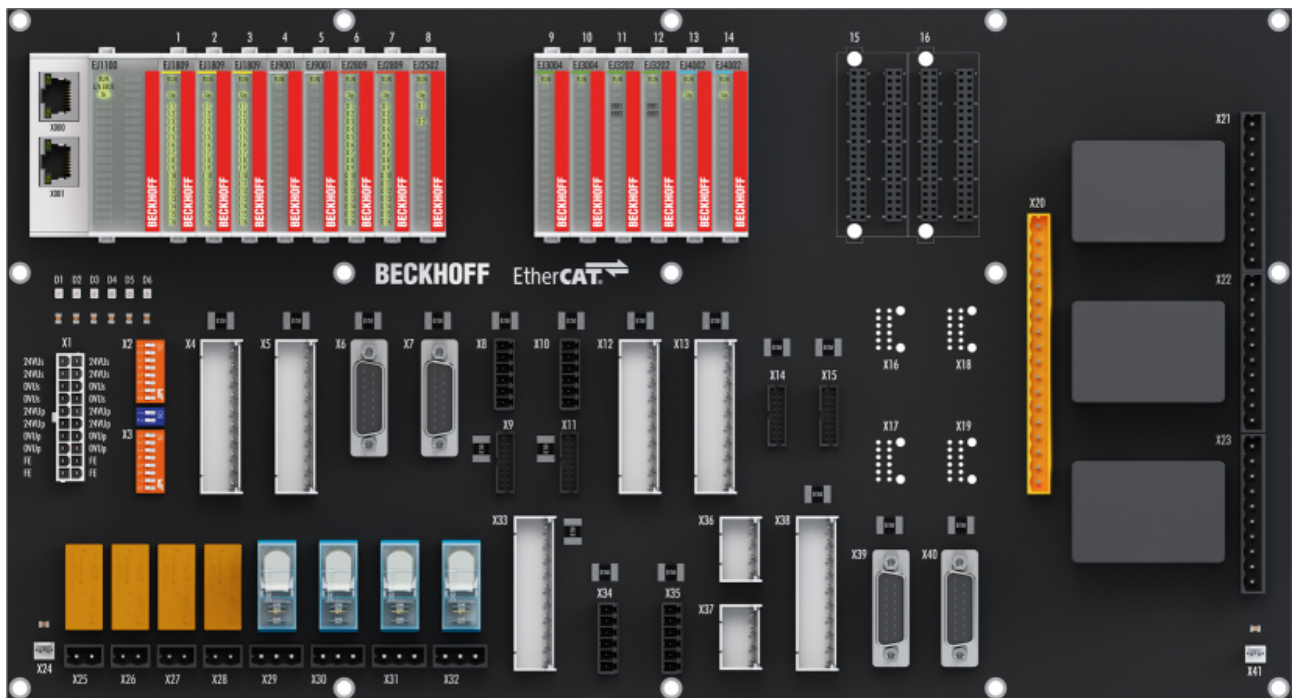


Fig. 6: EJ system sample

Signal distribution board

The signal distribution board distributes the signals and the power supply to individual application-specific plug connectors, in order to connect the controller to further machine modules. Using pre-assembled cable harnesses avoids the need for time-consuming connection of individual wires. Coded components reduce the unit costs and the risk of miswiring.

Beckhoff offers development of signal distribution boards as an engineering service. Customers have the option to develop their own signal distribution board, based on the design guide.

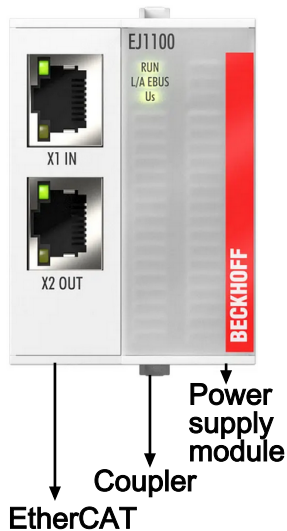
EtherCAT plug-in modules

Similar to the EtherCAT Terminal system, a module strand consists of a bus coupler and I/O modules. Almost all of the EtherCAT Terminals can also be manufactured in the EJ design as EtherCAT plug-in modules. The EJ modules are directly attached to the signal distribution board. The communication, signal distribution and supply take place via the contact pins at the rear of the modules and the PCB tracks of the signal distribution board. The coding pins at the rear serve as mechanical protection against incorrect connection. Color coding on the housing facilitates distinguishing of the modules.

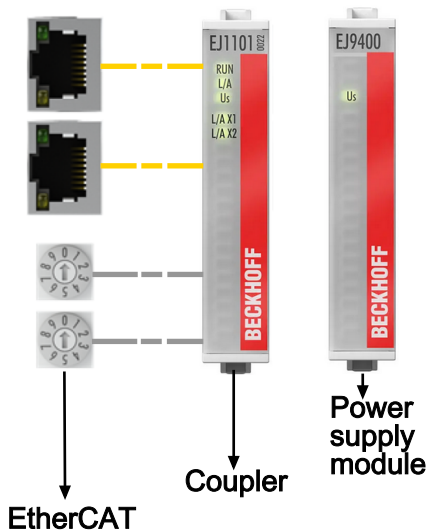
3 Product overview

3.1 EJ110x-00xx - Introduction

Coupler EJ1100 with integrated power supply unit (2.2 A)



coupler EJ1101-0022 + ext. RJ45 and optional ID switches + power supply unit EJ9400 (2.5 A)



coupler EJ1101-0022 + ext. RJ45 and optional ID switches + power supply unit EJ9404 (12 A)

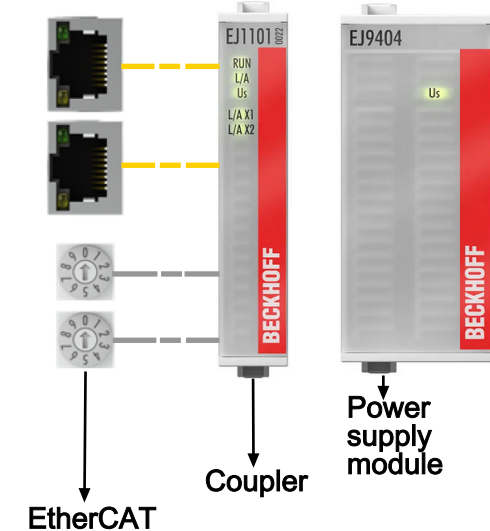


Fig. 7: EJ1100, EJ1101-0022 + ext. RJ45 socket + optional ID switches + power supply unit

EJ110x-00xx EtherCAT plug-in module, EtherCAT Coupler

The coupler connects the EtherCAT Device Protocol with the EtherCAT plug-in modules (EJxxxx). It converts the passing telegrams from Ethernet 100BASE-TX to E-bus signal representation.

In the EtherCAT network, the coupler can be installed anywhere in the Ethernet signal transfer section (100BASE-TX). The coupler thereby processes exclusively unaddressed MAC Broadcast telegrams of the type EtherCAT Device Protocol from the EtherCAT master. Since directed addressing via MAC Unicast or IP addressing is not used, neither a switch nor a router can be used.

The EJ1100 coupler has two internal RJ45 sockets. The coupler is connected to the network with the upper Ethernet interface. The lower RJ45 socket is used for the optional connection of further EtherCAT devices to the same segment.

The coupler supplies the appended plug-in modules with the necessary E-bus power for communication (see [Note regarding E-Bus current](#) in the EtherCAT System Description). The EJ1100 coupler can supply maximally 3.3 V / 2.2 A.

In the EJ1101-0022 coupler the RJ45 sockets are external and enable direct placement on the signal distribution board.

In combination with the EJ9400 (2.5 A) and EJ9404 (12 A) external plug-in modules, a wide range of installation options (control cabinet feed-throughs, housing installation) can be implemented.

With the EJ1101-0022 coupler there is an option to assign a unique ID to a group of EtherCAT components via external ID switches (see chapter [ID-Switch](#) [► 25]). This group can be located at any position within the EtherCAT network. Variable topologies are therefore easily implementable.

3.2 EJ1100 - Technical data

Technical data	EJ1100
Task in the EtherCAT system	Coupling of EtherCAT plug-in modules (EJxxxx) to 100BASE-TX EtherCAT networks
Data transfer medium	at least Ethernet CAT-5 cable, shielded
Cable length between 2 Bus Couplers	max. 100 m (100BASE-TX)
Protocol / Baud rate	EtherCAT Device Protocol / 100 MBaud
Delay	1 µs typ.
Bus connection	2 x RJ45
Power supply	24 V _{DC} (-15%/+20%)
Input current max. (-15%/+20%)	0.41 A (0.57 A / 0.43 A)
Power consumption from Us	60 mA + ($\sum$ E-Bus-Current/7.2)
Power supply E-bus (3.3 V)	max. 2200 mA
Electrical isolation	500 V (supply voltage/EtherCAT)
Dimensions (W x H x D)	approx. 44 mm x 66 mm x 55 mm
Weight	approx. 65 g
Operating altitude	max. 2,000 m
Mounting	on signal distribution board
Pollution degree	2
Position of the coding pins [► 37]	none
Installation position	Standard [► 34]
Color coding	none
Permissible ambient temperature range during operation	-25°C ... +60°C (from Hardware 05)
Permissible ambient temperature range during storage	-40°C ... + 85°C
Permissible relative air humidity	95 %, no condensation
Vibration/shock resistance	according to EN 60068-2-6/EN 60068-2-27 (with corresponding signal distribution board)
EMC immunity/emission	according to EN 61000-6-2/EN 61000-6-4 (with corresponding signal distribution board)
Protection class	EJ module: IP20 EJ system: dependent on the signal distribution board and housing
Approvals/markings*	CE, EAC, UKCA, cURus

*) Real applicable approvals/markings see type plate on the side (product marking).



CE approval

The CE Marking refers to the EtherCAT plug-in module mentioned above. If the EtherCAT plug-in module is used in the production of a ready-to-use end product (PCB in conjunction with a housing), the manufacturer of the end product must check compliance of the overall system with relevant directives and CE certification. To operate the EtherCAT plug-in modules, they must be installed in a housing.

3.3 EJ1100 - Pinout

EJ1100 Left connector				EJ1100 Right connector				
Pin#		Signal		Pin#		Signal		
1	2	NC	U _{EBUS}	1	2	U _{EBUS}	U _{EBUS}	E-bus contacts The power supply U _{EBUS} is provided by the coupler and is supplied from the supply voltage U _s of the EtherCAT coupler.
3	4	NC	GND	3	4	GND	GND	
5	6	NC	TX1+	5	6	NC	NC	
7	8	NC	TX1-	7	8	NC	NC	
9	10	NC	GND	9	10	GND	GND	
11	12	NC	RX1+	11	12	NC	NC	
13	14	NC	RX1-	13	14	NC	NC	
15	16	NC	GND	15	16	GND	GND	
17	18	NC	NC	17	18	NC	NC	Signals
19	20	NC	NC	19	20	NC	NC	
21	22	SGND	SGND	21	22	NC	NC	
23	24	SGND	SGND	23	24	NC	NC	
25	26	SGND	SGND	25	26	NC	NC	
27	28	SGND	SGND	27	28	NC	NC	
29	30	SGND	SGND	29	30	NC	NC	
31	32	SGND	SGND	31	32	NC	NC	
33	34	0V U _s	0V U _s	33	34	0V U _s	0V U _s	U_s contacts The power supply U _s is used to supply the bus coupler electronics and to generate voltage for the E-bus (U _{EBUS}).
35	36	0V U _s	24V U _s	35	36	0V U _s	24V U _s	
37	38	24V U _s	24V U _s	37	38	24V U _s	24V U _s	
39	40	SGND	SGND	39	40	SGND	SGND	

Signal	Description
U _{EBUS}	E-bus power supply 3.3 V
GND	E-bus GND signal. Don't connect with 0V Up!
RXn+	Positive E-bus receive signal
RXn-	Negative E-bus receive signal
TXn+	Positive E-bus transmit signal
TXn-	Negative E-bus transmit signal
NC	Do not connect
0V U _s	GND signal bus side
24V U _s	Power supply bus side 24 V
SGND	Shield Ground

Fig. 8: EJ1100 - Pinout



Power supply

The left connector sources U_{EBUS} . U_{EBUS} Power supply is accomplished by the right connector of the module.
24 V U_s should be galvanically separated from 24 V Up.

The PCB footprint can be downloaded from the Beckhoff [homepage](#).

NOTICE



Damage may result!

- The pins labeled "NC" must not be contacted.
- Before installation and commissioning, please also read the chapters [Installation of EJ modules](#) [► 27] and [Commissioning](#) [► 46]!

3.4 EJ1101-0022 - Technical data

Technical data	EJ1101-0022
Task in the EtherCAT system	Coupling of EtherCAT plug-in modules (EJxxxx) to 100BASE-TX EtherCAT networks
Data transfer medium	at least Ethernet CAT-5 cable, shielded
ID switch	External with hexadecimal-real coding see chapter ID-Switch [► 25] (optional)
Number of configurable IDs	256 when used with two external ID-Switches (4 bit each)
Cable length between 2 Bus Couplers	max. 100 m (100BASE-TX)
Protocol / Baud rate	EtherCAT Device Protocol / 100 MBaud
Delay	1 µs typ.
Bus connection	2 x RJ45 (external)
Power supply	24 V _{DC} (-15%/+20%)
Current consumption E-bus	310 mA typ.
power supply E-bus (3.3 V)	External via EJ9400 (2.5 A) or External via EJ9404 (12 A)
Electrical isolation	500 V (supply voltage/EtherCAT)
Dimensions (W x H x D)	approx. 12 mm x 66 mm x 55 mm
Weight	approx. 30 g
Operating altitude	max. 2,000 m
Mounting	on signal distribution board
Pollution degree	2
Position of the coding pins [► 37]	none
Installation position	Standard [► 34]
Color coding	none
Permissible ambient temperature range during operation	-25°C ... +60°C
Permissible ambient temperature range during storage	-40°C ... + 85°C
Permissible relative air humidity	95%, no condensation
Vibration/shock resistance	according to EN 60068-2-6/EN 60068-2-27 (with corresponding signal distribution board)
EMC immunity/emission	according to EN 61000-6-2/EN 61000-6-4 (with corresponding signal distribution board)
Protection class	EJ module: IP20 EJ system: dependent on the signal distribution board and housing
Approvals/markings*	CE, EAC, UKCA, cURus

*) Real applicable approvals/markings see type plate on the side (product marking).



CE approval

The CE Marking refers to the EtherCAT plug-in module mentioned above.
If the EtherCAT plug-in module is used in the production of a ready-to-use end product (PCB in conjunction with a housing), the manufacturer of the end product must check compliance of the overall system with relevant directives and CE certification.
To operate the EtherCAT plug-in modules, they must be installed in a housing.

3.5 EJ1101-0022 - Pinout

EJ1101-0022				
Pin#		Signal		
1	2	ID SW0	U_{EBUS}	E-bus contacts The power supply U_{EBUS} is provided by the power supply module and is generated from the supply voltage U_s of the power supply module.
3	4	ID SW1	GND	
5	6	ID SW2	TX1+	
7	8	ID SW3	TX1-	
9	10	ID SW4	GND	
11	12	ID SW5	RX1+	
13	14	ID SW6	RX1-	
15	16	ID SW7	GND	Signals
17	18	LED L/A X1	LED Run	
19	20	LED L/A X2	LED Err	
21	22	SGND	SGND	
23	24	TX0+	RX0-	
25	26	TX0-	RX0+	
27	28	TX2+	RX2-	
29	30	TX2-	RX2+	
31	32	SGND	SGND	
33	34	0V U_s	0V U_s	U_s contacts The power supply U_s is used to supply the bus coupler electronics.
35	36	0V U_s	24V U_s	
37	38	24V U_s	24V U_s	
39	40	SGND	SGND	

Signal	Description
ID SW0 - ID SW7	Signals for optional ID-Switches
U_{EBUS}	E-bus power supply 3.3 V
GND	E-bus GND signal. Don't connect with 0V Up!
RXn+	Positive E-bus receive signal
RXn-	Negative E-bus receive signal
TXn+	Positive E-bus transmit signal
TXn-	Negative E-bus transmit signal
LED L/A X1	Link- and Activity signal (Input)
LED L/A X2	Link- and Activity signal (Output)
LED Run	Run LED signal
LED Err	Err LED signal
SGND	Shield Ground
0V U_s	GND signal bus side
24V U_s	Power supply bus side 24 V
SGND	Shield Ground

Fig. 9: EJ1101-0022 - Pinout

The PCB footprint can be downloaded from the Beckhoff [homepage](#).

NOTICE	
	Damage to devices possible! Before installation and commissioning read the chapters Installation of EJ modules [► 27] and Commissioning [► 46]!

3.5.1 Network interface

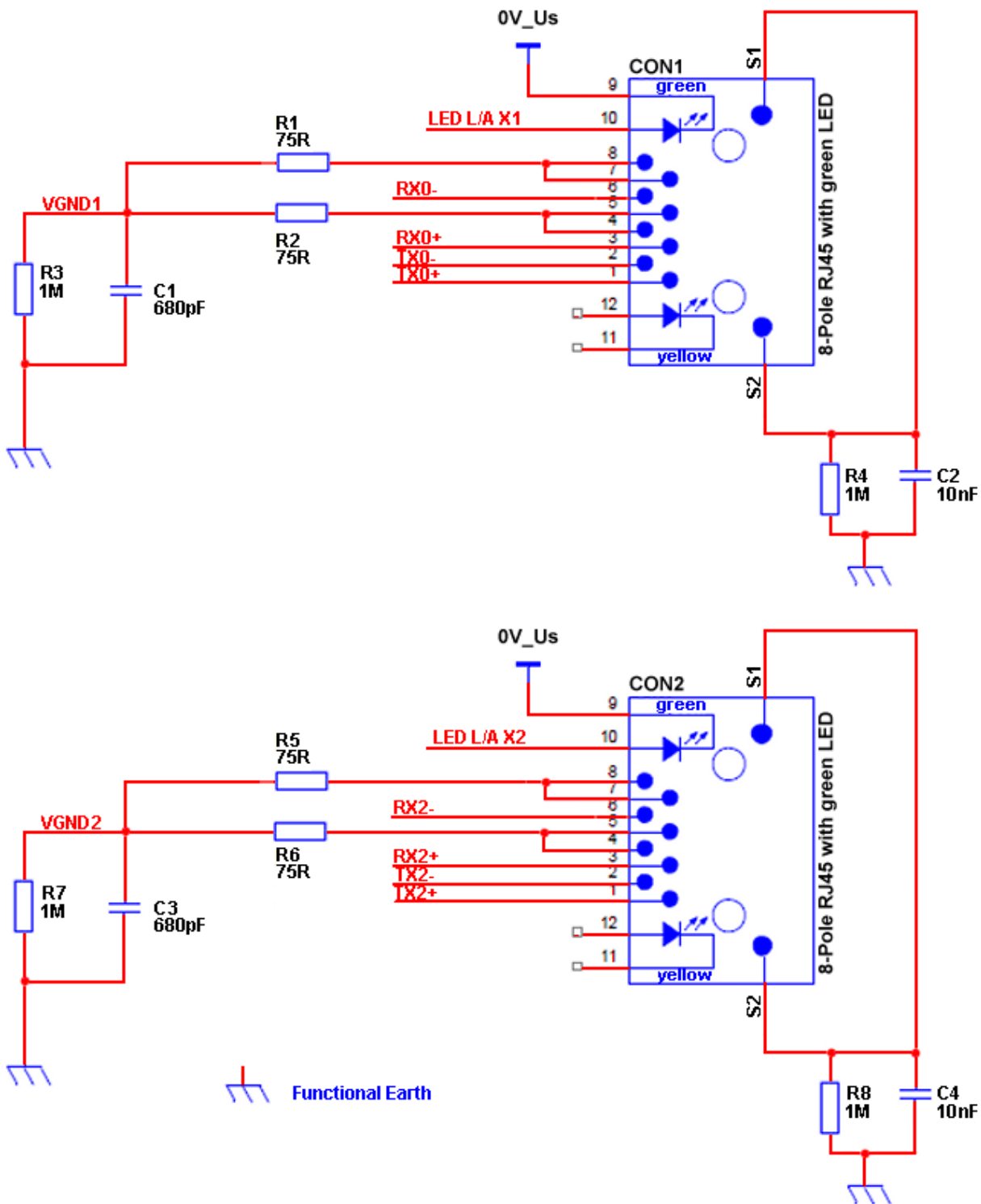


Fig. 10: Example schematic of a RJ45 based network interface

- The RXn+, RXn- and TXn+, TXn- shall be routed as differential pairs.
- The impedance between the differential traces shall be 100 Ω .
- VGND [x1] and VGND [x2] are virtual grounds and should not be connected to other ground areas.
- VGND1 and VGND2 shall be designed as local ground areas.
- The Link Activity LEDs shall be referenced to 0V Us
- Spare- (R1-R4) - and EMI (R5-R8, C1-C4) -circuits should be adapted to EMI requirements of the application.

3.5.2 ID-Switch

In order to change the EJ1101-0022 ID manually, two optional hexadecimal switches can be contented with the EJ1101-0022 (4 bit per switch => value range 0 – 255). The figure below shows an application example. The switch shall work as a pull down for the connected signals. The hex switches shall be referenced to 0 V_{Us}.

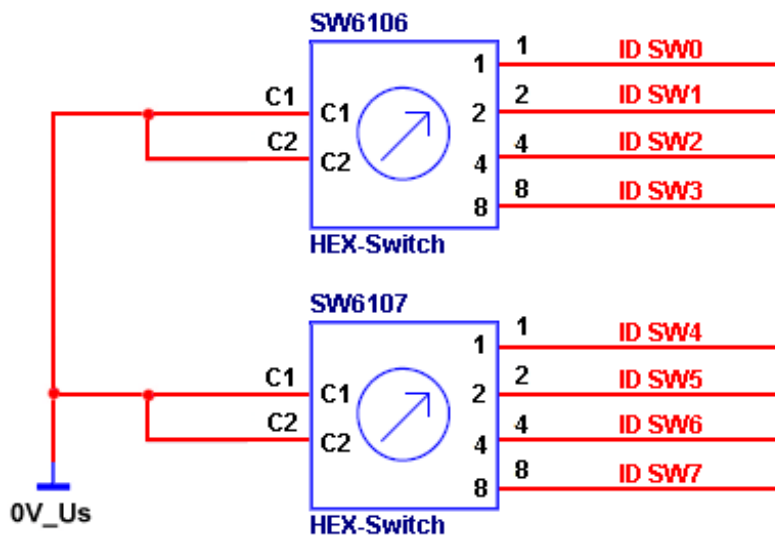


Fig. 11: EJ1101-0022 - Optional ID-Switches



Notes on the coding of the ID-Switches

Only ID-Switches with hexadecimal-real coding can be used.

3.5.3 State LEDs

The EtherCAT plug-in module EJ1101-0022 has internal resistors to limit the output current for *LED Run* and *LED Err* to a maximum of about 5 mA. Low current LEDs can be connected directly to the EtherCAT plug-in module EJ1101-0022 according to the schematic in Figure below. For higher LED currents, further circuitry is necessary.

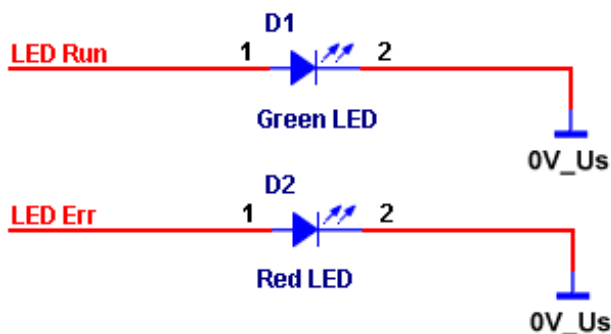


Fig. 12: EJ1101-0022 - Connection low current LEDs

3.6 EJ110x-00xx - LEDs

LED No.	EJ1100	
	Left	Right
A	RUN	
B	L/A EBUS	
C	Us	
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		

LED No.	EJ1101-0022
A	RUN
B	L/A
C	Us
1	L/A X1
2	L/A X2
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	
16	

Fig. 13: EJ110x-00xx - LEDs

LED	Color	Display	State	Description
RUN	green	off	Init	State of the EtherCAT State Machine: INIT = initialization of the plug-in module
		flashing	Pre-Operational	State of the EtherCAT State Machine: PREOP = function for mailbox communication and different default settings set
		single flash	Safe-Operational	State of the EtherCAT State Machine: SAFEOP = verification of the <u>Sync-Manager</u> channels and the distributed clocks. Outputs remain in safe state
		on	Operational	State of the EtherCAT State Machine: OP = normal operating state; mailbox and process data communication are possible
		flickering	Bootstrap	State of the EtherCAT State Machine: BOOTSTRAP = function for <u>firmware updates</u> of the plug-in module
EJ1100: L/A EBUS EJ1101-0022: L/A	green	off	-	No connection to internal E-bus
		on	linked	Connection to internal E-bus
		flashes	active	Connection / communication internal E-bus
Us	green	off	-	No 24 V _{DC} power supply connected
		on	-	24 V _{DC} power supply connected
L/A X1*	green	off	-	No connection on the incoming EtherCAT segment
		on	linked	Preceding EtherCAT device connected
		flashes	active	Communication with preceding EtherCAT device
L/A X2*	green	off	-	No connection on the outgoing EtherCAT segment
		on	linked	Following EtherCAT device connected
		flashes	active	Communication with downstream EtherCAT device

*) EJ1101-0022 only

4 Installation of EJ modules

4.1 Power supply for the EtherCAT plug-in modules

⚠ WARNING

Power supply from SELV / PELV power supply unit!

SELV / PELV circuits (safety extra-low voltage / protective extra-low voltage) according to IEC 61010-2-201 must be used to supply this device.

Notes:

- SELV / PELV circuits may give rise to further requirements from standards such as IEC 60204-1 et al, for example with regard to cable spacing and insulation.
- A SELV supply provides safe electrical isolation and limitation of the voltage without a connection to the protective conductor, a PELV supply also requires a safe connection to the protective conductor.

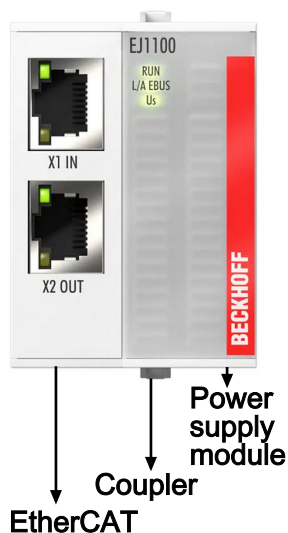
The signal distribution board should have a power supply designed for the maximum possible current load of the module string. Information on the current required from the E-bus supply can be found for each module in the respective documentation in section "Technical data", online and in the catalog. The power requirement of the module string is displayed in the TwinCAT System Manager.

E-bus power supply with EJ1100 or EJ1101-0022 and EJ940x

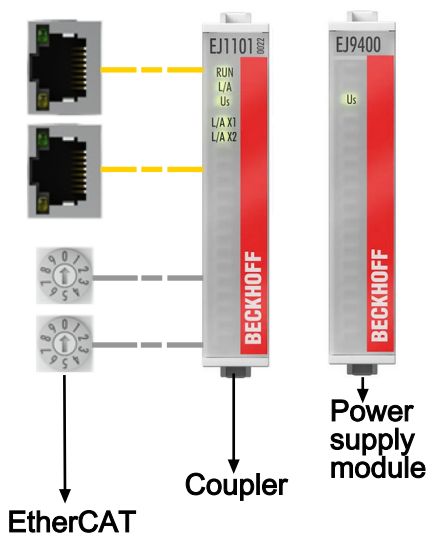
The EJ1100 Bus Coupler supplies the connected EJ modules with the E-bus system voltage of 3.3 V. The Coupler can accommodate a load up to 2.2 A. If a higher current is required, a combination of the coupler EJ1101-0022 and the power supply units EJ9400 (2.5 A) or EJ9404 (12 A) should be used. The EJ940x power supply units can be used as additional supply modules in the module string.

Depending on the application, the following combinations for the E-bus supply are available:

Coupler EJ1100 with integrated power supply unit (2.2 A)



coupler EJ1101-0022 + ext. RJ45 and optional ID switches + power supply unit EJ9400 (2.5 A)



coupler EJ1101-0022 + ext. RJ45 and optional ID switches + power supply unit EJ9404 (12 A)

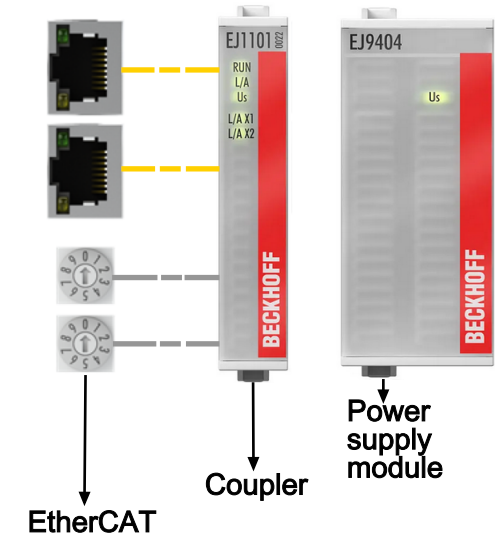


Fig. 14: E-bus power supply with EJ1100 or EJ1101-0022 + EJ940x

In the EJ1101-0022 coupler, the RJ45 connectors and optional ID switches are external and can be positioned anywhere on the signal distribution board, as required. This facilitates feeding through a housing.

The EJ940x power supply plug-in modules provide an optional reset function (see chapter Connection of the documentation for [EJ9400](#) and [EJ9404](#))

E-bus power supply with CXxxxx and EK1110-004x

The Embedded PC supplies the attached EtherCAT Terminals and the EtherCAT EJ coupler

- with a supply voltage U_s of 24 V_{DC} (-15 %/+20 %). This voltage supplies the E-bus and the bus terminal electronics.

The CXxxxx units supply the E-bus with up to 2,000 mA E-bus current. If a higher current is required due to the attached terminals, power feed terminals or power supply plug-in modules must be used for the E-bus supply.

- with a peripheral voltage U_p of 24 V_{DC} to supply the field electronics.

The EK1110-004x EtherCAT EJ couplers relay the following parameters to the signal distribution board via the rear connector:

- the E-bus signals,
- the E-bus voltage U_{EBUS} (3.3 V) and
- the peripheral voltage U_p (24 V_{DC}).



Fig. 15: PCB with Embedded PC, EK1110-0043 and EJxxxx, rear view EK1110-0043

4.2 Power supply and potential groups

The board is supplied via two galvanically isolated 24 V power supplies:

- The power supply U_s is used to supply the bus coupler electronics and to generate voltage for the E-Bus (U_{EBUS} : 3.3 V)
- The peripheral voltage U_p supplies the electronics on the field side.

SGND (Shield Ground) is a ground signal with shielding function in relation to the rest of the board.

NOTICE

Damage to devices possible

- U_s , U_p and SGND must not be in direct contact with each other!
- Don't connect E-bus GND signal (GND) with 0 V U_p and 0 V U_s !
- The SGND connection to the mounting plate shall be implemented as metal bolts building a direct connection between the signal distribution board and mounting plate (see Design Guide, chapter [SGND Connection](#)).

Example with the EJ1100 EtherCAT coupler

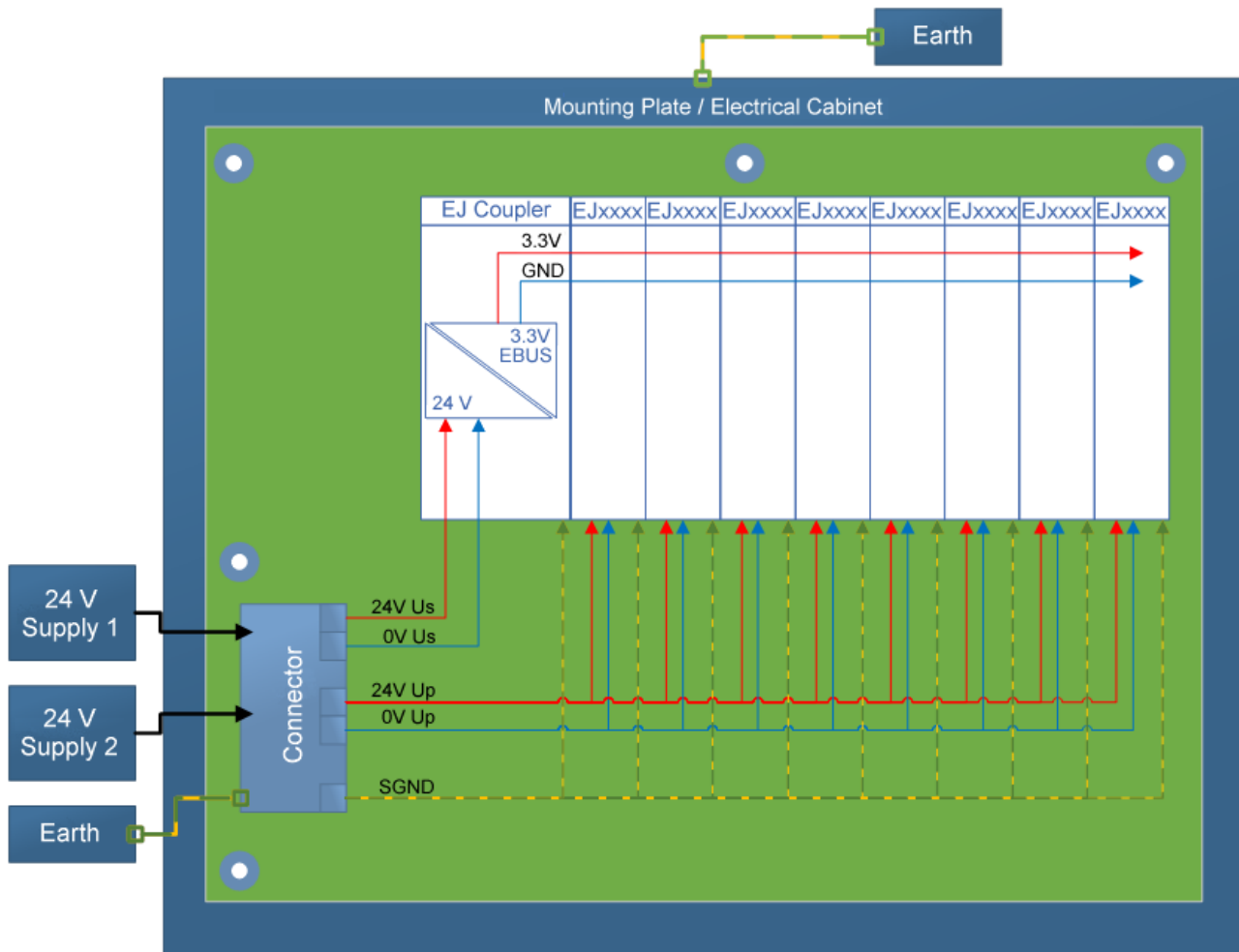


Fig. 16: Power supply of the EtherCAT plug-in modules via the EJ1100 EtherCAT coupler

The diagram illustrates the internal wiring of the EJ1101 module, which is mounted on a green PCB within a blue 'Mounting Plate / Electrical Cabinet'. The module is connected to two 24V power supplies and an Earth ground.

Power and Ground Connections:

- 24 V Supply 1** and **24 V Supply 2** are connected to a **Connector** on the left.
- Earth** is connected to the **SGND** line.

Module Internal Connections:

- The **Connector** provides **24V Us** and **0V Us** to the module.
- The module contains a **3.3V EBUS** and a **24 V** regulator.
- 3.3V** and **GND** lines are distributed across the module.

Module Layout:

- The module is divided into sections: **EJ1101**, **EJ940x**, and multiple **EJxxxx** sections.
- Two **RJ45** ports are located on the left side of the module.
- Signal lines (red and blue) are shown connecting the module to the power supplies and ground.

NOTICE

Note on routing

- Read the notes on routing in chapter *Module placement, Design of power supply* and *Routing guidelines* in the Design-Guide!
- Observe additional notes in chapter *pinout* of the documentations for the modules used.

4.3 Note on load voltage supply

WARNING

Load voltage supply

Some devices permit an additional load voltage, e.g. 48 V DC, to be connected for the operation of a motor. In order to avoid stray currents on the protective conductor during operation, EN 60204-1:2018 provides for the possibility that the negative pole of the load voltage does not necessarily have to be connected to the protective conductor system (SELV).

Therefore, the load voltage supply should be designed as an SELV supply.

4.4 EJxxxx - dimensions

The EJ modules are compact and lightweight thanks to their design. Their volume is approx. 50% smaller than the volume of the EL terminals. A distinction is made between four different module types, depending on the width and the height:

Module type	Dimensions (W x H x D)	Sample in figure below
Coupler	44 mm x 66 mm x 55 mm	EJ1100 (ej_44_2xjr45_coupler)
Single module	12 mm x 66 mm x 55 mm	EJ1809 (ej_12_16pin_code13)
Double module	24 mm x 66 mm x 55 mm	EJ7342 (ej_24_2x16pin_code18)
Single module (long)	12 mm x 152 mm x 55 mm	EJ1957 (ej_12_2x16pin_extended_code4747)

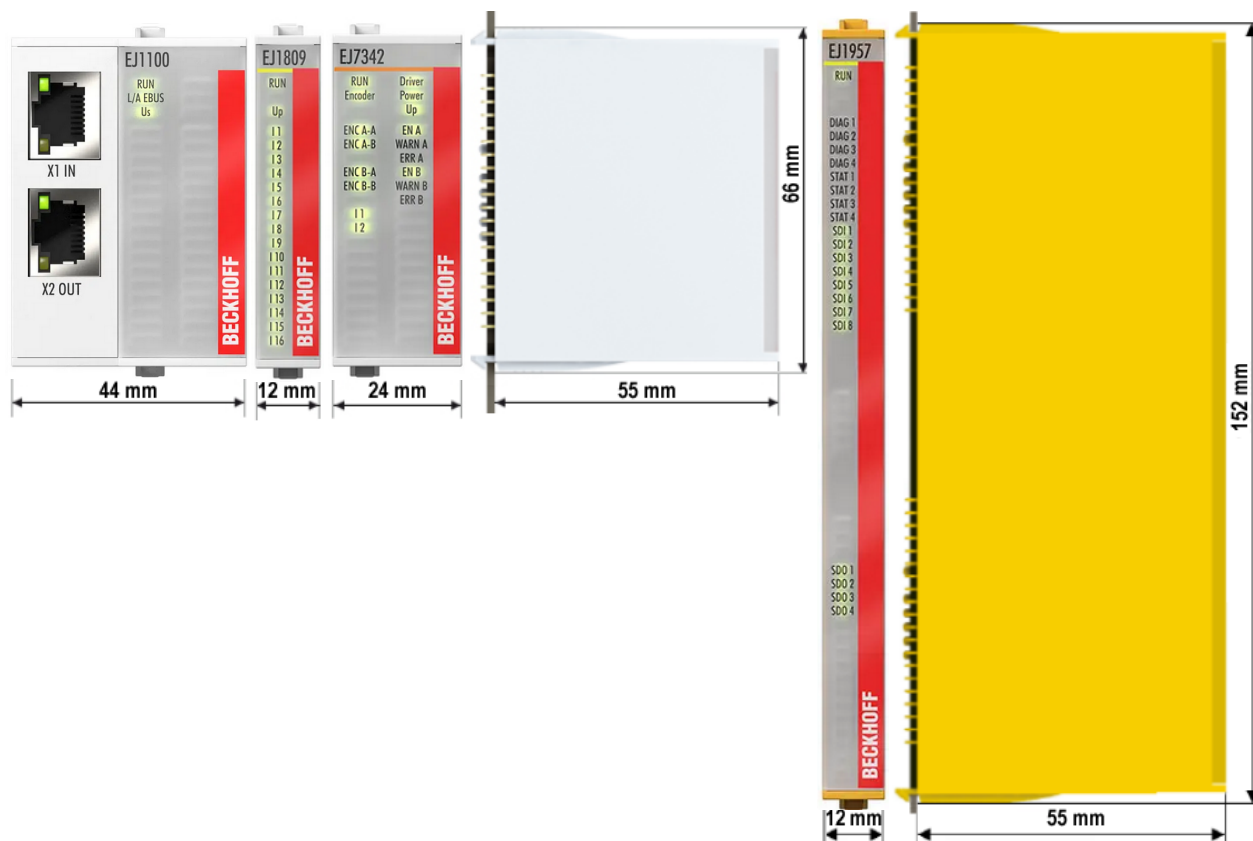


Fig. 18: EJxxxx - Dimensions

The technical drawings can be downloaded from the Beckhoff [homepage](#). The drawings are named as described in the drawing below.

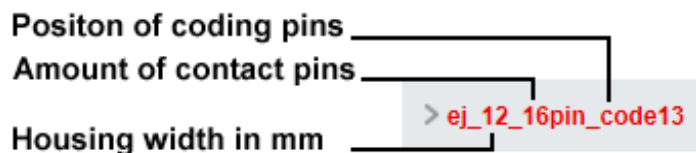


Fig. 19: Naming of the technical drawings

4.5 Installation positions and minimum distances

4.5.1 Minimum distances for ensuring installability

Note the dimensions shown in the following diagram for the design of the signal distribution board to ensure safe latching and simple assembly / disassembly of the modules.

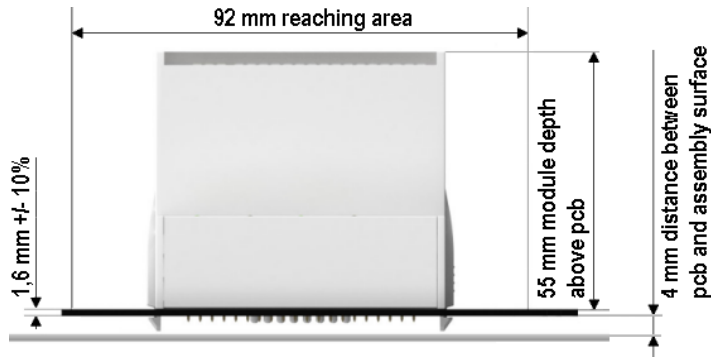


Fig. 20: Mounting distances EJ module - PCB



Observing the reaching area

A minimum reaching area of 92 mm is required for assembly / disassembly, in order to be able to reach the mounting tabs with the fingers.

Adherence to the recommended minimum distances for ventilation (see [section Installation position](#) [▶ 34](#)) ensures an adequate reaching area.

The signal distribution board must have a thickness of 1.6 mm and a minimum distance of 4 mm from the mounting surface, in order to ensure latching of the modules on the board.

4.5.2 Installation positions

NOTICE

Constraints regarding installation position and operating temperature range

Please refer to the [technical data](#) [► 20] for the installed components to ascertain whether any restrictions regarding the mounting position and/or the operating temperature range have been specified. During installation of modules with increased thermal dissipation, ensure adequate distance above and below the modules to other components in order to ensure adequate ventilation of the modules during operation!

The standard installation position is recommended. If a different installation position is used, check whether additional ventilation measures are required.

Ensure that the specified conditions (see Technical data) are adhered to!

Optimum installation position (standard)

For the optimum installation position the signal distribution board is installed horizontally, and the fronts of the EJ modules face forward (see Fig. *Recommended distances for standard installation position*). The modules are ventilated from below, which enables optimum cooling of the electronics through convection. "From below" is relative to the acceleration of gravity.

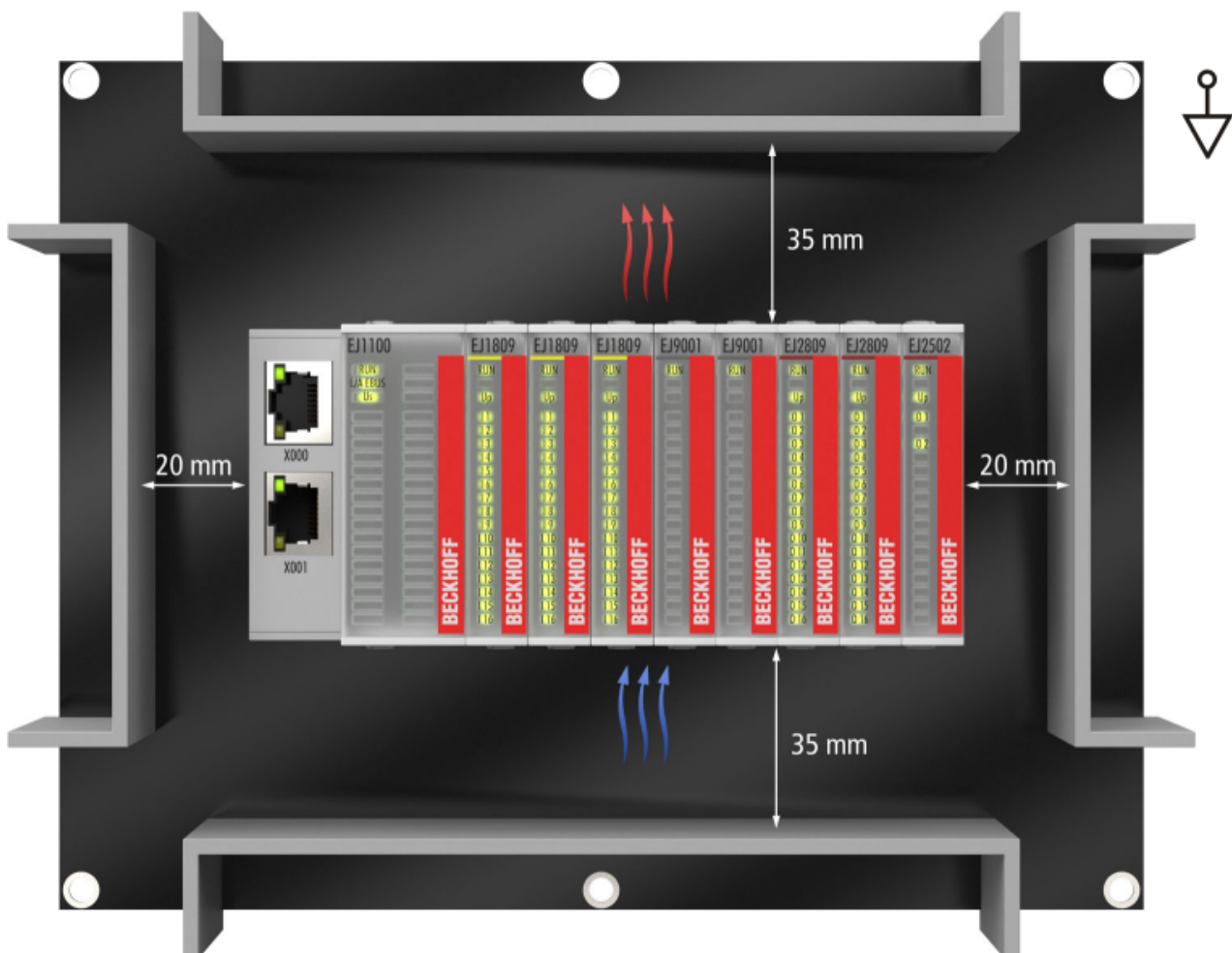


Fig. 21: Recommended distances for standard installation position

Compliance with the distances shown in Fig. *Recommended distances for standard installation position* is recommended. The recommended minimum distances should not be regarded as restricted areas for other components. The customer is responsible for verifying compliance with the environmental conditions described in the technical data. Additional cooling measures must be provided, if required.

Other installation positions

All other installation positions are characterized by a different spatial position of the signal distribution board, see Fig. *Other installation positions*.

The minimum distances to ambient specified above also apply to these installation positions.

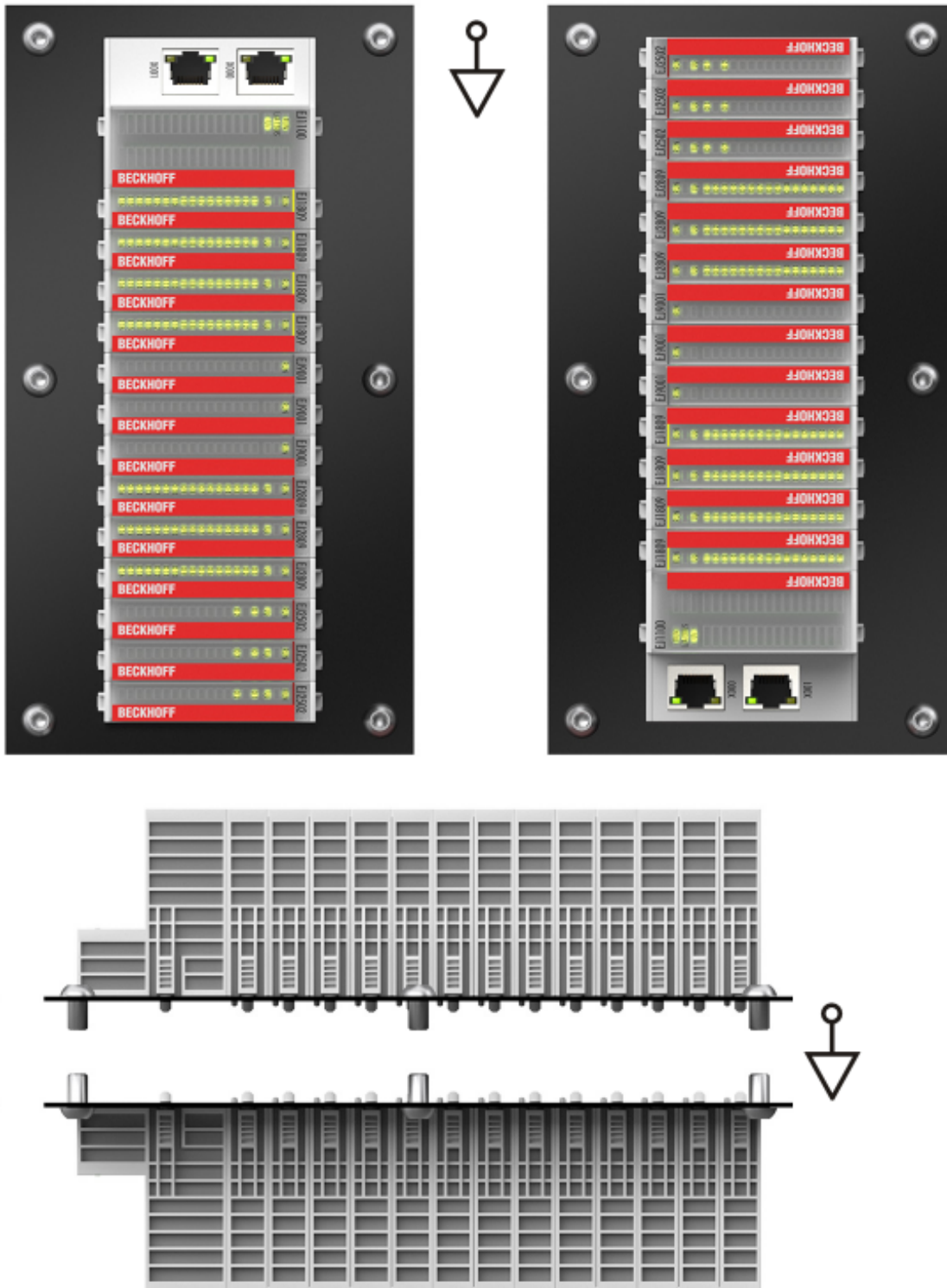


Fig. 22: Other installation positions

4.6 Codings

4.6.1 Color coding

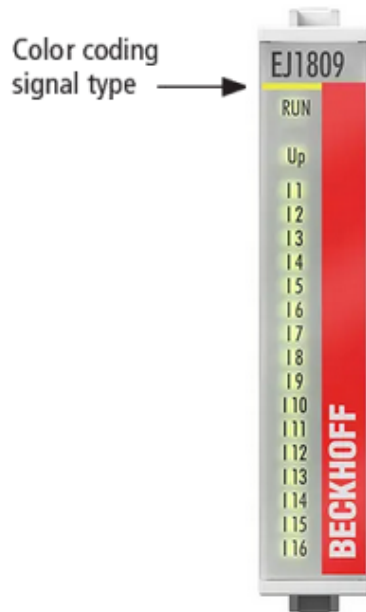


Fig. 23: EJ modules color code; sample: EJ1809

The EJ modules are color-coded for a better overview in the control cabinet (see diagram above). The color code indicates the signal type. The following table provides an overview of the signal types with corresponding color coding.

Signal type	Modules	Color
Coupler	EJ11xx	No color coding
Digital input	EJ1xxx	Yellow
Digital output	EJ2xxx	Red
Analog input	EJ3xxx	Green
Analog output	EJ4xxx	Blue
Position measurement	EJ5xxx	grey
Communication	EJ6xxx	grey
Motion	EJ7xxx	orange
System	EJ9xxx	grey

4.6.2 Mechanical coding

The modules have two signal-specific coding pins on the underside (see Figs. B1 and B2 below). In conjunction with the coding holes in the signal distribution board (see Figs. A1 and A2 below), the coding pins provide an option for mechanical protection against incorrect connection. This significantly reduces the risk of error during installation and service.

Couplers and placeholder modules have no coding pins.

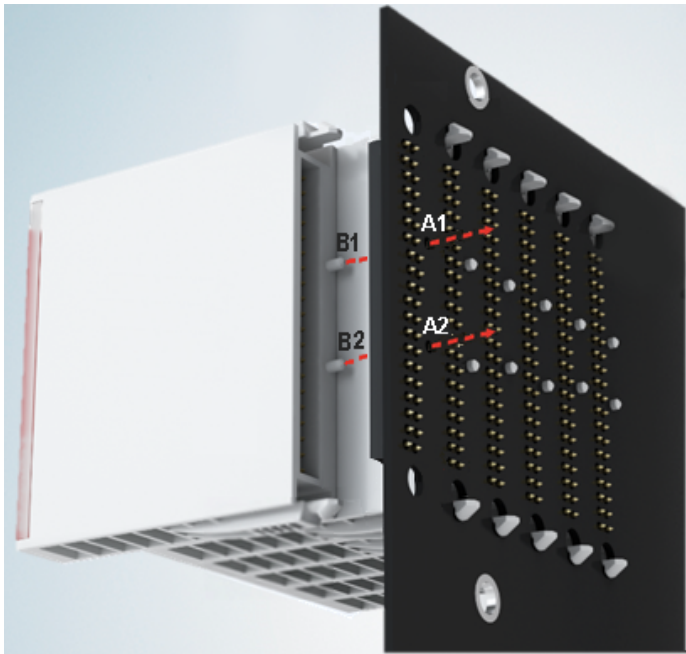


Fig. 24: Mechanical position coding with coding pins (B1 and B2) and coding holes (A1 and A2)

The following diagram shows the position of the coding with position numbers on the left-hand side. Modules with the same signal type have the same coding. For sample, all digital input modules have the coding pins at positions one and three. There is no plug protection between modules with the same signal type. During installation the module type should therefore be verified based on the device name.

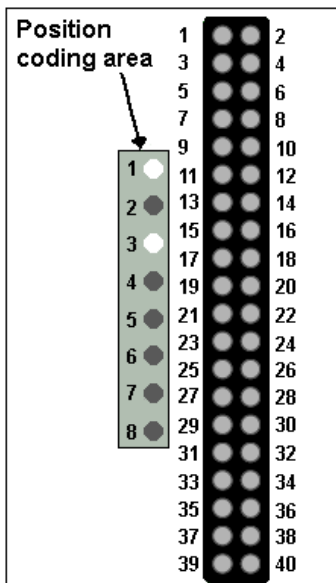


Fig. 25: Pin coding; sample: digital input modules

4.7 Installation on the signal distribution board

EJ modules are installed on the signal distribution board. The electrical connections between coupler and EJ modules are realized via the pin contacts and the signal distribution board.

The EJ components must be installed in a control cabinet or enclosure which must provide protection against fire hazards, environmental conditions and mechanical impact.

⚠ WARNING

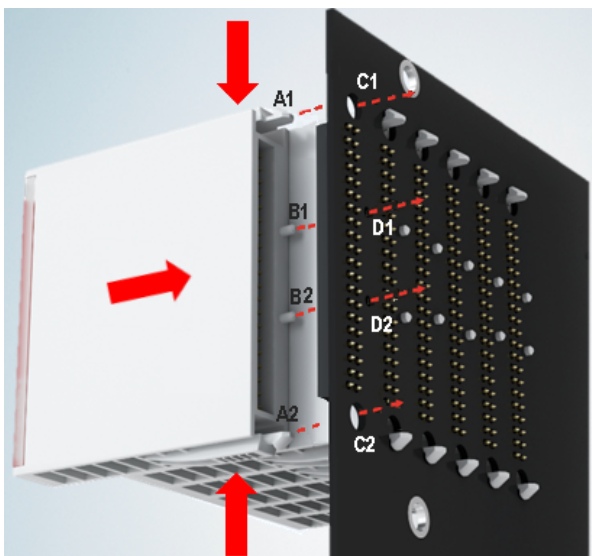
Risk of injury through electric shock and damage to the device!

Bring the module system into a safe, de-energized state before starting installation, disassembly or wiring of the modules.

NOTICE

Risk of damage to components through electrostatic discharge!

Observe the regulations for ESD protection.



A1 / A2: Latching lugs top / bottom
B1 / B2: Coding pins
C1 / C2: Mounting holes
D1 / D2: Coding holes

Installation of EJ modules

To install the modules on the signal distribution board proceed as follows:

1. Before the installation, ensure that the signal distribution board is securely connected to the mounting surface. Installation on an unsecured signal distribution board may result in damage to the board.
2. If necessary, check whether the positions of the coding pins (B) match the corresponding holes in the signal distribution board (D).
3. Compare the device name on the module with the information in the installation drawing.
4. Press the upper and the lower mounting tabs simultaneously and push the module onto the board while gently moving it up and down, until the module is latched securely.
The required contact pressure can only be established and the maximum current carrying capacity ensured if the module is latched securely.
5. Use placeholder modules (EJ9001) to fill gaps in the module strand.

NOTICE

Ensure safe latching of the modules on the signal distribution board

- During installation ensure safe latching of the modules on the signal distribution board! The consequences of inadequate contact pressure include:
 - ⇒ loss of quality of the transferred signals,
 - ⇒ increased power dissipation of the contacts,
 - ⇒ impairment of the service life.

4.8 Extension options

Three options are available for modifications and extensions of the EJ system.

- Replacing the placeholder modules with the function modules provided for the respective slot
- Assigning function modules specified for the respective slots for the reserve slots at the end of the module string
- Linking with EtherCAT Terminals and EtherCAT Box modules via an Ethernet/EtherCAT connection

4.8.1 Using placeholder modules for unused slots

The EJ9001 placeholder modules are used to close temporary gaps in the module strands (see Fig. A1 below). Gaps in the module strand cause interruption in EtherCAT communication and must be equipped with placeholder modules.

In contrast to the passive terminals of the EL series, the placeholder modules actively participate in the data exchange. Several placeholder modules can therefore be connected in series, without impairing the data exchange.

Unused slots at the end of the module strand can be left as reserve slots (see Fig. B1 below).

The machine complexity is extended (extended version) by allocating unused slots (see Figs. A2 below - Exchanging placeholder modules and B2 - Assigning reserve slots) according to the specifications for the signal distribution board.

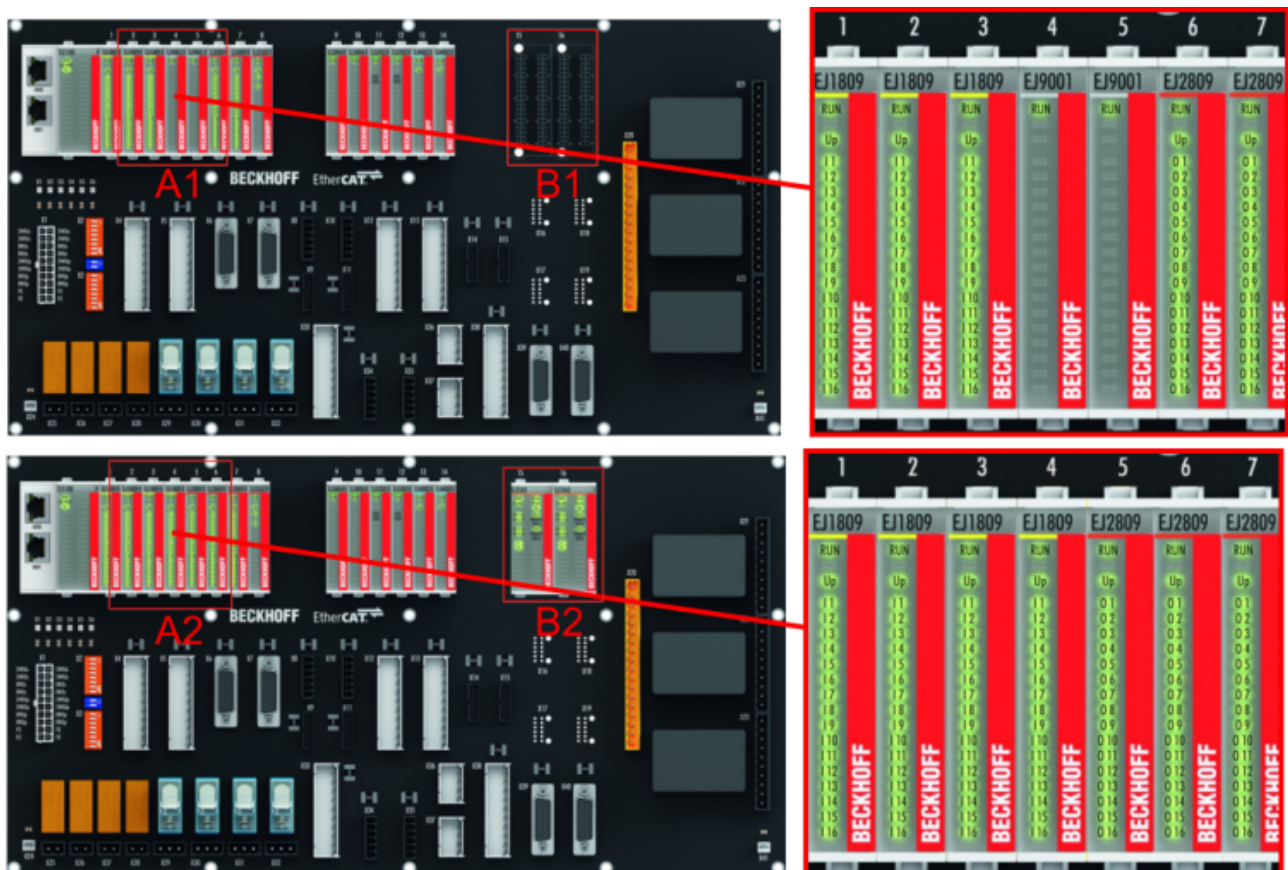


Fig. 26: Sample: Exchanging placeholder modules and assigning reserve slots

● E-bus supply

- 1 Exchange the placeholder modules with other modules changes the current input from the E-Bus. Ensure that adequate power supply is provided.

4.8.2 Linking with EtherCAT Terminals and EtherCAT Box modules via an Ethernet/EtherCAT connection

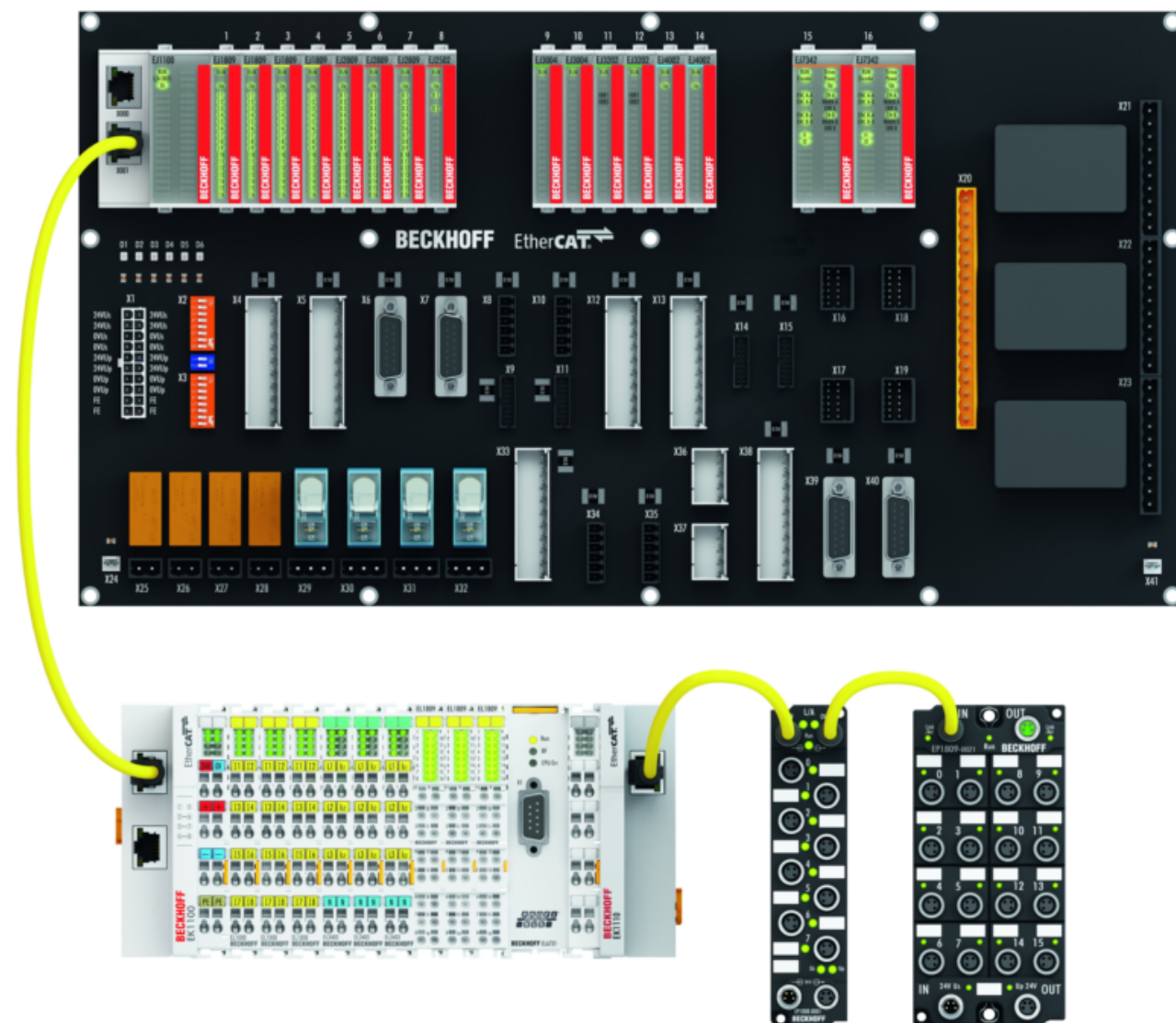


Fig. 27: Example of extension via an Ethernet/EtherCAT connection

4.9 IPC integration

Connection of CX and EL terminals via the EK1110-004x EtherCAT EJ coupler

The EK1110-0043 and EK1110-0044 EtherCAT EJ couplers connect the compact DIN-rail PCs of the CX series and attached EtherCAT Terminals (ELxxxx) with the EJ modules on the signal distribution board.

The EK1110-004x are supplied from the power supply unit of the Embedded PC.

The E-bus signals and the supply voltage of the field side U_p are routed directly to the PCB via a plug connector at the rear of the EtherCAT EJ couplers.

Due to the direct coupling of the Embedded PC and the EL terminals with the EJ modules on the PCB, no EtherCAT Extension (EK1110) or EtherCAT Coupler (EJ1100) is required.

The Embedded PC can be expanded with EtherCAT Terminals that are not yet available in the EJ system, for example.



Fig. 28: Example PCB with Embedded PC, EK1110-0043 and EJxxxx, rear view EK1110-0043

Connection of C6015 / C6017 via the EJ110x-00xx EtherCAT Coupler

Thanks to their ultra-compact design and versatile mounting options, the C6015 and C6017 IPCs are ideally suited for connection to an EJ system.

In combination with the ZS5000-0003 mounting set, it is possible to place the C6015 and C6017 IPCs compactly on the signal distribution board.

The EJ system is optimally connected to the IPC via the corresponding EtherCAT Cable (see following Fig. [A]).

The IPC can be supplied directly via the signal distribution board using the enclosed power plug (see Fig. [B] below).

NOTICE



Positioning on the signal distribution board

The dimensions and distances for placement and other details can be found in the Design Guide and the documentation for the individual components.

The figure below shows the connection of a C6015 IPC to an EJ system as an example. The components shown are schematic, to illustrate the functionality.



Fig. 29: Example for the connection of a C6015 IPC to an EJ system

4.10 Disassembly of the signal distribution board

⚠ WARNING

Risk of injury through electric shock and damage to the device!

Bring the module system into a safe, de-energized state before starting installation, disassembly or wiring of the modules.

Each module is secured through latching on the distribution board, which has to be released for disassembly.

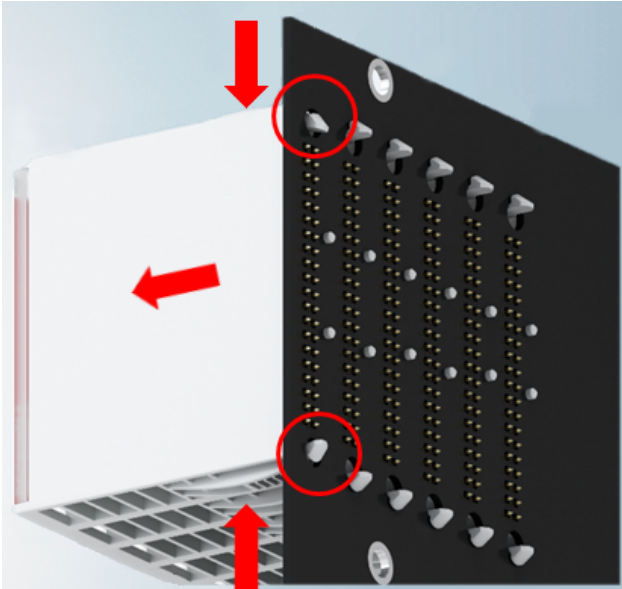


Fig. 30: Disassembly of EJ modules

To disassemble the module from the signal distribution board proceed as follows:

1. Before disassembly, ensure that the signal distribution board is securely connected to the mounting surface. Disassembly of an unsecured signal distribution board may result in damage to the board.
2. Press the upper and lower mounting tabs simultaneously and pull the module from board while gently moving it up and down.

4.11 Disposal



Products marked with a crossed-out wheeled bin shall not be discarded with the normal waste stream. The device is considered as waste electrical and electronic equipment. The national regulations for the disposal of waste electrical and electronic equipment must be observed.

5 EtherCAT basics

Please refer to the [EtherCAT System Documentation](#) for the EtherCAT fieldbus basics.

6 Commissioning

Detailed documentation on the commissioning of the EJ110x-00xx Coupler is being prepared.

6.1 Configuration overview

More detailed information on the configuration settings can be found in the [EtherCAT System Documentation](#) on the Beckhoff website.

7 Appendix

7.1 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

Beckhoff's branch offices and representatives

Please contact your Beckhoff branch office or representative for local support and service on Beckhoff products!

The addresses of Beckhoff's branch offices and representatives round the world can be found on her internet pages: www.beckhoff.com

You will also find further documentation for Beckhoff components there.

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