



EU-Type Examination Certificate

No. M6R 062386 0146 Rev. 00

Manufacturer: Beckhoff Automation GmbH & Co. KG
Hülshorstweg 20
33415 Verl
GERMANY

Product: Safety components

Model(s): EL1904

Parameters:
Safety integrity level: up to SIL 3
Category: Cat. 4
Performance level: PL e

This EU-type examination certificate is issued based on Machinery Regulation (EU) 2023/1230 Article 25 (2) (a) respectively Article 25 (3) (b) and confirms compliance with the applicable essential health and safety requirements for the above mentioned Annex I (Part A or Part B) machinery or related product. The test basis are the referenced (harmonized) standards as well as common and technical specifications (if applicable).

This EU-type examination certificate refers exclusively to the machinery or related product presented to TÜV SÜD Group for testing and certification and its technical documentation.

For further details please see: www.tuvsud.com/ps-cert

Test report no.: BV103531C

Valid until: 2031-09-15

Date, 2026-09-16

(Günter Greil)

Page 1 of 2

TÜV SÜD Product Service GmbH is Notified Body according to Machinery Regulation (EU) 2023/1230 relating to products within the scope of this regulation, notified by publication on NANDO Information System of the EC with identification NB 0123. Start of legal „content based“ certificate validity: 2027-01-20. CE marking followed by the identification number “0123” shall be affixed by the manufacturer or the manufacturer’s authorised representative to the machinery or related product prior to place the product on market.



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Tested according
to harmonised
standard(s):
Common
specification(s):

-/-

-/-

Other technical
specifications:

EN 61508-1:2010 (SIL 1-3)
EN 61508-2:2010 (SIL 1-3)
EN 61508-3:2010 (SIL 1-3)
EN 62061:2021 (max. SIL 3)
EN ISO 13849-1:2023 (Cat. 4, PL e)
EN 61511-1:2017