Hardware Data Sheet Section III

ET1815 / ET1816

Ether**CAT** Slave Controller IP Core for Xilinx. FPGAs Release 3.00k

- Section I Technology (Online at <u>http://www.beckhoff.com</u>)
- Section II Register Description (Online at <u>http://www.beckhoff.com</u>)
- Section III Hardware Description Installation, Configuration, Resource consumption, Interface specification



DOCUMENT ORGANIZATION

The Beckhoff EtherCAT Slave Controller (ESC) documentation covers the following Beckhoff ESCs:

- ET1200
- ET1100
- EtherCAT IP Core for Altera® FPGAs
- EtherCAT IP Core for Xilinx[®] FPGAs
- ESC20

The documentation is organized in three sections. Section I and section II are common for all Beckhoff ESCs, Section III is specific for each ESC variant.

The latest documentation is available at the Beckhoff homepage (http://www.beckhoff.com).

Section I – Technology (All ESCs)

Section I deals with the basic EtherCAT technology. Starting with the EtherCAT protocol itself, the frame processing inside EtherCAT slaves is described. The features and interfaces of the physical layer with its two alternatives Ethernet and EBUS are explained afterwards. Finally, the details of the functional units of an ESC like FMMU, SyncManager, Distributed Clocks, Slave Information Interface, Interrupts, Watchdogs, and so on, are described.

Since Section I is common for all Beckhoff ESCs, it might describe features which are not available in a specific ESC. Refer to the feature details overview in Section III of a specific ESC to find out which features are available.

Section II – Register Description (All ESCs)

Section II contains detailed information about all ESC registers. This section is also common for all Beckhoff ESCs, thus registers, register bits, or features are described which might not be available in a specific ESC. Refer to the register overview and to the feature details overview in Section III of a specific ESC to find out which registers and features are available.

Section III – Hardware Description (Specific ESC)

Section III is ESC specific and contains detailed information about the ESC features, implemented registers, configuration, interfaces, pinout, usage, electrical and mechanical specification, and so on. Especially the Process Data Interfaces (PDI) supported by the ESC are part of this section.

Additional Documentation

Application notes and utilities can also be found at the Beckhoff homepage. Pinout configuration tools for ET1100/ET1200 are available. Additional information on EtherCAT IP Cores with latest updates regarding design flow compatibility, FPGA device support and known issues are also available.

Trademarks

Beckhoff[®], TwinCAT[®], EtherCAT[®], Safety over EtherCAT[®], TwinSAFE[®] and XFC[®] are registered trademarks of and licensed by Beckhoff Automation GmbH & Co. KG. Other designations used in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owners.

Patent Pending

The EtherCAT Technology is covered, including but not limited to the following German patent applications and patents: DE10304637, DE102004044764, DE102005009224, DE102007017835 with corresponding applications or registrations in various other countries.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development. For that reason the documentation is not in every case checked for consistency with performance data, standards or other characteristics. In the event that it contains technical or editorial errors, we retain the right to make alterations at any time and without warning. No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

Copyright

© Beckhoff Automation GmbH & Co. KG 01/2015.

The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization are prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.

DOCUMENT HISTORY

Version	Comment	
1.0	Initial release EtherCAT IP Core for Xilinx FPGAs v3.00k	

CONTENTS

1	Overview			1
	1.1	Frame p	processing order	2
	1.2	Scope o	f this document	3
	1.3	Scope o	f Delivery	3
	1.4	Target F	PGAs	4
	1.5	Designfl	ow requirements	4
	1.6	Tested I	FPGA/Designflow combinations	5
	1.7	Release	Notes	6
		1.7.1	Major differences between V2.04x and V3.00x	9
		1.7.2	Reading IP Core version from device	9
	1.8	Design f	flow	10
	1.9	IP Core	Evaluation	11
	1.10	Simulati	on	12
2	Features ar	nd Registe	ers	13
	2.1	Feature	S	13
	2.2	Register	rs	16
	2.3	Extende	ed ESC Features in User RAM	19
3	IP Core Ins	allation		23
	3.1	Installat	ion on Windows PCs	23
		3.1.1	System Requirements	23
		3.1.2	Installation	23
	3.2	Installati	ion on Linux PCs	24
		3.2.1	System Requirements	24
		3.2.2	Installation	24
	3.3	Files loc	ated in the lib folder	24
	3.4	License	File	25
	3.5	IP Core	Vendor ID Package	25
	3.6	RSA De	cryption Keys	26
	3.7	Environ	ment Variable	26
	3.8	Integrati	ng the EtherCAT IP Core into the Xilinx Designflow	27
		3.8.1 (EDK)	Software Templates for example designs with Microblaze/AR 27	M processor
		3.8.2	Software Templates for example designs with ARM processo	or (Vivado) 27
	3.9	EtherCA	T Slave Information (ESI) / XML device description for example	e designs 27
4	IP Core Usa	age		28
	4.1	IPCore_	Config Tool	28
	4.2	EDK de	signs with EtherCAT IP Core	29
	4.3	Vivado o	designs with EtherCAT IP Core	33
5	IP Core Co	nfiguratio	n	34
		5.1.1	Product ID tab	35

		5.1.2	Physical Layer tab	36
		5.1.3	Internal Functions tab	38
		5.1.4	Feature Details tab	40
		5.1.5	Register: Process Data Interface tab	42
6	Example D	esigns		49
	6.1	Avnet X	ilinx Spartan-6 LX150T Development Kit with Digital I/O	50
		6.1.1	Configuration and resource consumption	50
		6.1.2	Functionality	50
		6.1.3	Implementation	50
		6.1.4	SIIEEPROM	51
		6.1.5	Downloadable configuration file	51
	6.2	Avnet X	ilinx Spartan-6 LX150T Development Kit with AXI	52
		6.2.1	Configuration and resource consumption	52
		6.2.2	Functionality	52
		6.2.3	Implementation	53
		6.2.4	SIIEEPROM	53
		6.2.5	Downloadable configuration file	53
	6.3	Xilinx Zy	ynq ZC702 Development Kit with AXI (Vivado based)	54
		6.3.1	Configuration and resource consumption	54
		6.3.2	Functionality	54
		6.3.3	Implementation	55
		6.3.4	SII EEPROM	55
7	FPGA Res	ource Cor	nsumption	56
8	IP Core Sig	gnals		59
	8.1	General	Signals	59
		8.1.1	Clock source example schematics	60
	8.2	SII EEP	ROM Interface Signals	61
	8.3	LED Sig	gnals	61
	8.4	Distribut	ted Clocks SYNC/LATCH Signals	62
	8.5	Physica	I Layer Interface	63
		8.5.1	MII Interface	64
		8.5.2	RMII Interface	66
		8.5.3	RGMII Interface	67
	8.6	PDI Sig	nals	70
		8.6.1	General PDI Signals	70
		8.6.2	Digital I/O Interface	70
		8.6.3	SPI Slave Interface	71
		8.6.4	Asynchronous 8/16 Bit µController Interface	71
		8.6.5	PLB Processor Local Bus	73
		8.6.6	AXI4 / AXI4 LITE On-Chip Bus	76
9	Ethernet In	terface		78

	9.1	PHY Ma	nagement interface	78
		9.1.1	PHY Management Interface Signals	78
		9.1.2	PHY Address Configuration	78
		9.1.3	Separate external MII management interface	s 79
		9.1.4	MII management timing specifications	79
	9.2	MII Inter	face	80
		9.2.1	MII Interface Signals	81
		9.2.2	TX Shift Compensation	82
		9.2.3	MII Timing specifications	83
		9.2.4	MII example schematic	84
	9.3	RMII Inte	erface	85
		9.3.1	RMII Interface Signals	85
		9.3.2	RMII example schematic	86
	9.4	RGMII Ir	nterface	87
		9.4.1	RGMII Interface Signals	87
		9.4.2	RGMII example schematic	89
		9.4.3	RGMII RX timing options	89
		9.4.4	RGMII TX timing options	89
10	PDI Descrip	otion		91
	10.1	Digital I/	O Interface	92
		10.1.1	Interface	92
		10.1.2	Configuration	93
		10.1.3	Digital Inputs	93
		10.1.4	Digital Outputs	93
		10.1.5	Output Enable	94
		10.1.6	SyncManager Watchdog	94
		10.1.7	SOF	95
		10.1.8	OUTVALID	95
		10.1.9	Timing specifications	95
	10.2	SPI Slav	ve Interface	98
		10.2.1	Interface	98
		10.2.2	Configuration	98
		10.2.3	SPI access	99
		10.2.4	Address modes	99
		10.2.5	Commands	100
		10.2.6	Interrupt request register (AL Event register)	100
		10.2.7	Write access	100
		10.2.8	Read access	100
		10.2.9	SPI access errors and SPI status flag	101
		10.2.10	2 Byte and 4 Byte SPI Masters	102
		10.2.11	Timing specifications	103

	10.3	Asynchr	onous 8/16 bit µController Interface	109
		10.3.1	Interface	109
		10.3.2	Configuration	109
		10.3.3	µController access	110
		10.3.4	Write access	110
		10.3.5	Read access	110
		10.3.6	µController access errors	111
		10.3.7	Connection with 16 bit μ Controllers without byte addressing	111
		10.3.8	Connection with 8 bit µControllers	112
		10.3.9	Timing Specification	113
	10.4	PLB Sla	ve Interface	117
		10.4.1	Interface	117
		10.4.2	Configuration	118
		10.4.3	Timing specifications	119
	10.5	AXI4/AX	(I4 LITE On-Chip Bus	121
		10.5.1	Interface	121
		10.5.2	Configuration	123
		10.5.3	Interrupts	123
		10.5.4	Timing specifications	124
11	Distributed	Clocks S`	YNC/LATCH Signals	126
	11.1	Signals		126
	11.2	Timing s	specifications	126
12	SII EEPROI	M Interfac	ce (I ² C)	127
	12.1	Signals		127
	12.2	EEPRO	M Emulation	127
	12.3	Timing s	specifications	127
13	Electrical Sp	pecificatio	ons	128
14	Synthesis C	onstraint	s	129
15	Appendix			132
	15.1	Support	and Service	132
		15.1.1	Beckhoff's branch offices and representatives	132
	15.2	Beckhof	f Headquarters	132

TABLES

Table 1: IP Core Main Features	1
Table 2: Frame Processing Order	2
Table 3: Tested FPGA/Designflow combinations	5
Table 4: Release notes	6
Table 5: Register Revision (0x0001)	
Table 6: Register Build (0x0002:0x0003)	
Table 7: IP Core Feature Details	13
Table 8: Legend	15
Table 9: Register availability	16
Table 10: Legend	18
Table 11: Extended ESC Features (Reset values of User RAM - 0x0F80:0x0FFF)	19
Table 12: Contents of lib folder	
Table 13: Resource consumption Avnet LX150T example design	50
Table 14: Resource consumption Avnet LX150T example design	52
Table 15: Resource consumption Xilinx Zynq ZC702 example design	54
Table 16: Approximate resource requirements for main configurable functions	57
Table 17: EtherCAT IP Core resource consumption for typical EtherCAT Devices	58
Table 18: General Signals	59
Table 19: SII EEPROM Signals	61
Table 20: LED Signals	
Table 21: DC SYNC/LATCH signals	62
Table 22: Physical Layer General	63
Table 23: PHY Interface MII	
Table 24: PHY Interface RMII	66
Table 25: PHY Interface RGMII	
Table 26: General PDI Signals	
Table 27: Digital I/O PDI	
Table 28: SPI PDI	
Table 29: 8/16 Bit µC PDI	
Table 30: 8 Bit µC PDI	
Table 31: 16 Bit µC PDI	
Table 32: PLB PDI	
Table 33: PLB PDI additional signals of XPS/EDK pcores	
Table 34: AXI4 / AXI4 LITE PDI	76
Table 35: AXI4 / AXI4 LITE PDI additional signals of XPS/EDK pcores	77
Table 36: PHY management Interface signals	
Table 37: MII management timing characteristics	
Table 38: MII Interface signals	
Table 39: MII TX Timing characteristics	
Table 40: MII timing characteristics	
Table 41: RMII Interface signals	
Table 42: RGMII Interface signals	
Table 43: Available PDIs for EtherCAT IP Core	91
Table 44: IP core digital I/O signals	
Table 45: Input/Output byte reference	
Table 46: Digital I/O timing characteristics IP Core	
Table 47: SPI signals	
Table 48: Address modes	
Table 49: SPI commands CMD0 and CMD1	100
Table 50: Interrupt request register transmission	
Table 51: Write access for 2 and 4 Byte SPI Masters	
Table 52: SPI timing characteristics IP Core	
Table 53: Read/Write timing diagram symbols	
Table 54: µController signals	
Table 55: 8 bit µController interface access types	
Table 56: 16 bit μ Controller interface access types	
Table 57: µController timing characteristics IP Core	
Table 58: PLB signals	
Table 59: PLB clock period values for synchronous clocking	
Table 60: PLB timing characteristics	

121
122
124
126
126
127
127
128
128
129

FIGURES

Figure 1: EtherCAT IP Core Block Diagram	
Figure 2: Frame Processing	
Figure 3: Design flow	
Figure 4: Files installed with EtherCAT IP core setup	. 23
Figure 5: IPCore_Config Open Menu	
Figure 6: IP Core generation successful	
Figure 7: EDK – Overview	
Figure 8: EDK – Configuration of IP Core	
Figure 9: EDK – Configuration Dialog Figure 10: EDK – System Assembly View, Addresses tab	. 31 24
Figure 10: EDK – System Assembly View, Addresses tab	
Figure 12: EtherCAT IP Core Configuration Interface	
Figure 13: Product ID tab	
Figure 14: Physical Layer tab	
Figure 15: Internal Functions tab	
Figure 16: Feature Details tab	
Figure 17: Available PDI Interfaces	
Figure 18: Register Process Data Interface	
Figure 19: Register PDI – Digital I/O Configuration	
Figure 20: Register PDI – μ C-Configuration	
Figure 21: Register PDI – SPI Configuration	
Figure 22: Register PDI – PLB Interface Configuration	
Figure 23: Register PDI – AXI4/AXI4 LITE Interface Configuration	
Figure 24: EtherCAT IP Core clock source (MII)	
Figure 25: EtherCAT IP Core clock source (RMII)	
Figure 26: EtherCAT IP Core clock source (RGMI)	
Figure 27: PHY management Interface signals	
Figure 28: Example schematic with two individual MII management interfaces	70
Figure 29: MII Interface signals	
Figure 30: MII TX Timing Diagram	
Figure 31: MII timing RX signals	
Figure 32: MII example schematic	. 84
Figure 33: RMII Interface signals	
Figure 34: RMII example schematic	
Figure 35: RGMII Interface signals	
Figure 36: RGMII example schematic	
Figure 37: IP core digital I/O signals	
Figure 38: Digital Output Principle Schematic	
Figure 39: Digital Input: Input data sampled at SOF, I/O can be read in the same frame	
Figure 40: Digital Input: Input data sampled with LATCH_IN	
Figure 41: Digital Input: Input data sampled with SYNC0/1	
Figure 42: Digital Output timing	
Figure 43: OUT_ENA timing	
Figure 44: SPI master and slave interconnection	
Figure 45: Basic SPI_DI/SPI_DO timing (*refer to timing diagram for relevant edges of SPI_CLK)	104
Figure 46: SPI read access (2 byte addressing, 1 byte read data) with Wait State byte	
Figure 47: SPI read access (2 byte addressing, 2 byte read data) with Wait State byte	
Figure 48: SPI write access (2 byte addressing, 1 byte write data)	
Figure 49: SPI write access (3 byte addressing, 1 byte write data)	
Figure 50: µController interconnection	
Figure 51: Connection with 16 bit µControllers without byte addressing	
Figure 52: Connection with 8 bit µControllers (BHE and DATA[15:8] should not be left open)	
Figure 53: Read access (without preceding write access)	
Figure 54: Write access (write after rising edge nWR, without preceding write access)	
Figure 55: Sequence of two write accesses and a read access	
Figure 56: Write access (write after falling edge nWR)	
Figure 57: PLB signals	
Figure 58: PLB Read Access	
Figure 59: PLB Write Access	
Figure 60: AXI4 signals	121

Figure 61: AXI Read Access	
Figure 62: AXI Write Access	
Figure 63: Distributed Clocks signals	126
Figure 64: LatchSignal timing	
Figure 65: SyncSignal timing	126
Figure 66: I ² C EEPROM signals	

ABBREVIATIONS

µC ADR AL AMBA® AXI™ BHE BSP CMD CS DC DCM DL ECAT EDK EOF ESC ESI FMMU FPGA GPI GPO HDL IP IRQ ISE LE LC MAC MDIO MHS MI MISO MOSI MPD OPB PAO PDI PLB PLD PLL RBF RD RMII SDK SOC	Microcontroller Address Application Layer Advanced Microcontroller Bus Architecture from ARM® Advanced eXtensible Interface Bus, an AMBA interconnect. Used as On-Chip-bus Bus High Enable Board Support Package Command Chip Select Distributed Clock Digital Clock Manager Data Link Layer EtherCAT Embedded Development Kit (Xilinx software) End of Frame EtherCAT Slave Controller EtherCAT Slave Controller EtherCAT Slave Controller EtherCAT Slave Information Fieldbus Memory Management Unit Field Programmable Gate Array General Purpose Input General Purpose Input Hardware Description Language Intellectual Property Interrupt Request Integrated Software Environment (Xilinx software) Logic Cell Media Access Controller Management Data Input / Output Microprocessor Hardware Specification (PHY) Management Interface Master In – Slave Out Master Out – Slave In Microprocessor Peripheral Specification On-Chip Peripheral Bus Peripheral Analyze Order Process Data Interface Process D
RD	Read
RMII	Reduced Media Independent Interface
SDK	Software Development Kit
SPI	Serial Peripheral Interface
VHDL	Very High Speed Integrated Circuit Hardware Description Language
WR	Write

1 Overview

The EtherCAT IP Core is a configurable EtherCAT Slave Controller (ESC). It takes care of the EtherCAT communication as an interface between the EtherCAT fieldbus and the slave application. The EtherCAT IP Core is delivered as a configurable system so that the feature set fits the requirements perfectly and brings costs down to an optimum.

Feature	IP Core configurable features
Ports	1-3 MII ports or 1-3 RGMII ports 1-2 RMII ports
FMMUs	0-8
SyncManagers	0-8
RAM	0-60 KB
Distributed Clocks	Yes, 32 bit or 64 bit
Process Data Interfaces	 32 Bit Digital I/O (unidirectional) SPI Slave 8/16 bit asynchronous µController Interface PLB v4.6 on-chip bus AMBA[®] AXI4[™]/AXI4 LITE[™] on-chip bus
Other features	 Example designs for easy start up included Slave applications can run on-chip if the appropriate FPGAs with sufficient resources are used

The general functionality of the EtherCAT IP Core is shown in Figure 1:



Figure 1: EtherCAT IP Core Block Diagram

1.1 Frame processing order

The frame processing order of the EtherCAT IP Core is as follows (logical port numbers are used):

Number of Ports	Frame processing order
1	0→EtherCAT Processing Unit→0
2	0→EtherCAT Processing Unit→1 / 1→0
3	0 \rightarrow EtherCAT Processing Unit \rightarrow 1 / 1 \rightarrow 2 / 2 \rightarrow 0 (log. ports 0,1, and 2)

Figure 2 shows the frame processing in general:



Figure 2: Frame Processing

Frame Processing Example with Ports 0 and 1

A frame received at port 0 goes via the Auto-Forwarder and the Loopback function to the EtherCAT Processing Unit which processes it. Then, the frame is sent to port 1. If port 1 is open, the frame is sent out at port 1. If it is closed, the frame is forwarded by the Loopback function to port 2. Since port 2 is not configured, the Loopback function of port 2 forwards the frame to the Loopback function of port 0, and then it is sent out at port 0 – back to the master.

1.2 Scope of this document

Purpose of this document is to describe the installation and configuration of the EtherCAT IP Core for Xilinx FPGAs. Furthermore, the signals and registers of the IP Core depending on the chosen configuration are described.

This documentation was made with the assumption that the user is familiar with the handling of the Xilinx Development Environment.

1.3 Scope of Delivery

The EtherCAT IP Core installation file includes:

- EtherCAT IP Core (encrypted VHDL library)
- Decryption keys for encrypted EtherCAT IP Core
- IP Core Configuration Tool (IPCore_Config.exe)
- Example designs

The following files which contain customer specific information are required to synthesize the IP Core. They are delivered independently of the installation file.

- License File to decrypt EtherCAT IP Core: iptb_ethercat_ipcore_<version>_flexIm.lic
- Encrypted Vendor ID package: pk_ECAT_VENDORID_<company>_Xilinx_RSA.vhd

1.4 Target FPGAs

The EtherCAT IP Core for Xilinx[®] FPGAs is targeted at these FPGA families:

- Spartan[®]-6
- Artix[®]-7, Artix-7 Low Voltage
- Kintex[™]-7, Kintex-7 Low Voltage
- Virtex[®]-6
- Virtex[®]-7
- Kintex[®] UltraScale[™]
- Virtex[®] UltraScale[™]
- Zynq[®]-7000

The EtherCAT IP Core is designed to support a wide range of FPGAs without modifications, because it does not instantiate dedicated FPGA resources, or rely on device specific features. Thus, the IP Core is easily portable to new FPGA families (e.g. Zynq UltraScale MPSoC).

The complexity of the IP Core is highly configurable, so its demands for logic resources, memory blocks, and FPGA speed cover a wide range. Thus, it is not possible to run any IP Core configuration on any target FPGA with any speed grade. I.e., there are IP Core configurations requiring a faster speed grade, or a larger FPGA, or even a more powerful FPGA family.

It is necessary to run through the whole synthesis process – including timing checks –, to evaluate if the selected FPGA is suitable for a certain IP Core configuration before making the decision for the FPGA. Please consider a security margin for the logic resources to allow for minor enhancements and bug fixes of the IP Core and the user logic.

1.5 Designflow requirements

For synthesis of the EtherCAT IP Core for Xilinx FPGAs, at least one of the following Xilinx design tools is needed:

- Xilinx Integrated Software Environment ISE 14.3 14.7
- Xilinx Platform Studio 14.3 14.7
- Xilinx PlanAhead 14.3 14.7
- Xilinx Vivado 2013.1 2013.4, 2014.1 2014.3
- Xilinx Vivado 2014.4 (Refer to the *Hardware Data Sheet Section III Addendum* for issues with the Vivado example design)

Higher design tool versions are probably supported. Installation of the latest patches is recommended. A free version ("WebPack") is available from Xilinx (<u>http://www.xilinx.com</u>).

Optionally for using the EtherCAT IP Core with embedded processor designs, you will need

- Xilinx SDK
- Xilinx Vivado SDK

1.6 Tested FPGA/Designflow combinations

The EtherCAT IP Core has been synthesized successfully with different ISE/EDK versions and FPGA families. Table 3 lists combinations of FPGA devices and design tools versions which have been synthesized or even tested in real hardware. This list does not claim to be complete, it just illustrates that the EtherCAT IP Core is designed to comply with a broad spectrum of FPGAs.

IP Core	Family	Device	Designflow	Test	Used Example Designs
	Spartan-6	XC6SLX150T	ISE 14.7	Hardware	LX150T AXI / DIGI
	Artix-7	XC7A100T	ISE 14.7	Synthesis	
	Kintex-7	XC7K70T	ISE 14.7	Synthesis	
	Virtex-6	XC6VLX75T	ISE 14.7	Synthesis	
3.00k	Virtex-7	XC7VX485T	ISE 14.7	Synthesis	
	Kintex UltraScale	XCKU035	Vivado 2014.3	Synthesis	
	Virtex UltraScale	XCVU080	Vivado 2014.4	Synthesis	
	Zynq 7020	XC7Z020	Vivado 2014.3	Hardware	ZC702 AXI Vivado

Table 3: Tested FPGA/Designflow combinations

NOTE: Synthesis test means XST synthesis, implementation and programming file generation. Hardware test means the design was operational on hardware.

Refer to the *Hardware Data Sheet Section III Addendum* available at the Beckhoff homepage (<u>http://www.beckhoff.com</u>) for latest updates regarding device support, design flow compatibility, and known issues.

1.7 Release Notes

EtherCAT IP Core updates deliver feature enhancements and removed restrictions. Feature enhancements are not mandatory regarding conformance to the EtherCAT standard. Restrictions have to be judged whether they are relevant in the user's configuration or not, or if workarounds are possible.

Table 4: Release notes

Version	Release notes
3.00c (5/2013)	 Update to ISE 14.3/14.4/14.5, Vivado 2013.1 Removed support for Spartan-3/-3E/-3A/-3AN/-3AN DSP, Virtex-4, and Virtex-5 due to XST incompatibility Removed OPB support Removed small/medium/large register sets, added updated preset configurations
	Enhancements:
	 Increased PDI performance Support for 8/16/32/64 bit AXI4 and AXI4 Lite interface Support for RGMII ports Native support for FX PHYs Support for individual PHY address configuration and reading out this configuration Support for static or dynamic PHY address configuration
	 Support for 0 KB Process RAM, DC Sync/Latch signals individually configurable, LED test added Support for PDI SyncManager/IRQ acknowledge by Write command Device emulation is now configured in the GUI statically.
	 MI link detection: relaxed checking of PHY register 9 (1000Base-T Master-Slave Control register)
	Restrictions of this version, which are removed in V3.00f:
	 The AXI PDI may occasionally write incorrect data if simultaneous read and write accesses occur repeatedly. RX FIFO size is not initialized by SII EEPROM
	Restrictions of this version, which are removed in V3.00g:
	 The ERR LED does not allow overriding using the ERR LED Override register 0x0139 while AL Status register Error Indication bit 0x0130[4] is set RMII is not supported because of wrong configuration by IPCore_Config tool
	Restrictions of this version, which are removed in V3.00j:
	 The AXI PDI may not complete an access occasionally if overlapping read and write accesses occur, causing the processor to wait endlessly. The AXI PDI does not execute read accesses correctly if ARSIZE is smaller than the AXI bus width.
	Restrictions of this version, which are removed in V3.00k:
	 The last 4 Kbyte Process Data RAM (0xF000:0xFFFF) cannot be used in the 60 Kbyte RAM configuration. The AXI PDI may write to wrong bytes if the write data is valid before the address, which is typically true for AXI4LITE.
	 The AXI PDI may read additional bytes after the intended bytes. The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base address of 0 (C_SPLB_BASEADDR=0x00000000). The PLB PDI was generated with an invalid component declaration package.

Version	Release notes
3.00f (2/2014)	Restrictions of previous versions which are removed in this version:
(2/2014)	 The AXI PDI writes correct data if simultaneous read and write accesses occur repeatedly.
	RX FIFO size is properly initialized by SII EEPROM
	Restrictions of this version, which are removed in V3.00g:
	 The ERR LED does not allow overriding using the ERR LED Override register 0x0139 while AL Status register Error Indication bit 0x0130[4] is set RMII is not supported because of wrong configuration by IPCore_Config tool
	Restrictions of this version, which are removed in V3.00j:
	 The AXI PDI may not complete an access occasionally if overlapping read and write accesses occur, causing the processor to wait endlessly. The AXI PDI does not execute read accesses correctly if ARSIZE is smaller than the AXI bus width.
	Restrictions of this version, which are removed in V3.00k:
	 The last 4 Kbyte Process Data RAM (0xF000:0xFFFF) cannot be used in the 60 Kbyte RAM configuration. The AXI PDI may write to wrong bytes if the write data is valid before the address,
	which is typically true for AXI4LITE.
	 The AXI PDI may read additional bytes after the intended bytes. The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base
	 The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base address of 0 (C_SPLB_BASEADDR=0x00000000).
	• The PLB PDI was generated with an invalid component declaration package.
3.00g (4/2014)	 Enhancements: The Sync/Latch PDI Configuration register 0x0151 shows the same value as previous IP Core versions. The actual configuration is not affected, since it is fixed by the IP Core configuration. Added support for unaligned AXI burst transfers. Internal license attribute encoding updated (issues with Vivado 2012.x)
	Restrictions of previous versions which are removed in this version:
	 The ERR LED allows overriding using the ERR LED Override register 0x0139 while AL Status register Error Indication bit 0x0130[4] is set. The override flag is now cleared upon a rising edge of 0x0130[4], and it can be set again afterwards. RMII is now configured correctly by IPCore_Config tool
	Restrictions of this version, which are removed in V3.00j:
	 The AXI PDI may not complete an access occasionally if overlapping read and write accesses occur, causing the processor to wait endlessly. The AXI PDI does not execute read accesses correctly if ARSIZE is smaller than the AXI bus width.
	Restrictions of this version, which are removed in V3.00k:
	 The last 4 Kbyte Process Data RAM (0xF000:0xFFFF) cannot be used in the 60 Kbyte RAM configuration. The AXI PDI may write to wrong bytes if the write data is valid before the address, which is typically true for AXI4LITE. The AXI PDI may read additional bytes after the intended bytes. The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base
	 The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base address of 0 (C_SPLB_BASEADDR=0x00000000). The PLB PDI was generated with an invalid component declaration package.

Version	Release notes
3.00j (9/2014)	 Enhancements: An example design for the Xilinx Zynq ZC702 development kit using Vivado has been added. A Vivado SDK template for this example design is included The example designs using ISMNET PHY boards have been extended to support COL and CRS signals, which are required for proper PHY configuration. The PDI watchdog status 0x0110[1] now shows value '1' (watchdog reloaded) if the PDI watchdog is configured to be not available. The ESI XML device description does not use special data types anymore. Restrictions of previous versions which are removed in this version: The AXI PDI completes accesses if overlapping read and write accesses occur. The AXI PDI executes read accesses correctly if ARSIZE is smaller than the AXI bus width. Restrictions of this version, which are removed in V3.00k:
	 The last 4 Kbyte Process Data RAM (0xF000:0xFFFF) cannot be used in the 60 Kbyte RAM configuration. The AXI PDI may write to wrong bytes if the write data is valid before the address, which is typically true for AXI4LITE. The AXI PDI may read additional bytes after the intended bytes. The PLB PDI only supports peer-to-peer mode (C_SPLB_P2P=1), or a base address of 0 (C_SPLB_BASEADDR=0x0000000). The PLB PDI was generated with an invalid component declaration package.
3.00k (1/2015)	 The PlanAhead-based Xilinx Zynq ZC702 example design has been removed, because a Vivado based example design is available. Enhancements: For EEPROM Emulation, the CRC error bit 0x0502[11] can be written via PDI to indicate CRC errors during a reload command. The IPCore_Config tool optionally generates AXI/PLB configurations without the XPS pcores folder structure (e.g. for Vivado). The AXI4LITE PDI wrapper does no longer contain the unused REGION and QOS signals. Restrictions of previous versions which are removed in this version: The last 4 Kbyte Process Data RAM (0xF000:0xFFFF) can be used in the 60 Kbyte RAM configuration. The AXI PDI does not write to wrong bytes if the write data is valid before the address. The AXI PDI does not read additional bytes after the intended bytes. The PLB PDI supports any base address. The PLB PDI is generated with a valid component declaration package.

1.7.1 Major differences between V2.04x and V3.00x

The EtherCAT IP Core V3.00x versions have these advantages compared with the V2.04x versions:

- Increased PDI performance (average latency internally at least by a factor of 2 faster; worst case latency even better)
- Support for 8/16/32/64 bit AXI4[™] and AXI4 LITE[™] interface
- Support for RGMII ports
- Native support for FX PHYs
- Flexible PHY address configuration
- Support for PDI SyncManager/IRQ acknowledge by Write command (required for wide on-chipbusses)
- More detailed configuration

The higher PDI performance increases the resource requirements of the V3.00x versions compared with the V2.04x versions. New development is focused on the V3.00x versions.

1.7.2 Reading IP Core version from device

The IP Core version, denoted as X.Yz (e.g., 1.00a), consists of three values X, Y, and z. These values can be read out in registers 0x0001 and 0x0002. Value z is encoded like this: a=0, b=1, c=2, etc. .

Table 5: Register Revision (0x0001)

Bit	Description	ECAT	PDI	Reset Value
7:0	IP Core major version X	r/-	r/-	IP Core dep.

Table 6: Register Build (0x0002:0x0003)

Bit	Description	ECAT	PDI	Reset Value
3:0	IP Core maintenance version z	r/-	r/-	IP Core dep.
7:4	IP Core minor version Y	r/-	r/-	IP Core dep.
15:8	Patch level:0x00:original release0x01-0x0F:patch level of original release	r/-	r/-	IP Core dep.

1.8 Design flow

The design flow for creating an EtherCAT Slave Controller based on the EtherCAT IP Core is shown in the following picture:



Figure 3: Design flow

1.9 IP Core Evaluation

The EtherCAT IP Core for Xilinx FPGAs supports IP core evaluation. A dedicated setup file containing the evaluation version of the IP Core is available, which also includes the decryption keys for the evaluation IP Core. Additionally, a special evaluation license file is required for IP core evaluation.

A design with the evaluation version of the EtherCAT IP Core is subject to some restrictions:

- The EtherCAT IP Core will discontinue its function after approximately one hour.
- The evaluation version slightly increases the resource consumption of the IP Core.
- The evaluation bitstream must not be distributed/sold.

A vendor ID package is required for both evaluation and full license. It is recommended to use an evaluation vendor ID (package) for evaluation, and the original vendor ID for production. The evaluation vendor ID is beginning with "0xE......" and ends with the original vendor ID digits. Evaluation vendor IDs cannot pass the EtherCAT conformance tests.

Selecting Full or Evaluation License

There are individual setup files for full and evaluation license. The evaluation version can be easily upgraded to a full version just by running the EtherCAT IP Core setup for the full version.

For Linux, just install the full version over the evaluation license, the appropriate files will be overwritten.

A design using an evaluation EtherCAT IP Core does not have to be changed when upgrading to a full license (or vice-versa).

Four steps have to be performed to change the license type:

- 1. Acquire the intended license and set it up
- 2. Windows:

Start the appropriate EtherCAT IP Core setup. Alternatively, uninstall the EtherCAT IP Core and install it again with the intended license version. The example designs are automatically updated and the decryption keys are also installed. **Linux:**

Unzip the setup files over the existing installation (you might want to delete the installation folder <IPInst_dir> before). Copy the new decryption keys from the <IPInst_dir>/lib folder to your \$HOME/RSA folder.

- 3. Update your own projects with the EtherCAT_IPCore.vhd from the lib-folder. For EDK projects, it is sufficient to generate the core again, because the IPCore_Config tool will integrate the current IP Core from the lib folder.
- 4. Synthesize your designs again to generate unlimited bitstreams with the full license, and timebombed bitstreams with the evaluation license.

A txt-file is placed in the lib folder which indicates the currently installed IP core version (evaluation or full).

1.10 Simulation

A behavioral simulation model of the EtherCAT IP core is not available because of its size and complexity. Thus, simulation of the entire EtherCAT IP Core is not supported. In most cases, simulation of the EtherCAT IP Core is not necessary, as the IP Core was thoroughly tested and the interfaces are standardized (Ethernet, PLB, AXI) or simple and well described. Problems at the interface level can often be solved with a scope shot of the interface signals.

Nevertheless, customer designs using the PLB or AXI on-chip bus can easily be simulated using a Bus Functional Model of the on-chip bus slave interface instead of a simulation model of the entire EtherCAT IP Core.

From the processor's view, the EtherCAT IP Core is a memory (or a bunch of registers). For processor bus verification, the EtherCAT IP Core can be substituted by another IP core with PLB/AXI slave interface which behaves like a memory as well. The EtherCAT IP Core can be replaced for simulation by e.g.:

- Xilinx XPS Block RAM (BRAM) Interface Controller with a Block RAM block
- PLB Bus Functional models of the "IBM On-Chip Bus Model Toolkits". This toolkit can be used for complete verification of your PLB bus interfaces.
- AXI slave Bus Functional models

2 Features and Registers

2.1 Features

Table 7: IP Core Feature Details

Feature	IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j	Feature	IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j
EtherCAT Ports	1-3	1-3	MII Features		
Permanent ports	1-3	1-3	CLK25OUT as PHY clock source	User logic	User logic
Optional Bridge port 3 (EBUS or		_	Bootstrap TX Shift settings	С	с
MII) EBUS ports	-	-	Automatic TX Shift setting (with TX_CLK)	с	с
MII ports	0-3	0-3	TX Shift not necessary (PHY		
RMII ports	0-2	0-2	TX_CLK as clock source)		
RGMII ports	0-3	0-3	FIFO size reduction steps	2	2
Port 0	x	x	PDI General Features		
Ports 0, 1	x	x	Increased PDI performance	x	x
Ports 0, 1, 2	x	x	Extended PDI Configuration (0x0152:0x0153)	x	х
Ports 0, 1, 3	-	-	PDI Error Counter (0x030D)	с	с
Ports 0, 1, 2, 3	-	-	PDI Error Code (0x030E)	c	c
EtherCAT mode	Direct	Direct	CPU_CLK output (10, 20, 25		
Slave Category	Full Slave	Full Slave	MHz)	User logic	User logic
Position addressing	x	х	SOF, EOF, WD_TRIG and	×	x
Node addressing	x	x	WD_STATE independent of PDI	х	^
Logical addressing	x	x	Available PDIs and PDI features depending on port configuration	-	-
Broadcast addressing	х	x	PDI selection at run-time (SII		
Physical Layer General Features			EEPROM)	-	-
FIFO Size configurable (0x0100[18:16])	x	x	PDI active immediately (SII EEPROM settings ignored)	x	x
FIFO Size default from SII EEPROM	x	x	PDI function acknowledge by write	с	с
Auto-Forwarder checks CRC and SOF	x	x	PDI Information register 0x014E:0x014F	с	С
Forwarded RX Error indication,			Digital I/O PDI	x	x
detection and Counter (0x0308:0x030B)	x	x	Digital I/O width [bits] PDI Control register value	8/16/24/32	8/16/24/32
Lost Link Counter (0x0310:0x0313)	с	с	(0x0140:0x0141)	4	4
Prevention of circulating frames	x	x	Control/Status signals:	7	7
Fallback: Port 0 opens if all ports	x	x	LATCH_IN	x	х
are closed	^	^	SOF	x	х
VLAN Tag and IP/UDP support	x	х	OUTVALID	x	х
Enhanced Link Detection per port configurable	x	x	WD_TRIG	x	х
General Ethernet Features			OE_CONF	-	-
(MII/RMII/RGMII)			OE_EXT	x	х
MII Management Interface (0x0510:0x051F)	с	с	EEPROM_ Loaded	x	x
Supported PHY Address Offsets	any	any	WD_STATE	x	х
Individual port PHY addresses	x	x	EOF	x	х
Port PHY addresses readable	x	x	Granularity of direction configuration [bits]	8	8
Link Polarity configurable Enhanced Link Detection	User logic	User logic	Bidirectional mode	- (User logic)	- (User logic)
supported	x	х	Output high-Z if WD expired	User logic	User logic
FX PHY support (native)	x	x	Output 0 if WD expired	x	x
PHY reset out signals	x	x	Output with EOF	x	x
Link detection using PHY signal (LED)	x	x	Output with DC SyncSignals	x	x
MI link status and configuration	С	с	Input with SOF	х	х
MI controllable by PDI (0x0516:0x0517)	x	x	Input with DC SyncSignals SPI Slave PDI	×	x
MI read error (0x0510.13)	х	х	Max. SPI clock [MHz]	30	30
MI PHY configuration update status (0x0518.5)	x	x	SPI modes configurable (0x0150[1:0])	x	x
MI preamble suppression	х	х	SPI_IRQ driver configurable (0x0150[3:2])	x	x
Additional MCLK	х	х	SPI_SEL polarity configurable		
Gigabit PHY configuration Gigabit PHY register 9 relaxed	x	x	(0x0150.4) Data out sample mode	x	x
check FX PHY configuration	x	x	configurable (0x0150.5)	×	x
Transparent Mode	-		Busy signaling	-	-

Features and Registers

Feature	IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j
Wait State byte(s)	х	x
Number of address extension		
byte(s)	any	any
2/4 Byte SPI master support	х	х
Extended error detection (read busy violation)	х	x
SPI_IRQ delay	x	х
Status indication	x	x
EEPROM_ Loaded signal	x	x
	8/16 bit	8/16 bit
Extended µC configuration bits	0/10 Dit	6/10 Dit
0x0150[7:4], 0x0152:0x0153	x	x
ADR[15:13] available (000 _b if not available)	x	x
EEPROM_Loaded signal	x	x
RD polarity configurable (0x0150.7)	-	-
Read BUSY delay (0x0152.0)	x	x
Write after first edge (0x0152.2)	x	x
Synchronous µController PDI	-	
On-Chip Bus PDI	x	x
Avalon®	-	-
OPB®	-	-
PLB v4.6 [®]	х	х
AXI3™	-	-
AXI4 TM	х	x
AXI4 LITE [™]	х	x
Bus clock [MHz] (N=1,2,3,)	any	any
Data bus width [bits]	8/16/32/64	8/16/32/64
Prefetch cycles	1	1
DC SyncSignals available directly and as IRQ Bus clock multiplier in register	x	x
0x0150[6:0] EEPROM	x	X
Loaded signal	х	X
EtherCAT Bridge (port 3, EBUS/MII)	-	-
General Purpose I/O	x	x
GPO bits	0/8/16/ 32/64	0/8/16/ 32/64
GPI bits	0/8/16/ 32/64	0/8/16/ 32/64
GPIO available independent of PDI or port configuration	x	x
GPIO available without PDI	х	x
Concurrent access to GPO by ECAT and PDI	x	x
ESC Information		
Basic Information		
(0x0000:0x0006)	х	x
Port Descriptor (0x0007)	х	x
ESC Features supported (0x0008:0x0009)	x	x
Extended ESC Feature Availability in User RAM (0x0F80 ff.)	x	x
Write Protection (0x0020:0x0031)	с	с
Data Link Layer Features		
ECAT Reset (0x0040)	С	с
PDI Reset (0x0041)	С	с
ESC DL Control (0x0100:0x0103) bytes	4	4
EtherCAT only mode (0x0100.0)	х	x
Temporary loop control (0x0100.1)	x	x
FIFO Size configurable (0x0100[18:16])	x	x
Configured Station Address (0x0010:0x0011)	x	x
Configured Station Alias (0x0100.24, 0x0012:0x0013)	x	x

Feature		IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j
	Physical Read/Write Offset (0x0108:0x0109)	с	с
	tion Layer Features		
	Extended AL Control/Status bits (0x0120[15:5], 0x0130[15:5])	x	x
	AL Status Emulation (0x0140.8)	x	x
	AL Status Code (0x0134:0x0135)	с	с
Interrup	ts ECAT Event Mask		
	(0x0200:0x0201)	x	x
	AL Event Mask (0x0204:0x0207)	С	с
	ECAT Event Request (0x0210:0x0211)	х	x
	AL Event Request (0x0220:0x0223)	x	x
	SyncManager activation changed (0x0220.4)	x	x
	SyncManager watchdog expiration (0x0220.6)	x	x
Error Co	, , ,		
	RX Error Counter (0x0300:0x0307)	x	x
	Forwarded RX Error Counter (0x0308:0x030B)	x	x
	ECAT Processing Unit Error Counter (0x030C)	с	с
	PDI Error Counter (0x030D)	С	с
	Lost Link Counter (0x0310:0x0313)	с	с
Watchd	og		
	Watchdog Divider configurable (0x0400:0x0401)	С	с
	Watchdog Process Data	x	x
	Watchdog PDI Watchdog Counter Process Data	x	x
	(0x0442)	x	x
	Watchdog Counter PDI (0x0443) ROM Interface (0x0500:0x050F)	x	x
	EEPROM sizes supported	1 Kbyte-	1 Kbyte-
	EEPROM size reflected in	4 Mbyte	4 Mbyte
	0x0502.7	x	x
	EEPROM controllable by PDI EEPROM Emulation by PDI	x c	x c
	EEPROM Emulation CRC error	×	-
	0x0502[11] PDI writable Read data bytes (0x0502.6)	4	4
	Internal Pull-Ups for		
	EEPROM_CLK and EEPROM_DATA	User logic	User logic
FMMUs		0-8	0-8
SyncMa	Bit-oriented operation	x 0-8	x 0-8
	Watchdog trigger generation for 1 Byte Mailbox configuration	x	x
	independent of reading access SyncManager Event Times (+0x8[7:6])	с	с
	Buffer state (+0x5[7:6])	x	x
	ted Clocks	C	C
	Width	32/64	32/64 4
	Sync/Latch signals	4 (0-2 Sync- Signals, 0- 2 Latch- Signals)	(0-2 Sync- Signals, 0- 2 Latch- Signals)
	SyncManager Event Times (0x09F0:0x09FF)	с	с
	DC Receive Times	с	с
	DC Time Loop Control controllable by PDI	с	с
	DC activation by EEPROM (0x0140[11:10])	-	-
	······································		

Feature	IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j
Propagation delay measurement with traffic (BWR/FPWR 0x900 detected at each port)	x	x
LatchSignal state in Latch Status register (0x09AE:0x09AF)	x	x
SyncSignal Auto-Activation (0x0981.3)	x	x
SyncSignal 32 or 64 bit Start Time (0x0981.4)	x	x
SyncSignal Late Activation (0x0981[6:5])	x	x
SyncSignal debug pulse (0x0981.7)	x	x
SyncSignal Activation State 0x0984)	x	x
Reset filters after writing filter depth	x	x
ESC Specific Registers (0x0E00:0x0EFF)		
Product and Vendor ID	x	х
POR Values	-	-
FPGA Update (online)	-	-
Process RAM and User RAM		
Process RAM (0x1000 ff.) [Kbyte]	0-60	0-60
User RAM (0x0F80:0x0FFF)	x	х
Extended ESC Feature Availability in User RAM	x	x
Additional EEPROMs	1-2	1-2
SII EEPROM (I ² C)	c (EEPROM of µC used)	c (EEPROM of µC used)
FPGA configuration EEPROM	x	х
LED Signals		
RUN LED	С	с
RUN LED override	С	с
Link/Activity(x) LED per port	х	х
PERR(x) LED per port	-	-
Device ERR LED	С	с
STATE_RUN LED	С	с
Optional LED states		
RUN LED: Bootstrap	х	х
RUN LED: Booting	С	с
RUN LED: Device identification	С	с
RUN LED: loading SII EEPROM	С	С
Error LED: SII EEPROM loading error	С	с
Error LED: Invalid hardware configuration	-	-

Feature	IP Core Xilinx [®] V3.00k	IP Core Xilinx [®] V3.00c- 3.00j	
Error LED: Proce watchdog timeou	с	с	
Error LED: PDI w	atchdog timeout	с	с
Link/Activity: loca negotiation error	al auto-	-	-
Link/Activity: rem negotiation error	ote auto-	-	-
Link/Activity: unk negotiation error	nown PHY auto-	-	-
LED test		с	С
Clock supply			
Crystal		-	-
Crystal oscillator		x	х
TX_CLK from PH	IY	x	х
25ppm clock sou	rce accuracy	x	х
Internal PLL		User logic	User logic
Power Supply Voltages		FPGA dep.	FPGA dep.
I/O Voltage		FPGA dep.	FPGA dep.
Core Voltage		FPGA dep.	FPGA dep.
Internal LDOs		-	-
Package		FPGA dep.	FPGA dep.
Original Release date		1/2015	5/2013
Configuration and Pinot (XLS)	ut calculator	-	-
Register Configuration		individual	individual
Complete IP Core evalu	ation	x	х
License device required	I	-	-
Example designs/ pre-synthesized time-lir core included	3/3	4/3	
LX150T Digital I/	0	x/x	x/x
LX150T AXI		x/x	x/x
ZC702 AXI (Plan	Aboad)		x/x
ZCTUZ ANI (Fian	Alleau)		~~~

Table 8: Legend

Symbol	Description
х	available
-	not available
С	configurable
User logic	Functionality can be added by user logic inside the FPGA
red	Feature changed in this version

2.2 Registers

An EtherCAT Slave Controller (ESC) has an address space of 64KByte. The first block of 4KByte (0x0000:0x0FFF) is dedicated for registers. The process data RAM starts at address 0x1000, its size is configurable.

Some registers are implemented depending on the configuration.

Table 9 gives an overview of the available registers.

Address	Length (Byte)	Description	IP Core V3.00c- V3.00k
0x0000	1	Туре	х
0x0001	1	Revision	х
0x0002:0x0003	2	Build	х
0x0004	1	FMMUs supported	х
0x0005	1	SyncManagers supported	х
0x0006	1	RAM Size	х
0x0007	1	Port Descriptor	х
0x0008:0x0009	2	ESC Features supported	х
0x0010:0x0011	2	Configured Station Address	х
0x0012:0x0013	2	Configured Station Alias	х
0x0020	1	Write Register Enable	С
0x0021	1	Write Register Protection	С
0x0030	1	ESC Write Enable	С
0x0031	1	ESC Write Protection	С
0x0040	1	ESC Reset ECAT	С
0x0041	1	ESC Reset PDI	С
0x0100:0x0101	2	ESC DL Control	х
0x0102:0x0103	2	Extended ESC DL Control	х
0x0108:0x0109	2	Physical Read/Write Offset	С
0x0110:0x0111	2	ESC DL Status	х
0x0120	5 bits [4:0]	AL Control	х
0x0120:0x0121	2	AL Control	х
0x0130	5 bits [4:0]	AL Status	х
0x0130:0x0131	2	AL Status	х
0x0134:0x0135	2	AL Status Code	С
0x0138	1	RUN LED Override	С
0x0139	1	ERR LED Override	С
0x0140	1	PDI Control	х
0x0141	1	ESC Configuration	х
0x014E:0x014F	2	PDI Information	С
0x0150	1	PDI Configuration	х
0x0151	1	DC Sync/Latch Configuration	х
0x0152:0x0153	2	Extended PDI Configuration	х
0x0200:0x0201	2	ECAT Event Mask	х
0x0204:0x0207	4	PDI0 AL Event Mask	r/c

Table 9: Register availability

Address	Length (Byte)	Description	IP Core V3.00c- V3.00k
0x0210:0x0211	2	ECAT Event Request	х
0x0220:0x0223	4	AL Event Request	х
0x0300:0x0307	4x2	Rx Error Counter[3:0]	х
0x0308:0x030B	4x1	Forwarded Rx Error counter[3:0]	х
0x030C	1	ECAT Processing Unit Error Counter	С
0x030D	1	PDI Error Counter	С
0x030E	1	PDI Error Code	С
0x0310:0x0313	4x1	Lost Link Counter[3:0]	С
0x0400:0x0401	2	Watchdog Divider	r/c
0x0410:0x0411	2	Watchdog Time PDI	С
0x0420:0x0421	2	Watchdog Time Process Data	х
0x0440:0x0441	2	Watchdog Status Process Data	х
0x0442	1	Watchdog Counter Process Data	С
0x0443	1	Watchdog Counter PDI	с
0x0500:0x050F	16	SII EEPROM Interface	х
0x0510:0x0515	6	MII Management Interface	С
0x0516:0x0517	2	MII Management Access State	С
0x0518:0x051B	4	PHY Port Status[3:0]	С
0x0600:0x06FC	16x13	FMMU[15:0]	0-8
0x0800:0x087F	16x8	SyncManager[15:0]	0-8
0x0900:0x090F	4x4	DC – Receive Times[3:0]	rt
0x0910:0x0917	8	DC – System Time	dc
0x0918:0x091F	8	DC – Receive Time EPU	dc
0x0920:0x0935	24	DC – Time Loop Control Unit	dc
0x0936	1	DC – Receive Time Latch mode	-
0x0980	1	DC – Cyclic Unit Control	dc
0x0981	1	DC – Activation	dc
0x0982:0x0983	2	DC – Pulse length of SyncSignals	dc
0x0984	1	DC – Activation Status	dc
0x098E:0x09A7	26	DC – SYNC Out Unit	dc
0x09A8	1	DC – Latch0 Control	dc
0x09A9	1	DC – Latch1 Control	dc
0x09AE	1	DC – Latch0 Status	dc
0x09B0:0x09B7	8	DC – Latch0 Positive Edge	dc
0x09B8:0x09BF	8	DC – Latch0 Negative Edge	dc
0x09C0:0x09C7	8	DC – Latch1 Positive Edge	dc
0x09C7:0x09CF	8	DC – Latch1 Negative Edge	dc
0x09F0:0x09F3 0x09F8:0x09FF	12	DC – SyncManager Event Times	С
0x0E00:0x0E03	4	Power-On Values (Bits)	-
0x0E00:0x0E07	8	Product ID	х

Address	Length (Byte)	Description	IP Core V3.00c- V3.00k
0x0E08:0x0E0F	8	Vendor ID	х
0x0F00:0x0F03	4	Digital I/O Output Data	io
0x0F10:0x0F17	8	General Purpose Outputs [Byte]	0-8
0x0F18:0x0F1F	8	General Purpose Inputs [Byte]	0-8
0x0F80:0x0FFF	128	User RAM	х
0x1000:0x1003	4	Digital I/O Input Data	io
0x1000 ff.		Process Data RAM [Kbyte]	1-60

Table 10: Legend

Symbol	Description
х	Available
-	Not available
r	Read only
С	Configurable
dc	Available if Distributed Clocks with all Sync/Latch signals are enabled
rt	Available if Receive Times or Distributed Clocks are enabled (always available for 3-4 ports)
io	Available if Digital I/O PDI is selected
red	Register changed in this version

2.3 Extended ESC Features in User RAM

Addr.	Bit	Feat.	Description	Reset Value
0F80	7:0	-	Number of extended feature bits	Depends on ESC
			IP Core extended features:	Depends on ESC: 0: Not available 1: Available c: Configurable
0F81	0	0	Extended DL Control Register (0x0102:0x0103)	1
	1	1	AL Status Code Register (0x0134:0x0135)	С
	2	2	ECAT Interrupt Mask (0x0200:0x0201)	1
	3	3	Configured Station Alias (0x0012:0x0013)	1
	4	4	General Purpose Inputs (0x0F18:0x0F1F)	С
	5	5	General Purpose Outputs (0x0F10:0x0F17)	С
	6	6	AL Event Mask (0x0204:0x0207)	С
	7	7	Physical Read/Write Offset (0x0108:0x0109)	С
0F82	0	8	Watchdog divider writeable (0x0400:0x04001) and Watchdog PDI (0x0410:0x0f11)	С
	1	9	Watchdog counters (0x0442:0x0443)	С
	2	10	Write Protection (0x0020:0x0031)	С
	3	11	Reset (0x0040:0x0041)	С
	4	12	Reserved	0
	5	13	DC SyncManager Event Times (0x09F0:0x09FF)	С
	6	14	ECAT Processing Unit/PDI Error Counter (0x030C:0x030D)	С
	7	15	EEPROM Size configurable (0x0502.7):0: EEPROM Size fixed to sizes up to 16 Kbit1: EEPROM Size configurable	1
0F83	0	16	Reserved	1
	1	17	Reserved	0
	2	18	Reserved	0
	3	19	Lost Link Counter (0x0310:0x0313)	С
	4	20	MII Management Interface (0x0510:0x0515)	С
	5	21	Enhanced Link Detection MII	С
	6	22	Enhanced Link Detection EBUS	0
	7	23	Run LED (DEV_STATE LED)	С
0F84	0	24	Link/Activity LED	1
	1	25	Reserved	0
	2	26	Reserved	1
	3	27	DC Latch In Unit	С
	4	28	Reserved	0
	5	29	DC Sync Out Unit	С
	6	30	DC Time loop control assigned to PDI	С
	7	31	Link detection and configuration by MI	С

Table 11: Extended ESC Features (Reset values of User RAM – 0x0F80:0x0FFF)

Addr.	Bit	Feat.	Description	Reset Value
0F85	0	32	MI control by PDI possible	1
	1	33	Automatic TX shift	С
	2	34	EEPROM emulation by µController	С
	3	35	Reserved	0
	4	36	Reserved	0
	5	37	Disable Digital I/O register (0x0F00:0x0F03)	С
	6	38	Reserved	0
	7	39	Reserved	0
0F86	0	40	Reserved	0
	1	41	Reserved	0
	2	42	RUN/ERR LED Override (0x0138:0x0139)	С
	3	43	Reserved	0
	4	44	Reserved	1
	5	45	Reserved	0
	6	46	Reserved	0
	7	47	Reserved	0
0F87	0	48	Reserved	0
	1	49	Reserved	0
	2	50	Reserved	0
	3	51	DC Sync1 disable	С
	4	52	Reserved	0
	5	53	Reserved	0
	6	54	DC Receive Times (0x0900:0x090F)	С
	7	55	DC System Time (0x0910:0x0936)	С
0F88	0	56	DC 64 bit	С
	1	57	Reserved	0
	2	58	PDI clears error counter	0
	3	59	Avalon PDI	0
	4	60	Reserved	0
	5	61	PLB PDI	С
	6	62	Reserved	0
	7	63	Reserved	0
0F89	0	64	Reserved	0
	1	65	Reserved	0
	2	66	Reserved	0
	3	67	Reserved	0
	4	68	Reserved	0
	5	69	Reserved	0
	6	70	Reserved	0
	7	71	Direct RESET	0

Addr.	Bit	Feat.	Description	Reset Value
0F8A	0	72	Reserved	0
	1	73	Reserved	1
	2	74	DC Latch1 disable	С
	3	75	AXI PDI	С
	4	76	Reserved	0
	5	77	Reserved	0
	6	78	PDI function acknowledge by PDI write	С
	7	79	Reserved	0
0F8B	0	80	Reserved	1
	1	81	Reserved	1
	2	82	Reserved	0
	3	83	LED test	С
	4	84	Reserved	0
	5	85	Reserved	0
	6	86	Reserved	0
	7	87	Reserved	0
0F8C	3:0	91:88	Reserved	0
	7:4	95:92	Reserved	0
0F8D	3:0	99:96	Reserved	0
	7:4	103:100	Reserved	0
0F8E	3:0	107:104	Reserved	0
	4	108	Reserved	0
	5	109	Reserved	0
	7:6	111:110	Digital I/O PDI byte size	С
0F8F	0	112	Reserved	0
	1	113	Reserved	0
	2	114	Digital I/O PDI	С
	3	115	SPI PDI	С
	4	116	Asynchronous µC PDI	С
	5	117	Reserved	0
	6	118	Reserved	1
	7	119	Reserved	1
0F90	0	120	Reserved	0
	1	121	Reserved	0
	2	122	Reserved	0
	3	123	Reserved	0
	4	124	Reserved	0
	5	125	Reserved	0
	6	126	Reserved	0
	7	127	Reserved	0

Addr.	Bit	Feat.	Description	Reset Value
0F91	0	128	Reserved	0
	1	129	Reserved	0
	2	130	Reserved	0
	3	131	Reserved	0
	4	132	Reserved	0
	5	133	Reserved	0
	6	134	Reserved	0
	7	135	Reserved	0
0F92	0	136	Reserved	0
	1	137	Reserved	0
	2	138	Reserved	0
	3	139	Reserved	0
	4	140	Reserved	0
	5	141	Reserved	0
	6	142	Reserved	0
	7	143	Reserved	0
0F93	0	144	RGMII	С
	1	145	Individual PHY address read out (0x0510[7:3])	С
	2	146	CLK_PDI_EXT is asynchronous	С
	3	147	Reserved	0
	4	148	Use RGMII GTX_CLK phase shifted clock input	1
	5	149	RMII	С
	6	150	Reserved	0
	7	151	Reserved	0

3 IP Core Installation

3.1 Installation on Windows PCs

3.1.1 System Requirements

The system requirements of the Xilinx Design tools are applicable. The EtherCAT IP Core configuration tool has these additional requirements:

Microsoft .NET Framework 2.0 (available from Microsoft, <u>http://www.microsoft.com</u>)

3.1.2 Installation

For installation of the EtherCAT IP Core on your system run the setup program

"EtherCAT IP core for Xilinx FPGAs <version> Setup.exe"

and follow the instructions of the installation wizard.

The EtherCAT IP Core and documentation are typically installed in the directory

C:\BECKHOFF\ethercat_<version>

This folder is further referenced to as *<IPInst_dir>*.

⊿ 퉬 ethercat_xilinx_v3.00k 🖌	Installation directory
🍌 doc 🖌	Documentation
🛯 퉬 example_designs	Example designs
EtherCAT_Device_Description	XML Device Description
> 퉬 LX150T_AXI	for Example Designs
🐌 LX150T_DIGI	
>]] SDK_application_templates	Software templates for EDK
Vivado_SDK_application_templates	Software templates for Vivado
D J ZC702_AXI_VIVADO	
퉬 ipcore_config 🛛 🚽	Configuration Tool
🌗 lib 🔸	IP Core Library and decryption keys

Figure 4: Files installed with EtherCAT IP core setup

3.2 Installation on Linux PCs

3.2.1 System Requirements

The system requirements of the Xilinx Design tools are applicable. The EtherCAT IP Core configuration tool has these additional requirements¹:

Mono 1.2.6 or higher (software for running Microsoft .NET Framework programs, available at http://www.mono-project.com)

3.2.2 Installation

For installation of the EtherCAT IP Core extract the archive to any folder on your Linux PC (same contents as on windows PCs):

- 1. Create installation directory, e.g. /opt/beckkhoff/:
 # mkdir /opt/beckhoff
- 2. Change to installation directory
 # cd /opt/beckhoff
- 3. Copy EtherCAT IP Core archive to installation folder
- 4. Extract the EtherCAT IP Core:
 - # tar -xf EtherCAT_IP_core_for_Xilinx_FPGAs_<version>_Linux_ <region>.tar.gz
- 5. Continue with the following installation chapters.

The folder

ethercat_<version>

created inside this directory is further referenced to as <IPInst_dir>.

3.3 Files located in the lib folder

Table 12: Contents of lib folder

File name	Description
EtherCAT_CLK.vhd	Example EtherCAT clock supply
EtherCAT_IPCore.vhd	Encrypted EtherCAT IP Core source code
EtherCAT_Reset.vhd	Example EtherCAT reset supply
pk_ECAT_VENDORID_ <company>_Xilinx_RSA.vhd</company>	Vendor ID package (added during installation, not part of setup)
rsa_ethercat_base_pvt.pem	RSA decryption key for Vendor ID package
rsa_ethercat_ip_ <version>_<type>_pvt.pem</type></version>	RSA decryption key for EtherCAT IP Core
The full version of EtherCAT_IPCore.vhd was installed.txt or The evaluation version of EtherCAT_IPCore.vhd was installed.txt	Name of this empty text file indicates which version of EtherCAT_IPCore.vhd is present in this folder

¹ Not all of these variants have been tested with the EtherCAT IP core.
3.4 License File

The license file for the EtherCAT IP Core (iptb_ethercat_ipcore_<version>_flexIm.lic) has to be made available to the Xilinx tools. The EtherCAT IP Core can only be used with a license file.

There are two options:

- In Xilinx ISE select "Help Manage License..." from the menu, and press the "Copy License..." button in the Manage Xilinx Licenses tab. Select the license file you have received from Beckhoff. This will copy the license file to
 - C:\.Xilinx\
 - on Windows PCs (please note the dot before Xilinx\), or <HOME directory>/.Xilinx/

on Linux PCs

2. Add the path of the license file to the LM_LICENSE_FILE environment variable (separated by a semicolon). This variable can also be set from the Xilinx License Configuration Manager.

For further information regarding license setup, refer to the Xilinx IP licensing help http://www.xilinx.com/ipcenter/ip_license/ip_licensing_help.htm.

NOTE: Take care that the local EtherCAT IP Core license occurs before any license servers, otherwise the synthesis might be subject to extreme slow-down.

The license version for major updates to the EtherCAT IP Core will be changed, i.e., a new license has to be requested from BECKHOFF to use the updates. Such a new license will not cover previous IP Core versions, thus both old and new license have to be installed if old and new IP Core versions are used in parallel.

3.5 IP Core Vendor ID Package

The Vendor ID Package (VHDL file) is part of the EtherCAT IP Core source code, and it contains your company's unique vendor ID. The vendor ID package is not part of the IP Core setup, it is delivered separately.

Copy the IP Core Vendor ID package (*pk_ECAT_VENDORID_<company>_Xilinx_RSA.vhd*) to the lib folder in the IP Core Directory.

<IPInst_dir>Vib

The IP Core Vendor ID package is also necessary for completion of the example designs. Execute

<IPInst_dir>\example_designs\addvendor.cmd (addvendor.sh for Linux PCs)

to copy the Vendor ID package into the example designs. Alternatively, you can rename your Vendor ID package it to *pk_ECAT_VENDORID.vhd* and copy it into these folders:

- <IPInst_dir>\example_designs\LX150T_DIGI
- <IPInst_dir>\example_designs\LX150T_AXI\pcores\axi_ethercat_user_<version>\hdl\vhdl
- <IPInst_dir>\example_designs\ZC702_AXI\ZC702_AXI.srcs\sources_1\edk\ZC702_EDK\pcores\a xi_ethercat_user_v3_00_a\hdl\vhdl

The steps of integrating the IP Core Vendor ID package into the IP Core installation folder and into the example designs can also be performed by the EtherCAT IP Core Setup program (Windows PCs only). Just check the appropriate option and select the path to your

pk_ECAT_VENDORID_<company>_Xilinx_RSA.vhd

file, and the Setup program will perform all necessary steps.

A vendor ID package is required for both evaluation and full license. It is recommended to use an evaluation vendor ID (package) for evaluation, and the original vendor ID for production. The evaluation vendor ID is beginning with "0xE......" and ends with the original vendor ID digits. Evaluation vendor IDs cannot pass the EtherCAT conformance tests.

3.6 RSA Decryption Keys

The Xilinx XST synthesis flow requires two decryption keys for decrypting the EtherCAT IP Core during synthesis. These two keys can be found in the *<IPInst_dir*>\lib folder of the IP core installation:

• rsa_ethercat_base_pvt.pem

•	rsa_ethercat_ip_ <version>_eval_pvt.pem</version>	(Evaluation of the EtherCAT IP Core)
	or	
	rsa_ethercat_ip_ <version>_full_pvt.pem</version>	(Full version of the EtherCAT IP Core)

These keys have to be copied to the application folder of your user profile:

	%APPDATA%\RSAP	(Windows)
or	\$HOME/.rsa/	(Linux)

or they can be copied into the design tool installation folders (available to all users):

ISE_DS\ISE\data	(ISE)
ISE_DS\PlanAhead\tps\isl	(PlanAhead)
Vivado\ <version>\tps\isl</version>	(Vivado)

On Windows, all this is automatically performed during IP Core installation.

3.7 Environment Variable

If you use the EDK, the following environment variable should be set:

ETHERCAT_XIL_INST = <IPInst_dir>

Example:

ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat-<version>

This allows the configuration tool to locate all necessary files for completing a user configured IP Core. You can select to set the environment variable by EtherCAT IP Core Setup program (Windows PCs only).

² E.g., C:\users\<name>\AppData\Roaming\RSA (Windows 7 english) or C:\Benutzer\<name>\AppData\Roaming\RSA (Windows 7 german) or C:\Documents and Settings\<name>\Application Data\RSA (Windows XP english) or C:\Dokumente und Einstellungen\<name>\Anwendungsdaten\RSA (Windows XP german)

3.8 Integrating the EtherCAT IP Core into the Xilinx Designflow

3.8.1 Software Templates for example designs with Microblaze/ARM processor (EDK)

Software example templates are available for EDK example designs with Microblaze/ARM processor. The templates have to be copied to your EDK installation folder.

Copy everything inside the templates folder

<IPInst_Dir>\example_designs\SDK_application_templates

to your EDK installation folder

<Xilinx installation folder>\ISE_DS\EDK\sw\lib\sw_apps\

On Windows, the IP Core installation tries to identify EDK installations and integrates the templates automatically.

For stand-alone SDK installations, copy the templates to your SDK installation folder:

<SDK installation folder>\sw\lib\sw_apps

3.8.2 Software Templates for example designs with ARM processor (Vivado)

Software example templates are available for Vivado example designs with ARM processor. The templates have to be copied to your Vivado SDK installation folder.

Copy everything inside the templates folder

<IPInst_Dir>\example_designs\Vivado_SDK_application_templates

to your Vivado SDK installation folder

<Xilinx installation folder>\SDK\<Vivado version>\data\embeddedsw\lib\sw_apps\

3.9 EtherCAT Slave Information (ESI) / XML device description for example designs

If you want to use the example designs, add the ESI to your EtherCAT master/EtherCAT configuration tool/network configurator.

The ESI is located at

<IPInst_dir>\example_designs\EtherCAT_Device_Description\BECKHOFF ET1815.xml

If you are using TwinCAT, add the ESI to the appropriate folder of your TwinCAT installation before the System Manager is started:

- TwinCAT 2: <TwinCAT installation folder>\lo\EtherCAT
- TwinCAT 3: <TwinCAT installation folder>\<TwinCAT version>\Config\lo\EtherCAT

4 IP Core Usage

4.1 IPCore_Config Tool

This chapter explains how to configure your own EtherCAT IP Core using the IPCore_Config tool. The IPCore_Config tool is used for configuration of the EtherCAT IP Core. The output of the tool is a VHDL wrapper for the EtherCAT IP Core library file. The wrapper file makes only those interfaces visible which were selected by the user, and it configures the EtherCAT IP Core using generics as desired. The EtherCAT IP Core library file contains the encrypted source code with the EtherCAT functionality.

A synthesizable EtherCAT IP Core consists of the user generated VHDL wrapper, the EtherCAT IP Core library file, and the vendor ID package (*pk_ECAT_VENDORID.vhd*). These files, together with a DCM or PLL, represent the minimum source set for a fully functional EtherCAT slave. Typically, additional user logic is added inside the FPGA.

 Configure your IP Core with IPCore_Config.exe Start IPCore_Config.exe located in the directory <IPInst_dir>\IPCore_Config On Linux PCs, Start the IP Core configuration tool using mono:

```
# mono IPCore Config.exe
```

- 2. Enter a design name and folder, or browse for a folder and enter the new design name in the file dialog.
- 3. Press "Continue"

辛 EtherCAT IP	Core configuration V3.00k	
Design name Design folder	LX150T_DIGI C:\BECKHOFF\ethercat_xilinx_v3.00k\ex;	a Browse
BECKHOFF	b	Continue
Ether CA	Release 3.1.0.0	Exit

Figure 5: IPCore_Config Open Menu

- 4. Configure the EtherCAT IP Core. See chapter 5 for configuration options.
- 5. Generate IP Core by pressing the Generate button if configuration is complete

EtherCAT IP core generation finished
EtherCAT IP core generated successfully. Generated files: C:\BECKHOFF\ethercat_xilinx_v3.00k\example_designs\LX150T_DIGI\LX150T_DIGI. eccnf C:\BECKHOFF\ethercat_xilinx_v3.00k\example_designs\LX150T_DIGI\LX150T_DIGI. vhd C:\BECKHOFF\ethercat_xilinx_v3.00k\example_designs\LX150T_DIGI\pk_LX150T_D IGI_comp.vhd
ОК

Figure 6: IP Core generation successful

The tool will generate three files (unless PLB or AXI PDI are configured):

- The VHDL wrapper for the user configured IP core (<design name>.vhd)

- A VHDL package which contains the component declaration of the IP Core (*pk_<design name>_comp.vhd*)
 Add the component declaration inside this file to any VHDL architecture that instantiates the IP Core wrapper, or directly include the package.
- A settings file with all the configurations from the IPCore_Config Tool (<*design name>.eccnf*). This file can be opened by the IPCore_Config tool for changes and updates.
- 6. Open Xilinx ISE
- 7. Add the EtherCAT IP Core sources to your ISE project:

EtherCAT_IPCore.vhd	EtherCAT IP Core Library
<design_name>.vhd</design_name>	Wrapper generated by IPCore_Config tool
pk_ECAT_VENDORID.vhd	Your specific vendor ID package

- 8. Add a clock source, a reset controller, and constraints, as well as additional user logic.
- Implement (synthesize) the design and download it to an FPGA. Use an EtherCAT master to communicate with the EtherCAT slave. The EtherCAT slave requires an SII EEPROM (or another non-volatile storage) which contains the EtherCAT Slave Information (ESI) for device identification.

4.2 EDK designs with EtherCAT IP Core

The EtherCAT IP Core can also be integrated into a System on a Programmable Chip (SOPC) with a processor inside the FPGA (e.g., Xilinx MicroBlaze processor). The EtherCAT IP Core and the processor can communicate via a PLB or AXI on-chip bus system.

The Xilinx Environment Development Kit (EDK) is used for building an SOPC including the EtherCAT IP Core.

- 1. Create an EDK project using Xilinx EDK.
- 2. Create a folder called *pcores* in the EDK project folder (next to *system.xmp*) if there is not already one.
- 3. Start IPCore_Config.exe located in the directory <IPInst_dir>\IPCore_Config
- 4. Browse to the *pcores* folder and enter a new design name for your EtherCAT IP Core.
- 5. Configure the IP Core with a PLB or AXI PDI.
- 6. Generate IP Core by pressing the Generate button if configuration is complete. The tool will generate an IP for the Xilinx EDK containing these files:
 - *<design name>.eccnf* contains the configuration
 - <design name>_<version> folder tree for the EDK with the following files in it:
 - data\<design name>_v2_1_0.mpd is the SOPC IP core Microprocessor Peripheral Definition
 - data\<design name>_v2_1_0.pao is the SOPC IP core Peripheral Analyze Order
 - hdl/vhdl/<design name>.vhd is the VHDL wrapper for the user configured IP core
 - doc\pk_<design name>_comp.vhd is the component declaration package of the IP Core
 - The tool will also copy some files from the EtherCAT IP installation folder to the folder tree:
 - hdl\vhdl\EtherCAT_IPCore.vhd is the EtherCAT IP Core
 - hdl\vhdl\pk_ECAT_VENDORID.vhd is your Vendor ID package
 - other IP core documentation is copied to the doc folder

The last files can only be found and copied by the IPCore_Config tool if the ETHERCAT_XIL_INST environment variable is set correctly to point to <*IPInst_dir*>, otherwise these files have to be added manually. The IPCore_Config tool gives advice if this happens

7. In Xilinx EDK, rescan the user repositories (menu Project – Rescan User Repositories) after each update of the EtherCAT IP Core.

8. Now you can find your user configured EtherCAT IP Core in the IP Catalog for adding it to the system:

	File Edit View	Project Hardware Device Configuration	on Debug	Simulation V	/indow Help	,				- 6	5
Name P Type P Version Perspectad P Sectification P Version Perspectad P Sectification P Version P Type P Version P Version P Type P Version P Type P Type P Version P Version P Type P Version P Type P Type P Version P Version P Type P Version P Version P Type P Version P Type P Type P Version P Type P Type P Version	ð 📽 🧇 🖻 🎼	۵۵ ۵۵ 🐞 🝓 🗷 ۲	R 🖻								
Design Flow Description IP Version Image: Comparison IP Version Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison Image: Comparison <td< th=""><th>Navigator 🗙</th><th>IP Catalog</th><th>⇔⊡∂×</th><th></th><th></th><th>Bus Interfaces</th><th>Ports</th><th>Addresses</th><th>5</th><th>(t)</th><th></th></td<>	Navigator 🗙	IP Catalog	⇔⊡∂×			Bus Interfaces	Ports	Addresses	5	(t)	
Description IP Version Implement Flow E EDK Install Implement Flow Implement Flow Implement Flow Implement Flow <td></td> <td>12 💿 💷 🕃 🕷 🔒 💷</td> <td></td> <td></td> <td></td> <td>Name</td> <td></td> <td>IP Ty</td> <td>ype</td> <td>IP Version</td> <td></td>		12 💿 💷 🕃 🕷 🔒 💷				Name		IP Ty	ype	IP Version	
Implement Flow Implement Flow Implement Flow Implement Flow Generate Netlet Implement Flow Implement Flow Implement Flow Implement Flow Implement Flow Impl	Design Flow	Description	IP Version			axi4lite_0		📩 📩	axi_interconnect	1.06.a	1
Image: Search IP Catalog: Image:		🖮 🗴 EDK Install		11 😻 🐭 🚥 🗕		microblaze_0_dl	lmb	1 📩 📩	lmb_v10	2.00.b	1
Run DRCs Arithmetic Bus and Bridge Clock, Reset and Interrupt Communication High-Speed Communication High-Speed Communication High-Speed DMA and Timer Debug PFGA Reconfiguration Generate Netlet Generate Purpose IO Interprocessor Communication Memory and Memory Controller PCI Peripheral Controller PCI Video and Image Processing Project Local PCores BECKHOFF BeckHof Floor Search IP Catalog: Clear Legend Master * Slave Master/Slave * Target (Initiator * Connected OUnconnected M Monitor * Production * Pickets * Pickets * Production * Pickets * Pickets * Pickets * Pickets * Pickets	(C)	T		🏼 🕄 🛶 🛶 🛶		microblaze_0_ilr	mb	📩 📩 🖞	lmb_v10	2.00.b	1
Run DRCs Bus and Bridge				1 2 2 2 5		microblaze_0		🚽 🛉 🖞	microblaze	8.50.a	1
Implement Flow	Run DRCs					🗄 microblaze 0 br	ram_block	- 👻 I	bram_block	1.00.a	1
Implement Flow Communication High-Speed Communication High-Speed Communication Low-Speed Communication Concertate Netlist Cenerate Netlist Cenerate Netlist Cenerate Distream Cenerate Distream Cenerate Distream Communication PCI Charter Controller Concertate Controller Concertate Netlist Concertate Controller Concertate Distream Concertate Netlist Cenerate Distream Concertate Distream Concertate Controller Project Controller Project Controller Concertate Controller Project Concertate Controller Project Concertance Project Concolow Concertance Connected Ounco						+ microblaze 0 d	bram ctrl	🔶 (Imb bram if cntlr	3.10.c	1
Implement Flow Communication Low-Speed Debug debug_module_0 mdm 2.10.a Generate Netist Debug Debug debug_module_0 main 2.10.a Generate Netist Debug Debug debug_module_0 main 2.10.a Generate Netist General Purpose ID diglent dax etherast user 0 dxi etherast user 0 dx				🏽 🖉 🖉 🔔						3.10.c	1
Image: Simulator Flow DMA and Timer Image: Simulator Flow Image: Simulator Flow <td>Implement Flow</td> <td></td> <td></td> <td></td> <td>`</td> <td></td> <td></td> <td></td> <td></td> <td>2.10.a</td> <td>đ</td>	Implement Flow				`					2.10.a	đ
Generate Netist Debug Generate Netist FPGA Reconfiguration Generate Netist General Purpose IO ID Modules Interprocessor Communication B Interprocessor Communication Peripheral Controller B Peripheral Controller Interprocessor Communication ID Modules Peripheral Controller ID Project Local PCores Interprocessing ID Video and Image Processing Project Local PCores Simulator Flow BECKHOFF Search IP Catalog: Clear				🕅 💦 🔪							1
Generate Netlist					<u> </u>						٦
Generate Netlist General Purpose 10 Generate Netlist Generate Purpose 10 Generate Netlist Memory and Memory Controller Generate BitStream PCI Pointerpose 10 Generate Netlist Generate Distream Processor Processor Generate Netlist Generate Pointer Generate Netlist Generate Pointer Generate Netlist Generate Pointe Controller Generate Netlist Generate HDL Files Project Local Porces Generate HDL Files BECKHOFF Generate HDL Files Generate HDL Files Search IP Catalog: Clear Legend Master/Slave Master/Slave Master/Slave Master/Slave Master/Slave Production Retain Retai					1						1
Image: Several P Catalog: Image: Close P	Generate Netlist										d
Image: Simulation Flow Image: Search IP Catalog: Clear Legend Image: Search IP Catalog: Clear Supreseded Discontinued											1
Image Processor Image Processor	3					T					d
Generate BitStream Image: Decide controller Image: Decide control	1010				-		1				1
Image: Simulation Flow Peripheral Controller -util_bus_split_0 -util_bus_split_1.00.a Image: Simulation Flow Project Local PCores -util_bus_split_0 -util_bus_split_0 Image: Simulation Flow BECKHOFF -util_bus_split_0 -util_bus_split_0 Image: Search IP Catalog: Legend -util_bus_split_0 -util_bus_split_0 Image: Search IP Catalog: Clear -util_bus_split_0 -util_bus_split_0 Search IP Catalog: Clear -util_bus_split_0 -util_bus_split_0 Launch Simulator Superseded Obiscontinued -util_bus_split_0				5.43	-						d
Image: Design Flow Image: Design Flow Image: Design	enerate BitStream			1	-						4
Image: Design Image: Design<				2							d
Export Design Unity Export Design Uvideo and Image Processing Project Local PCores BECKHOFF BECKHOFF Cannet HDL Files Legend Le							0				4
Export Design • Video and Image Processing Simulation Flow • Project Local PCores BECKHOFF • AXI EtherCAT IP core Generate HDL Files Image: Search IP Catalog: Clear Search IP Catalog: Clear Superseded Obscontinued	OUN			2		proc_sys_reset_0	,	x 1	proc_sys_reset	3.00.a	
Simulation Flow Project Local PCores BECKHOFF AXI EtherCAT IP core 3.00.c Legend	Export Design			2							
Simulation Flow BECKHOFF AXI EtherCAT IP core 3.00.c Legend Legend Legend Master Slave Master/Slave Target (Initiator Connected OUnconnected Monitor Asuperseded Obicontinued Legend				-							
Generate HDL Files Legend Legend Legend Search IP Catalog: Clear Launch Simulator Clear Superseded Discontinued											
Generate HDL Files Generate HDL Files Legend Master Slave Master/Slave Target (Initiator Connected OUnconnected M Monitor Aproduction License (paid) License (eval) Local XPre Production Beta RDeveloped Superseded ODiscontinued	Simulation Flow										
Generate HDL Files Legend Image: Search IP Catalog: Clear Legend Launch Simulator Clear Search IP Catalog: Clear Search IP Catalog: Clear		📖 🔫 AXI EtherCAT IP core	3.00.c								
Generate HDL Files Legend Legend Master ◆Slave ▲Master/Slave ▶Target 〈Initiator ♦Connected OUnconnected M Monitor Aproduction @License (paid) @License (eval) ♦Local ≚Pre Production Beta Develop											
Legend Master ©Slave Master/Slave Master/Slave Target (Initiator ©Connected OUnconnected M Monitor Production @License (paid) @License (eval) Clear Launch Simulator	Jin										
Legend Master ©Slave Master/Slave Master/Slave Target (Initiator ©Connected OUnconnected M Monitor Production @License (paid) @License (eval) Clear Launch Simulator	Senerate HDL Files										
Imaster ●Slave @Master/Slave ▶Target <initiator m="" monitor<="" ounconnected="" td="" ●connected=""> Search IP Catalog: Launch Simulator Launch Simulator</initiator>											
Search IP Catalog: Clear											
Launch Simulator	J.L.			Master 🔍 Sl	ave 🗎 Masteri	Slave 🏲 Target 🗸 Ir	nitiator 🎐	Connected	d OUnconnected M	Monitor	
	Laurah Ginulatan	Search IP Catalog:	Clear				eval) 🤫	🕹 Local 🚣 P	Pre Production 🍄 Be	eta 🗯 Developn	ne
System Assembly View	Launch Simulator	🖗 Broject 👰 IB Cabalan									-
Generating BitStream		Troject Troject			System Asse	mbry view					

Figure 7: EDK – Overview

9. You can optionally configure some of the IP Core features without IPCore_Config inside the EDK. Select "Configure IP" in the context menu.



Figure 8: EDK – Configuration of IP Core

In the upcoming dialog you can configure all the functions, which are not directly related to the I/O signals of the Core.

Note:

Changes made in this dialog will not be reflected in the *.eccnf* configuration file for IPCore_Config, they are only saved in the *.mpd* file. Updating the IP configuration using IPCore_Config will overwrite the *.mpd* file and you will lose changes made in this dialog. This feature is only recommended for experienced users.

& XPS Core Config - axi_ethercat_user_0 - axi_ethercat_user_v3_00_c							
Component Instance Name	axi_ethercat_user_0						
		All Interconnect Settings for BUSIF		HDL 🕎 🐼			
		C S AXI ADDED AXI PARAMS		TRUE			
		AXI address dus width		32			
		C_S_AXI_AXI_VER		1.06.a			
MIL RX DATA013:01	I_TX_DATA0[3:0]	AXI EtherCAT Base address	0x76c00000				
	MY_RESET_OUTO	AXI data bus width	32	•			
MUL_IX_SHUFI0[1:0]	I_TX_DATA1[3:0] → HY_RESET_OUT1 →	AXI EtherCAT High address	0x76c0ffff				
		AXI protocol		AXI4LITE			
MII_RX_DV1	SYNC_OUTO	AXI reordering not supported		0			
MII_RX_ERR1	SYNC_OUT1	Number of FMMUs		4 🚖			
MIL_TX_CLK1 MIL_TX_SHIFT1[1:0]		Number of SyncManagers		4 ≑			
		Product ID Word 0	0x002	8			
+_ _{S_AXI}	PDL_WD_STATE	Product ID Word 1	0x000	0			
		Product ID Word 2	0x000	0			
		Product ID Word 3	0x000	0			
		Size of internal Dual Ported RAM [KByte]	1	•			
-		Implement Tristate drivers in XPS or export to higher	level XPS	; •			
Show All Ports							
			OK Cancel	Help			

Figure 9: EDK – Configuration Dialog

10. Assign addresses to the EtherCAT IP Core. The tab "Addresses" in the "System Assembly View" shows the internal addresses of the IP Cores. Press the Generate Addresses button to automatically assign addresses.

Bus Interfaces Ports Addresses							1
Instance	Base Name	Base Address	High Address	Size	Bus Interface(s)	Bus Name	Lock
in microblaze_0's Address Map							
microblaze_0_d_bram_ctrl	C_BASEADDR	0x00000000	0x00007FFF	32K	SLMB	microblaze_0_dl	
microblaze_0_i_bram_ctrl	C_BASEADDR	0x00000000	0x00007FFF	32K	SLMB	microblaze_0_il	
push_buttons	C_BASEADDR	0x40020000	0x4002FFFF	64K	S_AXI	axi4lite_0	
leds	C_BASEADDR	0x40040000	0x4004FFFF	64K	S_AXI	axi4lite_0	
dip_switches	C_BASEADDR	0x40080000	0x4008FFFF	64K	S_AXI	axi4lite_0	
digilent	C_BASEADDR	0x400A0000	0x400AFFFF	64K	S_AXI	axi4lite_0	
axi_uart16550_0	C_BASEADDR	0x40400000	0x4040FFFF	64K	S_AXI	axi4lite_0	
microblaze_0_intc	C_BASEADDR	0x41200000	0x4120FFFF	64K	S_AXI	axi4lite_0	
axi_ethercat_user_0	C_S_AXI_BASEA	0x76C00000	0x76C0FFFF	64K	S_AXI	axi4lite_0	
debug_module_0	C_BASEADDR	0x7E200000	0x7E20FFFF	64K	🗸 S_AXI	axi4lite_0	

Figure 10: EDK – System Assembly View, Addresses tab

Note:

If you have added a new IP Core, you can generate or set the internal addresses. The EtherCAT IP core needs at least 64 Kbyte address space. Larger sizes will result in less address decoding logic.

11. The tab "Ports" in the "System Assembly View" shows the connection signals. Connect the EtherCAT IP Core to other IP and external FPGA pins.

Bus Interfaces Ports	Addresses		(P)			
lame	Net	Range	Direction			
microblaze_0_intc						
axi_ethercat_user_0						
CLK25	clk_25_0000MHz	-	Ι			
CLK100	clk_100_0000MHz	-	Ι			
PROM_SIZE	net_vcc	-	Ι			
PROM_DATA	fpga_0_ISMNET1_IIC_EEPROM_Sda_pin	-	IO			
	fpga_0_ISMNET1_PHY1_LINK_pin	-	I			
MII_RX_CLK0	fpga_0_ISMNET1_PHY1_MII_RX_CLK_0_pir	n 💌	Ι			
MII_RX_DV0	fpga_0_ISMNET1_PHY1_MII_RX_DV_0_pin	-	Ι			
MILRX_DATA0	fpga_0_ISMNET1_PHY1_MII_RXD_0_pin	v [3:0]	I			
MII_RX_ERR0	fpga_0_ISMNET1_PHY1_MII_RX_ER_0_pin	•	Ι			
MII_TX_CLK0	fpga_0_ISMNET1_PHY1_MII_TX_CLK_0_pir	n 💌	I			
MIL_TX_SHIFT0	net_gnd	• [1:0]	I			
mMII_LINK1	fpga_0_ISMNET1_PHY2_LINK_pin	-	I			
MILRX_CLK1	fpga_0_ISMNET1_PHY2_MII_RX_CLK_0_pir		Ι			
MILRX_DV1	fpga_0_ISMNET1_PHY2_MII_RX_DV_0_pin		Ι			
MILRX_DATA1	fpga_0_ISMNET1_PHY2_MII_RXD_0_pin	[3:0]	I			
MI RX ERR1	fpga_0_ISMNET1_PHY2_MII_RX_ER_0_pin		I			
MILTX_CLK1	fpga_0_ISMNET1_PHY2_MII_TX_CLK_0_pir		I			
MIL_TX_SHIFT1	net_gnd	• [1:0]	I			
MDIO	fpga_0_ISMNET1_PHY1_MDIO_0_pin	•	IO			
LATCH_IN0	fpga_0_ISMNET1_Push_Buttons_0	•	I			
LATCH_IN1	fpga_0_ISMNET1_Push_Buttons_1	-	I			
PROM_CLK	fpga_0_ISMNET1_IIC_EEPROM_Scl_pin		ò			
LED_LINK_ACT	fpgaISMNET1_LEDs_2Bit_pin	• [1:0]	0			
MII_TX_ENA0	fpgaISMNET1_PHY1_MII_TX_EN_0_pin	▼	0			
MII_TX_DATA0	fpgaISMNET1_PHY1_MII_TXD_0_pin	[3:0]	0			
NPHY_RESET_OUT0	fpgaISMNET1_PHY1_RST_n_pin		0			
MIL_TX_ENA1	fpgaISMNET1_PHY2_MII_TX_EN_0_pin		Ő			
MIL_TX_DATA1	fpga_0_ISMNET1_PHY2_MII_TXD_0_pin	[3:0]	õ			
- NPHY_RESET_OUT1	fpga_0_ISMNET1_PHY2_RST_n_pin	• [5:0]	ő			
MCLK	fpga_0_ISMNET1_PHY1_MDC_0_pin	•	õ			
LED_RUN	No Connection		ő			
SYNC_OUT0	No Connection	•	0			
SYNC_OUT1	No Connection	•	0			
PDI_AXI_IRQ_MAIN	axi_ethercat_user_0_PDI_AXI_IRQ_MAIN	=	0			
PDI_SOF	No Connection	•	0			
PDI_SOF	No Connection	=	0			
PDI_EOF	No Connection	•	0			
	No Connection		0			
PDI_WD_STATE		•	0			
i (BUS_IF) S_AXI	Connected to BUS axi4lite_0	•				
) digilent						
- dip_switches						
leds						
□ axi_uart16550_0						
- clock_generator_0						
	1		h.			

- 12. Generate Bitstream Result is the file "system.bit" in the *implementation* folder of the EDK project. This configuration file only includes the hardware parts of the design, without software for the processor.
- 13. Create and build a software application (Export Design Export & Launch SDK
- 14. Update Bitstream with software program information
 - (EDK Device Configuration Update Bitstream)
 → Result is the file "download.bit" (= "system.bit" + "<software application>.elf") in the implementation folder of the EDK project.
- 15. Download the design into your FPGA:
 - a) Download temporarily into the volatile configuration memory of the FPGA via JTAG-Interface: EDK – Device Configuration – Download Bitstream
 - b) Download permanently into the non-volatile configuration SPI flash via JTAG-Interface and indirect SPI flash configuration using Xilinx IMPACT.

4.3 Vivado designs with EtherCAT IP Core

There are two basic kinds of implementing the EtherCAT IP core using Vivado:

The first option is characterized by placing the EtherCAT IP core outside of a block design. All IPs are connected inside the block design except for the EtherCAT IP. The AXI connection for the EtherCAT IP is an external connection of the block design. The block design is instantiated on a top-level HDL file, which also instantiates the EtherCAT IP Core.

NOTE: This kind of implementation is shown in the example designs.

The second option is to use the output files of the IPCore_Config tool as input sources for an individual IP packed with the Xilinx IP Packager. In this case, the EtherCAT IP gets another wrapper generated by the IP Packager. The packed IP is added to the block design and connected to other IP.

5 IP Core Configuration

Product ID Physical Layer Internal Functions Feature Details Process Data Interface	Presets
Your Product ID	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC standerd (DC) 4 - Processor based ESC small 5 - Processor based ESC small 6 - Processor based ESC large (DC)
PRODUCT_ID input in decimal groups (0-65535)	Apply
0 : 0 : 43	
PRODUCT_ID in hexadecimal	
0x0000 : 0x0000 : 0x0000 : 0x002B	
INFO: EEPROM Words 0-6: 0x0D04, 0x2200, 0x0064, 0xF000,0x0000, 0x0000, 0x0000 XML EEPROM ConfigData = 040D0022640000F00000000000000	~
< Prev Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat_xilinx_v3.00k	

Figure 12: EtherCAT IP Core Configuration Interface

Parameters pane (left)

The configuration options for the EtherCAT IP Core are available in the IP Core parameters pane on the left side.

Presets pane (right)

Depending on the IP Core functionality that should be implemented and the available resources (LCs) in the FPGA, the internal features can be chosen. Several common feature presets are available. Based upon these presets, individual functions can be enabled/disabled in the parameter pane.

Message pane (bottom)

In the lower box additional information like warnings, errors, and EEPROM configuration recommendations are displayed.

ETHERCAT_XIL_INST (status line)

The status line displays the current ETHERCAT_XIL_INST environment variable, which points to the EtherCAT IP Core installation directory with the required source files.

5.1.1 Product ID tab

➡ EtherCAT IP Core configuration V3.00k	
Product ID Physical Layer Internal Functions Feature Details Process Data Interface	Presets
Your Product ID	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC standerd (DC) 4 - Processor based ESC small 5 - Processor based ESC small 6 - Processor based ESC large (DC)
PRODUCT_ID input in decimal groups (0-65535)	Apply
0 : 0 : 0 : 43	
PRODUCT_ID in hexadecimal	
0x0000 : 0x0000 : 0x0000 : 0x002B	
INFO: EEPROM Words 0-6: 0x0D04, 0x2200, 0x0064, 0xF000,0x0000, 0x0000 XML EEPROM ConfigData = 040D0022640000F000000000000	×
< Prev Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat_xilinx_v3.00k	

Figure 13: Product ID tab

PRODUCT_ID input in decimal groups

The Product ID can be chosen freely and is for vendor issues. It can be read out in register 0x0E08:0x0E0F.

The PRODUCT_ID has to be entered in decimal format as a number between 0 and 65535 for each of the four 16 bit fields (representing a 16 bit part of the 64 bit Product ID each).

The Product ID is meant to identify special configurations of the IP Core. It does not have to reflect the EtherCAT slave product code, which is part of the EEPROM/XML device description.

5.1.2 Physical Layer tab

➡ EtherCAT IP Core config	guration V3.00k				x
Product ID Physical Layer	Internal Functions	Feature Details	Process Data Interfa	Presets	
Communication Ports		Totalo Dotalo		1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC large (DC)	٦
Number of communicatio	n ports:	•		4 - Processor based ESC small 5 - Processor based ESC standard (DC) 6 - Processor based ESC large (DC))
Selected communication	type Port0: MII		HY addr.: 16 Optical link (FX)	 Apply 	
Selected communication	type Port1: MII		HY addr.: 17	-	
Selected communication	type Port2: MII		Optical link (FX) HY addr.: 18	Y	
			Optical link (FX)		
Enhanced link detection	tion				
MII Configuration		_			
PHY Management In PHY PHY PHY PHY PHY PHY PHY PHY PHY PHY			TX Shift		
	configuration through	n MI			
Export PHY address	as signals				
Independent PHY ad	ddresses				
Tristate driver inside	core (EEPROM/MI)				
	⊦6: 0x0D04, 0x2200, nfigData = 040D0022		0x0000, 0x0000, 0x000 0000000	20	^ ~
	< Prev	Next >		Cancel General	te
ETHERCAT_XIL_INST = C:\	BECKHOFF\etherca	at_xilinx_v3.00k			

Figure 14: Physical Layer tab

Communication Ports

The number of communication ports by default is two. As PHY interface MII/RGMII (1, 2, or 3 ports) or RMII (1 or 2 ports only) can be selected. It is recommended to use MII as for accuracy of the distributed clocks is much better with MII.

Optical link (FX)

Each port can be configured to be an FX (fiber optic) port which has influence on Enhanced Link Detection and MI link detection and configuration, since FX connections do not use Auto-negotiation.

Enhanced link detection

Enhanced MII link detection is a mechanism of informing link partners of receive errors.

TX Shift

Automatic or manual TX Shift is available if TX Shift is selected. TX Shift delays MII TX signals to comply to Ethernet PHY setup and hold timing. Automatic TX Shift uses the TX_CLK signals of the PHYs to detect appropriate TX Shift settings automatically. Manual TX Shift configuration allows for delaying the MII TX signals by 0, 10, 20, or 30 ns.

PHY Management Interface

The PHY Management Interface function can be selected or deselected. If it deselected, the other MII Configuration options are not available.

LINK state and PHY configuration through MI

MI link detection and configuration is available if checked. Ethernet PHYs are configured and link status is polled via the MII Management Interface. Enhanced link detection has to be activated if MI link detection and configuration is used and the nMII_LINK0/1/2 signals are not used.

Export PHY address as signals

Enable for dynamically changing PHY addresses (the PHY address configuration is exported as signals), otherwise the PHY address configuration is static.

Independent PHY addresses

Enable if the PHY addresses are not consecutive. If enabled, the PHY addresses of each port can be configured individually.

PHY address offset

Configure the base PHY address (belonging to port 0) if the PHY addresses are consecutive.

PHY address

Configure the individual PHY address of each port

Tristate Driver inside core (EEPROM/MI)

If selected tri-state drivers of the core are used for access to EEPROM and PHY Management signals.

This function should not be enabled when the PLB/AXI Process Data Interface is used. This is also marked in the output window at the bottom.

5.1.3 Internal Functions tab

➡ EtherCAT IP Core configurati	on V3.00k	
Product ID Physical Layer Inte	mal Functions Feature Details Process Data Interface	Presets
Basic instances Number of FMMU:	3 •	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC large (DC) 4 - Processor based ESC small 5 - Processor based ESC standard (DC)
Number of SyncManager:	4 🗸	6 - Processor based ESC large (DC)
Process Data RAM:	1 v KBytes	Apply
Distributed Clocks Configuration		
 Receive Times enabled Distributed Clocks enabled 	(includes Receive Times)	
DC SyncSignals:	Sync0 and Sync1 🔹	
DC LatchSignals:	Latch0 and Latch1	
Distributed Clocks width		
Cyclic pulse length: 100	Bit O 64 Bit * 10ns (0 == acknowledge mode)	
Mapping to global IRQ	_	
Map SYNC[0]-Pulse to	IRQ Map SYNC[1]-Pulse to IRQ	
INFO: EEPROM Words 0-6: 0xl XML EEPROM ConfigDa	0D04, 0x2200, 0x0064, 0xF000,0x0000, 0x0000, 0x0000 ta = 040D0022640000F0000000000000	*
<	Prev Next >	Cancel Generate
ETHERCAT XIL INST = C:\BECK	HOFF\ethercat xilinx v3.00k	

Figure 15: Internal Functions tab

FMMUs

Number of FMMU instances. Between 0 and 8 FMMUs are possible.

SyncManager

Number of SyncManager instances. Between 0 and 8 SyncManagers are possible.

Process Data RAM

The size of the Process data memory can be determined in this dialog. Minimum memory size is 0 KByte, maximum memory size is 60 KByte.

Receive Times enabled

The Distributed Clocks receive time feature for propagation delay calculation can be enabled without using all DC features. They will be automatically enabled for configurations with 3 ports.

Distributed Clocks enabled

The Distributed Clocks feature comprises synchronized distributed clocks, receive times, SyncSignal generation, and LatchSignal time stamping.

DC SyncSignals

Select the number of SyncSignals.

DC LatchSignals

Select the number of LatchSignals.

Distributed Clocks Width

The width of the Distributed Clocks can be selected to be either 32 bit or 64 bit. DC with 64 bit require more FPGA resources. DC with 32 bit and DC with 64 bit are interoperable.

Cyclic pulse length

Determines the length of SyncSignal output (register 0x0982:0x0983).

Mapping to global IRQ

Sync0 and Sync1 can additionally be mapped internally to the global IRQ. This might be a good solution if a microcontroller interface is short on IRQs. However, the sync signals will remain available on Sync0 and Sync1 outputs.

5.1.4 Feature Details tab

EtherCAT IP Core configuration V3.0	Dk	
Product ID Physical Layer Internal Fund	tions Feature Details Process Data Interface	Presets
ECAT processing Read/Write Offset DL-AL processing	Write Protection	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC large (DC) 4 - Processor based ESC small 5 - Processor based ESC standard (DC)
AL Status Code Register		6 - Processor based ESC large (DC)
PDI processing	Watchdog Counter	Apply
 Extended Watchdog AL Event Mask Register 	System Time PDI controlled	
PDI information register	PDI SM/IRQ acknowledge by WRITE	
Diagnostics		
 SyncManager Event Times Lost Link Counter 	EPU and PDI Error Counter	
Additional Functions	RESET slave by ECAT/PDI	
LED functions	LED test	
Extended RUN/ERR LED		
INFO: EEPROM Words 0-6: 0x0D04, 0x XML EEPROM ConfigData = 040	2200, 0x0064, 0xF000,0x0000, 0x0000, 0x0000 D0022640000F0000000000000	Â
< Prev	Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\e	thercat_xilinx_v3.00k	

Figure 16: Feature Details tab

Read/Write Offset

Physical Read/Write Offset (0x00108:0x0109) is available if checked.

Write Protection

Register write protection and ESC write protection (0x0020:0x0031) are available if checked.

AL Status Code Register

AL Status Code register (0x0134:0x0135) is available if checked.

Extended Watchdog

Watchdog Divider (0x0400:0x0401) is configurable and PDI Watchdog (0x0410:0x0411, and 0x0100.1) is available if checked.

AL Event Mask Register

AL Event Mask register (0x0204:0x0207) is available if checked.

Watchdog Counter

Watchdog Counters (0x0442:0x0443) are available if checked. Watchdog Counter PDI is only used if Extended Watchdog feature is selected.

System Time PDI controlled

Distributed Clocks Time Loop Control Unit is controlled by PDI (µController) if selected. EtherCAT access is not possible. Used for synchronization of secondary EtherCAT busses.

PDI information register

PDI information register 0x014E:0x014F is available. Required if PDI SM/IRQ acknowledge by WRITE is selected.

PDI SM/IRQ acknowledge by WRITE

Some ESC functions are triggered by reading from the PDI. Since PDI data bus widths are increasing up to 64 bit and beyond, it is not possible to read individual bytes anymore because most µControllers do not support byte enable signals for read commands. In order to prevent accidentally reading of trigger addresses (like SyncManager buffer end or IRQ acknowledge registers), this option allows to use write commands (with byte enables) to trigger the functions.

SyncManager Event Times

Distributed Clocks SyncManager Event Times (0x09F0:0x09FF) are available if checked. Used for debugging SyncManager interactions.

EPU and PDI Error Counter

EtherCAT Processing Unit (EPU) and PDI Error counters (0x030C:0x030D) are available if checked.

Lost Link Counter

Lost Link Counters (0x0310:0x0313) are available if checked.

EEPROM Emulation by PDI

EEPROM is and has to be emulated by a μ Controller with access to a NVRAM. I²C EEPROM is not necessary if EEPROM Emulation is activated, I²C interface is deactivated. Only usable with PDIs for μ Controller connection.

RESET slave by ECAT/PDI

The reset registers (0x0040:0x0041) and the RESET_OUT signal is available if this feature is checked.

RUN LED (Device State)

RUN LED output indicates AL Status (0x0130) if activated. Otherwise RUN LED has to be controlled by a µController. Always activated if no PDI is selected or if Digital I/O PDI is selected.

Extended RUN/ERR LED

Support for ERR LED and STATE LED, direct control of RUN/ERR LED via RUN/ERR LED Override register (0x0138:0x0139).

LED Test

A short LED flash after reset for all LED signals is enabled if this feature is selected.

5.1.5 Register: Process Data Interface tab

Several interfaces between ESC and the application are available:

- Digital I/O
- 8 Bit asynchronous µController
- 16 Bit asynchronous µController
- SPI slave
- PLB v4.6 on-chip bus
- AXI4/AXI4 LITE on-chip bus
- General Purpose I/O



Figure 17: Available PDI Interfaces

The PDI can be selected from the pull down menu. After selection settings for the selected PDI are shown and can be changed. If the EtherCAT IP Core is used in the EDK, only PLB and AXI on-chip busses are selectable.

5.1.5.1 No Interface and General Purpose I/O

If there is no interface selected no communication with the application is possible (except for general purpose I/O).

➡ EtherCAT IP Core configuration V3.00k	
Product ID Physical Layer Internal Functions Feature Details Process Data Interface	Presets
Product ID Physical Layer Interface Selected PDI: No Interface • Device emulation: Imabled	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC large (DC) 4 - Processor based ESC small 5 - Processor based ESC standard (DC) 6 - Processor based ESC large (DC) Apply
General Purpose I/Os Number of GPIOs None	
INFO: EEPROM Words 0-6: 0x0D00, 0x2200, 0x0064, 0x0000, 0x0000, 0x0000, 0x0000 XML EEPROM ConfigData = 000D002264000000000000000000	•
< Prev Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat_xilinx_v3.00k	

Figure 18: Register Process Data Interface

General Purpose I/Os

General purpose I/O signals can be added to any selected PDI. The number of GPIO bytes is configurable to 0, 1, 2, 4, or 8 Bytes. Both general purpose outputs and general purpose inputs of the selected width are available.

5.1.5.2 Digital I/O Configuration

The Digital I/O PDI supports up to 4 Bytes of digital I/O signals. Each byte can be assigned as input or output byte.

EtherCAT IP Core configuration V3.00k			
Product ID Physical Layer Internal Function	ons Feature Details	Process Data Interface	Presets
Selected PDI: Digital IC Device emulation: I Enabl Digital IO Configuration Number of digital I/Os 4 Bytes	ed		1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC large (DC) 4 - Processor based ESC small 5 - Processor based ESC standard (DC) 6 - Processor based ESC large (DC)
Port Configuration			
Byte 0	Byte 1		
 input output 	input	© output	
Byte 2	Byte 3		
input Output	input	output	
Input mode Latch at SOF			
General Purpose I/Os Number of GPIOs None	•		
INFO: EEPROM Words 0-6: 0x0D04, 0x22 XML EEPROM ConfigData = 040D0	00, 0x0064, 0xF000,0x 022640000F0000000	<0000, 0x0000, 0x0000 000000	
< Prev	Next >		Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\eth	ercat_xilinx_v3.00k		

Figure 19: Register PDI – Digital I/O Configuration

Number of digital I/Os

Total number of I/Os. Possible values are 1, 2, 3 or 4 Bytes.

Port Configuration

Defining byte-wise if digital I/Os are used as input or output byte

Input Mode

Defines the latch signal which is used to take over input data.

- Latch at SOF (Start of Frame)
 - The inputs are latched just before the data have to be written in the frame.
- <u>Latch with ext. signal</u> Connected to DIGI_LATCH_IN. Application controls latching
- <u>Latch at Dist-Sync0</u>
 Latch input data with distributed clock Sync0 signal
- <u>Latch at Dist-Sync1</u>
 Latch input data with distributed clock Sync1 signal

Output Mode

Defines the trigger signal for data output.

- <u>Output at EOF (End of Frame)</u> The outputs will be set if the frame containing the data is received complete and error free.
- Output at Dist-Sync0
 Outputs will be set with Sync0 signal if distributed clocks are enabled.
- <u>Output at Dist-Sync1</u> Outputs will be set with Sync1 signal if distributed clocks are enabled.

5.1.5.3 µController Configuration (8/16Bit)

The 8/16 Bit μ Controller interface is an asynchronous parallel interface for μ Controllers. The difference between 8 and 16 bit interface is the extended data bus and the BHE signal which enables access to the upper byte.

Selected PDI: µController 16Bit ▼ Device emulation: Enabled 5-	sets Digtal IO ESC small Digtal IO ESC standard (DC) Digital IO ESC large (DC) Processor based ESC small Processor based ESC standard (DC) Processor based ESC large (DC) Apply
Selected PDI: µController 16Bit 2 3 3 Device emulation: Enabled 4 4 4 4 4 4 5 6	Digital IO ESC standard (DC) Digital IO ESC large (DC) Processor based ESC small Processor based ESC standard (DC) Processor based ESC large (DC)
	Apply
Read BUSY delayed	
Interrupt Configuration	
active low O active high	
e push-pull O open drain	
Write on falling edge Tristate driver for data bus inside core General Purpose I/Os Number of GPIOs	
VARN: The AL Status Code Register is mandatory for selected PDI VARN: The AL Event Mask Register is mandatory for selected PDI VFO: EEPROM Words 0-6: bx0C08, 0x2200, 0x0064, 0x0002,0x0000, 0x0000, 0x0000 XML EEPROM ConfigData = 080C002264000200000000000000	
< Prev Next >	Cancel Generate

Figure 20: Register PDI – µC-Configuration

Device emulation

Enable Device emulation (0x0141[0]=1). This feature should be disabled in most use cases.

Busy Configuration

Electrical definition of the busy signal driver

Read BUSY delayed

Delay the output of the BUSY signal by ~20 ns (refer to register 0x00152.0).

Interrupt Configuration

Electrical definition of the interrupt signal driver

Write on falling edge

Start write access earlier with falling edge of nWR. Single write accesses will become slower, but maximum write access time becomes faster.

Tristate driver for data bus inside core

If Tristate drivers for the data bus should be integrated into the IP Core already activate the check box.

5.1.5.4 SPI Configuration

The SPI interface is a serial slave interface for µControllers.

➡ EtherCAT IP Core configuration V3.00k	
Product ID Physical Laver Internal Functions Feature Details Process Data Interface	Presets
Product ID Physical Layer Internal Functions Feature Details Process Data Interface Selected PDI: SPI Slave • Device emulation: Enabled SPI Mode (0-3): 3 • Late sample Internupt Configuration Internupt Configuration • • Internupt of SPL_SEL • • Internupt of SPL_SEL • • Internupt of GPLOS None •	1 - Digtal IO ESC small 2 - Digtal IO ESC standard (DC) 3 - Digtal IO ESC standard (DC) 4 - Processor based ESC small 5 - Processor based ESC standard (DC) 6 - Processor based ESC large (DC) Apply
WARN: The AL Status Code Register is mandatory for selected PDI	
WARN: The AL Event Mark Register is mandatory for selected PDI INFO: EEPROM Words 0-6: bx0C05, bx2203, 0x0064, 0x0000, 0x0000, 0x0000 XML EEPROM ConfigData = 050C032264000000000000000000	
	· · · · · · · · · · · · · · · · · · ·
< Prev Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat_xilinx_v3.00k	

Figure 21: Register PDI – SPI Configuration

Device emulation

Enable Device emulation (0x0141[0]=1). This feature should be disabled in most use cases.

SPI Mode

The SPI mode determines the SPI timing. Refer to SPI PDI description for details. Mode 3 is recommended for slave sample code.

Late Sample

The Late Sample configuration determines the SPI timing. Refer to SPI PDI description for details. It is recommended to leave this unchecked for slave sample code.

Interrupt Configuration

SPI_IRQ output driver configuration.

Polarity of SPI_SEL

SPI_SEL signal polarity.

Tristate driver for SPI_DO inside core

Include tri-state driver for SPI Data Out. With tri-state driver, SPI_DO is either driven actively or high impedance output.

5.1.5.5 Processor Local Bus (PLB) Configuration

The PLB v4.6 PDI connects the IP Core with a PLB Master (e.g. Xilinx MicroBlaze[™]). The data bus with is 32 bit, and the address bus is also 32 bit wide.

EtherCAT IP Core	configuration	n V3.00k			
Product ID Physical	Laver Intern	al Functions Feature Details	Process Data Interface	Presets	
Selec Device Internal Bus Configu On-chip bus clo	e emulation: a ration pock is asynchro Level (high)	PLB v4.6	Process Data internade	1 - Digital IO ESC sm 2 - Digital IO ESC tar 3 - Digital IO ESC tar 4 - Processor based 5 - Processor based 6 - Processor based	indard (DC) ge (DC) ESC small ESC standard (DC)
General Purpose I/C	Ds				
Number of GPIOs	None	•			
WARN: The AL Event INFO: EEPROM W	:Mask Registe /ords 0-6:0x00	r is mandatory for selected PDI r is mandatory for selected PDI :80, 0x2240, 0x0064, 0x0001,0 = 800C402264000100000000	x0000, 0x0000, 0x0000 000000		
	< Pr	ev Next >		Car	Generate
		OFF\ethercat xilinx v3.00k			

Figure 22: Register PDI – PLB Interface Configuration

Device emulation

Enable Device emulation (0x0141[0]=1). This feature should be disabled in most use cases.

On-Chip Bus CLK is asynchronous to CLK25 core clock

Enable if the On-chip BUS CLK is asynchronous to CLK25. Additional synchronization stages are added in this case.

Interrupt type

Select the usage type of the interrupt signal (level or edge). Since the main interrupt can have different sources, a level based interrupt is typically required.

Generate pcore for XPS

Enable generation of an EtherCAT IP Core package for Xilinx XPS/EDK, i.e., a pcores folder structure with source files and module definitions.

5.1.5.6 AXI4/AXI4 LITE Configuration

The AXI PDI connects the IP Core with an AXI Master. The data bus width is variable 8/16/32/64 bit.

🔫 EtherCAT IP Core configuration V3.00k	
Product ID Physical Layer Internal Functions Feature Details Process Data Interface	Presets
Product ID Physical Layer Internal Functions Feature Details Process Data Internace Selected PDI: AXI4 Slave Device emulation: Enabled Internal Bus Configuration On-chip bus clock is asynchronous to CLK25 Interrupt type: Level (high) Generate pcore for XPS	1 - Digital IO ESC small 2 - Digital IO ESC standard (DC) 3 - Digital IO ESC area 4 - Processor based ESC small 5 - Processor based ESC standard (DC) 6 - Processor based ESC large (DC) Apply
General Purpose I/Os	
Number of GPIOs None	
WARN: The AL Status Code Register is mandatory for selected PDI WARN: The AL Event Mask Register is mandatory for selected PDI INFO: EEPROM Words 0-6: 0x0C80, 0x2220, 0x0064, 0x0101,0x0000, 0x0000, 0x0000 XML EEPROM ConfigData = 800C20226400010100000000000	A •
< Prev Next >	Cancel Generate
ETHERCAT_XIL_INST = C:\BECKHOFF\ethercat_xilinx_v3.00k	

Figure 23: Register PDI – AXI4/AXI4 LITE Interface Configuration

Device emulation

Enable Device emulation (0x0141[0]=1). This feature should be disabled in most use cases.

On-Chip Bus CLK is asynchronous to CLK25 core clock

Enable if the On-chip BUS CLK is asynchronous to CLK25. Additional synchronization stages are added in this case.

Interrupt type

Select the usage type of the interrupt signal (level or edge). Since the main interrupt can have different sources, a level based interrupt is typically required.

Implement Tristate drivers in XPS or export to higher level (XPS configuration option)

This additional option is offered in the "Configure IP" dialog of the EtherCAT IP Core instance inside EDK. It allows to export the IN/OUT/ENA tristate to higher levels above the XPS, or implement the tristate driver in the XPS.

Generate pcore for XPS

Enable generation of an EtherCAT IP Core package for Xilinx XPS/EDK, i.e., a pcores folder structure with source files and module definitions.

6 Example Designs

Example designs are available for:

- Avnet Xilinx Spartan-6 LX150T Development Kit with MII and Digital I/O PDI
- Avnet Xilinx Spartan-6 LX150T Development Kit with MII, AXI PDI, and Microblaze processor
- Xilinx Zynq ZC702 Development Kit with MII, AXI PDI, and ARM processor (Vivado based)

The EtherCAT master uses an XML file which describes the device and its features. The XML device description file for all example designs and its schema can be found in the installation directory.

<IPInst_dir>\example_designs\EtherCAT_Device_Description\

Projects have to be compiled and then can be loaded to the SPI configuration EEPROM of the evaluation board.

The EtherCAT IP core resource consumption figures are based on EtherCAT IP Core for Xilinx FPGAs Version 3.00c and Xilinx ISE 14.5.

PHY strapping options on Xilinx ISMNET PHY board

Some Ethernet PHYs, and especially the PHYs on the Xilinx ISMNET PHY board use the communication signals for strapping configuration signals. If these signals are not used by the FPGA design, take care that the strapping values are not changed by default IO behaviour. Due to this fact, the COL and CRS signals of the PHYs are declared as inputs in the example designs. In this way, these two signals are not driven or pulled up/down by the FPGA, so the configuration resistors on the ISMNET define the configuration.

6.1 Avnet Xilinx Spartan-6 LX150T Development Kit with Digital I/O

6.1.1 Configuration and resource consumption

Configuration		Resource	S	XC6SLX150	Г
Physical layer	2x MII, TX Shift, MIIM, Enhanced Link Detection	Slice Regi	sters	7,552	4 %
Internal Function	3x FMMU 4x SyncManager 1 KB RAM	Slice LUTs	3	8,969	9 %
Distributed clocks	32 bit, 2x Sync, 2x Latch	Occupied	Slices	3,408	14 %
Feature details	Extended Watchdog, Watchdog counter, EPU and PDI Error Counter, Lost link counter, RUN_LED, Extended RUN/ERR LED	Block RAN RAMB8B RAMB16	WER	2 0	1 % 0 %
PDI	Digital I/O: 3 Byte IN, 1 Byte OUT	DCM		1	8 %

Table 13: Resource consumption Avnet LX150T example design

6.1.2 Functionality

Attach the FMC ISMNET module to FMC1 connector of LX150T base board. Populate jumper JP6 pins 1-2 (CARRIER_25MHz to CARRIER_25MHZ_S) on ISMNET, because the 25 MHz clock source for the Ethernet PHYs is also used as the clock source for the whole system including EtherCAT IP core in the Spartan-6 LX150T FPGA. Configure FMC IO voltage to 2.5V. You can optionally connect the UART or the LX150T (JR1) to your PC (9600 baud, 8 bit data, 1 stop bit, no parity, no hardware handshake). The LEDs D3 and D4 on the FMC ISMNET module are used as Link/Activity LEDs for the two Ethernet ports.

Functionality of the Digital I/O example design:

- Digital input data from push buttons SW3-SW5 on the LX150T are available in the Process Data RAM 0x1000[2:0]
- Digital input data from DIP switches SW6 on the LX150T are available in the Process Data RAM 0x1001
- Digital input data from push buttons SW1-SW2 on the ISMNET module are available in the Process Data RAM 0x1002[1:0]
- Digital input data from DIP switches SW3 on the ISMNET module are available in the Process Data RAM 0x1002[7:4]
- Digital output data from Digital Output register (0x0F03) is visualized with LEDs D7-D14 on the LX150T
- DC LatchSignals are connected to push buttons SW1-SW2 on the ISMNET module

6.1.3 Implementation

- 1. Open Xilinx ISE
- Open example design <IPInst_dir>\example_designs\LX150T_DIGI.xise
- 3. Generate Programming File
- 4. Download bitstream to FPGA

6.1.4 SII EEPROM

Use this ESI for the SII EEPROM:

Beckhoff Automation GmbH (Evaluation)/ IP Core example designs ET1815 (Xilinx)/ ET1815 IP Core Avnet LX150T DIGI

6.1.5 Downloadable configuration file

An already synthesized time limited configuration file

LX150T_DIGI_Demo_V3_00c_time_limited.bit

based on this example design can be found in the

<IPInst_dir>\example_designs\LX150T_DIGI\

folder. After expiration of about 1 hour the design quits its operation. These files must only be used for evaluation purposes, any distribution is not allowed.

6.2 Avnet Xilinx Spartan-6 LX150T Development Kit with AXI

6.2.1 Configuration and resource consumption

Configuration		Resources	
Physical layer	2x MII, TX Shift, MIIM	Slice Registers	10,354 5 %
Internal Function	4x FMMU 4x SyncManager 1 KB RAM	Slice LUTs	13,935 16 %
Distributed clocks	32 bit, 2x Sync, 2x Latch	Occupied Slices	5,443 23 %
Feature details	AL Status Code register, Extended Watchdog, Watchdog counter, AL Event Mask reg. EPU and PDI Error Counter, Lost link counter, RUN_LED, LED Test	Block RAM RAMB8BWER RAMB16BWER	2 1 % 16 5 %
PDI	AXI4 LITE slave, 32 bit	PLL	1 16 %

Table 14: Resource consumption Avnet LX150T example design

6.2.2 Functionality

Attach the FMC ISMNET module to FMC1 connector of LX150T base board. Populate jumper JP6 pins 1-2 (CARRIER_25MHz to CARRIER_25MHZ_S) on ISMNET, because the 25 MHz clock source for the Ethernet PHYs is also used as the clock source for the whole system including EtherCAT IP core in the Spartan-6 LX150T FPGA. Configure FMC IO voltage to 2.5V. You can optionally connect the UART or the LX150T (JR1) to your PC (9600 baud, 8 bit data, 1 stop bit, no parity, no hardware handshake). The LEDs D3 and D4 on the FMC ISMNET module are used as Link/Activity LEDs for the two Ethernet ports. Push button SW2 on the LX150T is used as system reset input.

The Microblaze demo application performs the following tasks:

- Accept any EtherCAT Slave State request (copying AL Control to AL Status register). Print state changes via UART.
- Copy output data from EtherCAT IP Core (0x1024) to GPIO for LEDs D7-D14 on the LX150T.
- Copy output data from EtherCAT IP Core (0x1004) to GPIO for DIGILENT U15 on the ISMNET.
- Print output data from the EtherCAT IP Core (0x1020-0x1023) via UART.
- Copy input data from GPIO for push buttons SW3-SW5 on the LX150T to the EtherCAT IP Core (0x1000).
- Copy input data from GPIO for push buttons SW1-SW2 on the ISMNET module to the EtherCAT IP Core (0x1002).
- Copy input data from GPIO for DIP switches SW6 on the LX150T to the EtherCAT IP Core (0x1001).
- Copy input data from GPIO for DIP switches SW3 on the ISMNET module to the EtherCAT IP Core (0x1003).

6.2.3 Implementation

- 1. Open Xilinx EDK
- Open project: <IPInst_dir>\ example_designs\LX150T_AXI\system.xmp
- 3. Generate Bitstream
- 4. Export Design
- 5. Launch SDK
- 6. In SDK, select menu File New Application Project
- 7. Enter a project name, and select project template "BECKHOFF EtherCAT LX150T AXI"
- 8. Select Next, then Finish.
- 9. Wait until the projects are built automatically, or select menu Project Build All
- 10. Update Bitstream with application image and download to FPGA by selecting menu Xilinx Tools Program FPGA

→ Result is the file "download.bit" (= "system.bit" + "<application>.elf") in the *implementation* folder of the EDK project.

6.2.4 SII EEPROM

Use this ESI for the SII EEPROM:

Beckhoff Automation GmbH (Evaluation)/ IP Core example designs ET1815 (Xilinx)/ ET1815 IP Core Avnet LX150T

6.2.5 Downloadable configuration file

An already synthesized time limited configuration file

LX150T_AXI_Demo_V3_00c_time_limited.bit

based on this example design can be found in the

<IPInst_dir>\example_designs\LX150T_AXI\

folder. After expiration of about 1 hour the design quits its operation. These files must only be used for evaluation purposes, any distribution is not allowed.

6.3 Xilinx Zynq ZC702 Development Kit with AXI (Vivado based)

6.3.1 Configuration and resource consumption

Configuration		Resources	XZ7Z020	XZ7Z020	
Physical layer	2x MII, TX Shift, MIIM	Slice Registers	13,467	13 %	
Internal Function	4x FMMU 4x SyncManager 1 KB RAM	Slice LUTs	16,360	31 %	
Distributed clocks	32 bit, 2x Sync, 2x Latch	Occupied Slices	5,651	42 %	
Feature details	AL Status Code register, Extended Watchdog, Watchdog counter, AL Event Mask reg. EPU and PDI Error Counter, Lost link counter, RUN_LED, LED Test	Block RAM RAMB18E1 RAMB36E1	2 1	1 % 1 %	
PDI	AXI4 LITE slave, 32 bit, asynchronous	MMCME2_ADV	1	25 %	

Table 15: Resource consumption Xilinx Zynq ZC702 example design

NOTE: These resource consumption figures are based on EtherCAT IP Core for Xilinx FPGAs Version 3.00j and Vivado 2014.2 with AR61518 and the appropriate settings for this answer record.

6.3.2 Functionality

Attach the FMC ISMNET module to FMC1 connector of ZC702 base board. Populate jumper JP6 pins 1-2 (CARRIER_25MHz to CARRIER_25MHZ_S) on ISMNET, because the 25 MHz clock source for the Ethernet PHYs is also used as the clock source for the EtherCAT IP core in the Zynq FPGA. You can optionally connect the UART of the ZC702 (J17) to your PC (9600 baud, 8 bit data, 1 stop bit, no parity, no hardware handshake). The LEDs D3 and D4 on the FMC ISMNET module are used as Link/Activity LEDs for the two Ethernet ports. Push button SW2 on the ZC702 is used as system reset input.

The EtherCAT IP Core and the ISMNET PHY ports are only powered and running if the processor system is running.

The ARM demo application performs the following tasks:

- Accept any EtherCAT Slave State request (copying AL Control to AL Status register). Print state changes via UART.
- Copy output data from EtherCAT IP Core (0x1024) to GPIO for LEDs DS15-DS22 on the ZC702.
- Print output data from the EtherCAT IP Core (0x1020-0x1023) via UART.
- Copy input data from GPIO for push buttons SW5/SW7 on the ZC702 to the EtherCAT IP Core (0x1000).
- Copy input data from GPIO for push buttons SW1-SW2 on the ISMNET module to the EtherCAT IP Core (0x1002).
- Copy input data from GPIO for DIP switches SW12 on the ZC702 to the EtherCAT IP Core (0x1001).
- Copy input data from GPIO for DIP switches SW3 on the ISMNET module to the EtherCAT IP Core (0x1003).
- Copy input data from GPIO for DIGILENT U15 on the ISMNET module to the EtherCAT IP Core (0x1004).

6.3.3 Implementation

- 1. Open Xilinx Vivado
- 2. Open project: <IPInst_dir>\example_designs\ZC702_AXI_VIVADO\ZC702_AXI_VIOVADO.xpr
- 3. Generate Bitstream
- 4. Select menu File Export Export hardware, and export the hardware description
- 5. Launch Vivado SDK
- 6. In SDK, select menu File New Application Project
- 7. Create a First Stage Boot Loader (FSBL) project for the Zynq
- 8. In SDK, select menu File New Application Project
- 9. Enter a project name, and select project template "BECKHOFF EtherCAT ZC702 AXI"
- 10. Select Next, then Finish.
- 11. Select menu Project Build All
- 12. Select Xilinx Tools Create Zynq Boot Image
- 13. Add First Stage Boot Loader ELF, FPGA bitstream, and Demo application ELF files
- 14. Place resulting .bin file in the root folder of the SD card, rename the file to BOOT.bin and configure the ZC702 to boot from SD card.

6.3.4 SII EEPROM

Use this ESI for the SII EEPROM:

Beckhoff Automation GmbH (Evaluation)/ IP Core example designs ET1815 (Xilinx)/ ET1815 IP Core Xilinx ZC702

7 FPGA Resource Consumption

The resource consumption figures shown in this chapter reflect results of example synthesis runs and can only be used for rough resource estimations. The figures are subject to quite large variations depending on design tools and version, FPGA type, constraints (e.g., area vs. speed), total FPGA utilization (design tools typically stop optimization if the timing goal is reached), etc. No extra effort was undertaken to achieve optimum results, i.e. by sophisticated constraining and design flow setting.

For accurate resource consumption figures, please use the evaluation license of the EtherCAT IP Core and synthesize your individual configuration for the desired FPGA.

The figures of the following table do not imply that the individual features are operational in the selected FPGA (i.e., that the resources are sufficient or that timing closure is achievable). The synthesis runs where performed without timing constraints, without location constraints, and without bitstream generation.

The EtherCAT IP core resource consumption overview figures are based on EtherCAT IP Core for Xilinx FPGAs Version 3.00c, Xilinx ISE 14.5, and Xilinx Spartan-6 devices. One Spartan-6 slice contains 4 lookup-tables (LUT6) and 4 flip-flops. The registers and logic LUT figures are subject to variation as a result of optimization. Slice figures are not given any more since their variation is extremely high.

Configurable Function	Reg.	LUT6	Details	
Minimum Configuration	2,300	2,200	0 x SM, 0 x FMMU, no features, no DC, PDI: 32 Bit digital I/O, 1 kByte DPRAM, 1 port MII	
Maximum Configuration	16,200	21,300	8 x SM, 8 x FMMU, all features except for EEPROM Emulation and System Time PDI controlled, DC 64 bit, PDI: SPI, GPIO, 60 kByte DPRAM, 3 ports MII	
Additional port	700	650	all port features enabled (without DC Receive time)	
PHY features	500	550	All MII features: Management Interface, MI link detection and configuration, TX Shift, and enhanced link detection (3 ports)	
SyncManager	400	800	per SyncManager	
FMMU	400	450	per FMMU	
DPRAM	50	200	60 KB	
Distributed Clocks	100	50	Receive time per port	
	900	800	System time (32 bit)	
	1,000	1,400	SyncSignals (32 bit)	
	600	750	LatchSignals (32 bit)	
	1,200	1,100	System time (64 bit)	
	1,600	2,500	SyncSignals (64 bit)	
	1,200	1,200	LatchSignals (64 bit)	
	350	350	SyncManager Event Times	
Feature details	550	800	all features except for EEPROM Emulation and SyncManager Event Times	
PDI				
32 Bit Digital I/O	300	400		
SPI	650	1,800		
8 Bit µController	350	1,350		
16 Bit µController	500	1,750		
PLB	400	1,600	25 MHz, 32 Bit	
AXI4 LITE	450	1,800	25 MHz, 32 Bit	
AXI4	550	2,250	25 MHz, 32 Bit	
GPIO	300	150	8 Byte	

Table 16: Approximate resource requirements for main configurable functions

The EtherCAT IP core resource consumption figures for typical EtherCAT devices are based on EtherCAT IP Core for Xilinx FPGAs Version 3.00c, Xilinx ISE 14.5, and Spartan-6 devices.

EtherCAT Device	SM	FMMU	DPRAM [kByte]	PDI	DC	Reg.	LUT6
IO	2	2	1	32 Bit Digital I/O	-	4,800	5,800
Frequency Inverter	4	4	1	SPI	-	7,000	10,000
Encoder	4	4	1	SPI	32	9,900	13,200
Fieldbus Gateway	4	4	4	16 Bit µC	-	6,600	9,900
Servo Drive	4	4	4	16 Bit μC	32	9,400	13,200

Table 17: EtherCAT IP Core resource consumption for typical EtherCAT Devices

NOTE: Register preset is standard. All devices have 2 MII ports including MII Management Interface, DC is 32 bit wide (2 SyncSignals, 2 LatchSignals).

8 IP Core Signals

The available signals depend on the IP Core configuration.

8.1 General Signals

Condition	Name	Direction	Description
	nRESET	INPUT	Resets all registers of the IP Core, active low
Reset slave by ECAT/PDI	RESET_OUT	OUTPUT	Reset by ECAT (reset register 0x0040), active high. RESET_OUT has to trigger nRESET, which clears RESET_OUT.
	CLK25	INPUT	25 MHz clock signal from PLL (rising edge synchronous with rising edge of CLK100)
	CLK100	INPUT	100 MHz clock signal from PLL

8.1.1 Clock source example schematics

The EtherCAT IP Core and the Ethernet PHYs have to share the same clock source. The initial accuracy of the EtherCAT IP clock source has to be 25ppm or better.

Typically, the clock inputs of the EtherCAT IP Core (CLK25, CLK100, and optionally CLK50 or CLK25_2NS) are sourced by a PLL inside the FPGA. The PLL has to use a configuration which guarantees a fixed phase relation between clock input and clock outputs, in order to enable TX shift compensation for the MII TX signals.


8.2 SII EEPROM Interface Signals

Condition	Name	Direction	Description	
	PROM_SIZE	INPUT	Sets EEPROM size: 0: up to 16 Kbit EEPROM 1: 32 Kbit-4 Mbit EEPROM	
Tristate drivers inside core (EEPROM/MI)	PROM_CLK	OUTPUT	EEPROM I ² C Clock (output values: 0 or Z)	
External tristate drivers for EEPROM/MI	PROM_CLK	OUTPUT	EEPROM I ² C Clock (output values: 0 or 1)	
Tristate drivers inside core (EEPROM/MI)	PROM_DATA	BIDIR	EEPROM I ² C Data	
External tristate drivers for EEPROM/MI	PROM_DATA_IN	INPUT	EEPROM I²C Data: EEPROM → IP Core	
	PROM_DATA_OUT	OUTPUT	EEPROM I²C Data: IP Core → EEPROM (always 0)	
	PROM_DATA_ENA	OUTPUT	0: disable output driver for PROM_DATA_OUT 1: enable output driver for PROM_DATA_OUT	
	PROM_LOADED	OUTPUT	0: EEPROM is not loaded 1: EEPROM is loaded	

Table 19: SII EEPROM Signals

8.3 LED Signals

Table 20 lists the signals used for the LEDs. The LED signals are active high. All LEDs should be green.

Condition	Name	Direction	Description
	LED_LINK_ACT[0]	OUTPUT	Link/activity LED for ethernet port 0
2 or 3 communication ports	LED_LINK_ACT[1]	OUTPUT	Link/activity LED for ethernet port 1
3 communication ports	LED_LINK_ACT[2]	OUTPUT	Link/activity LED for Ethernet port 2
RUN_LED enabled	LED_RUN	OUTPUT	RUN LED for device status. Always 0 if RUN LED is deactivated.
RUN_LED enabled and	LED_ERR	OUTPUT	ERR LED for device status.
Extended RUN/ERR LED enabled	LED_STATE_RUN	OUTPUT	Connect to RUN pin of dual-color STATE LED, connect LED_ERR to ERR pin of STATE LED

Table 20: LED Signals

NOTE: The application ERR LED and STATE LED can alternatively be controlled by a μ Controller if required.

8.4 Distributed Clocks SYNC/LATCH Signals

Table 21 lists the signals used with Distributed Clocks.

Table 21: DC SYNC/LATCH signals

Condition	Name	Direction	Description
Distributed Clocks and SYNC0 enabled	SYNC_OUT0	OUTPUT	DC sync output 0
Distributed Clocks and SYNC0+1 enabled	SYNC_OUT1	OUTPUT	DC sync output 1
Distributed Clocks and Latch0 enabled	LATCH_IN0	INPUT	DC latch input 0
Distributed Clocks and Latch0+1 enabled	LATCH_IN1	INPUT	DC latch input 1

NOTE: SYNC_OUT0/1 are active high/push-pull outputs.

8.5 Physical Layer Interface

The IP Core is connected with Ethernet PHYs using MII/RMII/RGMII interfaces.

Table 22 lists the general PHY interface signals.

Table 22: Physical Layer General

Condition	Name	Direction	Description	
PHY Management Interface enabled and Export PHY address as signals and not(Independent PHY addresses)	PHY_OFFSET_VEC[4:0]	INPUT	PHY address offset	
PHY Management Interface enabled and Export PHY address as signals and Independent PHY addresses	PHY_ADR_PORT0[4:0]	INPUT	PHY address port 0	
PHY Management Interface enabled and Export PHY address as signals and Independent PHY addresses and Port1	PHY_ADR_PORT1[4:0]	INPUT	PHY address port 1	
PHY Management Interface enabled and Export PHY address as signals and Independent PHY addresses and Port2	PHY_ADR_PORT2[4:0]	INPUT	PHY address port 2	
Port0 enabled	nPHY_RESET_OUT0	OUTPUT	PHY reset port 0 (act. low)	
Port1 enabled	nPHY_RESET_OUT1	OUTPUT	PHY reset port 1 (act. low)	
Port2 enabled	nPHY_RESET_OUT2	OUTPUT	PHY reset port 2 (act. low)	
PHY Management Interface enabled	MCLK	OUTPUT	PHY management clock	
PHY Management Interface enabled, Tristate drivers inside core (EEPROM/MII)	MDIO	BIDIR	PHY management data	
PHY Management Interface enabled,	MDIO_DATA_IN	INPUT	PHY management data: PHY → IP Core	
External tristate drivers for EEPROM/MI	MDIO_DATA_OUT	OUTPUT	PHY management data: IP Core → PHY	
	MDIO_DATA_ENA	OUTPUT	0: disable output driver for MDIO_DATA_OUT 1: enable output driver for MDIO_DATA_OUT	

NOTE: MDIO must have a pull-up resistor (4.7k Ω recommended for ESCs).

8.5.1 MII Interface

Table 23 lists the signals used with MII. The TX_CLK signals of the PHYs are not connected to the IP Core unless TX Shift automatic configuration is enabled.

Condition	Name	Direction	Description
Port0 = MII	nMII_LINK0	INPUT	 0: 100 Mbit/s (Full Duplex) link at port 0 1: no link at port 0
	MII_RX_CLK0	INPUT	Receive clock port 0
	MII_RX_DV0	INPUT	Receive data valid port 0
	MII_RX_DATA0[3:0]	INPUT	Receive data port 0
	MII_RX_ERR0	INPUT	Receive error port 0
	MII_TX_ENA0	OUTPUT	Transmit enable port 0
	MII_TX_DATA0[3:0]	OUTPUT	Transmit data port 0
Port0 = MII and TX Shift activated	MII_TX_CLK0	INPUT	Transmit clock port 0 for automatic TX Shift configuration. Set to 0 for manual TX Shift configuration.
	MII_TX_SHIFT0[1:0]	INPUT	Manual TX shift configuration port 0. Additional TX signal delay: 00: 0 ns 01: 10 ns 10: 20 ns 11: 30 ns
Port1 = MII	nMII_LINK1	INPUT	 0: 100 Mbit/s (Full Duplex) link at port 1 1: no link at port 1
	MII_RX_CLK1	INPUT	Receive clock port 1
	MII_RX_DV1	INPUT	Receive data valid port 1
	MII_RX_DATA1[3:0]	INPUT	Receive data port 1
	MII_RX_ERR1	INPUT	Receive error port 1
	MII_TX_ENA1	OUTPUT	Transmit enable port 1
	MII_TX_DATA1[3:0]	OUTPUT	Transmit data port 1
Port1 = MII and TX Shift activated	MII_TX_CLK1	INPUT	Transmit clock port 1 for automatic TX Shift configuration. Set to 0 for manual TX Shift configuration.
	MII_TX_SHIFT1[1:0]	INPUT	Manual TX shift configuration port 1. Additional TX signal delay: 00: 0 ns 01: 10 ns 10: 20 ns 11: 30 ns

Table 23: PHY Interface MII

Condition	Name	Direction	Description
Port2 = MII	nMII_LINK2	INPUT	0: 100 Mbit/s (Full Duplex) link at port 21: no link at port 2
	MII_RX_CLK2	INPUT	Receive clock port 2
	MII_RX_DV2	INPUT	Receive data valid port 2
	MII_RX_DATA2[3:0]	INPUT	Receive data port 2
	MII_RX_ERR2	INPUT	Receive error port 2
	MII_TX_ENA2	OUTPUT	Transmit enable port 2
	MII_TX_DATA2[3:0]	OUTPUT	Transmit data port 2
Port2 = MII and TX Shift activated	MII_TX_CLK2	INPUT	Transmit clock port 2 for automatic TX Shift configuration. Set to 0 for manual TX Shift configuration.
	MII_TX_SHIFT2[1:0]	INPUT	Manual TX shift configuration port 2. Additional TX signal delay: 00: 0 ns 01: 10 ns 10: 20 ns 11: 30 ns

8.5.2 RMII Interface

Table 24 lists the signals used with RMII.

Condition	Name	Direction	Description	
	CLK50	INPUT	50 MHz reference clock signal from PLL (rising edge synchronous with rising edge of CLK100), also connected to PHY	
Selected communication interface Port0/Port1 =	nRMII_LINK0	INPUT	 0: 100 Mbit/s (Full Duplex) link at port 0 1: no link at port 0 	
RMII	RMII_RX_DV0	INPUT	Carrier sense/receive data valid port 0	
	RMII_RX_DATA0[1:0]	INPUT	Receive data port 0	
	RMII_RX_ERR0	INPUT	Receive error port 0	
	RMII_TX_ENA0	OUTPUT	Transmit enable port 0	
	RMII_TX_DATA0[1:0]	OUTPUT	Transmit data port 0	
2 communication ports	nRMII_LINK1	INPUT	0: 100 Mbit/s (Full Duplex) link at port 11: no link at port 1	
2 communication ports and selected communication interface Port1 = RMII	RMII_RX_DV1	INPUT	Carrier sense/receive data valid port 1	
	RMII_RX_DATA1[1:0]	INPUT	Receive data port 1	
	RMII_RX_ERR1	INPUT	Receive error port 1	
	RMII_TX_ENA1	OUTPUT	Transmit enable port 1	
	RMII_TX_DATA1[1:0]	OUTPUT	Transmit data port 1	

Table 24: PHY Interface RMII

8.5.3 RGMII Interface

Table 25 lists the signals used with RGMII.

Condition	Name	Direction	Description			
Port0 = RGMII	CLK25_2NS	INPUT	25 MHz clock signal from PLL (rising edge 2 ns after rising edge of CLK25), used for RGMII GTX_CLK			
	nRGMII_LINK0	INPUT	 100 Mbit/s (Full Duplex) link at port 0 no link at port 0 			
	RGMII_RX_CLK0	INPUT	Receive clock port 0			
	RGMII_RX_CTL_DATA_DDR_CLK0	OUTPUT	Receive control/data DDR input clock port 0			
	RGMII_RX_CTL_DATA_DDR_NRESET0	OUTPUT	Receive control/data DDR input reset (act. low) port 0			
	RGMII_RX_CTL_DDR_L0	INPUT	Receive control DDR input low port 0			
	RGMII_RX_CTL_DDR_H0	INPUT	Receive control DDR input high port 0			
	RGMII_RX_DATA_DDR_L0	INPUT	Receive data DDR input low port 0			
	RGMII_RX_DATA_DDR_H0	INPUT	Receive data DDR input high port 0			
	RGMII_TX_CLK_DDR_CLK0	OUTPUT	Transmit clock DDR output clock port 0			
	RGMII_TX_CLK_DDR_NRESET0	OUTPUT	Transmit clock DDR output reset (port 0, act. low)			
	RGMII_TX_CLK_DDR_L0	OUTPUT	Transmit clock DDR output low port 0			
	RGMII_TX_CLK_DDR_H0	OUTPUT	Transmit clock DDR output high port 0			
	RGMII_TX_CTL_DATA_DDR_CLK0	OUTPUT	Transmit control/data DDR output clock port 0			
	RGMII_TX_CTL_DATA_DDR_NRESET0	OUTPUT	Transmit control/data DDR output reset (port 0, act. low)			
	RGMII_TX_CTL_DDR_L0	OUTPUT	Transmit control DDR output low port 0			
	RGMII_TX_CTL_DDR_H0	OUTPUT	Transmit control DDR output high port 0			
	RGMII_TX_DATA_DDR_L0	OUTPUT	Transmit data DDR output low port 0			

Table 25: PHY Interface RGMII

Condition	Name	Direction	Description
Port1 = RGMII	nRGMII_LINK1	INPUT	 0: 100 Mbit/s (Full Duplex) link at port 1 1: no link at port 1
	RGMII_RX_CLK1	INPUT	Receive clock port 1
	RGMII_RX_CTL_DATA_DDR_CLK1	OUTPUT	Receive control/data DDR input clock port 1
	RGMII_RX_CTL_DATA_DDR_NRESET1	OUTPUT	Receive control/data DDR input reset (port 1, act. low)
	RGMII_RX_CTL_DDR_L1	INPUT	Receive control DDR input low port 1
	RGMII_RX_CTL_DDR_H1	INPUT	Receive control DDR input high port 1
	RGMII_RX_DATA_DDR_L1	INPUT	Receive data DDR input low port 1
	RGMII_RX_DATA_DDR_H1	INPUT	Receive data DDR input high port 1
	RGMII_TX_CLK_DDR_CLK1	OUTPUT	Transmit clock DDR output clock port 1
	RGMII_TX_CLK_DDR_NRESET1	OUTPUT	Transmit clock DDR output reset (port 1, act. low)
	RGMII_TX_CLK_DDR_L1	OUTPUT	Transmit clock DDR output low port 1
	RGMII_TX_CLK_DDR_H1	OUTPUT	Transmit clock DDR output high port 1
	RGMII_TX_CTL_DATA_DDR_CLK1	OUTPUT	Transmit control/data DDR output clock port 1
	RGMII_TX_CTL_DATA_DDR_NRESET1	OUTPUT	Transmit control/data DDR output reset (port 1, act. low)
	RGMII_TX_CTL_DDR_L1	OUTPUT	Transmit control DDR output low port 1
	RGMII_TX_CTL_DDR_H1	OUTPUT	Transmit control DDR output high port 1
	RGMII_TX_DATA_DDR_L1	OUTPUT	Transmit data DDR output low port 1

Condition	Name	Direction	Description
Port2 = RGMII	nRGMII_LINK2	INPUT	0: 100 Mbit/s (Full Duplex) link at port 21: no link at port 2
	RGMII_RX_CLK2	INPUT	Receive clock port 2
	RGMII_RX_CTL_DATA_DDR_CLK2	OUTPUT	Receive control/data DDR input clock port 2
	RGMII_RX_CTL_DATA_DDR_NRESET2	OUTPUT	Receive control/data DDR input reset (port 2, act. low)
	RGMII_RX_CTL_DDR_L2	INPUT	Receive control DDR input low port 2
	RGMII_RX_CTL_DDR_H2	INPUT	Receive control DDR input high port 2
	RGMII_RX_DATA_DDR_L2	INPUT	Receive data DDR input low port 2
	RGMII_RX_DATA_DDR_H2	INPUT	Receive data DDR input high port 2
	RGMII_TX_CLK_DDR_CLK2	OUTPUT	Transmit clock DDR output clock port 2
	RGMII_TX_CLK_DDR_NRESET2	OUTPUT	Transmit clock DDR output reset (port 2, act. low)
	RGMII_TX_CLK_DDR_L2	OUTPUT	Transmit clock DDR output low port 2
	RGMII_TX_CLK_DDR_H2	OUTPUT	Transmit clock DDR output high port 2
	RGMII_TX_CTL_DATA_DDR_CLK2	OUTPUT	Transmit control/data DDR output clock port 2
	RGMII_TX_CTL_DATA_DDR_NRESET2	OUTPUT	Transmit control/data DDR output reset (port 2, act. low)
	RGMII_TX_CTL_DDR_L2	OUTPUT	Transmit control DDR output low port 2
	RGMII_TX_CTL_DDR_H2	OUTPUT	Transmit control DDR output high port 2
	RGMII_TX_DATA_DDR_L2	OUTPUT	Transmit data DDR output low port 2

8.6 PDI Signals

8.6.1 General PDI Signals

Table 27 lists the signals available independent of the PDI configuration.

Table 26: General PDI Signals			
Condition	Name	Direction	Description
	PDI_SOF	OUTPUT	Ethernet Start-of-Frame if 1
	PDI_EOF	OUTPUT	Ethernet End-of-Frame if 1
	PDI_WD_TRIGGER	OUTPUT	Process Data Watchdog trigger if 1
	PDI_WD_STATE	OUTPUT	Process Data Watchdog state 0: Expired 1: Not expired
GPIO Bytes > 0	PDI_GPI[8*Bytes-1:0]	INPUT	General purpose inputs (width configurable, 1/2/4/8 Bytes)
GPIO Bytes > 0	PDI_GPO[8*Bytes-1:0]	OUTPUT	General purpose outputs (width N:0 configurable, 1/2/4/8 Bytes)

8.6.2 Digital I/O Interface

Table 27 lists the signals used with the Digital I/O PDI.

Table 27: Digital I/O PDI

Condition	Name	Direction	Description
Byte 0 is Output	PDI_DIGI_DATA_OUT0 [7:0]	OUTPUT	Digital output byte 0
Byte 0 is Input	PDI_DIGI_DATA_IN0 [7:0]	INPUT	Digital input byte 0
Byte 1 is Output	PDI_DIGI_DATA_OUT1[7:0]	OUTPUT	Digital output byte 1
Byte 1 is Input	PDI_DIGI_DATA_IN1[7:0]	INPUT	Digital input byte 1
Byte 2 is Output	PDI_DIGI_DATA_OUT2[7:0]	OUTPUT	Digital output byte 2
Byte 2 is Input	PDI_DIGI_DATA_IN2[7:0]	INPUT	Digital input byte 2
Byte 3 is Output	PDI_DIGI_DATA_OUT3 [7:0]	OUTPUT	Digital output byte 3
Byte 3 is Input	PDI_DIGI_DATA_IN3[7:0]	INPUT	Digital input byte 3
If both, digital input and output selected	PDI_DIGI_DATA_ENA	OUTPUT	Digital output enable
any digital input selected and Input mode=Latch with ext. signal	PDI_DIGI_LATCH_IN	INPUT	Latch digital input at rising edge
any digital output	PDI_DIGI_OE_EXT	INPUT	External output enable
selected	PDI_DIGI_OUTVALID	OUTPUT	Output event: output valid

8.6.3 SPI Slave Interface

Table 28 used with an SPI PDI.

Table 28: SPI PDI					
Condition	Name	Direction	Description		
	PDI_SPI_CLK	INPUT	SPI clock		
SPI PDI	PDI_SPI_SEL	INPUT	SPI slave select		
SFIFDI	PDI_SPI_DI	INPUT	SPI slave data in (MOSI)		
	PDI_SPI_IRQ	OUTPUT	SPI interrupt		
Tristate drivers inside core (SPI configuration)	PDI_SPI_DO	OUTPUT	SPI slave data out (MISO)		
	PDI_SPI_DO_OUT	OUTPUT	SPI slave data out: IP Core → µC		
External tristate drivers	PDI_SPI_DO_ENA	OUTPUT	0: disable output driver for PDI_SPI_DO_OUT 1: enable output driver for PDI_SPI_DO_OUT		

8.6.4 Asynchronous 8/16 Bit µController Interface

Table 29 lists the signals used with both, 8 Bit and 16 Bit asynchronous μ Controller PDI.

Table	29:	8/16	Bit	uС	PDI
				m -	

Condition	Name	Direction	Description
	PDI_uC_ADR[15:0]	INPUT	μC address bus
	PDI_uC_nBHE	INPUT	μC byte high enable
	PDI_uC_nRD	INPUT	μC read access
	PDI_uC_nWR	INPUT	μC write access
	PDI_uC_nCS	INPUT	μC chip select
8/16 Bit µC	PDI_uC_IRQ	OUTPUT	Interrupt
	PDI_uC_BUSY	OUTPUT	PDI busy
	PDI_uC_DATA_ENA	OUTPUT	0: disable output driver for PDI_uC_DATA_OUT 1: enable output driver for PDI_uC_DATA_OUT

8.6.4.1 8 Bit µController Interface

Table 30 lists the signals used with an 8 Bit μC PDI.

Table 30: 8 Bit µC PDI

Condition	Name	Direction	Description
Tristate drivers inside core (µController configuration)	PDI_uC_DATA[7:0]	BIDIR	μC data bus
External tristate drivers	PDI_uC_DATA_IN[7:0]	INPUT	µC data bus: µC → IP Core
	PDI_uC_DATA_OUT[7:0]	OUTPUT	μC data bus : IP Core → μC

8.6.4.2 16 Bit µController Interface

Table 31 lists the signals used with a 16 Bit μC PDI.

Condition	Name	Direction	Description
Tristate drivers inside core (µController configuration)	PDI_uC_DATA[15:0]	BIDIR	µC data bus
External tristate drivers	PDI_uC_DATA_IN[15:0]	INPUT	µC data bus: µC → IP Core
	PDI_uC_DATA_OUT[15:0]	OUTPUT	μC data bus: IP Core → μC

Table 31: 16 Bit µC PDI

8.6.5 PLB Processor Local Bus

Table 32 lists the signals used with the PLB v4.6 PDI.

	Table	32:	PLB	PDI
--	-------	-----	-----	-----

Condi- tion	Name	Direction	Description
	C_SPLB_BASEADDR	GENERIC	PLB base address
	C_SPLB_HIGHADDR	GENERIC	PLB end address
	C_SPLB_DWIDTH	GENERIC	PLB data bus width (only 32 supported)
	C_SPLB_CLK_PERIOD_PS	GENERIC	PLB bus clock period in ps (≤ 40,000)
	C_SPLB_NUM_MASTERS	GENERIC	Number of masters
	C_SPLB_MID_WIDTH	GENERIC	Width of master ID
	C_SPLB_P2P	GENERIC	Peer-to-peer system
	PDI_PLB_SPLB_Clk	INPUT	PLB bus clock
	PDI_PLB_SPLB_Rst	INPUT	PLB bus reset (replaces nRESET)
	PDI_PLB_ABus[0:31]	INPUT	PLB address bus
	PDI_PLB_UABus[0:31]	INPUT	PLB upper address bus (not supported)
	PDI_PLB_PAValid	INPUT	PLB primary address valid
	PDI_PLB_SAValid	INPUT	PLB secondary address valid (ignored)
PLB	PDI_PLB_rdPrim	INPUT	PLB secondary to primary read request (ignored)
	PDI_PLB_wrPrim	INPUT	PLB secondary to primary write request (ignored)
	PDI_PLB_masterID [0:C_SPLB_MID_WIDTH-1]	INPUT	PLB master ID
	PDI_PLB_abort	INPUT	PLB abort bus (ignored)
	PDI_PLB_busLock	INPUT	PLB bus lock (ignored)
	PDI_PLB_RNW	INPUT	PLB read not write
	PDI_PLB_BE (0:(C_SPLB_DWIDTH/8)-1)	INPUT	PLB byte enables
	PDI_PLB_MSize	INPUT	PLB master data bus size (ignored)
	PDI_PLB_size	INPUT	PLB transfer size (must be 0000)
	PDI_PLB_type	INPUT	PLB transfer type (must be 0)
	PDI_PLB_lockErr	INPUT	PLB lock error (ignored)
	PDI_PLB_wrDBus (0:C_SPLB_DWIDTH-1)	INPUT	PLB write data bus
	PDI_PLB_wrBurst	INPUT	PLB burst write transfer (ignored)
	PDI_PLB_rdBurst	INPUT	PLB burst read transfer (ignored)
	PDI_PLB_wrPendReq	INPUT	PLB pending write bus request (ignored)
	PDI_PLB_rdPendReq	INPUT	PLB pending read bus request (ignored)

Condi- tion	Name	Direction	Description
	PDI_PLB_wrPendPri(0:1)	INPUT	PLB pending write request priority (ignored)
	PDI_PLB_rdPendPri(0:1)	INPUT	PLB pending read request priority (ignored)
	PDI_PLB_reqPri(0:1)	INPUT	PLB current request priority (ignored)
	PDI_PLB_TAttribute(0:15)	INPUT	PLB transfer attribute bus (must be 0x0000)
	PDI_PLB_SI_addrAck	OUTPUT	Slave address acknowledge
	PDI_PLB_SI_SSize(0:1)	OUTPUT	Slave data bus size (always 00)
	PDI_PLB_SI_wait	OUTPUT	Slave wait
	PDI_PLB_SI_rearbitrate	OUTPUT	Slave rearbitrate bus (always 0)
	PDI_PLB_SI_wrDAck	OUTPUT	Slave write data acknowledge
	PDI_PLB_SI_wrComp	OUTPUT	Slave write transfer complete
	PDI_PLB_SI_wrBTerm	OUTPUT	Slave terminate write burst transfer (always 0)
	PDI_PLB_SI_rdDBus (0:C_SPLB_DWIDTH-1)	OUTPUT	Slave read data bus
	PDI_PLB_SI_rdWdAddr(0:3)	OUTPUT	Slave read word address (always 0)
	PDI_PLB_SI_rdDAck	OUTPUT	Slave read data acknowledge
	PDI_PLB_SI_rdComp	OUTPUT	Slave read transfer complete
	PDI_PLB_SI_rdBTerm	OUTPUT	Slave terminate read burst transfer (always 0)
	PDI_PLB_SI_MBusy (0:C_SPLB_NUM_MASTERS-1)	OUTPUT	Slave busy
	PDI_PLB_SI_MWrErr (0:C_SPLB_NUM_MASTERS-1)	OUTPUT	Slave write error (always 0)
	PDI_PLB_SI_MRdErr (0:C_SPLB_NUM_MASTERS-1)	OUTPUT	Slave read error (always 0)
	PDI_PLB_SI_MIRQ (0:C_SPLB_NUM_MASTERS-1)	OUTPUT	Slave interrupt (always 0)
	PDI_PLB_IRQ_MAIN	OUTPUT	Interrupt

The address range of the EtherCAT IP core should span at least 64 Kbyte (e.g., C_BASEADDR = 0x00010000 and C_HIGHADDR=0x0001FFFF). A larger address range results in less address decoding logic.

Condition	Name	Direction	Description
PLB	PRODUCT_ID0	GENERIC	Product ID value
	PRODUCT_ID1	GENERIC	Product ID value
	PRODUCT_ID2	GENERIC	Product ID value
	PRODUCT_ID3	GENERIC	Product ID value
	NUM_FMMU	GENERIC	Number of FMMUs (0-8)
	NUM_SYNC	GENERIC	Numer of SyncManagers (0-8)
	SIZE_DPRAM	GENERIC	Size of Process Data RAM (0/1/2/4/8/16/32/60)
	PROM_CLK_O	OUTPUT	Equals PROM_CLK
	PROM_CLK_T	OUTPUT	0: enable output driver for PROM_CLK_O 1: disable output driver for PROM_CLK_O
	PROM_DATA_I	INPUT	Equals PROM_DATA_IN
	PROM_DATA_O	OUTPUT	Equals PROM_DATA_OUT
	PROM_DATA_T	OUTPUT	Equals NOT(PROM_DATA_ENA)
	MDIO_I	INPUT	Equals MDIO_DATA_IN
	MDIO_O	OUTPUT	Equals MDIO_DATA_OUT
	MDIO_T	OUTPUT	Equals NOT(MDIO_DATA_ENA)

Table 33: PLB PDI additional signals of XPS/EDK pcores

NOTE: The PROM_CLK/PROM_DATA/MDIO signals with suffix _I/_O/_T are duplicates of the general tristate signals _IN/_OUT/_ENA of PROM_CLK/PROM_DATA/MDIO_DATA. They are introduced because XPS expects the suffixes _I/_O/_T for tristate drivers. Use either all _IN/_OUT_ENA signals or all _I/_O/_T signals. Connect unused inputs to '0' (they have in internal logic OR).

8.6.6 AXI4 / AXI4 LITE On-Chip Bus

Table 34 lists the signals used with the AXI4 and AXI4 LITE PDI.

Condition	Name	Direction	Description
AXI4 or	C_S_AXI_DATA_WIDTH	GENERIC	AXI data bus width (8/16/32/64 bit)
AXI4 LITE	C_S_AXI_ACLK_FREQ_HZ	GENERIC	AXI bus clock frequency in Hz (>= 25,000)
	C_S_AXI_ADDR_WIDTH	GENERIC	AXI address width (>= 16 bit, only 16 bit are used)
	C_S_AXI_ID_WIDTH	GENERIC	AXI ID width
	PDI_AXI_ACLK	INPUT	AXI bus clock
	PDI_AXI_AWADDR[15:0]	INPUT	Write address
	PDI_AXI_AWPROT[2:0]	INPUT	Write protection type
	PDI_AXI_AWREGION[3:0]	INPUT	Write region identifier
	PDI_AXI_AWQOS[3:0]	INPUT	Write QoS identifier
	PDI_AXI_AWVALID	INPUT	Write address valid
	PDI_AXI_AWREADY	OUTPUT	Write address ready
	PDI_AXI_WDATA [PDI_EXT_BUS_WIDTH-1:0]	INPUT	Write data
	PDI_AXI_WSTRB [PDI_EXT_BUS_WIDTH/8-1:0]	INPUT	Write data byte enable
	PDI_AXI_WVALID	INPUT	Write data valid
	PDI_AXI_WREADY	OUTPUT	Write data ready
	PDI_AXI_BRESP[1:0]	OUTPUT	Write response
	PDI_AXI_BVALID	OUTPUT	Write response valid
	PDI_AXI_BREADY	INPUT	Write response ready
	PDI_AXI_ARADDR[15:0]	INPUT	Read address
	PDI_AXI_ARPROT[2:0]	INPUT	Read protection type
	PDI_AXI_ARREGION[3:0]	INPUT	Read region identifier
	PDI_AXI_ARQOS[3:0]	INPUT	Read QoS identifier
	PDI_AXI_ARVALID	INPUT	Read address valid
	PDI_AXI_ARREADY	OUTPUT	Read address ready
	PDI_AXI_RDATA [PDI_EXT_BUS_WIDTH-1:0]	OUTPUT	Read data
	PDI_AXI_RRESP[1:0]	OUTPUT	Read response
	PDI_AXI_RVALID	OUTPUT	Read data valid
	PDI_AXI_RREADY	INPUT	Read data ready
	PDI_AXI_IRQ_MAIN	OUTPUT	Interrupt
	PDI_AXI_AWID [PDI_BUS_ID_WIDTH-1:0]	INPUT	Write address ID
	PDI_AXI_AWLEN[7:0]	INPUT	Write length
	PDI_AXI_AWSIZE[2:0]	INPUT	Write size

Table 34: AXI4 / AXI4 LITE PDI

Write burst type

Write cache type

Write data last

Write lock

INPUT

INPUT

INPUT

INPUT

PDI_AXI_AWBURST[1:0]

PDI_AXI_AWCACHE[3:0]

PDI_AXI_AWLOCK

PDI_AXI_WLAST

Condition	Name	Direction	Description
AXI4	PDI_AXI_BID[PDI_BUS_ID_WIDTH-1:0]	OUTPUT	Write response ID
	PDI_AXI_ARID[PDI_BUS_ID_WIDTH-1:0]	INPUT	Read address ID
	PDI_AXI_ARLEN[7:0]	INPUT	Read length
	PDI_AXI_ARSIZE[2:0]	INPUT	Read size
	PDI_AXI_ARBURST[1:0]	INPUT	Read burst type
	PDI_AXI_ARLOCK	INPUT	Read lock
	PDI_AXI_ARCACHE[3:0]	INPUT	Read cache type
	PDI_AXI_RID [PDI_BUS_ID_WIDTH-1:0]	OUTPUT	Read data ID
	PDI_AXI_RLAST	OUTPUT	Read data last

Table 35: AXI4 / AXI4 LITE PDI additional signals of XPS/EDK pcores

Condition	Name	Direction	Description
AXI4	PRODUCT_ID0	GENERIC	Product ID value
or	PRODUCT_ID1	GENERIC	Product ID value
AXI4 LITE	PRODUCT_ID2	GENERIC	Product ID value
	PRODUCT_ID3	GENERIC	Product ID value
	NUM_FMMU	GENERIC	Number of FMMUs (0-8)
	NUM_SYNC	GENERIC	Numer of SyncManagers (0-8)
	SIZE_DPRAM	GENERIC	Size of Process Data RAM (0/1/2/4/8/16/32/60)
	C_S_AXI_BASEADDR	GENERIC	Unused AXI base address
	C_S_AXI_HIGHADDR	GENERIC	Unused AXI high address
	PROM_CLK_O	OUTPUT	Equals PROM_CLK
	PROM_CLK_T	OUTPUT	0: enable output driver for PROM_CLK_O 1: disable output driver for PROM_CLK_O
	PROM_DATA_I	INPUT	Equals PROM_DATA_IN
	PROM_DATA_O	OUTPUT	Equals PROM_DATA_OUT
	PROM_DATA_T	OUTPUT	Equals NOT(PROM_DATA_ENA)
	MDIO_I	INPUT	Equals MDIO_DATA_IN
	MDIO_O	OUTPUT	Equals MDIO_DATA_OUT
	MDIO_T	OUTPUT	Equals NOT(MDIO_DATA_ENA)

NOTE: The PROM_CLK/PROM_DATA/MDIO signals with suffix _I/_O/_T are duplicates of the general tristate signals _IN/_OUT/_ENA of PROM_CLK/PROM_DATA/MDIO_DATA. They are introduced because XPS expects the suffixes _I/_O/_T for tristate drivers. Use either all _IN/_OUT_ENA signals or all _I/_O/_T signals. Connect unused inputs to '0' (they have in internal logic OR).

9 Ethernet Interface

The IP Core is connected with Ethernet PHYs using MII, RMII, or RGMII interfaces. MII is recommended since the PHY delay (and delay jitter) is smaller in comparison to RMII and RGMII.

9.1 PHY Management interface

9.1.1 PHY Management Interface Signals

The PHY management interface of the IP Core has the following signals:



Figure 27: PHY management Interface signals

	Table 36: PHY	management	Interface signals
--	---------------	------------	-------------------

Signal	Direction	Description
MCLK	OUT	Management Interface clock (alias MCLK)
MDIO	BIDIR	Management Interface data (alias MDIO)
PHY_OFFSET_VEC[4:0]	INPUT	PHY address offset (consecutive PHY addresses, address of port 0)
PHY_ADR_PORT0[4:0]	INPUT	PHY address port 0 (individual PHY addresses)
PHY_ADR_PORT1[4:0]	INPUT	PHY address port 1 (individual PHY addresses)
PHY_ADR_PORT2[4:0]	INPUT	PHY address port 2 (individual PHY addresses)

MDIO must have a pull-up resistor (4.7 k Ω recommended for ESCs), either integrated into the ESC or externally. MCLK is driven rail-to-rail, idle value is High.

9.1.2 PHY Address Configuration

The EtherCAT IP Core addresses Ethernet PHYs typically using logical port number plus PHY address offset. Ideally, the Ethernet PHY addresses should correspond with the logical port number, so PHY addresses 0-2 are used.

A PHY address offset of 0-31 can be applied which moves the PHY addresses to any consecutive address range. The IP Core expects logical port 0 to have PHY address 0 plus PHY address offset (and so on).

Alternatively, the PHY addresses can be configured individually for each port.

Since the PHY addresses are static in most cases, they are set in the MegaWizard Plugin. If the PHY addresses are changing dynamically, their configuration can be done by signals (Export PHY address signals feature enabled).

9.1.3 Separate external MII management interfaces

If two separate external MII management interfaces are to be connected to the single MII management interface of the EtherCAT IP Core, some glue logic has to be added. Disable internal Tri-State drivers for the MII management bus and combine the signals according to the following figure. Take care of proper PHY address configuration: the PHYs need different PHY addresses.



Figure 28: Example schematic with two individual MII management interfaces

9.1.4 MII management timing specifications

For MII Management Interface timing diagrams refer to Section I.

Parameter	Min	Тур	Max	Comment	
PRELIMINARY TIMING					
t _{MI_startup}		1.34 ms		Time between nPHY_RESET_OUT reset end and the first access via management interface	
tClk		400 ns		MI_CLK period	
twrite		~ 25.6 µs		MI Write access time	
t _{Read}		~ 25.4 µs		MI Read access time	

9.2 MII Interface

The MII interface of the IP Core is optimized for low processing/forwarding delays by omitting a transmit FIFO. To allow this, the IP Core has additional requirements to Ethernet PHYs, which are easily accomplished by several PHY vendors.



Refer to "Section I – Technology" for Ethernet PHY requirements.

Additional information regarding the IP Core:

- The clock source of the PHYs is the same as for the FPGA (25 MHz quartz oscillator)
- The signal polarity of nMII_LINK is not configurable inside the IP Core, nMII_LINK is active low. If necessary, the signal polarity must be swapped by user logic outside the IP Core.
- The IP Core can be configured to use the MII management interface for link detection and link configuration.
- The IP Core supports arbitrary PHY addresses

For details about the ESC MII Interface refer to Section I.

9.2.1 MII Interface Signals

The MII interface of the IP Core has the following signals:



Figure 29: MII Interface signals

Table 38: MII Interface signals

Signal	Direction	Description
nMII_LINK	IN	Input signal provided by the PHY if a 100 Mbit/s (Full Duplex) link is established (alias LINK_MII)
MII_RX_CLK	IN	Receive Clock
MII_RX_DV	IN	Receive data valid
MII_RX_DATA[3:0]	IN	Receive data (alias RXD)
MII_RX_ERR	IN	Receive error (alias RX_ER)
MII_TX_ENA	OUT	Transmit enable (alias TX_EN)
MII_TX_DATA[3:0]	OUT	Transmit data (alias TXD)
MII_TX_CLK	IN	Transmit Clock for automatic TX Shift compensation
MII_TX_SHIFT[1:0]	IN	Manual TX Shift compensation with additional registers
NPHY_RESET_OUT	OUT	PHY reset (akt. low), resets PHY while ESC is in Reset state, and, for FX PHYs, if Enhanced Link Detection detects a lost link

NOTE: A pull-down resistor is typically required for NPHY_RESET_OUT to hold the PHY in reset state while the FPGA is configured, since this pin is floating or even pulled up during that time.

9.2.2 TX Shift Compensation

Since IP Core and the Ethernet PHYs share the same clock source, TX_CLK from the PHY has a fixed phase relation to MII_TX_ENA/MII_TX_DATA from the IP Core. Thus, TX_CLK is not connected and the delay of a TX FIFO inside the IP Core is saved.

In order to fulfill the setup/hold requirements of the PHY, the phase shift between TX_CLK and MII_TX_ENA/MII_TX_DATA has to be controlled. There are several alternatives:

- TX Shift Compensation by specifying/verifying minimum and maximum clock-to-output times for MII_TX_ENA/MII_TX_DATA with respect to CLK_IN (PHY and PLL clock source).
- TX Shift compensation with additional delays for MII_TX_ENA/MII_TX_DATA of 10, 20, or 30 ns. Such delays can be added using the TX Shift feature and applying MII_TX_SHIFT[1:0].
 MII_TX_SHIFT[1:0] determine the delay in multiples of 10 ns for each port. For guaranteed timings, maximum clock-to-output times for MII_TX_ENA/MII_TX_DATA should be applied, too. Set MII_TX_CLK to 0 if manual TX Shift compensation is used.
- Automatic TX Shift compensation if the TX Shift feature is selected: connect MII_TX_CLK and the automatic TX Shift compensation will determine correct shift settings. For guaranteed timings, maximum clock-to-output times for MII_TX_ENA/MII_TX_DATA should be applied, too. Set manual TX Shift compensation to 0 in this case.

MII_TX_ENA and MII_TX_DATA are generated synchronous to CLK25, although the source registers are both CLK25 and CLK100 registers.

The PLL has to use a configuration which guarantees a fixed phase relation between clock input and CLK25/CLK100 output, in order to enable TX shift compensation for the MII TX signals.



Figure 30: MII TX Timing Diagram

Parameter	Comment
t _{CLK25}	25 MHz quartz oscillator (CLK_IN)
t _{TX_delay}	MII_TX_ENA/MII_TX_DATA[3:0] delay after rising edge of CLK_IN, depends on synthesis results
tphy_tx_clk	Delay between PHY clock source and TX_CLK output of the PHY, PHY dependent
t PHY_TX_setup	PHY setup requirement: TX_ENA/TX_DATA with respect to TX_CLK (PHY dependent, IEEE802.3 limit is 15 ns)
$t_{PHY_TX_hold}$	PHY hold requirement: TX_ENA/TX_DATA with respect to TX_CLK (PHY dependent, IEEE802.3 limit is 0 ns)

Table 39: MII TX Timing characteristics

If the phase shift between CLK25 and TX_CLK should not be constant for a some special PHYs, additional FIFOs for MII_TX_ENA/MII_TX_DATA are necessary. The FIFO input uses CLK25, the FIFO output TX_CLK[0] or TX_CLK[1] respectively.

NOTE: The phase shift can be adjusted by displaying TX_CLK of a PHY and MII_TX_ENA/MII_TX_DATA[3:0] on an oscilloscope. MII_TX_ENA/MII_TX_DATA[3:0] is allowed to change between 0 ns and 25 ns after a rising edge of TX_CLK (according to IEEE802.3 – check your PHY's documentation). Setup phase shift so that MII_TX_ENA/MII_TX_DATA[3:0] change near the middle of this range. MII_TX_ENA/MII_TX_DATA[3:0] signals are generated at the same time.

9.2.3 MII Timing specifications

Table 40: MII timing characteristics

Parameter	Min	Тур	Max	Comment
t _{RX_CLK}	4	0 ns ± 100 ppm		RX_CLK period (100 ppm with maximum FIFO Size only)
t _{RX_setup}	Х ³			RX_DV/RX_DATA/RX_D[3:0] valid before rising edge of RX_CLK
t _{RX_hold}	Х ³			RX_DV/RX_DATA/RX_D[3:0] valid after rising edge of RX_CLK



Figure 31: MII timing RX signals

³ EtherCAT IP Core: time depends on synthesis results

9.2.4 MII example schematic

Refer to chapter 8.5.1 for more information on special markings (!). Take care of proper compensation of the TX_CLK phase shift.



Figure 32: MII example schematic

9.3 RMII Interface

The IP Core supports RMII with 2 communication ports. Nevertheless, MII is recommended since the PHY delay (and delay jitter) is smaller in comparison to RMII.

The Beckhoff ESCs have additional requirements to Ethernet PHYs using RMII, which are easily accomplished by several PHY vendors.



Refer to "Section I – Technology" for Ethernet PHY requirements.

Additional information regarding the IP Core:

- The clock source of the PHYs is the same as for the FPGA (25 MHz quartz oscillator)
- The signal polarity of nRMII_LINK is not configurable inside the IP Core, nRMII_LINK is active low. If necessary, the signal polarity must be swapped outside the IP Core.
- The IP Core can be configured to use the MII management interface for link detection and link configuration.
- The IP Core supports arbitrary PHY addresses.

For details about the ESC RMII Interface refer to Section I.

9.3.1 RMII Interface Signals

The RMII interface of the IP Core has the following signals:



Figure	33:	RMII	Interface	signals

Table 41: RMII Interface signals

Signal	Direction	Description
CLK50	IN	RMII RX/TX reference clock (50 MHz)
nRMII_LINK	IN	Input signal provided by the PHY if a 100 Mbit/s (Full Duplex) link is established (alias LINK_MII)
RMII_RX_DV	IN	Carrier sense/receive data valid
RMII_RX_DATA[1:0]	IN	Receive data (alias RXD)
RMII_RX_ERR	IN	Receive error (alias RX_ER)
RMII_TX_ENA	OUT	Transmit enable (alias TX_EN)
RMII_TX_DATA[1:0]	OUT	Transmit data (alias TXD)
NPHY_RESET_OUT	OUT	PHY reset (akt. low), resets PHY while ESC is in Reset state, and, for FX PHYs, if Enhanced Link Detection detects a lost link

NOTE: A pull-down resistor is typically required for NPHY_RESET_OUT to hold the PHY in reset state while the FPGA is configured, since this pin is floating or even pulled up during that time.

9.3.2 RMII example schematic

Refer to chapter 8.5.2 for more information on special markings (!). Take care of proper PHY address configuration.



Figure 34: RMII example schematic

9.4 RGMII Interface

The IP Core supports RGMII with1-3 communication ports at 100 Mbit/s. Nevertheless, MII is recommended since the PHY delay (and delay jitter) is smaller in comparison to RGMII.

The RGMII interface of the EtherCAT IP Core offers signals for attaching DDR input and output cells, which have to be added by the IP Core user. This approach offers maximum flexibility for the implementation, which is required because RGMII has tight timing requirements. Please refer to Xilinx for implementation and constraining guidelines.

The Beckhoff ESCs have additional requirements to Ethernet PHYs using RGMII, which are easily accomplished by several PHY vendors.



Additional information regarding the IP Core:

- The signal polarity of nRGMII_LINK is not configurable inside the IP Core, nRGMII_LINK is active low. If necessary, the signal polarity must be swapped outside the IP Core.
- The IP Core can be configured to use the MII management interface for link detection and link configuration.
- The IP Core supports arbitrary PHY addresses.
- A Gigabit Ethernet PHY has to be restricted to establish only 100 Mbit/s links (e.g. by using MI link detection and configuration).

For details about the ESC RGMII Interface refer to Section I.

9.4.1 RGMII Interface Signals

The RGMII interface of the IP Core has the following signals:



Figure 35: RGMII Interface signals

Table 42: RGMII Interface signals

Signal	Dire ction	Description
CLK25_2NS	IN	25 MHz clock signal from PLL (rising edge 2 ns after rising edge of CLK25), used for RGMII GTX_CLK
nRGMII_LINK	IN	Input signal provided by the PHY if a 100 Mbit/s (Full Duplex) link is established (alias LINK_MII)
RGMII_RX_CLK	IN	Receive clock
RGMII_RX_CTL_DATA_DDR_CLK	OUT	Receive control/data DDR input clock
RGMII_RX_CTL_DATA_DDR_NRESET	OUT	Receive control/data DDR input reset (act. low)
RGMII_RX_CTL_DDR_L	IN	Receive control DDR input low
RGMII_RX_CTL_DDR_H	IN	Receive control DDR input high
RGMII_RX_DATA_DDR_L[3:0]	IN	Receive data DDR input low
RGMII_RX_DATA_DDR_H[3:0]	IN	Receive data DDR input high
RGMII_TX_CLK_DDR_CLK	OUT	Transmit clock DDR output clock
RGMII_TX_CLK_DDR_NRESET	OUT	Transmit clock DDR output reset (act. low)
RGMII_TX_CLK_DDR_L	OUT	Transmit clock DDR output low
RGMII_TX_CLK_DDR_H	OUT	Transmit clock DDR output high
RGMII_TX_CTL_DATA_DDR_CLK	OUT	Transmit control/data DDR output clock
RGMII_TX_CTL_DATA_DDR_NRESET	OUT	Transmit control/data DDR output reset (act. low)
RGMII_TX_CTL_DDR_L	OUT	Transmit control DDR output low
RGMII_TX_CTL_DDR_H	OUT	Transmit control DDR output high
RGMII_TX_DATA_DDR_L[3:0]	OUT	Transmit data DDR output low
RGMII_TX_DATA_DDR_H[3:0]	OUT	Transmit data DDR output high
NPHY_RESET_OUT	OUT	PHY reset (akt. low), resets PHY while ESC is in Reset state, and, for FX PHYs, if Enhanced Link Detection detects a lost link

NOTE: A pull-down resistor is typically required for NPHY_RESET_OUT to hold the PHY in reset state while the FPGA is configured, since this pin is floating or even pulled up during that time.

9.4.2 RGMII example schematic

Refer to chapter 8.5.3 for more information on special markings (!). Take care of proper PHY address configuration.



Figure 36: RGMII example schematic

9.4.3 RGMII RX timing options

RGMII uses a source synchronous interface for receive signals. Originally, RX_CLK and RX_CTL/RX_DATA are edge-aligned at the PHY side. RX_CLK needs to be delayed to maintain setup/hold timing at the FPGA side. There are several options for delaying RX_CLK:

9.4.3.1 RX_CLK Delay in PHY

Some PHYs offer RGMII-ID, which means, the RX_CLK is delayed internally in the PHY. The EtherCAT IP Core itself cannot enable this feature using the MII management interface if the PHY requires this. It is up to the IP Core user to enable this feature.

9.4.3.2 RX_CLK Delay on PCB

One option is to delay RX_CLK on the PCB.

9.4.3.3 RX_CLK Delay in FPGA with PLL

The delay of RX_CLK can be realized with a PLL at each RGMII port, configured for clock phase shift.

9.4.3.4 RX_CLK Delay in FPGA without PLL

The delay of RX_CLK can be realized with routing delay inside the FPGA.

9.4.4 RGMII TX timing options

RGMII uses a source synchronous interface for receive signals. Originally, TX_CLK and TX_CTL/RX_DATA are edge-aligned at the FPGA side. TX_CLK needs to be delayed to maintain setup/hold timing at the PHY side. There are several options for delaying TX_CLK:

9.4.4.1 TX_CLK Delay in PHY

Some PHYs offer RGMII-ID, which means, the TX_CLK is delayed internally in the PHY. The EtherCAT IP Core itself cannot enable this feature using the MII management interface if the PHY requires this. It is up to the IP Core user to enable this feature.

9.4.4.2 TX_CLK Delay on PCB

One option is to delay TX_CLK on the PCB.

9.4.4.3 TX_CLK Delay in FPGA with PLL

The delay of TX_CLK can be realized with a PLL providing a delayed CLK25 attached to the CLK25_2NS input of the IP Core. This clock is used for the TX_CLK DDR output cell, while CLK25 is used for the TX_CTL/TX_DATA DDR output cells.

9.4.4.4 TX_CLK Delay in FPGA without PLL

The delay of TX_CLK can be realized with routing delay inside the FPGA.

10 PDI Description

PDI number 0x0140	On-ch	ip bus	PDI name	
[7:0]	0x0150 [7:5]	0x0152 [10:8]		IP Core
0x00	-	-	Interface deactivated	х
0x01	-	-	4 Digital Input	
0x02	-	-	4 Digital Output	
0x03	-	-	2 Digital Input and 2 Digital Output	
0x04	-	-	Digital I/O	х
0x05	-	-	SPI Slave	х
0x06	-	-	Oversampling I/O	
0x07	-	-	EtherCAT Bridge (port 3)	
0x08	-	-	16 Bit asynchronous Microcontroller interface	х
0x09	-	-	8 Bit asynchronous Microcontroller interface	х
0x0A	-	-	16 Bit synchronous Microcontroller interface	
0x0B	-	-	8 Bit synchronous Microcontroller interface	
0x10	-	-	32 Digital Input/0 Digital Output	
0x11	-	-	24 Digital Input/8 Digital Output	
0x12	-	-	16 Digital Input/16 Digital Output	
0x13	-	-	8 Digital Input/24 Digital Output	
0x14	-	-	0 Digital Input/32 Digital Output	
0x80	000	-	On-chip bus (Avalon)	
	001	000	On-chip bus (AXI3)	
		001	On-chip bus (AXI4)	х
		010	On-chip bus (AXI4LITE)	х
	010	-	On-chip bus (PLB v4.6)	
	100	-	On-chip bus (OPB)	
Others			Reserved	

Table 43: Available PDIs for EtherCAT IP Core

10.1 Digital I/O Interface

10.1.1 Interface

The Digital I/O PDI is selected with PDI type 0x04. The signals of the Digital I/O interface are⁴:



Figure 37: IP core digital I/O signals

Table 44: IP core digital I/O signals

Signal	Direction	Description	Signal polarity
DATA_OUT[31:0]	OUT	Output data	
DATA_IN[31:0]	IN	Input data	
LATCH_IN	IN	External data latch signal	act. high
OUTVALID	OUT	Output data is valid/Output event	act. high
SOF	OUT	Start of Frame	act. high
OE_EXT	IN	Output Enable	act. high
WD_TRIG	OUT	Watchdog Trigger	act. high
DATA_ENA	OUT	Enable external Output data driver	act. high

NOTE: Unsupported Digital I/O control signal OE_CONF is assumed to be low.

The Digital I/O PDI supports 1-4 byte of digital I/O signals, with each byte individually configurable as either input or output. At the IP core interface, the I/O signals are separated in input signals (DATA_IN) and output signals (DATA_OUT). The corresponding I/O bytes and addresses are listed below.

Table 45: Input/Output byte reference

I/O Byte	I/O signal	Output signal	Output address	Input signal	Input address
0	I/O[7:0]	DATA_OUT[7:0]	0x0F00	DATA_IN[7:0]	0x1000
1	I/O[15:8]	DATA_OUT[15:8]	0x0F01	DATA_IN[15:8]	0x1001
2	I/O[23:16]	DATA_OUT[23:16]	0x0F02	DATA_IN[23:16]	0x1002
3	I/O[31:24]	DATA_OUT[31:24]	0x0F03	DATA_IN[31:24]	0x1003

⁴ The prefix `PDI_DIGI_` is added to the Digital I/O interface signals if the EtherCAT IP Core is used.

10.1.2 Configuration

The Digital I/O interface is selected with PDI type 0x04 in the PDI control register 0x0140. It supports different configurations, which are located in registers 0x0150 – 0x0153.

10.1.3 Digital Inputs

Digital input values appear in the process memory at address 0x1000:0x1003. EtherCAT devices use Little Endian byte ordering, so I/O[7:0] can be read at 0x1000 etc. Digital inputs are written to the process memory by the Digital I/O PDI using standard PDI write operations.

Digital inputs can be configured to be sampled by the ESC in four ways:

- Digital inputs are sampled at the start of each Ethernet frame, so that EtherCAT read commands to address 0x1000:0x1003 will present digital input values sampled at the start of the same frame. The SOF signal can be used externally to update the input data, because the SOF is signaled before input data is sampled.
- The sample time can be controlled externally by using the LATCH_IN signal. The input data is sampled by the ESC each time a rising edge of LATCH_IN is recognized.
- Digital inputs are sampled at Distributed Clocks SYNC0 events.
- Digital inputs are sampled at Distributed Clocks SYNC1 events.

For Distributed Clock SYNC input, SYNC generation must be activated (register 0x0981). SYNC output is not necessary (register 0x0151). SYNC pulse length (registers 0x0982:0x0983) should not be set to 0, because acknowledging of SYNC events is not possible with Digital I/O PDI. Sample time is the beginning of the SYNC event.

10.1.4 Digital Outputs

Digital Output values have to be written to register 0x0F00:0x0F03 (register 0x0F00 controls I/O[7:0] etc.). Digital Output values are not read by the Digital I/O PDI using standard read commands, instead, there is a direct connection for faster response times.

The process data watchdog (register 0x0440) has to be either active or disabled; otherwise digital outputs will not be updated. Digital outputs can be configured to be updated in four ways:

- Digital Outputs are updated at the end of each EtherCAT frame (EOF mode).
- Digital outputs are updated with Distributed Clocks SYNC0 events (DC SYNC0 mode).
- Digital outputs are updated with Distributed Clocks SYNC1 events (DC SYNC1 mode).
- Digital Outputs are updated at the end of an EtherCAT frame which triggered the Process Data Watchdog (with typical SyncManager configuration: a frame containing a write access to at least one of the registers 0x0F00:0x0F03). Digital Outputs are only updated if the EtherCAT frame was correct (WD_TRIG mode).

For Distributed Clock SYNC output, SYNC generation must be activated (register 0x0981). SYNC output is not necessary (register 0x0151). SYNC pulse length (registers 0x0982:0x0983) should not be set to 0, because acknowledging of SYNC events is not possible with Digital I/O PDI. Output time is the beginning of the SYNC event.

An output event is always signaled by a pulse on OUTVALID even if the digital outputs remain unchanged.

For output data to be visible on the I/O signals, the following conditions have to be met:

- SyncManager watchdog must be either active (triggered) or disabled.
- OE_EXT (Output enable) must be high.
- Output values have to be written to the registers 0x0F00:0x0F03 within a valid EtherCAT frame.
- The configured output update event must have occurred.



Figure 38: Digital Output Principle Schematic

NOTE: The Digital Outputs are not driven (high impedance) until the EEPROM is loaded. Depending on the FPGA configuration, Digital Outputs (like all other FPGA user pins) might have pull-up resistors until the FPGA has loaded its configuration. This behaviour has to be taken into account when using digital output signals.

10.1.5 Output Enable

The IP Core has an Output Enable signal OE_EXT. With the OE_EXT signal, the I/O signals can be cleared. The I/O signals will be driven low after the output enable signal OE_EXT is set to low or the SyncManager Watchdog is expired (and not disabled).

10.1.6 SyncManager Watchdog

The SyncManager watchdog (registers 0x0440:0x0441) must be either active (triggered) or disabled for output values to appear on the I/O signals. The SyncManager Watchdog is triggered by an EtherCAT write access to the output data registers.

If the output data bytes are written independently, a SyncManager with a length of 1 byte is used for each byte of 0x0F00:0x0F03 containing output bits (SyncManager N configuration: buffered mode, EtherCAT write/PDI read, and Watchdog Trigger enabled: 0x44 in register 0x0804+N*8). Alternatively, if all output data bits are written together in one EtherCAT command, one SyncManager with a length of 1 byte is sufficient (SyncManager N configuration: buffered mode, EtherCAT write/PDI read, and Watchdog Trigger 0x0804+N*8). The start address of the SyncManager should be one of the 0x0F00:0x0F03 bytes containing output bits, e.g., the last byte containing output bits.

The SyncManager Watchdog can also be disabled by writing 0 into registers 0x0420:0x0421.

The Watchdog Mode configuration bit is used to configure if the expiration of the SyncManager Watchdog will have an immediate effect on the I/O signals (output reset immediately after watchdog timeout) or if the effect is delayed until the next output event (output reset with next output event). The latter case is especially relevant for Distributed Clock SYNC output events, because any output change will occur at the configured SYNC event.

Immediate output reset after watchdog timeout is not available if OUTVALID mode set to watchdog trigger (0x0150[1]=1).

For external watchdog implementations, the WD_TRIG (watchdog trigger) signal can be used. A WD_TRIG pulse is generated if the SyncManager Watchdog is triggered. In this case, the internal SyncManager Watchdog should be disabled, and the external watchdog may use OE_EXT to reset the I/O signals if the watchdog is expired. For devices without the WD_TRIG signal, OUTVALID can be configured to reflect WD_TRIG.

10.1.7 SOF

SOF indicates the start of an Ethernet/EtherCAT frame. It is asserted shortly after RX_DV=1 or EBUS SOF. Input data is sampled in the time interval between tsoF_to_DATA_setup and tsoF_to_DATA_setup after the SOF signal is asserted.

10.1.8 OUTVALID

A pulse on the OUTVALID signal indicates an output event. If the output event is configured to be the end of a frame, OUTVALID is issued shortly after RX_DV=0 or EBUS EOF, right after the CRC has been checked and the internal registers have taken their new values. OUTVALID is issued independent of actual output data values, i.e., it is issued even if the output data does not change.

10.1.9 Timing specifications

Parameter	Min	Max	Comment			
PRELIMINARY TIMING						
t _{DATA_setup}	x ⁵		Input data valid before LATCH_IN			
t _{DATA_hold}	X ⁵		Input data valid after LATCH_IN			
t _{LATCH_IN}	x ⁵		LATCH_IN high time			
t _{SOF}	40 ns – x ⁵	40 ns + x ⁵	SOF high time			
$t_{\text{SOF_to_DATA_setup}}$	0 ns	1,2 µs - x⁵	Input data valid after SOF, so that Inputs can be read in the same frame			
$t_{\text{SOF_to_DATA_hold}}$	1,6 µs + x⁵		Input data invalid after SOF			
t input_event_delay	440 ns		Time between consecutive input events			
toutvalid	80 ns – x ⁵	80 ns + x ⁵	OUTVALID high time			
tDATA_to_OUTVALID	80 ns – x ⁵		Output data valid before OUTVALID			
twd_trig	40 ns – x ⁵	40 ns + x ⁵	WD_TRIG high time			
tDATA_to_WD_TRIG		20 ns + x ⁵	Output data valid after WD_TRIG			
tDATA_to_SYNC		10 ns + x ⁵	Output data valid after SYNC0/1			
$t_{\text{OE}_\text{EXT_to}_\text{DATA}_\text{invalid}}$	0 ns	x ⁵	Outputs zero or Outputs high impedance after OE_EXT set to low			
toutput_event_delay	320 ns		Time between consecutive output events			
tout_ena_valid	80 ns – x ⁵		OUT_ENA valid before OUTVALID			
tout_ENA_invalid	80 ns – x ⁵		OUT_ENA invalid after OUTVALID			

Table 46: Digital I/O timing characteristics IP Core

⁵ EtherCAT IP Core: time depends on synthesis results



Figure 39: Digital Input: Input data sampled at SOF, I/O can be read in the same frame



Figure 40: Digital Input: Input data sampled with LATCH_IN



Figure 41: Digital Input: Input data sampled with SYNC0/1


Figure 42: Digital Output timing



Figure 43: OUT_ENA timing

10.2 SPI Slave Interface

10.2.1 Interface

An EtherCAT device with PDI type 0x05 is an SPI slave. The SPI has 5 signals: SPI_CLK, SPI_DI (MOSI), SPI_DO (MISO), SPI_SEL and SPI_IRQ⁶:



Figure 44: SPI master and slave interconnection

Signal	Direct	ion	Description	Signal polarity
SPI_SEL	IN	(master \rightarrow slave)	SPI chip select	Typical: act. low
SPI_CLK	IN	(master \rightarrow slave)	SPI clock	
SPI_DI	IN	(master \rightarrow slave)	SPI data MOSI	act. high
SPI_DO	OUT	(slave \rightarrow master)	SPI data MISO	act. high
SPI_IRQ	OUT	(slave \rightarrow master)	SPI interrupt	Typical: act. low

10.2.2 Configuration

The SPI slave interface is selected with PDI type 0x05 in the PDI control register 0x0140. It supports different timing modes and configurable signal polarity for SPI_SEL and SPI_IRQ. The SPI configuration is located in register 0x0150.

⁶ The prefix `PDI_` is added to the SPI signals if the EtherCAT IP Core is used.

10.2.3 SPI access

Each SPI access is separated into an address phase and a data phase. In the address phase, the SPI master transmits the first address to be accessed and the command. In the data phase, read data is presented by the SPI slave (read command) or write data is transmitted by the master (write command). The address phase consists of 2 or 3 bytes depending on the address mode. The number of data bytes for each access may range from 0 to N bytes. The slave internally increments the address for the following bytes after reading or writing the start address. The bits of both address/command and data are transmitted in byte groups.

The master starts an SPI access by asserting SPI_SEL and terminates it by taking back SPI_SEL (polarity determined by configuration). While SPI_SEL is asserted, the master has to cycle SPI_CLK eight times for each byte transfer. In each clock cycle, both master and slave transmit one bit to the other side (full duplex). The relevant edges of SPI_CLK for master and slave can be configured by selecting SPI mode and Data Out sample mode.

The most significant bit of a byte is transmitted first, the least significant bit last, the byte order is low byte first. EtherCAT devices use Little Endian byte ordering.

10.2.4 Address modes

The SPI slave interface supports two address modes, 2 byte addressing and 3 byte addressing. With two byte addressing, the lower 13 address bits A[12:0] are selected by the SPI master, while the upper 3 bits A[15:13] are assumed to be 000_b inside the SPI slave, thus only the first 8 Kbyte in the EtherCAT slave address space can be accessed. Three byte addressing is used for accessing the whole 64 Kbyte address space of an EtherCAT slave.

For SPI masters which do only support consecutive transfers of more than one byte, additional Address Extension commands can be inserted.

Byte	2 Byte add	ress mode	3 Byte address mode		
0	A[12:5]	address bits [12:5]	A[12:5]	address bits [12:5]	
1	A[4:0] CMD0[2:0]	address bits [4:0] read/write command	A[4:0] CMD0[2:0]	address bits [4:0] 3 byte addressing: 110b	
2	D0[7:0]	data byte 0	A[15:13] CMD1[2:0] res[1:0]	address bits [15:13] read/write command two reserved bits, set to 00b	
3	D1[7:0]	data byte 1	D0[7:0]	data byte 0	
4 ff.	D2[7:0]	data byte 2	D1[7:0]	data byte 1	

Table 48: Address modes

10.2.5 Commands

The command CMD0 in the second address/command byte may be READ, READ with following Wait State bytes, WRITE, NOP, or Address Extension. The command CMD1 in the third address/command byte may have the same values:

CMD[2]	CMD[1]	CMD[0]	Command
0	0	0	NOP (no operation)
0	0	1	reserved
0	1	0	Read
0	1	1	Read with following Wait State bytes
1	0	0	Write
1	0	1	reserved
1	1	0	Address Extension (3 address/command bytes)
1	1	1	reserved

Table 49: SPI commands CMD0 and CMD1

10.2.6 Interrupt request register (AL Event register)

During the address phase, the SPI slave transmits the PDI interrupt request registers 0x0220-0x0221 (2 byte address mode), and additionally register 0x0222 for 3 byte addressing on SPI_DO (MISO):

	2 Byte address mode			3 Byte address mode			
Byte	SPI_DI (MOSI)	SPI_DO (MISO)		SPI_DI (MOSI)	SPI_DO (MISO)		
0	A[12:5]	10[7:0]	interrupt request register 0x0220	A[12:5]	10[7:0]	interrupt request register 0x0220	
1	A[4:0] CMD0[2:0]	l1[7:0]	interrupt request register 0x0221	A[4:0] CMD0[2:0]	l1[7:0]	interrupt request register 0x0221	
2	(Data phase)		A[15:13] CMD1[2:0]	I2[7:0]	interrupt request register 0x0222	

Table 50: Interrupt request register transmission

10.2.7 Write access

In the data phase of a write access, the SPI master sends the write data bytes to the SPI slave (SPI_DI/MOSI). The write access is terminated by taking back SPI_SEL after the last byte. The SPI_DO signal (MISO) is undetermined during the data phase of write accesses.

10.2.8 Read access

In the data phase of a read access, the SPI slave sends the read data bytes to the SPI master (SPI_DO/MISO).

10.2.8.1 Read Wait State

Between the last address phase byte and the first data byte of a read access, the SPI master has to wait for the SPI slave to fetch the read data internally. Subsequent read data bytes are prefetched automatically, so no further wait states are necessary.

The SPI master can choose between these possibilities:

- The SPI master may either wait for the specified worst case internal read time t_{read} after the last address/command byte and before the first clock cycle of the data phase.
- The SPI master inserts one Wait State byte after the last address/command byte. The Wait State byte must have a value of 0xFF transferred on SPI_DI.

10.2.8.2 Read Termination

The SPI_DI signal (MOSI) is used for termination of the read access by the SPI master. For the last data byte, the SPI master has to set SPI_DI to high (Read Termination byte = 0xFF), so the slave will not prefetch the next read data internally. If SPI_DI is low during a data byte transfer, at least one more byte will be read by the master afterwards.

10.2.9 SPI access errors and SPI status flag

The following reasons for SPI access errors are detected by the SPI slave:

- The number of clock cycles recognized while SPI_SEL is asserted is not a multiple of 8 (incomplete bytes were transferred).
- For a read access, a clock cycle occurred while the slave was busy fetching the first data byte.
- For a read access, the data phase was not terminated by setting SPI_DI to high for the last byte.
- For a read access, additional bytes were read after termination of the access.

A wrong SPI access will have these consequences:

- Registers will not accept write data (nevertheless, RAM will be written).
- Special functions are not executed (e.g., SyncManager buffer switching).
- The PDI error counter 0x030D will be incremented.
- A status flag will indicate the error until the next access (not for SPI mode 0/2 with normal data out sample)

A status flag, which indicates if the last access had an error, is available in any mode except for SPI mode 0/2 with normal data out sample. The status flag is presented on SPI_DO (MISO) after the slave is selected (SPI_SEL) and until the first clock cycle occurs. So the status can be read either between two accesses by assertion of SPI_SEL without clocking, or at the beginning of an access just before the first clock cycle. The status flag will be high for a good access, and low for a wrong access.

The reason of the access error can be read in the PDI error code register 0x030E.

10.2.10 2 Byte and 4 Byte SPI Masters

Some SPI masters do not allow an arbitrary number of bytes per access, the number of bytes per access must be a multiple of 2 or 4 (maybe even more). The SPI slave interface supports such masters. The length of the data phase is in control of the master and can be set to the appropriate length, the length of the address phase has to be extended. The address phase of a read access can be set to a multiple of 2/4 by using the 3 byte address mode and a wait state byte. The address phase of a write access can be enhanced to 4 bytes using 3 byte address mode and an additional address extension byte (byte 2) according to Table 51.

Byte	2 Byte SPI	master	4 Byte SPI	master
0	A[12:5]	address bits [12:5]	A[12:5]	address bits [12:5]
1	A[4:0] CMD0[2:0]	address bits [4:0] write command: 100b	A[4:0] CMD0[2:0]	address bits [4:0] 3 byte addressing: 110b
2	D0[7:0]	data byte 0	A[15:13] CMD1[2:0] res[1:0]	address bits [15:13] 3 byte addressing: 110b two reserved bits, set to 00b
3	D1[7:0]	data byte 1	A[15:13] CMD2[2:0] res[1:0]	address bits [15:13] write command: 100b two reserved bits, set to 00b
4	D2[7:0]	data byte 2	D0[7:0]	data byte 0
5	D3[7:0]	data byte 3	D1[7:0]	data byte 1
6	D4[7:0]	data byte 4	D2[7:0]	data byte 2
7	D5[7:0]	data byte 5	D3[7:0]	data byte 3

Table 51: Write access for 2 and 4 Byte SPI Masters

NOTE: The address phase of a write access can be further extended by an arbitrary number of address extension bytes containing 110b as the command. The address phase of a read access can also be enhanced with additional address extension bytes (the read wait state has to be maintained anyway). The address portion of the last address extension byte is used for the access.

10.2.11 Timing specifications

Parameter	Min	Max	Comment
	PF	RELIMINARY	TIMING
tськ	33 ns+x ⁷		SPI_CLK frequency (f _{CLK} ≤ 30 MHz)
tsel_to_CLK	x ⁷		First SPI_CLK cycle after SPI_SEL asserted
tclk_to_SEL	a) x ⁷ b) t _{CLK} /2+ x ⁷		Deassertion of SPI_SEL after last SPI_CLK cycle a) SPI mode 0/2, SPI mode 1/3 with normal data out sample b) SPI mode 1/3 with late data out sample
tread	240 ns		Only for read access between address/command and first data byte. Can be ignored if BUSY or Wait State Bytes are used.
tco_to_BUSY_OE	tськ		BUSY OUT Enable assertion after sample time of last command bit C0.
t _{BUSY_valid}		X ⁷	BUSY valid after BUSY OUT Enable
$t_{\text{BUSY_OE_to_DO_valid}}$		x ⁷	Only for SPI mode 0/2 with normal data out sampling: Data byte 0 bit 7 valid after deassertion of BUSY OUT Enable
tseL_to_DO_valid		X ⁷	Status/Interrupt Byte 0 bit 7 valid after SPI_SEL asserted
$t_{{\sf SEL_to_DO_invalid}}$	0 ns	X ⁷	Status/Interrupt Byte 0 bit 7 invalid after SPI_SEL deasserted
tsTATUS_valid	x ⁷		Time until status of last access is valid. Can be ignored if status is not used.
t _{access_delay}	X ⁷		Delay between SPI accesses
t _{DI_setup}	X ⁷		SPI_DI valid before SPI_CLK edge
t _{DI_hold}	X ⁷		SPI_DI valid after SPI_CLK edge
tclk_to_DO_valid		X ⁷	SPI_DO valid after SPI_CLK edge
tclK_to_DO_invalid	0 ns		SPI_DO invalid after SPI_CLK edge
t _{IRQ_delay}	160	ns	Internal delay between AL event and SPI_IRQ output to enable correct reading of the interrupt registers.

Table 52: SPI timing characteristics IP Core

⁷ EtherCAT IP Core: time depends on synthesis results

Symbol	Comment
A15A0	Address bits [15:0]
D0_7D0_0 D1_7D1_0	Data bits byte 0 [7:0] Data bits byte 1 [7:0]
I0_7I0_0 I1_7I1_0 I2_7I2_0	Interrupt request register 0x0220 [7:0] Interrupt request register 0x0221 [7:0] Interrupt request register 0x0222 [7:0]
C0_2C0_0 C1_2C1_0	Command 0 [2:0] Command 1 [2:0] (3 byte addressing)
Status	0: last SPI access had errors 1: last SPI access was correct
BUSY OUT Enable	0: No Busy output, tread is relevant1: Busy output on SPI_DO (edge sensitive)
BUSY	0: SPI slave has finished reading first byte1: SPI slave is busy reading first byte

Table 53: Read/Write timing diagram symbols



Figure 45: Basic SPI_DI/SPI_DO timing (*refer to timing diagram for relevant edges of SPI_CLK)

Address/Command Byte 0 Address/Command Byte 1 Wait State byte Data Byte 0	SEL	CLK CLK CLK CLK CLK CLK CLK CLK	$(MOSI) \left(\begin{array}{c} \\ 12 \\ 12 \\ 12 \\ 12 \\ 11 \\ 10 \\ 9 \\ 8 \\ 7 \\ 10 \\ 9 \\ 8 \\ 7 \\ 6 \\ 5 \\ 7 \\ 1 \\ 10 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 2 \\ 1 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0$	$(MISO) \xrightarrow{\text{ter. e. colored}}{7} \xrightarrow{\text{ter. e. colored}}{7} \xrightarrow{\text{ter. b}}{7} \xrightarrow{\text{ter. b}}{8} \xrightarrow{\text{ter. b}}{1} \text$	CLK CLK CLK CLK CLK CLK CLK CLK	(MOSI) $(100) (10$	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Figure 46: SPI read access (2 byte addressing, 1 byte read data) with Wait State byte
	SPI_SEL	SPI_CLK mode 0 SPI_CLK mode 2	SPI_DI (MOSI)	SPI_DO (MISO) normal sample, mode 0/2 SPI_DO (MISO) late sample, mode 0/2	SPI_CLK mode 1 SPI_CLK mode 3	(NOSI) (MOSI)	SPI_DO (MISO) normal sample, mode 1/3 SPI_DO (MISO) late sample, mode 1/3	
		<u>2/0 ə</u> l	PI moc	S	<u>5/1 əi</u>	oom I98		

Address/Command Byte 0 Address/Command Byte 1 Wait State byte Data Byte 0 Data Byte 1		$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$ \begin{array}{c c c c c c c c c c c c c c c c c c c $
	SPI_SEL SPI_CLK mode 0 SPI_CLK mode 2	SPI_DI (MOSI) SPI_DO (MISO) normal sample, mode 0/2 SPI_DO (MISO) late sample, mode 0/2	SPI_CLK mode 1 SPI_CLK mode 3 sPI_DI (MOSI)	SPI_DO (MISO) normal sample, mode 1/3 SPI_DO (MISO) late sample, mode 1/3









10.3 Asynchronous 8/16 bit µController Interface

10.3.1 Interface

The asynchronous μ Controller interface uses demultiplexed address and data busses. The bidirectional data bus can be either 8 bit or 16 bit wide. The signals of the asynchronous μ Controller interface of EtherCAT devices are⁸:



Figure 50: µController interconnection⁹

Table 54: µController signals

Signal async	Direct	ion	Description	Signal polarity
CS	IN	$(\mu C \to ESC)$	Chip select	Typical: act. low
ADR[15:0]	IN	$(\mu C \to ESC)$	Address bus	Typical: act. high
BHE	IN	$(\mu C \to ESC)$	Byte High Enable (16 bit µController interface only)	Typical: act. low
RD	IN	$(\mu C \to ESC)$	Read command	Typical: act. low
WR	IN	$(\mu C \to ESC)$	Write command	Typical: act. low
DATA[15:0]	BD	$(\mu C \leftrightarrow ESC)$	Data bus for 16 bit µController interface	act. high
DATA[7:0]	BD	$(\mu C \leftrightarrow ESC)$	Data bus for 8 bit µController interface	act. high
BUSY	OUT	$(\text{ESC} \rightarrow \mu\text{C})$	EtherCAT device is busy	Typical: act. low
IRQ	OUT	$(\text{ESC} \rightarrow \mu\text{C})$	Interrupt	Typical: act. low

Some μ Controllers have a READY signal, this is the same as the BUSY signal, just with inverted polarity.

10.3.2 Configuration

The 16 bit asynchronous μ Controller interface is selected with PDI type 0x08 in the PDI control register 0x0140, the 8 bit asynchronous μ Controller interface has PDI type 0x09. It supports different configurations, which are located in registers 0x0150 – 0x0153.

⁸ The prefix `PDI_uC_` or `PDI_uC_8` is added to the μController signals if the EtherCAT IP Core is used. ⁹ All signals are denoted with typical polarity configuration.

10.3.3 µController access

The 8 bit μ Controller interface reads or writes 8 bit per access, the 16 bit μ Controller interface supports both 8 bit and 16 bit read/write accesses. For the 16 bit μ Controller interface, the least significant address bit together with Byte High Enable (BHE) are used to distinguish between 8 bit low byte access, 8 bit high byte access and 16 bit access.

EtherCAT devices use Little Endian byte ordering.

Table 55: 8 bit µController interface access types

ADR[0]	Access	DATA[7:0]
0	8 bit access to ADR[15:0] (low byte, even address)	low byte
1	8 bit access to ADR[15:0] (high byte, odd address)	high byte

ADR[0]	BHE (act. low)	Access	DATA [15:8]	DATA [7:0]
0	0	16 bit access to ADR[15:0] and ADR[15:0]+1 (low and high byte)	high byte	low byte
0	1	8 bit access to ADR[15:0] (low byte, even address)	(RD only: copy of low byte)	low byte
1	0	8 bit access to ADR[15:0] (high byte, odd address)	high byte	(RD only: copy of high byte)
1	1	invalid access	-	-

Table 56: 16 bit µController interface access types

10.3.4 Write access

A write access starts with assertion of Chip Select (CS), if it is not permanently asserted. Address, Byte High Enable and Write Data are asserted with the falling edge of WR (active low). Once the μ Controller interface is not BUSY, a rising edge on WR completes the μ Controller access. A write access can be terminated either by deassertion of WR (while CS remains asserted), or by deassertion or CS (while WR remains asserted), or even by deassertion of WR and CS simultaneously. Shortly after the rising edge of WR, the access can be finished by deasserting ADR, BHE and DATA. The μ Controller interface indicates its internal operation with the BUSY signal. Since the BUSY signal is only driven while CS is asserted, the BUSY driver will be released after CS deassertion.

Depending on the configuration, the internal write access is either performed after the falling edge of WR, or after the rising edge of WR. If the falling edge is selected, the internal write operation begins with the falling edge of WR, and BUSY indicates when the write operation is finished. The internal write operation is performed during the external write access.

If the rising edge of WR is selected, the internal operation begins with the rising edge of WR, i.e., after the external write access. Thus, the external write access is very fast, but an access immediately following will be delayed by the preceding write access. The maximum access time is higher in this case.

10.3.5 Read access

A read access starts with assertion of Chip Select (CS), if it is not permanently asserted. Address and BHE have to be valid before the falling edge of RD, which signals the start of the access. The μ Controller interface will show its BUSY state afterwards – if it is not already busy executing a preceding write access – and release BUSY when the read data are valid. The read data will remain valid until either ADR, BHE, RD or CS change. The data bus will be driven while CS and RD are asserted. BUSY will be driven while CS is asserted.

With read busy delay configuration, BUSY deassertion for read accesses can be additionally delayed for 15 ns, so external DATA setup requirements in respect to BUSY can be met.

10.3.6 µController access errors

These reasons for μ Controller access errors are detected by the μ Controller interface:

- Read or Write access to the 16 bit interface with A[0]=1 and BHE(act. low)=1, i.e. an access to an
 odd address without Byte High Enable.
- Deassertion of WR (or deassertion of CS while WR remains asserted) while the µController interface is BUSY.
- Deassertion of RD (or deassertion of CS while RD remains asserted) while the µController interface is BUSY (read has not finished).

A wrong µController access will have these consequences:

- The PDI error counter 0x030D will be incremented.
- For A[0]=1 and BHE(act. low)=1 accesses, no access will be performed internally.
- Deassertion of WR (or CS) while the µController interface is BUSY might corrupt the current and the preceding transfer (if it is not completed internally). Registers might accept write data and special functions (e.g., SyncManager buffer switching) might be performed.
- If RD (or CS) is deasserted while the µController interface is BUSY (read has not finished), the access will be terminated internally. Although, internal byte transfers might be completed, so special functions (e.g., SyncManager buffer switching) might be performed.

The reason of the access error can be read in the PDI error code register 0x030E.

10.3.7 Connection with 16 bit µControllers without byte addressing

If the ESC is connected to 16 bit μ Controllers/DSPs which only support 16 bit (word) addressing, ADR[0] and BHE of the EtherCAT device have to be tied to GND, so the ESC will always perform 16 bit accesses. All other signals are connected as usual. Please note that ESC addresses have to be divided by 2 in this case.





10.3.8 Connection with 8 bit µControllers

If the ESC is connected to 8 bit μ Controllers, the BHE signal as well as the DATA[15:8] signals are not used.



Figure 52: Connection with 8 bit µControllers (BHE and DATA[15:8] should not be left open)

10.3.9 Timing Specification

Parameter	Min	Мах	Comment	
PRELIMINARY TIMING				
tcs_to_BUSY		X ¹⁰	BUSY driven and valid after CS assertion	
tADR_BHE_setup	x ¹⁰		ADR and BHE valid before RD assertion	
tRD_to_DATA_driven	0 ns ¹¹		DATA bus driven after RD assertion	
trd_to_BUSY	0 ns ¹¹	X ¹⁰	BUSY asserted after RD assertion	
tread			External read time (RD assertion to BUSY deassertion) with normal read busy output (0x0152[0]). Additional 20 ns if delayed read busy output is configured.	
		a) t _{read_int} 11	a) without preceding write access or t _{WR_to_RD} ≥ t _{write_int} or configuration: write after falling edge of WR	
		b) t _{read_int} + t _{write_int} -t _{WR_to_RD} ¹¹	b) with preceding write access and twR_to_RD < twrite_int	
		c) 245 ns ¹¹	c) 8 bit access, absolute worst case with preceding write access (twR_to_RD=min, twrite_int =max)	
		d) 285 ns ¹¹	 d) 16 bit access, absolute worst case with preceding write access (twR_to_RD=min, twrite_int =max) 	
t _{read_int}	a) 110 ns ¹¹ b) 150 ns ¹¹	a) 150 ns ¹¹ b) 190 ns ¹¹	Internal read time a) 8 bit access b) 16 bit access	
$t_{BUSY_to_DATA_valid}$		a) x ¹⁰ -5 ns b) x ¹⁰ -20 ns	DATA bus valid after device BUSY is deasserted a) normal read busy output b) delayed read busy output	
tADR_BHE_to_DATA_invalid	0 ns ¹¹		DATA invalid after ADR or BHE change	
$t_{\text{CS}_\text{RD}_\text{to}_\text{DATA}_\text{release}}$	0 ns ¹¹	x ¹⁰	DATA bus released after CS deassertion or RD deassertion	
tcs_to_BUSY_release	0 ns ¹¹	X ¹⁰	BUSY released after CS deassertion	
tcs_delay	0 ns ¹¹		Delay between CS deassertion an assertion	
t _{RD_delay}	X ¹⁰		Delay between RD deassertion and assertion	
$t_{\text{ADR}_\text{BHE}_\text{DATA}_\text{setup}}$	X ¹⁰		ADR, BHE and Write DATA valid before WR deassertion	
tADR_BHE_DATA_hold	X ¹⁰		ADR, BHE and Write DATA valid after WR deassertion	
twR_active	X ¹⁰		WR assertion time	

Table 57: µController timing characteristics IP Core

 ¹⁰ EtherCAT IP Core: time depends on synthesis results
 ¹¹ EtherCAT IP Core: time depends on synthesis results, specified value has to be met anyway

Parameter	Min	Max	Comment
tbusy_to_wr_cs	0 ns ¹¹		WR or CS deassertion after BUSY deassertion
twr_to_busy		X ¹⁰	BUSY assertion after WR deassertion
twrite	0 ns		External write time (WR assertion to BUSY deassertion)
		a) t _{write_int}	a) Configuration: write after falling edge of WR (act. low)
		b) t _{write_int} -t _{WR_delay} 11	 b) with preceding write access and twR_delay < twrite_int (Write after rising edge of WR)
		c) 0 ns ¹¹	c) without preceding write access or t _{WR_delay} ≥ t _{write_int} (Write after rising edge of WR)
		d) 95 ns ¹¹	d) 8 bit access, absolute worst case with preceding write access (t _{WR_delay} = min, t _{WR_int} =max, Write after rising edge of WR)
		e) 95 ns ¹¹	e) 16 bit access, absolute worst case with preceding write access (twR_delay=min, twR_int=max, Write after rising edge of WR)
t_{write_int}	a) 55 ns ¹¹ b) 55 ns ¹¹	a) 95 ns ¹¹ b) 95 ns ¹¹	Internal write time a) 8 bit access b) 16 bit access
t _{WR_delay}	x ¹⁰		Delay between WR deassertion and assertion
twr_to_rd	0 ns		Delay between WR deassertion and RD assertion
tcs_WR_overlap	x ¹⁰		Time both CS and WR have to be deasserted simultaneously (only if CS is deasserted at all)
t _{CS_RD_overlap}	x ¹⁰		Time both CS and RD have to be deasserted simultaneously (only if CS is deasserted at all)



Figure 53: Read access (without preceding write access)



Figure 54: Write access (write after rising edge nWR, without preceding write access)



Figure 55: Sequence of two write accesses and a read access

Note: The first write access to ADR1 is performed after the first rising edge of WR. After that, the ESC is internally busy writing to ADR1. After CS is deasserted, BUSY is not driven any more, nevertheless, the ESC is still writing to ADR1.

Hence, the second write access to ADR2 is delayed because the write access to ADR1 has to be completed first. So, the second rising edge of WR must not occur before BUSY is gone. After the second rising edge of WR, the ESC is busy writing to ADR2. This is reflected with the BUSY signal as long as CS is asserted.

The third access in this example is a read access. The ESC is still busy writing to ADR2 while the falling edge of RD occurs. In this case, the write access to ADR2 is finished first, and afterwards, the read access to ADR3 is performed. The ESC signals BUSY during both write and read access.





10.4 PLB Slave Interface

10.4.1 Interface

The PLB v4.6 slave PDI is selected during the IP Core configuration. The main signals of the PLB interface are¹²:



Figure 57: PLB signals

Table 58: PLB signals

Signal	Direction	Description	Signal polarity
PLB_SPLB_Clk	IN	PLB bus clock	
PLB_SPLB_Rst	IN	PLB reset	act. high
PLB_ABus[0:31]	IN	PLB address bus	
PLB_PAValid	IN	PLB primary address valid	act. high
PLB_masterID [0:PLB_MID_WIDTH-1]	IN	PLB current master identifier	
PLB_RNW	IN	PLB read not write	0: Write 1: Read
PLB_BE[0:3]	IN	PLB byte enable	
PLB_size[0:3]	IN	PLB transfer size (must be 0000)	
PLB_wrDBus[0:31]	IN	PLB write data bus	
PLB_SI_addrAck	OUT	Slave address acknowledge	act. high
PLB_SI_wait	OUT	Slave wait	act. high
PLB_SI_wrDAck	OUT	Slave write data acknowledge	act. high
PLB_SI_wrComp	OUT	Slave write transfer complete	act. high
PLB_SI_rdDBus[0:31]	OUT	Slave read data bus	
PLB_SI_rdDAck	OUT	Slave read data acknowledge	act. high
PLB_SI_rdComp	OUT	Slave read transfer complete	act. high
PLB_SI_MBusy [0: SPLB_NUM_MASTERS-1]	OUT	Slave busy	

¹² The prefix `PDI_` is added to the PLB interface signals for the IP Core interface. Additional signals are part of the PLB interface, but they are not used according to Xilinx PLB v4.6 interface simplifications.

Signal	Direction	Description	Signal polarity
PLB_IRQ_MAIN	OUT	Interrupt	act. high

Please refer to the "128-bit Processor Local Bus Architecture Specifications" from IBM (publication number SA-14-2538-04) for details about the PLB bus (<u>http://www.ibm.com</u>).

10.4.2 Configuration

The PLB v4.6 interface has PDI type 0x80 in the PDI control register 0x0140. The PLB PDI has no configuration options in the IP Core configuration utility. Some parameters are passed to the PLB PDI via VHDL generics, they are typically configured in the Xilinx EDK. The PLB PDI supports a fixed data bus width of 32 and it requires byte enables.

Address Range (C_BASEADDR and C_HIGHADDR)

The address range of the EtherCAT IP Core PLB slave is defined with two VHDL generics C_BASEADDR (holding the base address) and C_HIGHADDR (containing the end address). The address range of the EtherCAT IP core should span at least 64 Kbyte (e.g., C_BASEADDR = 0x00010000 and C_HIGHADDR=0x0001FFFF). A larger address range results in less address decoding logic.

Bus Clock Period (C_SPLB_CLK_PERIOD_PS)

The PLB bus clock period is set by the Xilinx EDK depending on the clock source configuration. This value is passed to the EtherCAT IP core with the VHDL generic C_SPLB_CLK_PERIOD_PS.

There are two options for the PLB bus clock, either it is synchronous with the IP core or asynchronous. If it is synchronous, the PLB bus clock has to be an integer multiple of 25 MHz, and the rising edges of CLK25 and PLB_SPLB_Clk have to by synchronized. In the asynchronous case, the PLB bus clock has to be faster than CLK25.

The EtherCAT IP Core distinguishes between synchronous and asynchronous PLB bus clock based on the value of C_SPLB_CLK_PERIOD_PS. If this value corresponds with a synchronous frequency (N*25 MHz), synchronous clocking is assumed, otherwise asynchronous clocking is assumed.

The following table gives an overview of C_SPLB_CLK_PERIOD_PS values which make the EtherCAT IP Core assume synchronous clocking.

C_SPLB_CLK_PERIOD_PS	PLB_SPLB_Clk frequency
40,000	25 MHz
20,000	50 MHz
13,333 or 13,334	75 MHz
10,000	100 MHz
8,000	125 MHz
6,666 or 6,667	150 MHz
5,714 or 5,715	175 MHz
5,000	200 MHz

Table 59: PLB clock period values for synchronous clocking

10.4.3 Timing specifications

Parameter	Min	Мах	Comment					
i didileter	PRELIMINARY TIMING							
t _{Clk}	X ¹³	40 ns	PLB bus clock (f _{Clk} ≥25 MHz)					
t _{Read}	a) 4* t _{CLK} +160 ns +x ¹⁵	a) 3* t _{CLK} +200 ns +x ¹⁵	32 Bit read access time a) synchronous (N=1-31)					
	b) 6.5 * t _{CLK} +260 ns +X ¹⁵	b) 5.5 * t _{CLK} +300 ns +x ¹⁵	b) asynchronous					
twrite	a) 4* t _{CLK} +x ¹⁵	a) 200 ns +x ¹⁵	32 Bit write access time a) synchronous (N=1-31)					
	b) 6.5 * t _{CLK} +100 ns +x ¹⁵	b) 2.5 * t _{CLK} +300 ns +x ¹⁵	b) asynchronous					

Table 60: PLB timing characteristics

¹³ EtherCAT IP Core: time depends on synthesis results









10.5 AXI4/AXI4 LITE On-Chip Bus

10.5.1 Interface

The AXI4 Slave PDI is selected during the IP Core configuration. The signals of the AXI4 interface are¹⁴:



Figure 60: AXI4 signals

Table 61: AXI4 LITE signals

Signal	Directio n	Description	Channel	Signal polarity
PDI_AXI_ACLK	INPUT	AXI bus clock		
PDI_AXI_AWADDR[15:0]	INPUT	Write address	WR addr.	
PDI_AXI_AWPROT[2:0]	INPUT	Write protection type	WR addr.	
PDI_AXI_AWREGION[3:0]	INPUT	Write region identifier	WR addr.	
PDI_AXI_AWQOS[3:0]	INPUT	Write QoS identifier	WR addr.	
PDI_AXI_AWVALID	INPUT	Write address valid	WR addr.	act. high
PDI_AXI_AWREADY	OUTPUT	Write address ready	WR addr.	act. high
PDI_AXI_WDATA [PDI_EXT_BUS_WIDTH-1:0]	INPUT	Write data	WR data	
PDI_AXI_WSTRB [PDI_EXT_BUS_WIDTH/8-1:0]	INPUT	Write data byte enable	WR data	
PDI_AXI_WVALID	INPUT	Write data valid	WR data	act. high
PDI_AXI_WREADY	OUTPUT	Write data ready	WR data	act. high
PDI_AXI_BRESP[1:0]	OUTPUT	Write response	WR resp.	
PDI_AXI_BVALID	OUTPUT	Write response valid	WR resp.	act. high
PDI_AXI_BREADY	INPUT	Write response ready	WR resp.	act. high
PDI_AXI_ARADDR[15:0]	INPUT	Read address	RD addr.	

¹⁴ The prefix `PDI_AXI_` or is added to the AXI interface signals for the IP Core interface.

Signal	Directio n	Description	Channel	Signal polarity
PDI_AXI_ARPROT[2:0]	INPUT	Read protection type	RD addr.	
PDI_AXI_ARREGION[3:0]	INPUT	Read region identifier	RD addr.	
PDI_AXI_ARQOS[3:0]	INPUT	Read QoS identifier	RD addr.	
PDI_AXI_ARVALID	INPUT	Read address valid	RD addr.	act. high
PDI_AXI_ARREADY	OUTPUT	Read address ready	RD addr.	act. high
PDI_AXI_RDATA [PDI_EXT_BUS_WIDTH-1:0]	OUTPUT	Read data	RD data	
PDI_AXI_RRESP[1:0]	OUTPUT	Read response	RD data	
PDI_AXI_RVALID	OUTPUT	Read data valid	RD data	act. high
PDI_AXI_RREADY	INPUT	Read data ready	RD data	act. high
PDI_AXI_IRQ_MAIN	OUTPUT	Interrupt		

Table 62: Additional AXI4 signals

Signal	Directio n	Description	Channel	Signal polarity
PDI_AXI_AWID [PDI_BUS_ID_WIDTH-1:0]	INPUT	Write address ID	WR addr.	
PDI_AXI_AWLEN[7:0]	INPUT	Write length	WR addr.	
PDI_AXI_AWSIZE[2:0]	INPUT	Write size	WR addr.	
PDI_AXI_AWBURST[1:0]	INPUT	Write burst type	WR addr.	
PDI_AXI_AWLOCK	INPUT	Write lock	WR addr.	
PDI_AXI_AWCACHE[3:0]	INPUT	Write cache type	WR addr.	
PDI_AXI_WLAST	INPUT	Write data last	WR data	act. high
PDI_AXI_BID [PDI_BUS_ID_WIDTH-1:0]	OUTPUT	Write response ID	WR resp.	
PDI_AXI_ARID [PDI_BUS_ID_WIDTH-1:0]	INPUT	Read address ID	RD addr.	
PDI_AXI_ARLEN[7:0]	INPUT	Read length	RD addr.	
PDI_AXI_ARSIZE[2:0]	INPUT	Read size	RD addr.	
PDI_AXI_ARBURST[1:0]	INPUT	Read burst type	RD addr.	
PDI_AXI_ARLOCK	INPUT	Read lock	RD addr.	
PDI_AXI_ARCACHE[3:0]	INPUT	Read cache type	RD addr.	
PDI_AXI_RID [PDI_BUS_ID_WIDTH-1:0]	OUTPUT	Read data ID	RD data	
PDI_AXI_RLAST	OUTPUT	Read data last	RD data	act. high

Please refer to the AMBA AXI and ACE Protocol Specification from ARM[®] for details about the AXI4/AXI4 LITE bus (<u>http://www.arm.com</u>).

10.5.2 Configuration

The AXI4 interface has PDI type 0x80 in the PDI control register 0x0140. The on-chip bus subtype is "001" for AXI4 and "010" for AXI4LITE in the PDI on-chip bus extended configuration register 0x0152:0x0153. The AXI clock speed, data bus width, and ID width are by generics.

Device emulation

Enable Device emulation (0x0141[0]=1). This feature should be disabled in most use cases, since the processor will handle the EtherCAT state machine.

On-chip Bus CLK

The AXI bus clock period can be selected from a wide range. Nevertheless, configuring the bus clock to be a multiple of 25 MHz will result in best performance:

AXI bus clock frequency = N * 25 MHz (N=1...31)

The maximum clock speed depends on the FPGA and the synthesis. The rising edge of AXI clock has to be synchronous with the rising edge of CLK25 of the EtherCAT IP Core (otherwise the bus clock is asynchronous).

On-chip Bus CLK is asynchronous to CLK25 core clock

Select this option if the bus clock is asynchronous and synchronization is required (results in extra delay).

10.5.3 Interrupts

The AXI Slave interface supports up to 3 interrupts for easy connection embedded systems:

- the global PDI interrupt (IRQ_MAIN)
- IRQ_DC_SYNC0 and IRQ_DC_SYNC1. These interrupts are available if DC is selected. The DC SyncSignals are also available as standard DC Sync0/1 signals.

10.5.4 Timing specifications

The AXI PDI accepts read and write accesses simultaneously. Nevertheless, the AXI PDI is internally restricted to perform one access in a single clock cycle (either read or write). Simultaneous read and write accesses are internally serialized to meet this requirement. The worst case timing increases in this situation as indicated in the AXI timing characteristics. In other words, the internal bandwidth is shared between read and write channel if both make accesses simultaneously. If only one channel is used, it gets the full bandwidth.

Parameter	Min	Max	Comment				
PRELIMINARY TIMING							
D	8, 16, 3	2, or 64	AXI data bus width (in Bits)				
Ν	1	31	AXI bus clock factor (if bus clock is a multiple of 25 MHz)				
t _{Clk}	X ¹⁵	40 ns	AXI bus clock period CLK_PDI_EXT				
t _{Read} t _{Write}	a) t _{CLK} +D * 5 ns +x ¹⁵	a) 40 ns +D * 5 ns +x ¹⁵	Aligned read/write access time a) synchronous (N=1-31), read only or write only				
	b) 3.5 * t _{CLK} +D * 5 ns +100 ns +x ¹⁵	b) 3.5 * t _{CLK} +D * 5 ns +180 ns +x ¹⁵	b) asynchronous, read only or write only				
		c) 40 ns +D * 10 ns +x ¹⁵	c) synchronous (N=1-31), simultaneous read and write				
		d) 3.5 * t _{CLK} +D * 10 ns +180 ns +x ¹⁵	d) asynchronous, simultaneous read and write				
BWint		25 Mbyte/s	Internal PDI bandwidth limit for the sum of read and write accesses				

Table 63: AXI timing characteristics

¹⁵ EtherCAT IP Core: time depends on synthesis results









11 Distributed Clocks SYNC/LATCH Signals

For details about the Distributed Clocks refer to Section I.

11.1 Signals

The Distributed Clocks unit of the IP Core has the following external signals (depending on the ESC configuration):



Figure 63: Distributed Clocks signals

Table 64: Distributed Clocks signals

Signal	Direction	Description
SYNC_OUT0/1	OUT	SyncSignals (alias SYNC[1:0])
LATCH_IN0/1	IN	LatchSignals (alias LATCH[1:0])

NOTE: SYNC_OUT0/1 are active high/push-pull outputs.

11.2 Timing specifications

Table 65: DC SYNC/LATCH timing characteristics IP Core

Parameter	Min	Max	Comment
t _{DC_LATCH}	12 ns + x ¹⁶		Time between Latch0/1 events
t _{DC_SYNC_Jitter}		11 ns + x ³	SYNC0/1 output jitter
t_{DC} SYNC_IRQ_pulse_width	40 ns		SYNC0/1 pulse width if the SYNC0/1 signal is used as AL event request (PDI interrupt) signal (masked by register 0x0220 ff.), and if acknowledge mode is not used.

LATCH0/1



Figure 64: LatchSignal timing





¹⁶ EtherCAT IP Core: time depends on synthesis results

12 SII EEPROM Interface (I²C)

For details about the ESC SII EEPROM Interface refer to Section I. The SII EEPROM Interface is intended to be a point-to-point interface between IP Core and I²C EEPROM. If other I²C masters are required to access the I²C bus, the IP Core must be held in reset state (e.g. for in-circuit-programming of the EEPROM).

12.1 Signals

The EEPROM interface of the IP Core has the following signals:



Figure 66: I²C EEPROM signals

Table 66: I²C EEPROM signals

Signal	Direction	Description
PROM_CLK	OUT	I ² C clock (alias EEPROM_CLK)
PROM_DATA	BIDIR	I ² C data (alias EEPROM_DATA)
PROM_SIZE	IN	EEPROM size configuration (alias EEPROM_SIZE)
PROM_LOADED	OUT	EEPROM is loaded (act. high)

Both EEPROM_CLK and EEPROM_DATA must have a pull-up resistor (4.7 k Ω recommended for ESCs), either integrated into the ESC or externally.

PROM_LOADED should have a pull-down resistor either integrated into the ESC or externally to have a valid signal while the FPGA is configured.

12.2 EEPROM Emulation

EEPROM_SIZE has to be 0 for EEPROM emulation (EEPROM emulation with EEPROM_SIZE=1 is for testing only: all commands are acknowledged automatically).

12.3 Timing specifications

Parameter	Typical		Comment	
	Up to 16 KBit	32 KBit- 4 MBit		
t _{Clk}	~ 6.72 µs		EEPROM clock period (f _{Clk} ≈ 150 kHz)	
twrite	~ 250 us	~ 310 µs	Write access time (without errors)	
t _{Read}	a) ~ 440 µs b) ~ 1.16 ms	a) ~ 500 µs b) ~ 1.22 ms	Read access time (without errors): a) 2 words b) configuration (8 Words)	
t _{Delay}	~ 60) µs	Time until configuration loading begins after Reset is gone	

Table 67: EEPROM timing characteristics IP Core

13 Electrical Specifications

Table 68: AC Characteristics

Symbol	Parameter	Min	Тур	Max	Units
fclk25	Clock source (CLK25) with initial	2	25 MHz ± 25 ppr	n	
	accuracy				

Table 69: Forwarding Delays

Symbol	Parameter	Min	Average	Max	Units		
	PRELIMINARY TIMING						
t _{Diff}	Average difference processing delay minus forwarding delay (without RX FIFO jitter)		40		ns		
tмм	MII port to MII port delay: a) Through ECAT Processing Unit (processing) b) Alongside ECAT Processing Unit (forwarding) Conditions: FIFO size 7, no TX Shift compensation or manual TX Shift configuration with MII_TX_SHIFT = 00	a) 300+x ¹⁷ b) 260+x ¹⁷	a) 320+x ¹⁷ b) 280+x ¹⁷	a) 340+x ¹⁷ b) 300+x ¹⁷	ns		

NOTE: Average timings are used for DC calculations.

¹⁷ EtherCAT IP Core: time depends on synthesis results

14 Synthesis Constraints

The following table contains basic IP Core constraints. Refer to Xilinx for details about RGMII constraining.

Signal Baguirament Value Cleak reference Description						
Signal	Requirement	Value	Clock reference	Description		
CLK25	period	40 ns		Reference clock (25 MHz)		
CLK25_2NS	a) period b) phase shift	a) 40 ns b) 2 ns	CLK25	Derived clock (25 MHz). Phase shift is rising edge CLK25 to rising edge CLK25_2NS.		
CLK50	a) period b) phase shift	a) 20 ns b) 0 ns	CLK25	Derived clock (50 MHz). Phase shift is rising edge to rising edge.		
CLK100	a) period b) phase shift	a) 10 ns b) 0 ns	CLK25	Derived clock (100 MHz). Phase shift is rising edge to rising edge.		
nRESET	Ignore timing			nRESET is asynchronous to any clock		
MCLK	min. period	400 ns		IEEE802.3 requirement (2.5 MHz)		
MDIO	a) setup b) hold at PHY input	a) 10 ns b) 10 ns	MCLK (rising edge)	MDIO is changed with falling edge of MCLK, max. output skew of MCLK and MDIO is 190 ns. Constraining is usually not required. IEEE802.3 requirement.		
MII_RX_CLK0-2	period	40 ns		MII receive reference clock (25 MHz). IEEE802.3 requirement.		
MII_RX_DATA0-2[3:0] MII_RX_DV0-2 MII_RX_ERR0-2	a) setup b) hold	a) 10 ns b) 10 ns	MII_RX_CLK0-2 (rising edge)	IEEE802.3 requirement		
MII_TX_CLK0-2	period	40 ns		MII transmit reference clock (25 MHz). Only used for automatic TX Shift compensation. IEEE802.3 requirement.		
MII_TX_DATA0-2[3:0] MII_TX_ENA0-2	Clock-to-Pin a) min b) max	a) 0 ns b) 25 ns	TX_CLK0-2 from PHY (rising edge)	IEEE802.3 requirement		
	Clock-to-Pin a) min b) max	a) 0 ns b) 10 ns	CLK25 (rising edge)	Incomplete alternative to IEEE802.3 requirement, keeps margin if TX Shift has been determined and compensated. Refer to section III for details.		
PROM_CLK	period	App. dep.		I²C clock. Actual ESC output clock is 6.72 μs (≈ 150 kHz). Min. 2.5μs (400 Khz) for example I²C EEPROM chip.		
PROM_DATA	a) setup b) hold	a) 250 ns b) 0 ns	PROM_CLK a) rising edge b) falling edge	PROM_DATA is changed in the middle of the low phase of PROM_CLOCK, i.e., max. output skew of PROM_CLK/PROM_DATA is 1.43 µs. Constraining is usually not required. Example I ² C EEPROM chip requirement.		
RMII_RX_DATA0/1[1:0] RMII_RX_DV0/1 RMII_RX_ERR0/1 RMII_TX_DATA0/1[1:0] RMII_TX_ENA0/1	a) setup b) hold	a) 4 ns b) 2 ns	CLK50 (rising edge)	RMII specification requirement		
RGMII_RX_CLK0-2	period	40 ns		RGMII receive reference clock (25 MHz). RGMII spec. requirement.		
RGMII_RX_CTL0-3 RGMII_RX_DATA0- 3[3:0]	a) setup b) hold	a) b)	RGMII_RX_CLK 0-2 (both edges)	Depending on RX_CLK delay option, RGMII spec. requirement		
RGMII_TX_CLK0-2	a) period b) phase shift	a) 40 ns b) 2 ns	CLK25_2NS	RGMII transmit reference clock (25 MHz), derived from CLK25_2NS. RGMII spec. requirement.		
RGMII_TX_CTL0-3 RGMII_TX_DATA0- 3[3:0]	Clock-to-Pin a) min b) max	a) b)	RGMII_TX_CLK 0-2 (both edges)	Depending on TX_CLK delay option, RGMII spec. requirement		
Other signals, especially PDI signals	application deper	ndent				

Table 70:	EtherCAT	IP Core	constraints
-----------	----------	---------	-------------

###

###

###

###

###

###

Example User Constraints File (UCF)

Global CLK/Reset ### ### Clock source 25 MHz/40 ns ### TIMESPEC TS REF CLK = PERIOD TM REF CLK 40000 ps; Net REF CLK TNM NET = TM REF CLK; ### Reset ### Net nRESET TIG; ### MII Port 0 ### ### Receive clock period 40 ns/25 MHz ### TIMESPEC TS RX CLK0 = PERIOD TM RX CLK0 40000 ps; Net MII RX CLK0 TNM NET = TM RX CLK0; ### RX DV/RX DATA setup 10 ns, hold 10 ns ### OFFSET = IN 10 ns VALID 20 ns BEFORE MII RX CLK0; ### TX ENA/TX DATA maximum clock-to-pad 10 ns ### (manually check minimum clock-to-pad = 0 ns) ### TX CLK from PHY to REF CLK phase shift has to be ### determined and compensated using TX-Shift or registers ### TIMEGRP TM TX0 OFFSET = OUT 10 ns AFTER REF CLK; Net MII TX ENAO TNM NET=TM TXO; Net MII TX DATAO<0> TNM NET=TM TX0; Net MII TX DATAO<1> TNM NET=TM TX0; Net MII TX DATA0<2> TNM NET=TM TX0; Net MII TX DATA0<3> TNM NET=TM TX0; ### MII Port 1 ### ### Receive clock period 40 ns/25 MHz ### TIMESPEC TS RX CLK1 = PERIOD TM RX CLK1 40000 ps; Net MII RX CLK1 TNM_NET = TM_RX_CLK1; ### RX DV/RX DATA setup 10 ns, hold 10 ns ### OFFSET = IN 10 ns VALID 20 ns BEFORE MII RX CLK1; ### TX ENA/TX DATA maximum clock-to-pad 10 ns ### (manually check minimum clock-to-pad = 0 ns) ### TX_CLK from PHY to REF_CLK phase shift has to be ### determined and compensated using TX-Shift or registers ### TIMEGRP TM TX1 OFFSET = OUT 10 ns AFTER REF CLK; Net MII TX ENA1 TNM NET=TM TX1; Net MII TX DATA1<0> TNM NET=TM TX1; Net MII TX DATA1<1> TNM NET=TM TX1; Net MII_TX_DATA1<2> TNM NET=TM TX1; Net MII TX DATA1<3> TNM NET=TM TX1;

###

###

###

#################### ### MII Port 2 ### #################### ### Receive clock period 40 ns/25 MHz ### TIMESPEC TS RX CLK2 = PERIOD TM RX CLK2 40000 ps; Net MII_RX_CLK2 TNM_NET = TM_RX_CLK2; ### RX DV/RX DATA setup 10 ns, hold 10 ns ### OFFSET = IN 10 ns VALID 20 ns BEFORE MII RX CLK2; ### TX ENA/TX DATA maximum clock-to-pad 10 ns ### (manually check minimum clock-to-pad = 0 ns) ### TX_CLK from PHY to REF_CLK phase shift has to be ### determined and compensated using TX-Shift or registers ### TIMEGRP TM TX2 OFFSET = OUT 10 ns AFTER REF CLK;

Net MII TX ENA2 TNM NET=TM TX2; Net MII_TX_DATA2<0> TNM_NET=TM_TX2; Net MII_TX_DATA2<1> TNM_NET=TM_TX2; Net MII_TX_DATA2<2> TNM_NET=TM_TX2; Net MII TX DATA2<3> TNM NET=TM TX2;

15 Appendix

15.1 Support and Service

Beckhoff and our partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

15.1.1 Beckhoff's branch offices and representatives

Please contact your Beckhoff branch office or representative for local support and service on Beckhoff products!

The addresses of Beckhoff's branch offices and representatives round the world can be found on her internet pages: <u>http://www.beckhoff.com</u>

You will also find further documentation for Beckhoff components there.

15.2 Beckhoff Headquarters

Beckhoff Automation GmbH & Co. KG Huelshorstweg 20 33415 Verl Germany Phone: +49 (0) 5246 963-0 Fax: +49 (0) 5246 963-198 E-mail: info@beckhoff.com Web: www.beckhoff.com

Beckhoff Support

Support offers you comprehensive technical assistance, helping you not only with the application of individual Beckhoff products, but also with other, wide-ranging services:

- world-wide support
- design, programming and commissioning of complex automation systems
- and extensive training program for Beckhoff system components

Hotline: +49 (0) 5246 963-157

Fax: +49 (0) 5246 963-9157

E-mail: <u>support@beckhoff.com</u>

Beckhoff Service

The Beckhoff Service Center supports you in all matters of after-sales service:

- on-site service
- repair service
- spare parts service
- hotline service

Hotline: +49 (0) 5246 963-460

Fax: +49 (0) 5246 963-479

E-mail: <u>service@beckhoff.com</u>