

Documentation | EN

KL441x/KS441x, KL442x/KS442x

Four- and eight channel analog output terminals, Measuring range: 0 ... 20 mA and 4 ... 20 mA

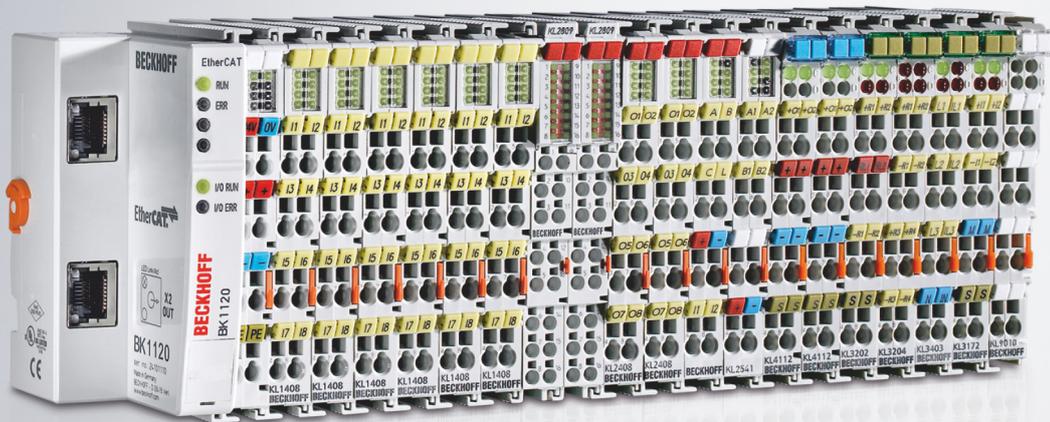


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1 Foreword

1.1 Notes on the documentation

Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.

It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.

It is the duty of the technical personnel to use the documentation published at the respective time of each installation and commissioning.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

Trademarks

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Patent Pending

The EtherCAT Technology is covered, including but not limited to the following patent applications and patents: EP1590927, EP1789857, EP1456722, EP2137893, DE102015105702 with corresponding applications or registrations in various other countries.



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1.2 Safety instructions

Safety regulations

Please note the following safety instructions and explanations!
Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

Exclusion of liability

All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

Description of instructions

In this documentation the following instructions are used.
These instructions must be read carefully and followed without fail!

DANGER

Serious risk of injury!

Failure to follow this safety instruction directly endangers the life and health of persons.

WARNING

Risk of injury!

Failure to follow this safety instruction endangers the life and health of persons.

CAUTION

Personal injuries!

Failure to follow this safety instruction can lead to injuries to persons.

NOTE

Damage to environment/equipment or data loss

Failure to follow this instruction can lead to environmental damage, equipment damage or data loss.



Tip or pointer

This symbol indicates information that contributes to better understanding.

1.3 Documentation issue status

Version	Comment
3.2.0	<ul style="list-style-type: none"> • Technical Data updated • Ex markings added to technical data • Chapter <i>ATEX - Special conditions (extended temperature range)</i> added • Chapter <i>IECEX - Special conditions</i> added • Chapter <i>cFMus - Special conditions</i> added • Chapter <i>Disposal</i> added • New title page
3.1.0	<ul style="list-style-type: none"> • Chapter <i>Instructions for ESD protection</i> updated • Chapter <i>Beckhoff Identification Code (BIC)</i> added
3.0.0	<ul style="list-style-type: none"> • Migration • Document structure updated • Technical Data updated • Chapter <i>Notes on ESD protection</i> added • Chapter <i>Installation instructions for enhanced mechanical load capacity</i> added • Chapter <i>ATEX - Special conditions (standard temperature range)</i> added • Chapter <i>Connection equipment/Connection</i> updated
2.0.2	Contact assignment corrected
2.0.1	Firmware and hardware versions updated
2.0.0	Eight-channel Bus Terminals added: KL4418 and KL4428
1.0	First release
0.1	Internal version

Firmware and hardware version

Documen- tation Version	KL4414/KS4414		KL4418/KS4418		KL4424/KS4424		KL4428/KS4428	
	Firmware	Hardware	Firmware	Hardware	Firmware	Hardware	Firmware	Hardware
3.2.0	1E	08	2B	07	1E	08	2B	06
3.1.0	1E	07	2B	06	1E	07	2B	05
3.0.0	1E	07	2B	06	1E	07	2B	05
2.0.2	1D	02	1D	02	1D	02	1D	02
2.0.1	1D	02	1D	02	1D	02	1D	02
2.0.0	1C	00	1A	00	1C	00	1A	00
1.0	1A	00	-	-	1A	00	-	-

The firmware and hardware versions (delivery state) can be found in the serial number printed on the side of the terminal.

Syntax of the serial number

Structure of the serial number: WW YY FF HH

- WW - week of production (calendar week)
- YY - year of production
- FF - firmware version
- HH - hardware version

Example with serial number 35 04 1B 01:

- 35 - week of production 35
- 04 - year of production 2004
- 1B - firmware version 1B
- 01 - hardware version 01

1.4 Beckhoff Identification Code (BIC)

The Beckhoff Identification Code (BIC) is increasingly being applied to Beckhoff products to uniquely identify the product. The BIC is represented as a Data Matrix Code (DMC, code scheme ECC200), the content is based on the ANSI standard MH10.8.2-2016.

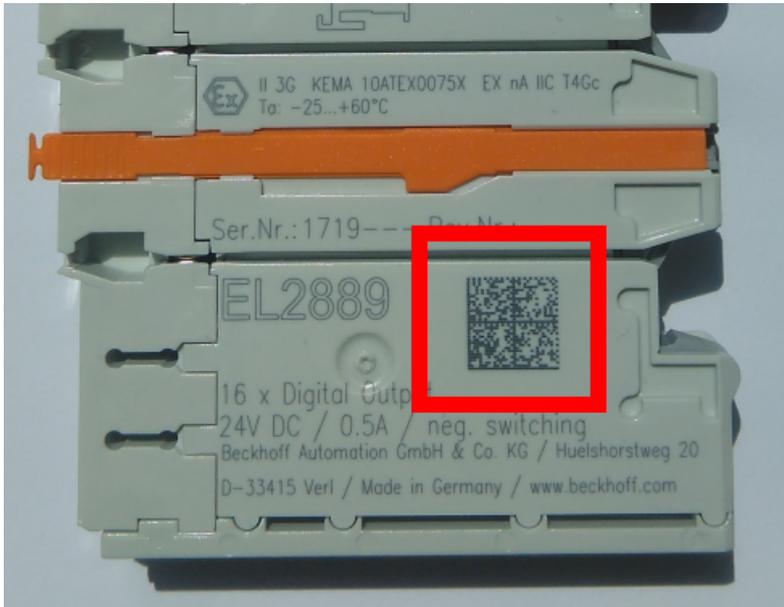


Fig. 1: BIC as data matrix code (DMC, code scheme ECC200)

The BIC will be introduced step by step across all product groups.

Depending on the product, it can be found in the following places:

- on the packaging unit
- directly on the product (if space suffices)
- on the packaging unit and the product

The BIC is machine-readable and contains information that can also be used by the customer for handling and product management.

Each piece of information can be uniquely identified using the so-called data identifier (ANSI MH10.8.2-2016). The data identifier is followed by a character string. Both together have a maximum length according to the table below. If the information is shorter, spaces are added to it. The data under positions 1 to 4 are always available.

The following information is contained:

Item no.	Type of information	Explanation	Data identifier	Number of digits incl. data identifier	Example
1	Beckhoff order number	Beckhoff order number	1P	8	1P 072222
2	Beckhoff Traceability Number (BTN)	Unique serial number, see note below	S	12	S BTNk4p562d7
3	Article description	Beckhoff article description, e.g. EL1008	1K	32	1K EL1809
4	Quantity	Quantity in packaging unit, e.g. 1, 10, etc.	Q	6	Q 1
5	Batch number	Optional: Year and week of production	2P	14	2P 401503180016
6	ID/serial number	Optional: Present-day serial number system, e.g. with safety products or calibrated terminals	51S	12	51S 678294104
7	Variant number	Optional: Product variant number on the basis of standard products	30P	32	30P F971, 2*K183
...					

Further types of information and data identifiers are used by Beckhoff and serve internal processes.

Structure of the BIC

Example of composite information from item 1 to 4 and 6. The data identifiers are marked in red for better display:

BTN

An important component of the BIC is the Beckhoff Traceability Number (BTN, item no. 2). The BTN is a unique serial number consisting of eight characters that will replace all other serial number systems at Beckhoff in the long term (e.g. batch designations on IO components, previous serial number range for safety products, etc.). The BTN will also be introduced step by step, so it may happen that the BTN is not yet coded in the BIC.

NOTE
This information has been carefully prepared. However, the procedure described is constantly being further developed. We reserve the right to revise and change procedures and documentation at any time and without prior notice. No claims for changes can be made from the information, illustrations and descriptions in this information.

2 KL/KS4414, KL/KS4424 - Product Overview

2.1 Introduction

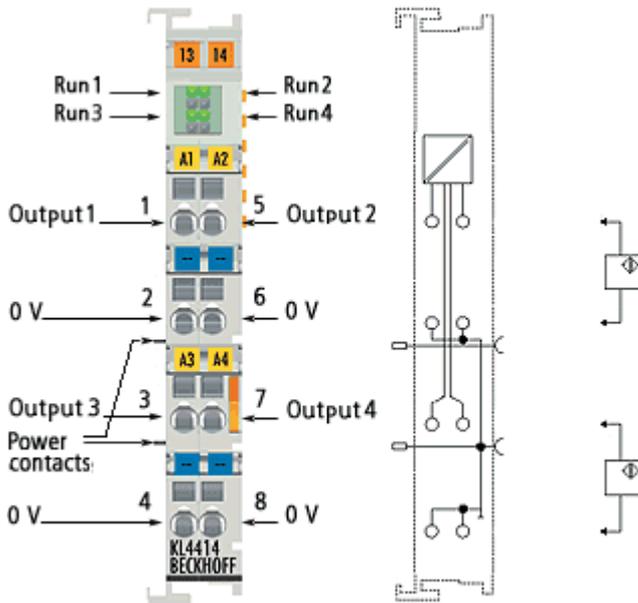


Fig. 2: KL4414 - four channel analog output terminal, 0 mA ... 20 mA

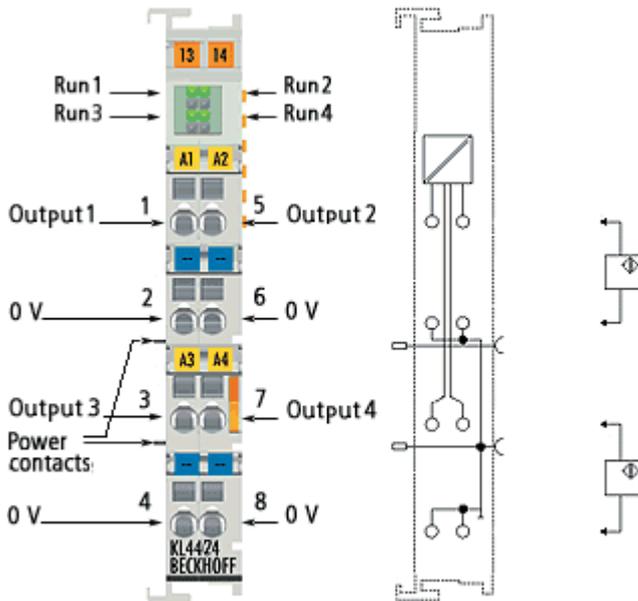


Fig. 3: KL4424 - four channel analog output terminal, 4 mA ... 20 mA

The KL4414/KS4414 generate signals in the range 0 mA ... 20 mA.
 The KL4424/KS4424 generate signals in the range 4 mA ... 20 mA.
 The power is supplied to the process level with a resolution of 12 bits, and is electrically isolated. The output stage is powered by the 24 V supply. In the KL4414 Bus Terminal, the four outputs are 2-wire versions. The Bus Terminal has a common ground potential. The power contacts are connected through. The reference ground of the outputs is the 0 V power contact. The LEDs indicate the data exchange with the Bus Coupler.

2.2 Technical data

Technical data	KL4414/KS4414	KL4424/KS4424
Number of outputs	4	
Output current	0 mA ... 20 mA	4 mA ... 20 mA
Load	< 350 Ω (short-circuit-proof)	
Supply for the outputs	24 V _{DC} (or 15 V _{DC} with KL9515 power supply terminal) via the power contacts	
Resolution	12 bits	
Accuracy	0.1%	
Conversion time	app. 4 ms	
Bit width in process image	Output: 4 x 16 bits user data, 4 x 8 bits control/status (optional)	
Electrical isolation	500 V (K-bus/signal voltage)	
Power supply for the electronics	via the K-bus and through the power contacts	
Current consumption from K-bus	typically 20 mA (5 V)	
Current consumption from power contacts	typically 40 mA (24 V)	
Pluggable wiring	for all KSxxxx Bus Terminals	
Weight	app. 80 g	
Dimensions (W x H x D)	app. 15 mm x 100 mm x 70 mm (aligned width: 12 mm)	
Mounting [▶ 17]	on 35 mm mounting rail conforms to EN 60715	
Permissible ambient temperature range during operation	-25 °C ... +60 °C (extended temperature range)	0 °C ... +55 °C
Permissible ambient temperature range during storage	-40 °C ... +85 °C	-25 °C ... +85 °C
Permissible relative air humidity	95 %, no condensation	
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27, see also Installation instructions for enhanced mechanical load capacity [▶ 21]	
EMC immunity / emission	conforms to EN 61000-6-2 / EN 61000-6-4	
Protection class	IP20	
Installation position	variable	
Approvals / markings	CE, UKCA, cULus, EAC, GL, ATEX [▶ 29]	CE, UKCA, cULus, EAC, GL, ATEX [▶ 28] , IECEx [▶ 30] , cFMus [▶ 32]

Ex markings

Standard	KL4414/KS4414	KL4424/KS4424
ATEX	II 3 G Ex nA IIC T4 Gc	II 3 G Ex nA IIC T4 Gc II 3 D Ex tc IIIC T135 °C Dc
IECEx	-	Ex nA IIC T4 Gc Ex tc IIIC T135 °C Dc
cFMus	-	Class I, Division 2, Groups A, B, C, D Class I, Zone 2, AEx/Ex ec IIC T4 Gc

2.3 Diagnostic LEDs

The four green RUN LEDs indicated the operating state of the terminal channels.

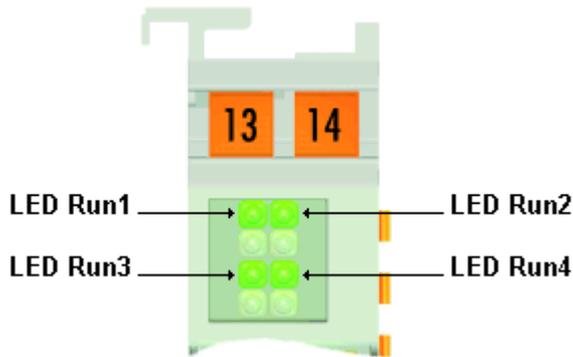


Fig. 4: KL4414/KS4414, KL4424/KS4424 - LEDs

Meaning of the LED displays

LED	Color	Channel	State	
			On	off
Run1	green	1	normal operation	A watchdog timer overflow has occurred. The green LEDs go out if no process data are transferred between the controller and the Bus Coupler for more than 100 ms.
Run2		2		
Run3		3		
Run4		4		

3 KL/KS4418, KL/KS4428 - Product Overview

3.1 Introduction

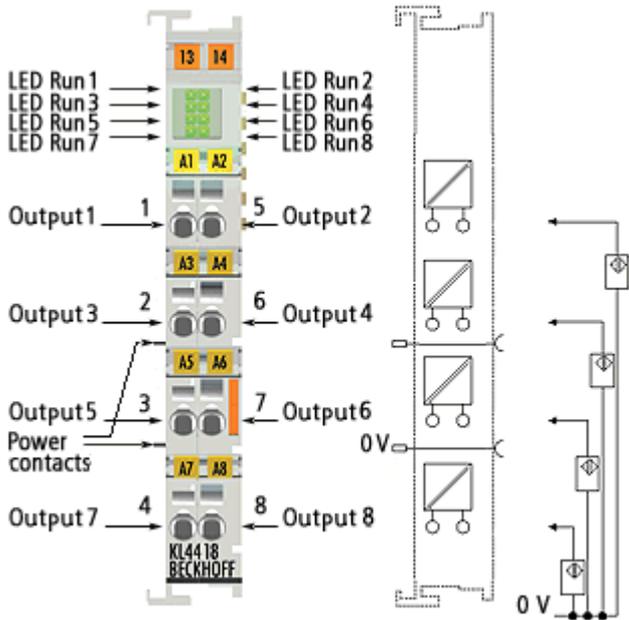


Fig. 5: KL4418 - eight channel analog output terminal, 0 mA ... 20 mA

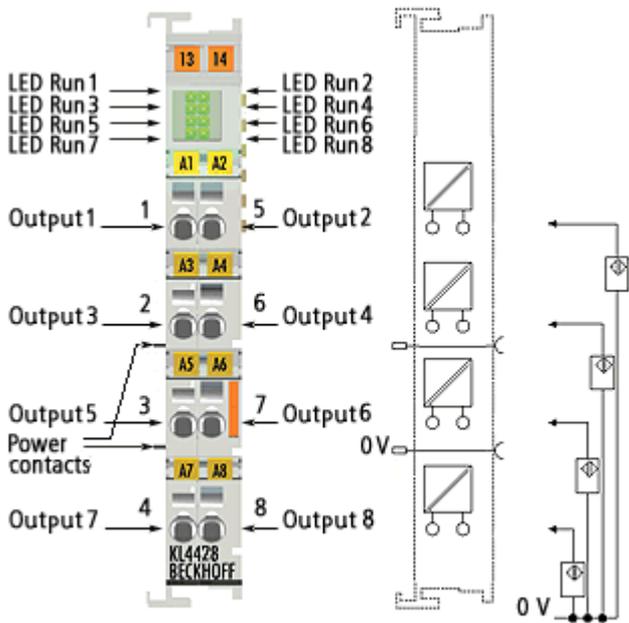


Fig. 6: KL4428 - eight channel analog output terminal, 4 mA ... 20 mA

The KL4418/KS4418 generate signals in the range 0 mA ... 20 mA.
 The KL4428/KS4428 generate signals in the range 4 mA ... 20 mA.
 The power is supplied to the process level with a resolution of 12 bits, and is electrically isolated. The output stage is powered by the 24 V supply. The terminals combine eight channels in one housing and are particularly suitable for space-saving installation in control cabinets. The use of single conductor connection technology enables the connection of multi-channel actuator technology with minimum space requirements. The Bus Terminal has a common ground potential. The power contacts are connected through. The reference ground of the outputs is the 0 V power contact. The LEDs indicate the data exchange with the Bus Coupler.

3.2 Technical data

Technical data	KL4418/KS4418	KL4428/KS4428
Number of outputs	8	
Output current	0 mA ... 20 mA	4 mA ... 20 mA
Load	< 150 Ω (short-circuit-proof)	
Supply for the outputs	24 V _{DC} (or 15 V _{DC} with KL9515 power supply terminal) via the power contacts	
Resolution	12 bits	
Accuracy	0.3%	
Conversion time	app. 8 ms	
Bit width in process image	Output: 8 x 16 bits user data, 8 x 8 bits control/status (optional)	
Electrical isolation	500 V (K-bus/signal voltage)	
Power supply for the electronics	via the K-bus and through the power contacts	
Current consumption from K-bus	typically 25 mA (5 V)	
Current consumption from power contacts	typically 50 mA (24 V)	
Pluggable wiring	for all KSxxxx Bus Terminals	
Weight	app. 80 g	
Dimensions (W x H x D)	app. 15 mm x 100 mm x 70 mm (aligned width: 12 mm)	
Mounting [▶ 17]	on 35 mm mounting rail conforms to EN 60715	
Permissible ambient temperature range during operation	0 °C ... + 55 °C	
Permissible ambient temperature range during storage	-25 °C ... + 85 °C	
Permissible relative air humidity	95 %, no condensation	
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27, see also Installation instructions for enhanced mechanical load capacity [▶ 21]	
EMC immunity / emission	conforms to EN 61000-6-2 / EN 61000-6-4	
Protection class	IP20	
Installation position	variable	
Approvals / markings	CE, UKCA, cULus, EAC, GL, ATEX [▶ 28]	

Ex marking

Standard	Marking
ATEX	II 3 G Ex nA IIC T4 Gc

3.3 Diagnostic LEDs

The eight green Run LEDs indicate the operating states of the terminal channels.

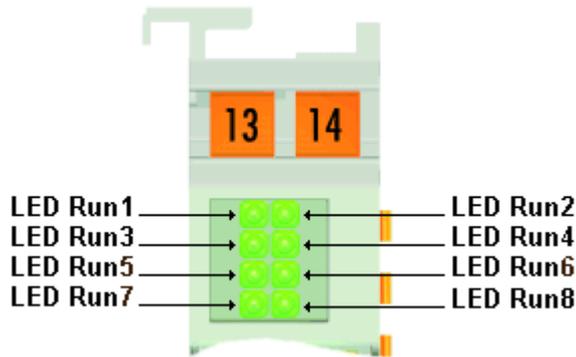


Fig. 7: KL4418/KS4418, KL4428/KS4428 - LEDs

Meaning of the LED displays

LED	Color	Channel	State	
			On	off
Run 1	green	1	normal operation	A watchdog timer overflow has occurred. The green LEDs go out if no process data are transferred between the controller and the Bus Coupler for more than 100 ms.
Run 2		2		
Run 3		3		
Run 4		4		
Run 5		5		
Run 6		6		
Run 7		7		
Run 8		8		

4 Basic Function Principles

The analog output terminals

- KL/KS4414 and KL/KS4418 generate signals in the range 0 mA to 20 mA
- KL/KS4424 and KL/KS4428 generate signals in the range 4 mA to 20 mA

with a resolution of 12 bits (4095 increments). The actuators are supplied via the voltage fed from the power contacts. The power contacts can optionally be supplied via the standard supply or via a power feed terminal with electrical isolation.

Format of the output values

In the delivery state the process data are shown in two's complement form (integer -1 corresponds to 0xFFFF). The feature register R32 can be used to select other display options (e.g. signed amount representation, Siemens format).

Output value		Output current	
hexadecimal	decimal	KL/KS4414, KL/KS4418	KL/KS4424, KL/KS4428
0x0000	0	0 mA	4 mA
0x3FFF	16383	10 mA	12 mA
0x7FFF	32767	20 mA	20 mA

Process data equations

The process data, which are transferred to the Bus Terminal, are calculated based on the following equations:

Neither user nor manufacturer scaling are active

$$Y_{\text{dac}} = X \times A_a + B_a \quad (1.0)$$

Manufacturer scaling active (default setting)

$$Y_1 = B_h + A_h \times X \quad (1.1)$$

$$Y_{\text{dac}} = Y_1 \times A_a + B_a$$

User scaling active

$$Y_2 = B_w + A_w \times X \quad (1.2)$$

$$Y_{\text{dac}} = Y_2 \times A_a + B_a$$

Manufacturer and user scaling active

$$Y_1 = B_h + A_h \times X \quad (1.3)$$

$$Y_2 = B_w + A_w \times Y_1 \quad (1.4)$$

$$Y_{\text{dac}} = Y_2 \times A_a + B_a$$

Key

X:	Controller process data	
Y_{dac} :	Process data for D/A converter	
B_a, A_a :	Manufacturer gain and offset compensation	(R17, R18)
B_h, A_h :	Manufacturer scaling	(R19, R20)
B_w, A_w :	User scaling	(R33, R34)

The equations of the straight line are enabled via register R32.

5 Mounting and wiring

5.1 Instructions for ESD protection

NOTE

Destruction of the devices by electrostatic discharge possible!

The devices contain components at risk from electrostatic discharge caused by improper handling.

- Please ensure you are electrostatically discharged and avoid touching the contacts of the device directly.
- Avoid contact with highly insulating materials (synthetic fibers, plastic film etc.).
- Surroundings (working place, packaging and personnel) should be grounded probably, when handling with the devices.
- Each assembly must be terminated at the right hand end with a KL9010 bus end terminal, to ensure the protection class and ESD protection.

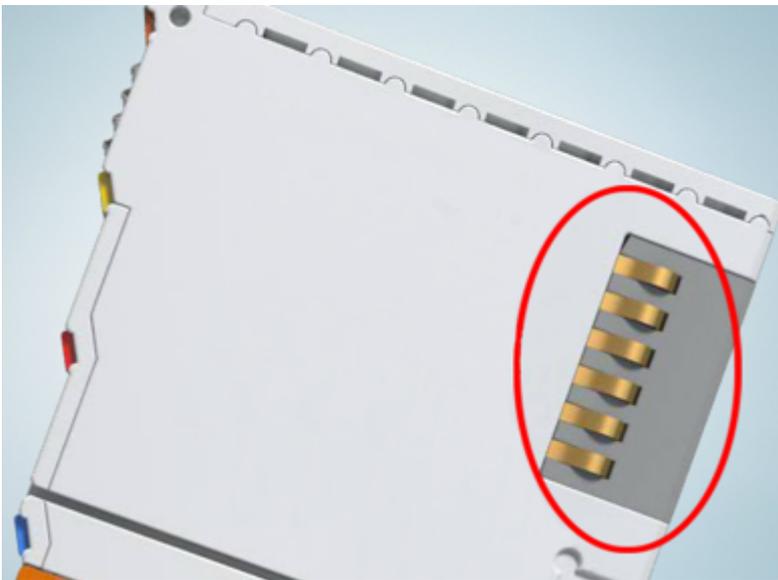


Fig. 8: Spring contacts of the Beckhoff I/O components

5.2 Installation on mounting rails

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

Assembly

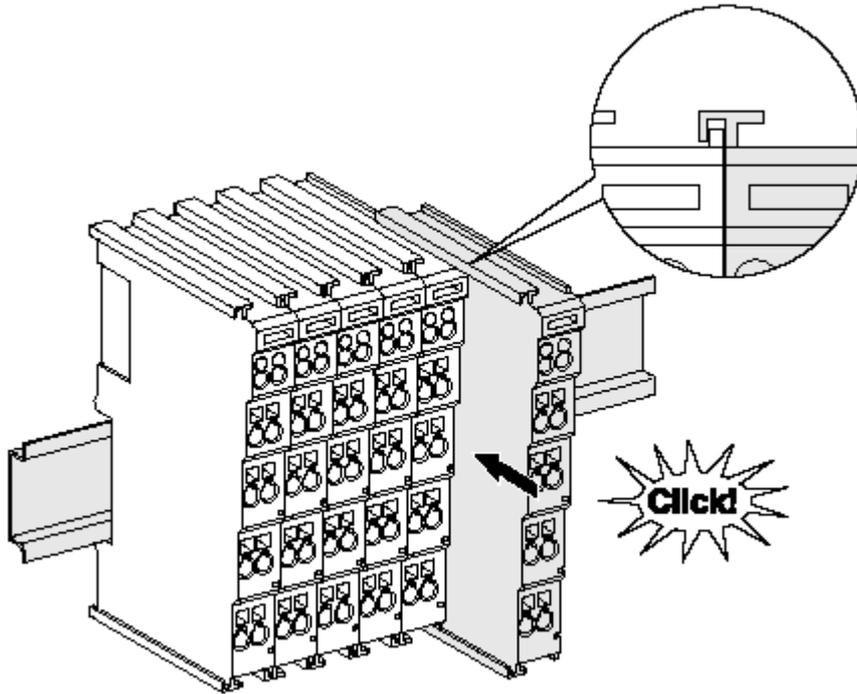


Fig. 9: Attaching on mounting rail

The bus coupler and bus terminals are attached to commercially available 35 mm mounting rails (DIN rails according to EN 60715) by applying slight pressure:

1. First attach the fieldbus coupler to the mounting rail.
2. The bus terminals are now attached on the right-hand side of the fieldbus coupler. Join the components with tongue and groove and push the terminals against the mounting rail, until the lock clicks onto the mounting rail.

If the terminals are clipped onto the mounting rail first and then pushed together without tongue and groove, the connection will not be operational! When correctly assembled, no significant gap should be visible between the housings.

i Fixing of mounting rails

The locking mechanism of the terminals and couplers extends to the profile of the mounting rail. At the installation, the locking mechanism of the components must not come into conflict with the fixing bolts of the mounting rail. To mount the mounting rails with a height of 7.5 mm under the terminals and couplers, you should use flat mounting connections (e.g. countersunk screws or blind rivets).

Disassembly

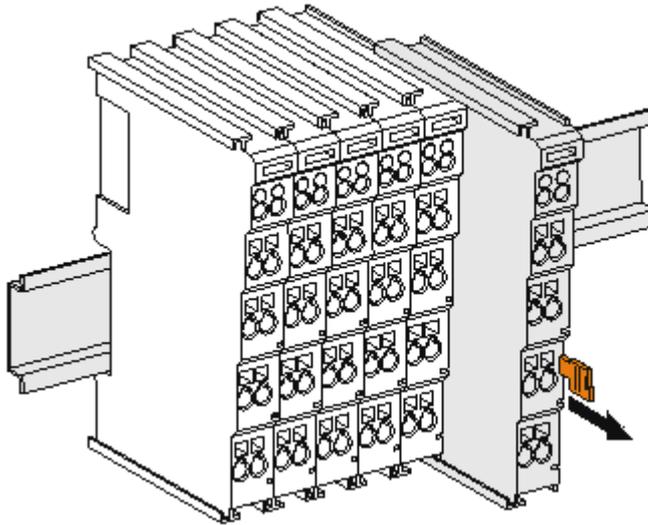


Fig. 10: Disassembling of terminal

Each terminal is secured by a lock on the mounting rail, which must be released for disassembly:

1. Pull the terminal by its orange-colored lugs approximately 1 cm away from the mounting rail. In doing so for this terminal the mounting rail lock is released automatically and you can pull the terminal out of the bus terminal block easily without excessive force.
2. Grasp the released terminal with thumb and index finger simultaneous at the upper and lower grooved housing surfaces and pull the terminal out of the bus terminal block.

Connections within a bus terminal block

The electric connections between the Bus Coupler and the Bus Terminals are automatically realized by joining the components:

- The six spring contacts of the K-Bus/E-Bus deal with the transfer of the data and the supply of the Bus Terminal electronics.
- The power contacts deal with the supply for the field electronics and thus represent a supply rail within the bus terminal block. The power contacts are supplied via terminals on the Bus Coupler (up to 24 V) or for higher voltages via power feed terminals.

i **Power Contacts**

During the design of a bus terminal block, the pin assignment of the individual Bus Terminals must be taken account of, since some types (e.g. analog Bus Terminals or digital 4-channel Bus Terminals) do not or not fully loop through the power contacts. Power Feed Terminals (KL91xx, KL92xx or EL91xx, EL92xx) interrupt the power contacts and thus represent the start of a new supply rail.

PE power contact

The power contact labeled PE can be used as a protective earth. For safety reasons this contact mates first when plugging together, and can ground short-circuit currents of up to 125 A.

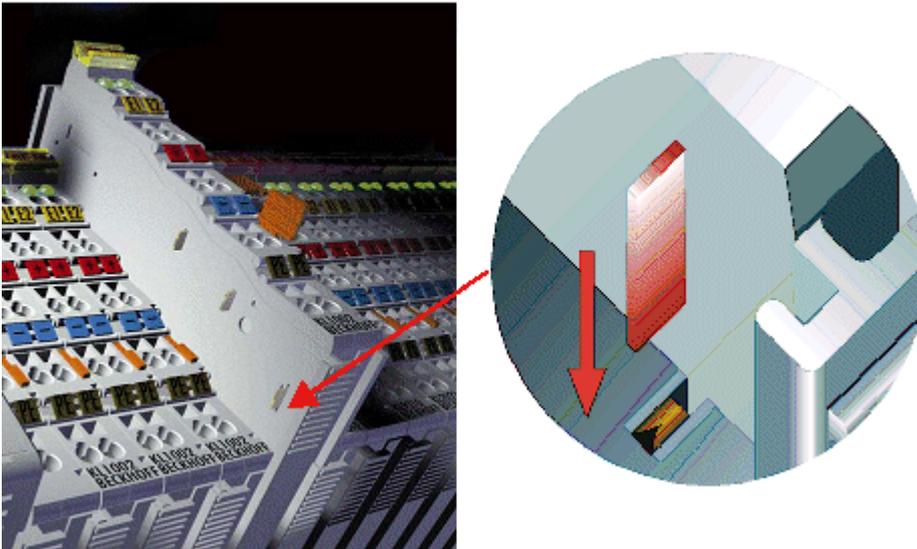


Fig. 11: Power contact on left side

NOTE**Possible damage of the device**

Note that, for reasons of electromagnetic compatibility, the PE contacts are capacitatively coupled to the mounting rail. This may lead to incorrect results during insulation testing or to damage on the terminal (e.g. disruptive discharge to the PE line during insulation testing of a consumer with a nominal voltage of 230 V). For insulation testing, disconnect the PE supply line at the Bus Coupler or the Power Feed Terminal! In order to decouple further feed points for testing, these Power Feed Terminals can be released and pulled at least 10 mm from the group of terminals.

⚠ WARNING**Risk of electric shock!**

The PE power contact must not be used for other potentials!

5.3 Installation instructions for enhanced mechanical load capacity

⚠ WARNING

Risk of injury through electric shock and damage to the device!

Bring the Bus Terminal system into a safe, de-energized state before starting mounting, disassembly or wiring of the Bus Terminals!

Additional checks

The terminals have undergone the following additional tests:

Verification	Explanation
Vibration	10 frequency runs in 3 axes
	6 Hz < f < 60 Hz displacement 0.35 mm, constant amplitude
	60.1 Hz < f < 500 Hz acceleration 5 g, constant amplitude
Shocks	1000 shocks in each direction, in 3 axes
	25 g, 6 ms

Additional installation instructions

For terminals with enhanced mechanical load capacity, the following additional installation instructions apply:

- The enhanced mechanical load capacity is valid for all permissible installation positions
- Use a mounting rail according to EN 60715 TH35-15
- Fix the terminal segment on both sides of the mounting rail with a mechanical fixture, e.g. an earth terminal or reinforced end clamp
- The maximum total extension of the terminal segment (without coupler) is:
64 terminals (12 mm mounting with) or 32 terminals (24 mm mounting with)
- Avoid deformation, twisting, crushing and bending of the mounting rail during edging and installation of the rail
- The mounting points of the mounting rail must be set at 5 cm intervals
- Use countersunk head screws to fasten the mounting rail
- The free length between the strain relief and the wire connection should be kept as short as possible. A distance of approx. 10 cm should be maintained to the cable duct.

5.4 Connection

5.4.1 Connection system

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

Overview

The bus terminal system offers different connection options for optimum adaptation to the respective application:

- The terminals of ELxxxx and KLxxxx series with standard wiring include electronics and connection level in a single enclosure.
- The terminals of ESxxxx and KSxxxx series feature a pluggable connection level and enable steady wiring while replacing.
- The High Density Terminals (HD Terminals) include electronics and connection level in a single enclosure and have advanced packaging density.

Standard wiring (ELxxxx / KLxxxx)



Fig. 12: Standard wiring

The terminals of ELxxxx and KLxxxx series have been tried and tested for years. They feature integrated screwless spring force technology for fast and simple assembly.

Pluggable wiring (ESxxxx / KSxxxx)



Fig. 13: Pluggable wiring

The terminals of ESxxxx and KSxxxx series feature a pluggable connection level. The assembly and wiring procedure is the same as for the ELxxxx and KLxxxx series. The pluggable connection level enables the complete wiring to be removed as a plug connector from the top of the housing for servicing. The lower section can be removed from the terminal block by pulling the unlocking tab. Insert the new component and plug in the connector with the wiring. This reduces the installation time and eliminates the risk of wires being mixed up.

The familiar dimensions of the terminal only had to be changed slightly. The new connector adds about 3 mm. The maximum height of the terminal remains unchanged.

A tab for strain relief of the cable simplifies assembly in many applications and prevents tangling of individual connection wires when the connector is removed.

Conductor cross sections between 0.08 mm² and 2.5 mm² can continue to be used with the proven spring force technology.

The overview and nomenclature of the product names for ESxxxx and KSxxxx series has been retained as known from ELxxxx and KLxxxx series.

High Density Terminals (HD Terminals)



Fig. 14: High Density Terminals

The terminals from these series with 16 terminal points are distinguished by a particularly compact design, as the packaging density is twice as large as that of the standard 12 mm bus terminals. Massive conductors and conductors with a wire end sleeve can be inserted directly into the spring loaded terminal point without tools.

● Wiring HD Terminals



The High Density Terminals of the ELx8xx and KLx8xx series doesn't support pluggable wiring.

Ultrasonically “bonded” (ultrasonically welded) conductors

● Ultrasonically “bonded” conductors



It is also possible to connect the Standard and High Density Terminals with ultrasonically “bonded” (ultrasonically welded) conductors. In this case, please note the tables concerning the wire-size width!

5.4.2 Wiring

⚠ WARNING

Risk of electric shock and damage of device!

Bring the bus terminal system into a safe, powered down state before starting installation, disassembly or wiring of the bus terminals!

Terminals for standard wiring ELxxxx/KLxxxx and for pluggable wiring ESxxxx/KSxxxx

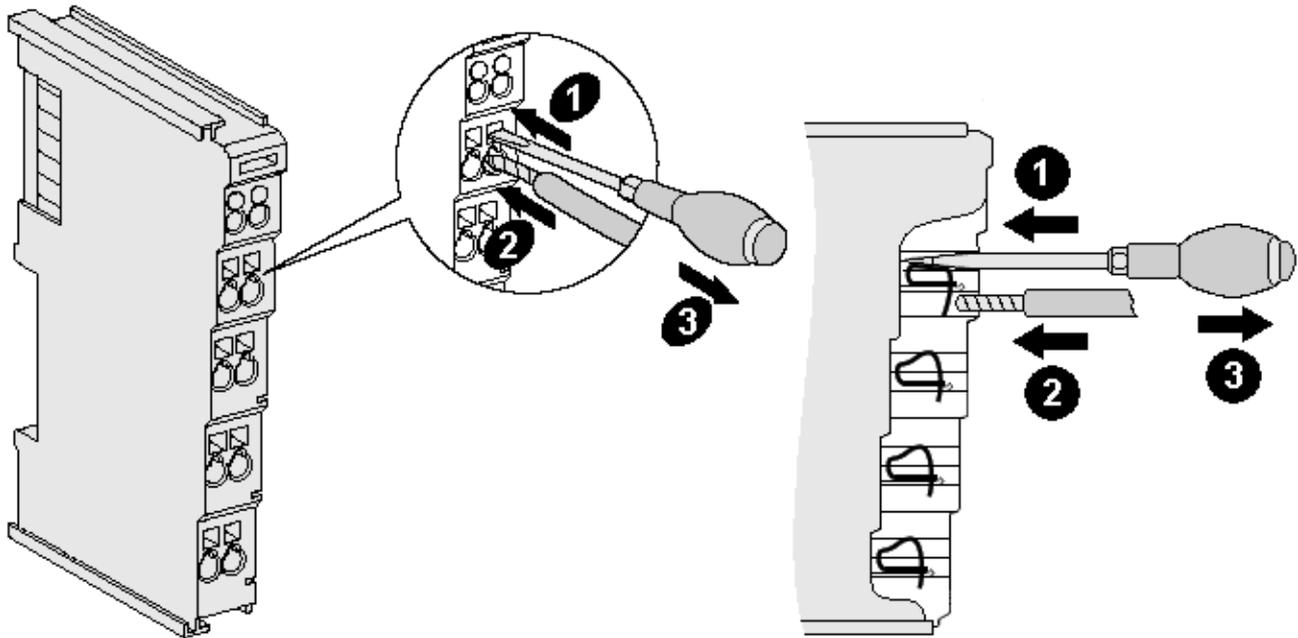


Fig. 15: Connecting a cable on a terminal point

Up to eight terminal points enable the connection of solid or finely stranded cables to the bus terminal. The terminal points are implemented in spring force technology. Connect the cables as follows:

1. Open a terminal point by pushing a screwdriver straight against the stop into the square opening above the terminal point. Do not turn the screwdriver or move it alternately (don't toggle).
2. The wire can now be inserted into the round terminal opening without any force.
3. The terminal point closes automatically when the pressure is released, holding the wire securely and permanently.

See the following table for the suitable wire size width.

Terminal housing	ELxxxx, KLxxxx	ESxxxx, KSxxxx
Wire size width (single core wires)	0.08 ... 2.5 mm ²	0.08 ... 2.5 mm ²
Wire size width (fine-wire conductors)	0.08 ... 2.5 mm ²	0,08 ... 2.5 mm ²
Wire size width (conductors with a wire end sleeve)	0.14 ... 1.5 mm ²	0.14 ... 1.5 mm ²
Wire stripping length	8 ... 9 mm	9 ... 10 mm

High Density Terminals (HD Terminals [[▶ 23](#)]) with 16 terminal points

The conductors of the HD Terminals are connected without tools for single-wire conductors using the direct plug-in technique, i.e. after stripping the wire is simply plugged into the terminal point. The cables are released, as usual, using the contact release with the aid of a screwdriver. See the following table for the suitable wire size width.

Terminal housing	High Density Housing
Wire size width (single core wires)	0.08 ... 1.5 mm ²
Wire size width (fine-wire conductors)	0.25 ... 1.5 mm ²
Wire size width (conductors with a wire end sleeve)	0.14 ... 0.75 mm ²
Wire size width (ultrasonically "bonded" conductors)	only 1.5 mm ²
Wire stripping length	8 ... 9 mm

5.4.3 Shielding



Shielding

Encoder, analog sensors and actors should always be connected with shielded, twisted paired wires.

5.5 KL/KS4414, KL/KS4424 - Contact assignment

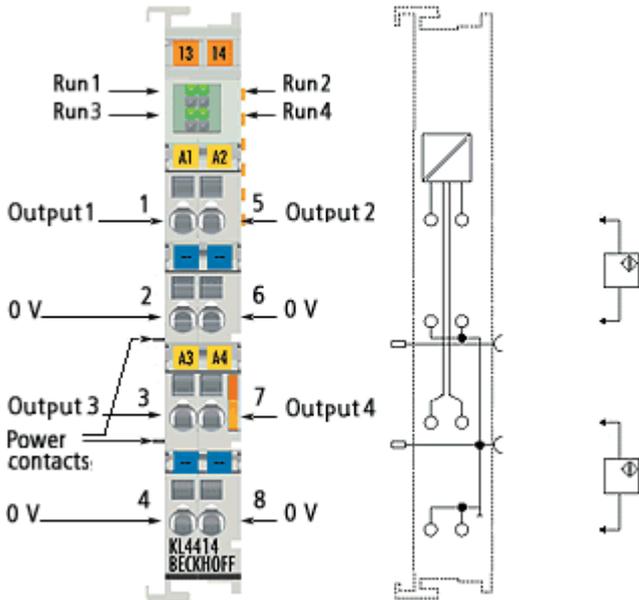


Fig. 16: KL4414 - Contact assignment

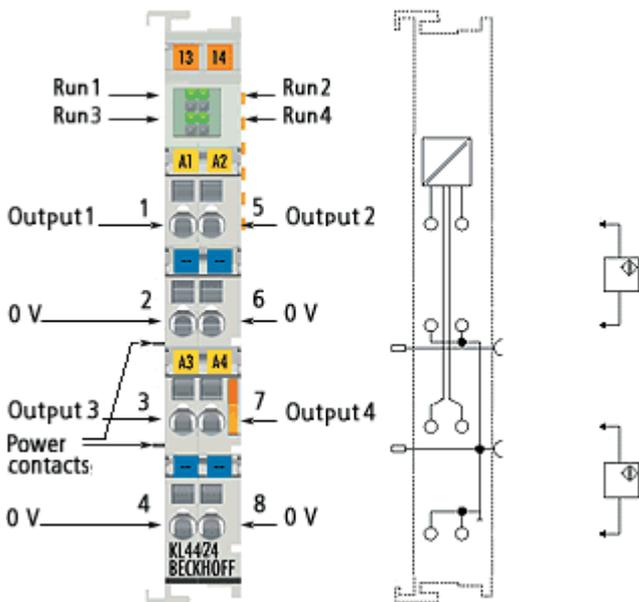


Fig. 17: KL4424 - Contact assignment

Terminal point no.	Channel	Name	Connection for
1	1	Output 1	Output 1, signal
2		0 V	Output 1, ground
3	3	Output 3	Output 3, signal
4		0 V	Output 3, ground
5	2	Output 2	Output 2, signal
6		0 V	Output 2, ground
7	4	Output 4	Output 4, signal
8		0 V	Output 4, ground

5.6 KL/KS4418, KL/KS4428 - Contact assignment

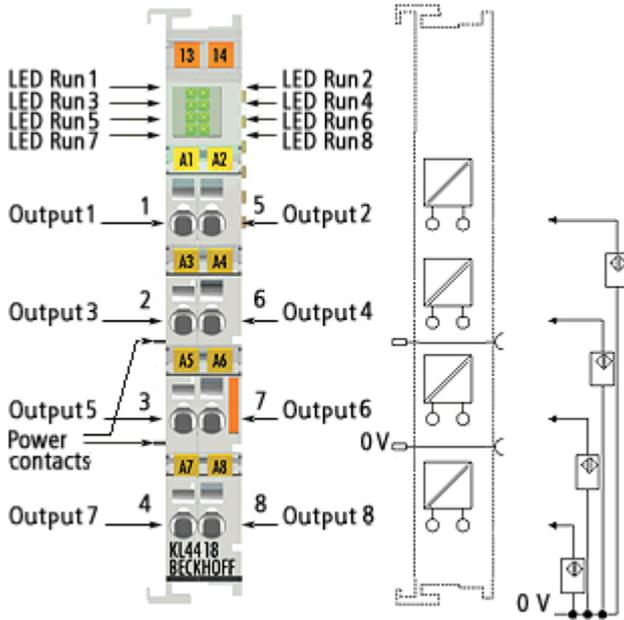


Fig. 18: KL4418 - Contact assignment

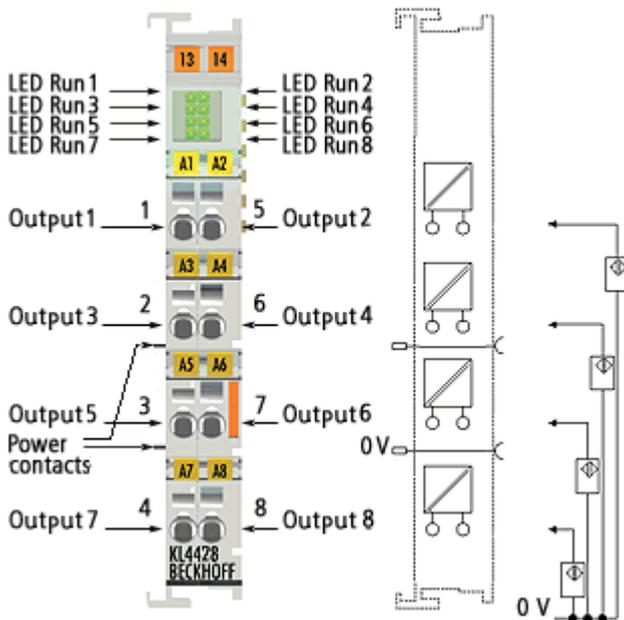


Fig. 19: KL4428 - Contact assignment

Terminal point no.	Channel	Name	Connection for
1	1	Output 1	Output 1, signal
2	3	Output 3	Output 3, signal
3	5	Output 5	Output 5, signal
4	7	Output 7	Output 7, signal
5	2	Output 2	Output 2, signal
6	4	Output 4	Output 4, signal
7	6	Output 6	Output 6, signal
8	8	Output 8	Output 8, signal

5.7 ATEX - Special conditions (standard temperature range)

⚠ WARNING

Observe the special conditions for the intended use of Beckhoff fieldbus components with standard temperature range in potentially explosive areas (directive 2014/34/EU)!

- The certified components are to be installed in a suitable housing that guarantees a protection class of at least IP54 in accordance with EN 60079-15! The environmental conditions during use are thereby to be taken into account!
- For dust (only the fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9): The equipment shall be installed in a suitable enclosure providing a degree of protection of IP54 according to EN 60079-31 for group IIIA or IIIB and IP6X for group IIIC, taking into account the environmental conditions under which the equipment is used!
- If the temperatures during rated operation are higher than 70°C at the feed-in points of cables, lines or pipes, or higher than 80°C at the wire branching points, then cables must be selected whose temperature data correspond to the actual measured temperature values!
- Observe the permissible ambient temperature range of 0 to 55°C for the use of Beckhoff fieldbus components standard temperature range in potentially explosive areas!
- Measures must be taken to protect against the rated operating voltage being exceeded by more than 40% due to short-term interference voltages!
- The individual terminals may only be unplugged or removed from the Bus Terminal system if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The connections of the certified components may only be connected or disconnected if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The fuses of the KL92xx/EL92xx power feed terminals may only be exchanged if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- Address selectors and ID switches may only be adjusted if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!

Standards

The fundamental health and safety requirements are fulfilled by compliance with the following standards:

- EN 60079-0:2012+A11:2013
- EN 60079-15:2010
- EN 60079-31:2013 (only for certificate no. KEMA 10ATEX0075 X Issue 9)

Marking

The Beckhoff fieldbus components with standard temperature range certified according to the ATEX directive for potentially explosive areas bear one of the following markings:



II 3G KEMA 10ATEX0075 X Ex nA IIC T4 Gc Ta: 0 ... +55°C

II 3D KEMA 10ATEX0075 X Ex tc IIIC T135°C Dc Ta: 0 ... +55°C
(only for fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9)

or



II 3G KEMA 10ATEX0075 X Ex nA nC IIC T4 Gc Ta: 0 ... +55°C

II 3D KEMA 10ATEX0075 X Ex tc IIIC T135°C Dc Ta: 0 ... +55°C
(only for fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9)

5.8 ATEX - Special conditions (extended temperature range)

⚠ WARNING

Observe the special conditions for the intended use of Beckhoff fieldbus components with extended temperature range (ET) in potentially explosive areas (directive 2014/34/EU)!

- The certified components are to be installed in a suitable housing that guarantees a protection class of at least IP54 in accordance with EN 60079-15! The environmental conditions during use are thereby to be taken into account!
- For dust (only the fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9): The equipment shall be installed in a suitable enclosure providing a degree of protection of IP54 according to EN 60079-31 for group IIIA or IIIB and IP6X for group IIIC, taking into account the environmental conditions under which the equipment is used!
- If the temperatures during rated operation are higher than 70°C at the feed-in points of cables, lines or pipes, or higher than 80°C at the wire branching points, then cables must be selected whose temperature data correspond to the actual measured temperature values!
- Observe the permissible ambient temperature range of -25 to 60°C for the use of Beckhoff fieldbus components with extended temperature range (ET) in potentially explosive areas!
- Measures must be taken to protect against the rated operating voltage being exceeded by more than 40% due to short-term interference voltages!
- The individual terminals may only be unplugged or removed from the Bus Terminal system if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The connections of the certified components may only be connected or disconnected if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The fuses of the KL92xx/EL92xx power feed terminals may only be exchanged if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- Address selectors and ID switches may only be adjusted if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!

Standards

The fundamental health and safety requirements are fulfilled by compliance with the following standards:

- EN 60079-0:2012+A11:2013
- EN 60079-15:2010
- EN 60079-31:2013 (only for certificate no. KEMA 10ATEX0075 X Issue 9)

Marking

The Beckhoff fieldbus components with extended temperature range (ET) certified according to the ATEX directive for potentially explosive areas bear the following marking:



II 3G KEMA 10ATEX0075 X Ex nA IIC T4 Gc Ta: -25 ... +60°C

II 3D KEMA 10ATEX0075 X Ex tc IIIC T135°C Dc Ta: -25 ... +60°C
(only for fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9)

or



II 3G KEMA 10ATEX0075 X Ex nA nC IIC T4 Gc Ta: -25 ... +60°C

II 3D KEMA 10ATEX0075 X Ex tc IIIC T135°C Dc Ta: -25 ... +60°C
(only for fieldbus components of certificate no. KEMA 10ATEX0075 X Issue 9)

5.9 IECEx - Special conditions

⚠ WARNING

Observe the special conditions for the intended use of Beckhoff fieldbus components in potentially explosive areas!

- For gas: The equipment shall be installed in a suitable enclosure providing a degree of protection of IP54 according to IEC 60079-15, taking into account the environmental conditions under which the equipment is used!
- For dust (only the fieldbus components of certificate no. IECEx DEK 16.0078X Issue 3):
The equipment shall be installed in a suitable enclosure providing a degree of protection of IP54 according to EN 60079-31 for group IIIA or IIIB and IP6X for group IIIC, taking into account the environmental conditions under which the equipment is used!
- The equipment shall only be used in an area of at least pollution degree 2, as defined in IEC 60664-1!
- Provisions shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 119 V!
- If the temperatures during rated operation are higher than 70°C at the feed-in points of cables, lines or pipes, or higher than 80°C at the wire branching points, then cables must be selected whose temperature data correspond to the actual measured temperature values!
- Observe the permissible ambient temperature range for the use of Beckhoff fieldbus components in potentially explosive areas!
- The individual terminals may only be unplugged or removed from the Bus Terminal system if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The connections of the certified components may only be connected or disconnected if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- Address selectors and ID switches may only be adjusted if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!
- The front hatch of certified units may only be opened if the supply voltage has been switched off or a non-explosive atmosphere is ensured!

Standards

The fundamental health and safety requirements are fulfilled by compliance with the following standards:

- EN 60079-0:2011
- EN 60079-15:2010
- EN 60079-31:2013 (only for certificate no. IECEx DEK 16.0078X Issue 3)

Marking

Beckhoff fieldbus components that are certified in accordance with IECEx for use in areas subject to an explosion hazard bear the following markings:

Marking for fieldbus components of certificate no. IECEx DEK 16.0078X Issue 3:	IECEx DEK 16.0078 X
	Ex nA IIC T4 Gc
	Ex tc IIIC T135°C Dc

Marking for fieldbus components of certificates with later issues:	IECEx DEK 16.0078 X
	Ex nA IIC T4 Gc

5.10 Continulative documentation for ATEX and IECEx

i Continulative documentation about explosion protection according to ATEX and IECEx

Pay also attention to the continuative documentation

Ex. Protection for Terminal Systems

Notes on the use of the Beckhoff terminal systems in hazardous areas according to ATEX and IECEx

that is available for [download](#) on the Beckhoff homepage www.beckhoff.com!

5.11 cFMus - Special conditions

⚠ WARNING

Observe the special conditions for the intended use of Beckhoff fieldbus components in potentially explosive areas!

- The equipment shall be installed within an enclosure that provides a minimum ingress protection of IP54 in accordance with ANSI/UL 60079-0 (US) or CSA C22.2 No. 60079-0 (Canada).
- The equipment shall only be used in an area of at least pollution degree 2, as defined in IEC 60664-1.
- Transient protection shall be provided that is set at a level not exceeding 140% of the peak rated voltage value at the supply terminals to the equipment.
- The circuits shall be limited to overvoltage Category II as defined in IEC 60664-1.
- The Fieldbus Components may only be removed or inserted when the system supply and the field supply are switched off, or when the location is known to be non-hazardous.
- The Fieldbus Components may only be disconnected or connected when the system supply is switched off, or when the location is known to be non-hazardous.

Standards

The fundamental health and safety requirements are fulfilled by compliance with the following standards:

M20US0111X (US):

- FM Class 3600:2018
- FM Class 3611:2018
- FM Class 3810:2018
- ANSI/UL 121201:2019
- ANSI/ISA 61010-1:2012
- ANSI/UL 60079-0:2020
- ANSI/UL 60079-7:2017

FM20CA0053X (Canada):

- CAN/CSA C22.2 No. 213-17:2017
- CSA C22.2 No. 60079-0:2019
- CAN/CSA C22.2 No. 60079-7:2016
- CAN/CSA C22.2 No.61010-1:2012

Marking

Beckhoff fieldbus components that are certified in accordance with cFMus for use in areas subject to an explosion hazard bear the following markings:

FM20US0111X (US): **Class I, Division 2, Groups A, B, C, D**
 Class I, Zone 2, AEx ec IIC T4 Gc

FM20CA0053X (Canada): **Class I, Division 2, Groups A, B, C, D**
 Ex ec T4 Gc

5.12 Continuative documentation for cFMus

i Continuative documentation about explosion protection according to cFMus

Pay also attention to the continuative documentation

Control Drawing I/O, CX, CPX

Connection diagrams and Ex markings

that is available for [download](#) on the Beckhoff homepage www.beckhoff.com!

5.13 Disposal



Products marked with a crossed-out wheeled bin shall not be discarded with the normal waste stream. The device is considered as waste electrical and electronic equipment. The national regulations for the disposal of waste electrical and electronic equipment must be observed.

6 KS2000 Configuration Software

6.1 KS2000 - Introduction

The KS2000 configuration software permits configuration, commissioning and parameterization of bus couplers, of the affiliated bus terminals and of Fieldbus Box Modules. The connection between bus coupler / Fieldbus Box Module and the PC is established by means of the serial configuration cable or the fieldbus.



Fig. 20: KS2000 configuration software

Configuration

You can configure the Fieldbus stations with the Configuration Software KS2000 offline. That means, setting up a terminal station with all settings on the couplers and terminals resp. the Fieldbus Box Modules can be prepared before the commissioning phase. Later on, this configuration can be transferred to the terminal station in the commissioning phase by means of a download. For documentation purposes, you are provided with the breakdown of the terminal station, a parts list of modules used and a list of the parameters you have modified. After an upload, existing fieldbus stations are at your disposal for further editing.

Parameterization

KS2000 offers simple access to the parameters of a fieldbus station: specific high-level dialogs are available for all bus couplers, all intelligent bus terminals and Fieldbus Box modules with the aid of which settings can be modified easily. Alternatively, you have full access to all internal registers of the bus couplers and intelligent terminals. Refer to the register description for the meanings of the registers.

Commissioning

The KS2000 software facilitates commissioning of machine components or their fieldbus stations: Configured settings can be transferred to the fieldbus modules by means of a download. After a *login* to the terminal station, it is possible to define settings in couplers, terminals and Fieldbus Box modules directly *online*. The same high-level dialogs and register access are available for this purpose as in the configuration phase.

The KS2000 offers access to the process images of the bus couplers and Fieldbus Box modules.

- Thus, the coupler's input and output images can be observed by monitoring.
- Process values can be specified in the output image for commissioning of the output modules.

All possibilities in the *online mode* can be used in parallel with the actual fieldbus mode of the terminal station. The fieldbus protocol always has the higher priority in this case.

6.2 Parameterization with KS2000

Connect the configuration interface of your Fieldbus Coupler with the serial interface of your PC via the configuration cable and start the *KS2000* Configuration Software.



Click on the *Login* button. The configuration software will now load the information for the connected fieldbus station.

In the example shown, this is

- a BK9000 Ethernet Coupler
- a KL1xx2 digital input terminal,
- a KL4414 analog output terminal,
- a KL9010 Bus End Terminal

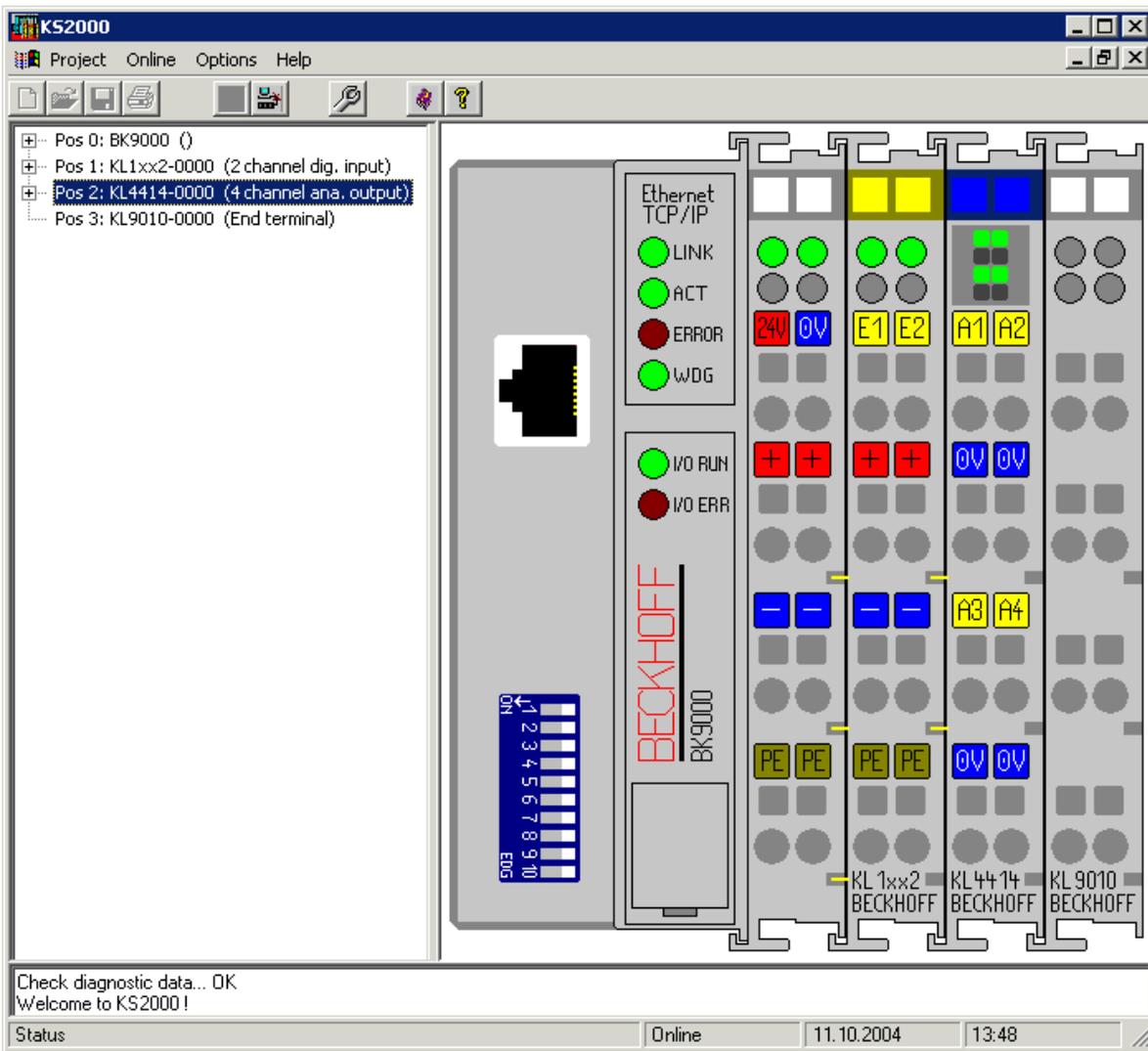


Fig. 21: Display of the fieldbus station in KS2000

The left-hand KS2000 window displays the terminals of the fieldbus station in a tree structure. The right-hand KS2000 window contains a graphic display of the fieldbus station terminals.

In the tree structure of the left-hand window, click on the plus-sign next to the terminal whose parameters you wish to change (item 2 in the example).

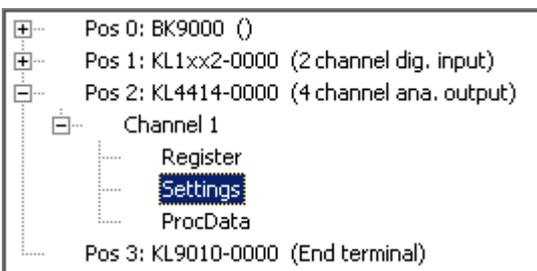


Fig. 22: KS2000 branches for channel 1 of the KL4414

For the KL4414, the branches *Register*, *Settings* and *ProcData* are displayed:

- [Register](#) [► 38] enables direct access to the KL4414 registers.
- Dialog masks for the parameterization of the KL4414 can be found under [Settings](#) [► 37].
- [ProcData](#) [► 38] shows the process data of the KL4414.

6.3 Settings

The dialog mask for parameterizing the KL4414 or KS4424 can be found under *Settings*.

Pos.: 2 Channel: 1 Firmware: Version 1 A

Type: KL44x4-0000

Take settings for all channels of this terminal

Operation mode

- User scaling active
- Manufacturer scaling active
- Watchdog timer active
- Signed amount representation active
- Signed representation active
- User activation value active

Register values

User offset:

User gain:

User activation value:

Fig. 23: Settings via KS2000

Operation mode

- **User scaling active** (R32.0 [▶ 47])
You can activate user scaling here (default: disabled).
- **Manufacturer scaling active** (R32.1 [▶ 47])
You can deactivate manufacturer scaling here (default: enabled).
- **Watchdog timer active** (R32.2 [▶ 47])
You can deactivate the watchdog timer here (default: enabled).
- **Signed amount representation** (R32.3 [▶ 47])
Here you can enable the signed amount representation (default: disabled).
- **Signed representation active** (R32.5 [▶ 47])
Here you can enable the signed representation (default: disabled).
- **User switch-on value active** (R32.8 [▶ 47])
Here you can enable the user switch-on value (default: disabled).

Register data

- **User offset** (R33) [▶ 47]
Here you can specify the user offset (default: 0).
- **User gain** (R34) [▶ 47]
Here you can specify the user gain (default: 256).
- **User switch-on value** (R35) [▶ 47]
Here you can specify the user switch-on value (default: 0).

6.4 Register

Under *Register* you have direct access to the registers of the KL4414 or KL4424. The meaning of the register is explained in the [register overview](#) [▶ 44].

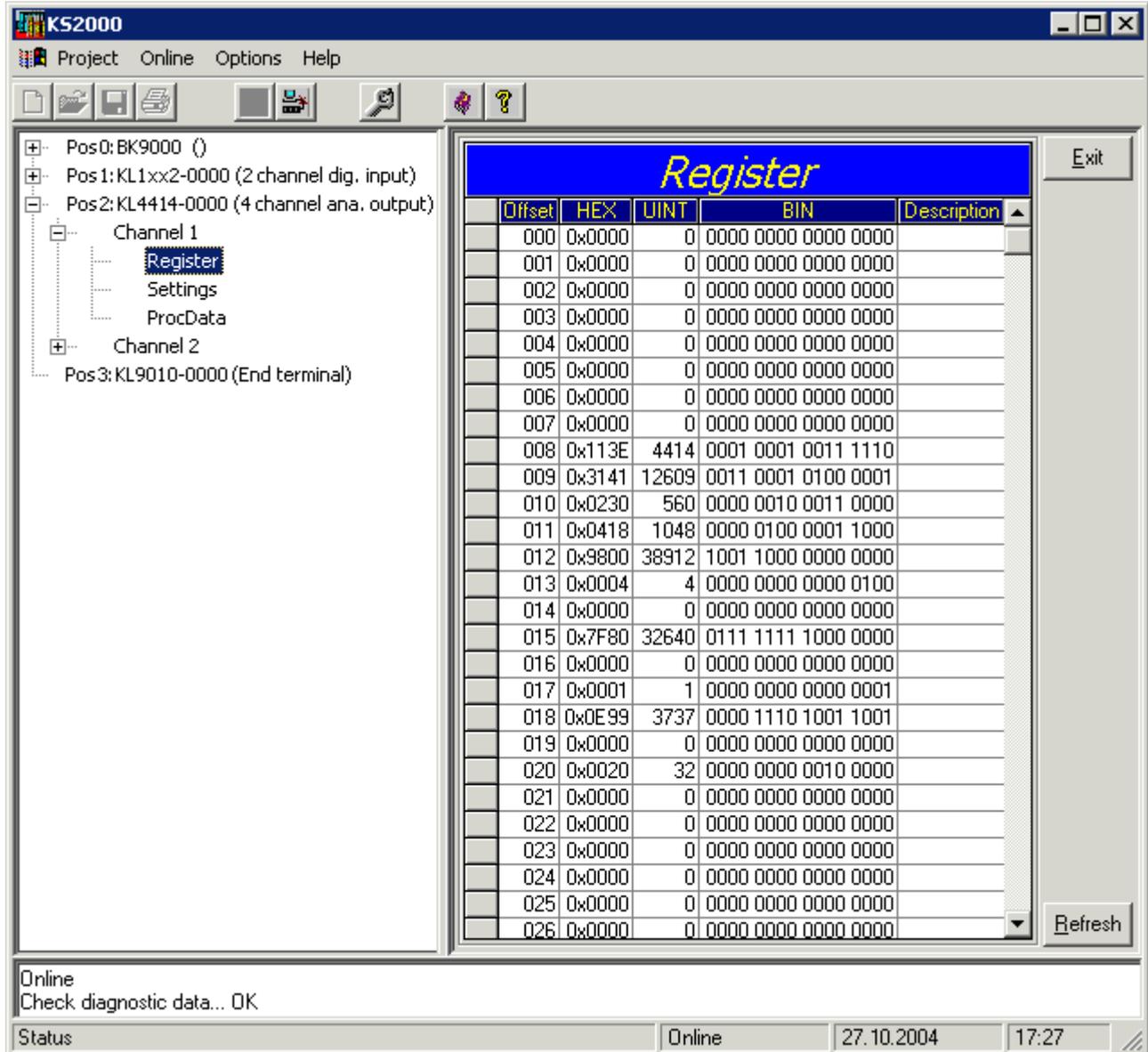


Fig. 24: Register view in KS2000

6.5 Process data

The Status byte (Status), the Control byte (Ctrl) and the process data (Data) are displayed in a tree structure under *ProcData*.

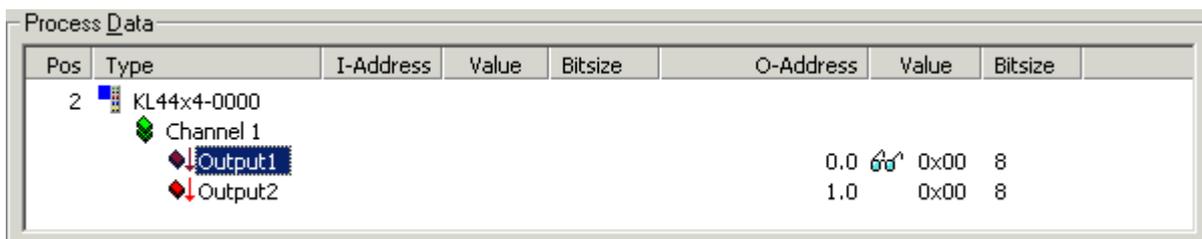


Fig. 25: Process Data field

The spectacles mark the data that are currently graphically displayed in the *History* field.

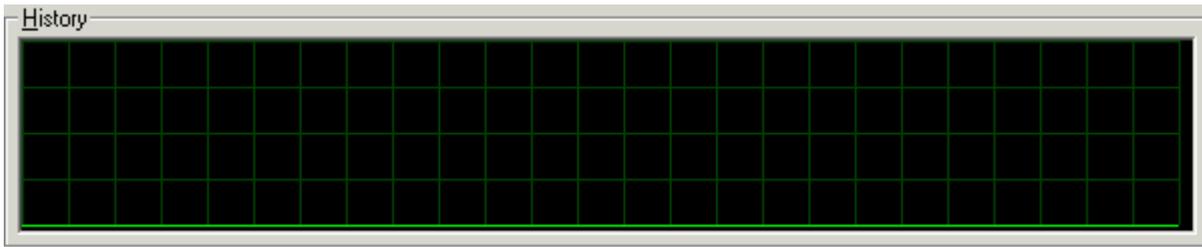


Fig. 26: History field

The current input value is displayed numerically in the *Value* field.



Fig. 27: Value field – display of the input value

Output values can be modified through direct input or by means of the fader control.

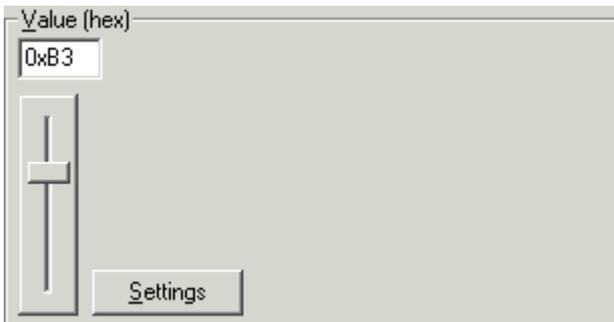


Fig. 28: Value field for entering the output values

⚠ DANGER

Danger for persons, the environment or equipment

Note that changing output values (forcing them) can have a direct effect on your automation application. Only modify these output values if you are certain that the state of your equipment permits it, and that there will be no risk to people or to the machine!

After pressing the *Settings* button you can set the format of the numerical display to hexadecimal, decimal or binary.

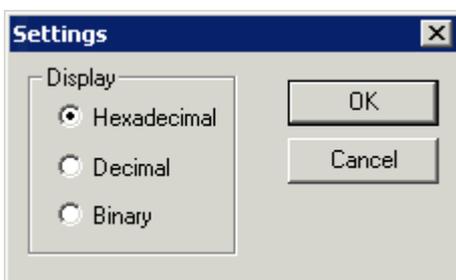


Fig. 29: Setting the display

7 Access from the user program

7.1 Process image

Process image of the terminals: KL4404, KL4434, KL4414 and KL4424

KL4404, KL4434, KL4414 and KL4424 are represented in the process image with up to 12 bytes of input data and 12 bytes of output data.

Format	Input data	Output data
Byte	SB1 [▶ 43]	CB1 [▶ 43]
Word	DataIN1	DataOUT1
Byte	SB2	CB2
Word	DataIN2	DataOUT2
Byte	SB3	CB3
Word	DataIN3	DataOUT3
Byte	SB4	CB4
Word	DataIN4	DataOUT4

Key

SB n: Status byte for channel n

CB n: Control byte for channel n

DataIN n: Input data word channel n

DataOUT n: Output data word channel n

- Please refer to the [Mapping \[▶ 41\]](#) page for the assignment of the bytes and words to the addresses of the controller.
- The meaning of the control and status bytes is explained in *Control and status bytes*.
- In process data mode the analog values are transferred in output data words DataOUT1 to DataOUT4. Input data words DataIN1 to DataIN4 are not used.

Process image of the terminals: KL4408, KL4438, KL4418 and KL4428

KL4408 and KL4438 as well as KL4418 and KL4428 are special cases in terms of the process image: Essentially, two four-channel terminals are accommodated in one terminal housing, which behave like two terminals for the K-bus.

Each of these eight channel analog terminals has the same process image like two four channel terminals of same signal type, plugged next to each other. The KS2000 configuration software and the TwinCAT System Manager display them like two separate four channel analog terminals.

i Note regarding K-bus diagnosis for KL4408, KL4438, KL4418, KL4428

Regarding K-bus diagnosis for your Bus Coupler (e.g. for flashing codes, error code and error argument), note that these eight channel analog terminals are represented as two four channel terminals from a Bus Coupler perspective. If the Bus Coupler is the fault location in the event of an error, you must count each eight channel analog terminal as two terminals!

7.2 Mapping

The Bus Terminals occupy addresses within the process image of the controller. The assignment of process data (input and output data) and parameterization data (control and status bytes) to the control addresses is called mapping. The type of mapping depends on:

- the fieldbus system used
- the terminal type
- the parameterization of the Bus Coupler (conditions) such as
 - compact or full evaluation
 - Intel or Motorola format
 - word alignment switched on or off

The Bus Couplers (BKxxxx, LCxxxx) and Bus Terminal Controllers (BCxxxx, BXxxxx) are supplied with certain default settings. The default setting can be changed with the KS2000 configuration software or with a master configuration software (e.g. TwinCAT System Manager or ComProfibus).

The following tables show the mapping depending on different conditions. For information about the contents of the individual bytes please refer to the pages *Process image* and *Control and status byte*.

Compact evaluation

With compact evaluation, the analog output terminals only occupy addresses in the output process image. Control and status bytes cannot be accessed.

Compact evaluation in Intel format

Default mapping for CANopen, CANCEL, DeviceNet, ControlNet, Modbus, RS232 and RS485 coupler

Conditions	Address		Input data		Output data	
	Word offset		High byte	Low byte	High byte	Low byte
Complete evaluation: no	0		-	-	Ch1 D1	Ch1 D0
Motorola format: no	1		-	-	Ch2 D1	Ch2 D0
Word alignment: any	2		-	-	Ch3 D1	Ch3 D0
	3		-	-	Ch4 D1	Ch4 D0

Compact evaluation in Motorola format

Default mapping for Profibus and Interbus coupler

Conditions	Address		Input data		Output data	
	Word offset		High byte	Low byte	High byte	Low byte
Complete evaluation: no	0		-	-	Ch1 D0	Ch1 D1
Motorola format: yes	1		-	-	Ch2 D0	Ch2 D1
Word alignment: any	2		-	-	Ch3 D0	Ch3 D1
	3		-	-	Ch4 D0	Ch4 D1

Key

- Complete evaluation: In addition to the process data, the control and status bytes are also mapped into the address space. Motorola format: Motorola or Intel format can be set.
- Word alignment: In order for the channel address range to commence at a word boundary, empty bytes are inserted into the process image as appropriate.
- Ch n D0: channel n, lower-value data byte
- Ch n D1: channel n, higher-value data byte
- "-": This byte is not assigned or used by the terminal/module.

Complete evaluation

For complete evaluation, the analog output terminals occupy addresses in the input and output process image. Control and status bytes can be accessed.

Complete evaluation in Intel format

Conditions	Address	Input data		Output data	
	Word offset	High byte	Low byte	High byte	Low byte
Complete evaluation: yes	0	Ch1 D0	SB1	Ch1 D0	CB1
Motorola format: no	1	SB2	Ch1 D1	CB2	Ch1 D1
Word alignment: no	2	Ch2 D1	Ch2 D0	Ch2 D1	Ch2 D0
	3	Ch3 D0	SB3	Ch3 D0	CB3
	4	SB4	Ch3 D1	CB4	Ch3 D1
	5	Ch4 D1	Ch4 D0	Ch4 D1	Ch4 D0

Complete evaluation in Motorola format

Conditions	Address	Input data		Output data	
	Word offset	High byte	Low byte	High byte	Low byte
Complete evaluation: yes	0	Ch1 D1	SB1	Ch1 D1	CB1
Motorola format: yes	1	SB2	Ch1 D0	CB2	Ch1 D0
Word alignment: no	2	Ch2 D0	Ch2 D1	Ch2 D0	Ch2 D1
	3	Ch3 D1	SB3	Ch3 D1	CB3
	4	SB4	Ch3 D0	CB4	Ch3 D0
	5	Ch4 D0	Ch4 D1	Ch4 D0	Ch4 D1

Complete evaluation in Intel format with word alignment

Default mapping for Lightbus and Ethernet coupler and Bus Terminal Controller (BCxxxx, BXxxxx)

Conditions	Address	Input data		Output data	
	Word offset	High byte	Low byte	High byte	Low byte
Complete evaluation: yes	0	reserved	SB1	reserved	CB1
Motorola format: no	1	Ch1 D1	Ch1 D0	Ch1 D1	Ch1 D0
Word alignment: yes	2	reserved	SB2	reserved	CB2
	3	Ch2 D1	Ch2 D0	Ch2 D1	Ch2 D0
	4	reserved	SB3	reserved	CB3
	5	Ch3 D1	Ch3 D0	Ch3 D1	Ch3 D0
	6	reserved	SB4	reserved	CB4
	7	Ch4 D1	Ch4 D0	Ch4 D1	Ch4 D0

Complete evaluation in Motorola format with word alignment

Conditions	Address	Input data		Output data	
	Word offset	High byte	Low byte	High byte	Low byte
Complete evaluation: yes	0	reserved	SB1	reserved	CB1
Motorola format: yes	1	Ch1 D0	Ch1 D1	Ch1 D0	Ch1 D1
Word alignment: yes	2	reserved	SB2	reserved	CB2
	3	Ch2 D0	Ch2 D1	Ch2 D0	Ch2 D1
	4	reserved	SB3	reserved	CB3
	5	Ch3 D0	Ch3 D1	Ch3 D0	Ch3 D1
	6	reserved	SB4	reserved	CB4
	7	Ch4 D0	Ch4 D1	Ch4 D0	Ch4 D1

Key

- Complete evaluation: In addition to the process data, the control and status bytes are also mapped into the address space.
Motorola format: Motorola or Intel format can be set.
- Word alignment: In order for the channel address range to commence at a word boundary, empty bytes are inserted into the process image as appropriate.
- SB n: Status byte for channel n (appears in the input process image).
- CB n: Control byte for channel n (appears in the output process image).
- Ch n D0: channel n, lower-value data byte
- Ch n D1: channel n, higher-value data byte
- reserved: This byte is assigned to the process data memory, although it has no function.

7.3 Control and status bytes

Channel 1

The control and status bytes for channel 1 are shown below.

Channel 2, channel 3 and channel 4

The control and status bytes of channels 2, 3 and 4 are structured like the control and status byte of channel 1.

Process data mode

Control byte 1 in process data mode

Control byte 1 (CB1) is located in the [output image \[► 40\]](#), and is transmitted from the controller to the terminal. In process data mode it has no function.

Bit	CB1.7	CB1.6	CB1.5	CB1.4	CB1.3	CB1.2	CB1.1	CB1.0
Name	RegAccess	-	-	-	-	-	-	-

Key

Bit	Name	Description
CB1.7	RegAccess	0 _{bin} Register communication off (process data mode)
CB1.6 - CB1.0	-	0 _{bin} reserved

Status byte 1 in process data mode

The status byte 1 (SB1) is located in the [input image \[► 40\]](#) and is transmitted from terminal to the controller. In process data mode it has no function.

Bit	SB1.7	SB1.6	SB1.5	SB1.4	SB1.3	SB1.2	SB1.1	SB1.0
Name	RegAccess	-	-	-	-	-	-	-

Key

Bit	Name	Description
SB1.7	RegAccess	0 _{bin} Acknowledgment for process data mode
SB1.6 - SB1.0	Error	0 _{bin} reserved

Register communication

Control byte 1 in register communication

Control byte 1 (CB1) is located in the [output image \[► 40\]](#), and is transmitted from the controller to the terminal.

Bit	CB1.7	CB1.6	CB1.5	CB1.4	CB1.3	CB1.2	CB1.1	CB1.0
Name	RegAccess	R/W	Reg. no.					

Key

Bit	Name	Description
CB1.7	RegAccess	1 _{bin} Register communication switched on
CB1.6	R/W	0 _{bin} Read access
		1 _{bin} Write access
CB1.5 to CB1.0	Reg. no.	Register number: Enter the number of the register that you <ul style="list-style-type: none"> • want to read with input data word DataIN1 [► 40] or • want to write with output data word DataOUT1 [► 40].

Status byte 1 in register communication

The status byte 1 (SB1) is located in the [input image \[► 40\]](#) and is transmitted from terminal to the controller.

Bit	SB1.7	SB1.6	SB1.5	SB1.4	SB1.3	SB1.2	SB1.1	SB1.0
Name	RegAccess	R/W	Reg. no.					

Key

Bit	Name	Description
SB1.7	RegAccess	1 _{bin} Acknowledgment for register access
SB1.6	R	0 _{bin} Read access
SB1.5 to SB1.0	Reg. no.	Number of the register that was read or written.

7.4 Register overview

The following registers are used for parameterizing the KL4414, KL4418, KL4424 and KL4428. Each signal channel of the analog terminal has one register that can be read or written to with the aid of [control, status \[► 43\]](#) and [data bytes \[► 41\]](#) via [register communication \[► 48\]](#).

Register no.	Comment	Default value		R/W	Memory
R0 [► 45]	Process data for D/A-C	-	-	R	RAM
R1...R5	reserved	-	-	-	-
R6 [► 45]	Diagnostic register (not used)	-	-	R	RAM
R7 [► 45]	Command register (not used)	0x0000	0 _{dec}	R/W	RAM
R8 [► 45]	Terminal type	KL4414: 0x113E KL4418: 0x1142 KL4424: 0x1148 KL4428: 0x114C	4414 _{dec} 4418 _{dec} 4424 _{dec} 4428 _{dec}	R	ROM
R9 [► 45]	Firmware version	e.g. 0x3141	e.g. 1A _{ASCI}	R	ROM
R10 [► 45]	Data length (multiplex shift register)	0x0230	560 _{dec}	R	ROM
R11 [► 45]	Signal channels	0x0418	1048 _{dec}	R	ROM
R12 [► 45]	Minimum data length	0x9800	38912 _{dec}	R	ROM
R13 [► 46]	Data structure (data type register)	0x0004	4 _{dec}	R	ROM
R14	reserved	-	-	-	-
R15 [► 46]	Alignment register	e.g. 0x7F80	e.g. 32640 _{dec}	R/W	RAM
R16 [► 46]	Hardware version number	e.g. 0x0000	e.g. 0 _{dec}	R/W	SEEPROM
R17 [► 46]	Hardware compensation: offset (B _a)	0x0001	1 _{dec}	R/W	SEEPROM
R18 [► 46]	Hardware compensation: gain (A _a)	typ. 0x0E99	typ. 3737 _{dec}	R/W	SEEPROM
R19 [► 46]	Manufacturer scaling: offset (B _h)	0x0000	0 _{dec}	R/W	SEEPROM
R20 [► 46]	Manufacturer scaling: gain (A _h)	typ. 0x0020	typ. 32 _{dec}	R/W	SEEPROM
R21 [► 46]	Manufacturer's switch-on value	0x0000	0 _{dec}	R/W	SEEPROM
R22...R30	reserved	-	-	-	-
R31 [► 47]	Code word register	0x0000	0 _{dec}	R/W	RAM
R32 [► 47]	Feature register	0x0006	6 _{dec}	R/W	SEEPROM
R33 [► 47]	User scaling: offset (B _w)	0x0000	0 _{dec}	R/W	SEEPROM
R34 [► 47]	User scaling: gain (A _w)	0x0100	256 _{dec}	R/W	SEEPROM
R35 [► 47]	User switch-on value	0x0000	0 _{dec}	R/W	SEEPROM
R36...R63	reserved	-	-	-	-

7.5 Register description

The following registers are used for parameterizing the KL4414, KL4418, KL4424 and KL4428. Each signal channel of the analog terminal has one register that can be read or written to with the aid of control, status [► 43] and data bytes [► 41] via register communication [► 48].

R0: Process data for D/A-C

Process data, which are transferred to the D/A converter.

R6: diagnostic register

The diagnostic register of the KL4414 and KL4424 is currently not used.

R7: command register

The command register of the KL4414 and KL4424 is currently not used.

R8: terminal designation

Register R8 contains the terminal identifier. e.g.:

- KL4414: 0x113E (4414_{dec}) or
- KL4424: 0x1148 (4424_{dec})

R9: firmware version

Register R9 contains the ASCII coding of the terminal's firmware version, e.g. **0x3141 (1A)_{ASCII}**. **'0x31'** corresponds to the ASCII character **'1'** and **'0x41'** to the ASCII character **'A'**. This value cannot be changed.

R10: data length (multiplex shift register)

R10 contains the number of multiplexed shift registers and their length in bits.

R11: signal channels

Unlike R10, this contains the number of channels that are logically present. Thus for example a shift register that is physically present can perfectly well consist of several signal channels.

R12: minimum data length

The particular byte contains the minimum data length for a channel that is to be transferred. If the MSB is set, the control and status byte is not necessarily required for the terminal function and is not transferred to the control, if the Bus Coupler is configured accordingly.

R13: data structure (data type register)

Data type register	Meaning
0x00	Terminal with no valid data type
0x01	Byte array
0x02	Structure: 1 byte, n bytes
0x03	Word array
0x04	Structure: 1 byte, n words
0x05	Double word array
0x06	Structure 1 byte n double words
0x07	Structure 1 byte 1 double word
0x08	Structure 1 byte 1 double word
0x11	Byte array with variable logical channel length
0x12	Structure 1 byte, n bytes with variable logical channel length (e.g. 60xx)
0x13	Word array with variable logical channel length
0x14	Structure 1 byte, n words with variable logical channel length
0x15x	Double word array with variable logical channel length
0x16	Structure 1 byte, n double words with variable logical channel length

R15: alignment register

Via the alignment register bits, the Bus Coupler arranges the address range of an analog terminal such that it starts at a byte boundary.

R16: hardware version number

Register R16 contains the hardware version of the terminal; this value cannot be changed.

R17: hardware compensation - offset (B_a)

This register is used for the offset compensation of the terminal (see equation 1.1). Register value (16 bit signed integer). Default: 0x0001 (1_{dec})

R18: hardware compensation - gain (A_a)

This register is used for the gain compensation of the terminal (see equation 1.1). Register value (16 bit unsigned integer $\times 2^{-12}$). Default: typical 0x0E99 (3737_{dec})

R19: manufacturer scaling - offset (B_h)

This register contains the offset for the manufacturer scaling (see equation 1.3). Register value (16 bit signed integer). Default: 0x0000 (0_{dec})

Manufacturer scaling can be enabled via bit [R32.1](#) [[▶ 47](#)] of the feature register.

R20: manufacturer scaling - gain (A_h)

This register contains the gain for manufacturer scaling (see equation 1.3). Register value (16 bit unsigned integer $\times 2^{-8}$). Default: typical 0x0020 (32_{dec})

Manufacturer scaling can be enabled via bit [R32.1](#) [[▶ 47](#)] of the feature register.

DR21: manufacturer switch-on value

The terminal applies the manufacturer switch-on value to its output after a system reset or a watchdog timer overflow (terminal has received no process data for 100 ms). Register value (16 bit signed integer).

R31: code word register

- If you write values into the user registers without first entering the user code word (0x1235) into the code word register, the terminal will not accept the supplied data.
- If you write values into the user registers and have previously entered the user code word (0x1235) in the code word register, these values are stored in the RAM registers and in the SEEPROM registers and are therefore retained if the terminal is restarted.

The code word is reset with each restart of the terminal.

Feature register (R32)

The feature register specifies the terminal's configuration. Default: 0x0006 (6_{dec})

Bit	R32.15	R32.14	R32.13	R32.12	R32.11	R32.10	R32.9	R32.8
Name	-	-	-	-	-	-	-	enUserAct-Value

Bit	R32.7	R32.6	R32.5	R32.4	R32.3	R32.2	R32.1	R32.0
Name	-	-	enSignRepr	-	enSignAm-Repr	enWdTimer	enManScal	enUsrScal

Key

Bit	Name	Description	default
R32.15	-	reserved	0 _{bin}
...
R32.9	-	reserved	0 _{bin}
R32.8	enUserActValue	0 _{bin} Manufacturer switch-on value active 1 _{bin} User switch-on value active	0 _{bin}
R32.7	-	reserved	0 _{bin}
R32.6	-	reserved	0 _{bin}
R32.5	enSignRepr	0 _{bin} Signed representation is not active 1 _{bin} Signed representation is active	0 _{bin}
R32.4	-	reserved	0 _{bin}
R32.3	enSignAmRepr	0 _{bin} Two's complement representation is active 1 _{bin} Signed amount representation is active (-1 _{dec} = 0x8001)	0 _{bin}
R32.2	enWdTimer	0 _{bin} Watchdog timer is not active 1 _{bin} Watchdog timer is active (the watchdog is triggered if no process data are received for 100 ms)	1 _{bin}
R32.1	enManScal	0 _{bin} Manufacturer scaling is active 1 _{bin} Manufacturer scaling is not active	1 _{bin}
R32.0	enUsrScal	0 _{bin} User scaling is not active 1 _{bin} User scaling is active	0 _{bin}

R33: user scaling - offset (B_w)

This register contains the offset of the user scaling.

User scaling can be enabled in the feature register via bit [R32.0](#) [▶ 47](#).

R34: user scaling - gain (A_w)

This register contains the gain of the user scaling. Default: 0x0100 (256_{dec})

User scaling can be enabled in the feature register via bit [R32.0](#) [▶ 47](#).

R35: user switch-on value

If the user switch-on value has been enabled with bit [R32.8](#) [▶ 47](#) of the feature register, the terminal sets its output to the user activation value in place of the manufacturer switch-on value on the occurrence of a system reset or a watchdog timer overflow (terminal has not received any process data for 100 ms).

7.6 Examples of Register Communication

The numbering of the bytes in the examples corresponds to the display without word alignment.

7.6.1 Example 1: reading the firmware version from Register 9

Output Data

Byte 0: Control byte	Byte 1: DataOUT1, high byte	Byte 2: DataOUT1, low byte
0x89 (1000 1001 _{bin})	0xXX	0xXX

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 not set means: reading the register.
- Bits 0.5 to 0.0 specify the register number 9 with 00 1001_{bin}.
- The output data word (byte 1 and byte 2) has no meaning during read access. To change a register, write the required value into the output word.

Input Data (answer of the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0x89	0x33	0x41

Explanation:

- The terminal returns the value of the control byte as a receipt in the status byte.
- The terminal returns the firmware version 0x3341 in the input data word (byte 1 and byte 2). This is to be interpreted as an ASCII code:
 - ASCII code 0x33 represents the digit 3
 - ASCII code 0x41 represents the letter A
 The firmware version is thus 3A.

7.6.2 Example 2: Writing to a user register

i Code word

In normal mode all user registers are read-only with the exception of Register 31. In order to deactivate this write protection you must write the code word (0x1235) into Register 31. If a value other than 0x1235 is written into Register 31, write protection is reactivated. Please note that changes to a register only become effective after restarting the terminal (power-off/power-on).

I. Write the code word (0x1235) into Register 31.

Output Data

Byte 0: Control byte	Byte 1: DataOUT1, high byte	Byte 2: DataOUT1, low byte
0xDF (1101 1111 _{bin})	0x12	0x35

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 set means: writing to the register.
- Bits 0.5 to 0.0 specify the register number 31 with 01 1111_{bin}.

- The output data word (byte 1 and byte 2) contains the code word (0x1235) for deactivating write protection.

Input Data (answer of the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0x9F (1001 1111 _{bin})	0xXX	0xXX

Explanation:

- The terminal returns a value as a receipt in the status byte that differs only in bit 0.6 from the value of the control byte.
- The input data word (byte 1 and byte 2) is of no importance after the write access. Any values still displayed are invalid!

II. Read Register 31 (check the set code word)

Output Data

Byte 0: Control byte	Byte 1: DataOUT1, high byte	Byte 2: DataOUT1, low byte
0x9F (1001 1111 _{bin})	0xXX	0xXX

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 not set means: reading the register.
- Bits 0.5 to 0.0 specify the register number 31 with 01 1111_{bin}.
- The output data word (byte 1 and byte 2) has no meaning during read access.

Input Data (answer of the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0x9F (1001 1111 _{bin})	0x12	0x35

Explanation:

- The terminal returns the value of the control byte as a receipt in the status byte.
- The terminal returns the current value of the code word register in the input data word (byte 1 and byte 2).

III. Write to Register 32 (change contents of the feature register)

Output data

Byte 0: Control byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0xE0 (1110 0000 _{bin})	0x00	0x02

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 set means: writing to the register.
- Bits 0.5 to 0.0 indicate register number 32 with 10 0000_{bin}.
- The output data word (byte 1 and byte 2) contains the new value for the feature register.

⚠ CAUTION**Observe the register description!**

The value of 0x0002 given here is just an example!

The bits of the feature register change the properties of the terminal and have a different meaning, depending on the type of terminal. Refer to the description of the feature register of your terminal (chapter *Register description*) regarding the meaning of the individual bits before changing the values.

Input data (response from the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0xA0 (1010 0000 _{bin})	0xXX	0xXX

Explanation:

- The terminal returns a value as a receipt in the status byte that differs only in bit 0.6 from the value of the control byte.
- The input data word (byte 1 and byte 2) is of no importance after the write access. Any values still displayed are invalid!

IV. Read Register 32 (check changed feature register)**Output Data**

Byte 0: Control byte	Byte 1: DataOUT1, high byte	Byte 2: DataOUT1, low byte
0xA0 (1010 0000 _{bin})	0xXX	0xXX

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 not set means: reading the register.
- Bits 0.5 to 0.0 indicate register number 32 with 10 0000_{bin}.
- The output data word (byte 1 and byte 2) has no meaning during read access.

Input Data (answer of the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0xA0 (1010 0000 _{bin})	0x00	0x02

Explanation:

- The terminal returns the value of the control byte as a receipt in the status byte.
- The terminal returns the current value of the feature register in the input data word (byte 1 and byte 2).

V. Write Register 31 (reset code word)**Output Data**

Byte 0: Control byte	Byte 1: DataOUT1, high byte	Byte 2: DataOUT1, low byte
0xDF (1101 1111 _{bin})	0x00	0x00

Explanation:

- Bit 0.7 set means: Register communication switched on.
- Bit 0.6 set means: writing to the register.
- Bits 0.5 to 0.0 specify the register number 31 with 01 1111_{bin}.
- The output data word (byte 1 and byte 2) contains 0x0000 for reactivating write protection.

Input Data (answer of the Bus Terminal)

Byte 0: Status byte	Byte 1: DataIN1, high byte	Byte 2: DataIN1, low byte
0x9F (1001 1111 _{bin})	0xXX	0xXX

Explanation:

- The terminal returns a value as a receipt in the status byte that differs only in bit 0.6 from the value of the control byte.
- The input data word (byte 1 and byte 2) is of no importance after the write access. Any values still displayed are invalid!

8 Appendix

8.1 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

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