Operating Instructions for the Industrial PC MIC3110

Safety regulations

Only switch off the PC after the software has been terminated

**Before you may switch off the Industrial PC, the software that is running on it must be properly terminated.**
If not, data on the hard disk may be lost. Please also refer to the section “Switching off the PC”.

Switch off all the installation components and then disconnect the field bus.

**Before you open the PC housing and whenever the PC is not being used for control purposes, for example during the operational check after it has been repaired, you must first switch off all the installation components and then disconnect the Industrial PC from the installation.**
The PC is disconnected by removing the connectors for the field bus. In the case of PCs with an NC rear panel, all the plug-in connections on the rear panel must also be disconnected.

**Installation components that are switched off must be prevented from being switched on again.**

The LC display in the Industrial PC is operated with a voltage of up to 1,000 V, depending on the display type. You should therefore note the following:
**Before opening the front part of the housing, you must switch off the supply voltage.**

The power pack of the Industrial PC is supplied with a voltage of 230 V.
**The supply voltage must be switched off before you open the housing of the power pack.**

Do not open the power pack when it is live

Do not replace any live parts

**The voltage supply must be switched off when you fit or remove components.**
Damage may be incurred in the PC as a result of assembly work:
- if metal objects such as screws or tools are dropped on printed circuit boards that are in operation
- if internal PC connection cables are disconnected or connected during operation
- if plug-in boards are fitted or removed when the PC is switched on.
Operator requirements

National regulations depending on the type of machine

Depending on the type of machine and installation in which the Industrial PC is used, the operator will have to comply with national regulations for the control systems of such machines and installations. Amongst other things, these regulations stipulate at what intervals of time the control system has to be checked.

Checking regulations

The operator must ensure that this check is carried out in due time.

Only specialist staff must open the PC housing

The operator must ensure that only trained specialist electrical staff open the housing of the Industrial PC.

Software know-how

Every user must be familiar with all the PC software functions that he or she can access.

Make the operating instructions available

The contents of these Operating Instructions must be familiar to all users of the Industrial PC and any engineer fitting, removing or opening the device.

Actions is the event of a malfunction

In the event of malfunctions on the Industrial PC, you can use the list in the section “Malfunctions” to determine which actions you should take.

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User requirements

Read the Operating Instructions

All users of the Industrial PC must have read these Operating Instructions.

Software know-how

Every user must be familiar with all the PC software functions that he or she can access.

Proper use

The Modular Industrial Computer MIC3110 is designed for industrial use in machine and plant engineering. A complete IBM-compatible PC with a main board, hard disk, disk drive, machine-compatible keyboard and LC display is located in a 19” fitted housing.
**Do not use the PC out of doors**

The Industrial PC must not be used out of doors. During operation, the following technical data must be observed:

**Environmental conditions**

<table>
<thead>
<tr>
<th>Ambient temperature</th>
<th>5 to 45 °C, limited due to the restricted temperature stability of the LC display</th>
</tr>
</thead>
<tbody>
<tr>
<td>Humidity</td>
<td>Maximum of 95% non-condensing</td>
</tr>
</tbody>
</table>

**Resistance to shock and vibrations**

<table>
<thead>
<tr>
<th>Housing &amp; chassis</th>
<th>Vibrations: 5G at 10 to 55Hz</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disk drive</td>
<td>Vibrations: 0.5G at 5 to 500Hz</td>
</tr>
<tr>
<td>Hard disk</td>
<td>Vibrations: 0.5G at 17 to 500Hz</td>
</tr>
<tr>
<td>LC display</td>
<td>Vibrations: 1G at 58 to 500Hz</td>
</tr>
</tbody>
</table>

**Power supply**

**24 V DC power pack**

<table>
<thead>
<tr>
<th>Supply voltage</th>
<th>24 V direct current</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. power draw</td>
<td>2 A</td>
</tr>
<tr>
<td>PC fuse</td>
<td>Fine-wire fuse M 3.15 A</td>
</tr>
</tbody>
</table>

**230/115 V AC power pack**

<table>
<thead>
<tr>
<th>Supply voltage</th>
<th>Switchable between 115 V 60 Hz, 230 V 50 Hz</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. power draw</td>
<td>5 A at 115 V supply voltage, 3 A at 230 V supply voltage</td>
</tr>
</tbody>
</table>

**Electromagnetic compatibility**

<table>
<thead>
<tr>
<th>Emissions</th>
<th>Conforming to EN 50081-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Immunity</td>
<td>Conforming to EN 50082-2</td>
</tr>
</tbody>
</table>

**Transport and storage**

During transport and storage, the same values for humidity and resistance to shock and vibrations must be observed as in operation. The resistance to shock and vibration can be increased by transporting the Industrial PC in suitable packaging. The ambient temperatures for storage and transport must be between -20 °C and +60°C.

**Operating the Industrial PC**

**Switching on the PC**

The Industrial PC does not have its own power switch. When the machine or installation is switched on, the Industrial PC is also started.

**Switching off the PC**

Control software as typically used on industrial PCs allows different authorizations to be assigned to all the users. A user who is not allowed to terminate the software, is also not allowed to switch off the Industrial PC, since data might be lost on the hard disk if the PC is switched off while software is still running.

If the Industrial PC is switched off while the software is writing a file to the hard disk, this file will be destroyed. Control software normally writes something to the hard disk independently at intervals of a few seconds. This means that the probability that you will cause damage when you switch off the PC with the software still running is very high.
Operation

The cursor is the flashing character which indicates the position at which the next character to be input is displayed. The cursor keys move the cursor one position in the desired direction.

The Home key moves the cursor to the beginning of the line, while the End key moves it to the end of the line.

Die Page Down key scrolls the display one page ahead, while the Page Up key scrolls the display one page backwards.

The tabulator key causes the cursor to jump to the next input field. To return to the previous input field, press the shift and tabulator keys simultaneously.

You can move the mouse cursor over the screen using the round mouse button. The buttons correspond to the left and right buttons on a Microsoft mouse.

The Help key opens a help window on the current program item in the software. This key corresponds to the F12 key on a standard keyboard.

Delete deletes the character to the right of the cursor.

If you press Insert, the characters to the right of the cursor are overwritten. Overwrite mode is exited by pressing this key again.

Print Screen outputs a hardcopy of the screen on the printer.

The Pause key causes the computer to pause until another key is pressed.

To confirm your inputs, press the Enter key.

Backspace deletes the character to the left of the cursor.

If you press the Shift key together with another key at the same time, you will not obtain any numbers, but the characters above them instead. Likewise, upper-case letters will be displayed, and not lower-case letters.

Similar to the Shift key, Ctrl and Alt also change the meaning of a simultaneously pressed key.

The Escape key is used to close dialog windows again and terminate computer processes.

You can adjust the contrast of the LC display with these two keys.

All the other keys cause the characters on them to be displayed at the cursor position.

The meaning of the function keys F1 to F10 is defined by the software and is displayed at the bottom margin of the display.

The function of the special keys above the display is also defined by the software. The function in question is shown at the upper display margin.

The special keys are each fitted with a red light-emitting diode which is controlled by the software.

The lettering on the white special keys can be exchanged. The function is defined by the software and shown on the display.

Emergency measures

In the event of it catching fire, the Industrial PC must be extinguished using powder or nitrogen.
Maintenance and care

Maintenance-free
The Industrial PC is maintenance-free.

Cleaning
The front of the Industrial PC can be cleaned with a damp, soft cloth. Do not use any corrosive cleansing agent, no diluents, no scouring agents and no hard objects that could cause scratches. The Industrial PC must be switched off before it is cleaned so as to prevent keys from being activated inadvertently.

Switch off the Industrial PC first

Disposal

Remove the Industrial PC and disassemble it
To be disposed of, the device must be removed and completely disassembled. The metal housing parts can be recycled. Electronic components such as the display, drives and circuit boards must be disposed of in accordance with national regulations for disposing of electronic waste.

Observe national regulations for disposing of electronic waste

Malfonctions

<table>
<thead>
<tr>
<th>Malfunction</th>
<th>Cause</th>
<th>Actions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Industrial PC does not function after it has been started</td>
<td>No power supply</td>
<td>1. Check fuse</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Measure mains voltage, check connector pinning</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3. Call Beckhoff Service</td>
</tr>
<tr>
<td>The Industrial PC does not boot completely</td>
<td>A disk is in the drive</td>
<td>Remove the disk and press any key</td>
</tr>
<tr>
<td></td>
<td>The hard disk is damaged (e.g. if the PC is switched off while software is running)</td>
<td>1. Boot with boot diskette</td>
</tr>
<tr>
<td></td>
<td>Setup settings are incorrect</td>
<td>2. Start from SCANDISK</td>
</tr>
<tr>
<td></td>
<td>Other causes</td>
<td>Check setup settings</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Call Beckhoff Service</td>
</tr>
<tr>
<td>The systems boots, the software starts, but the control system does not function faultlessly</td>
<td>The cause of the error is in the software or installation parts outside the Industrial PC</td>
<td>Call the machine or software manufacturers.</td>
</tr>
<tr>
<td>Error in accessing disks</td>
<td>Faulty disks</td>
<td>Check the disk in another PC</td>
</tr>
<tr>
<td></td>
<td>Faulty drive</td>
<td>Call Beckhoff Service</td>
</tr>
<tr>
<td>The Industrial PC only functions partially or temporarily e.g. no screen display, but the disk drive responds when the PC is switched on</td>
<td>Components in the PC are faulty</td>
<td>Call Beckhoff Service</td>
</tr>
</tbody>
</table>