BECKHOFF New Automation Technology

Manual | EN

TF8400

TwinCAT 3 | MTP Runtime

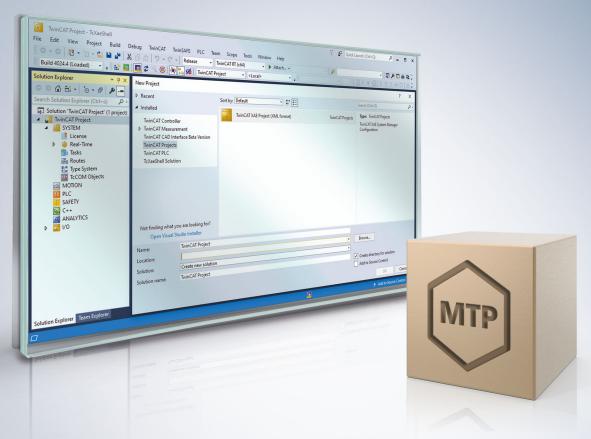


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1 Foreword

1.1 Notes on the documentation

This description is intended exclusively for trained specialists in control and automation technology who are familiar with the applicable national standards.

For installation and commissioning of the components, it is absolutely necessary to observe the documentation and the following notes and explanations.

The qualified personnel is obliged to always use the currently valid documentation.

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Exclusion of liability

All the components are supplied in particular hardware and software configurations which are appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

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This description is only intended for trained specialists in control, automation, and drive technology who are familiar with the applicable national standards.

Signal words

The signal words used in the documentation are classified below. In order to prevent injury and damage to persons and property, read and follow the safety and warning notices.

Personal injury warnings

azard with high risk of death or serious injury.					
Hazard with medium risk of death or serious injury.					
There is a low-risk hazard that could result in medium or minor injury.					

Warning of damage to property or environment

NOTICE

The environment, equipment, or data may be damaged.

Information on handling the product



This information includes, for example:

recommendations for action, assistance or further information on the product.

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2 Overview

The TF8400 TwinCAT 3 MTP Runtime is an IEC 61131 library for implementing the MTP interface types. The MTP interface types are based on the requirements of the MTP guideline.

The following documentation is based on the VDI/VDE/NAMUR 2658 guideline.

3 Installation

System requirements

The following system requirements must be fulfilled for proper functioning of the TF8400 TwinCAT 3 MTP Runtime.

Technical data	Requirement
Target platform	IPC or CX, (x86, x64, Arm [®])
Minimum TwinCAT version	3.1.4026
Required TwinCAT setup level	TC1200 TwinCAT 3 PLC

TwinCAT Package Manager: Installation (TwinCAT 3.1 Build 4026)

Detailed instructions on installing products can be found in the chapter <u>Installing workloads</u> in the <u>TwinCAT</u> <u>3.1 Build 4026 installation instructions</u>.

Install the following package on the command line to be able to use the product:

• TwinCAT.XAE.PLC.Lib.Tc3_MTP

3.1 Licensing

The TwinCAT 3 function can be activated as a full version or as a 7-day test version. Both license types can be activated via the TwinCAT 3 development environment (XAE).

Licensing the full version of a TwinCAT 3 Function

A description of the procedure to license a full version can be found in the Beckhoff Information System in the documentation "<u>TwinCAT 3 Licensing</u>".

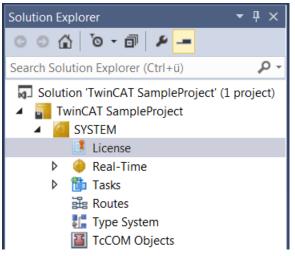
Licensing the 7-day test version of a TwinCAT 3 Function



A 7-day test version cannot be enabled for a TwinCAT 3 license dongle.

- 1. Start the TwinCAT 3 development environment (XAE).
- 2. Open an existing TwinCAT 3 project or create a new project.
- 3. If you want to activate the license for a remote device, set the desired target system. To do this, select the target system from the **Choose Target System** drop-down list in the toolbar.
 - ⇒ The licensing settings always refer to the selected target system. When the project is activated on the target system, the corresponding TwinCAT 3 licenses are automatically copied to this system.

4. In the **Solution Explorer**, double-click **License** in the **SYSTEM** subtree.



- \Rightarrow The TwinCAT 3 license manager opens.
- 5. Open the **Manage Licenses** tab. In the **Add License** column, check the check box for the license you want to add to your project (e.g. "TF4100 TC3 Controller Toolbox").

Order Information (R	luntime)	Manage Licenses	Project Licenses	Onlin	ne Licenses	
Disable automa	Disable automatic detection of required licenses for project					
Order No	License	e		Ad	d License	
TF3601	TC3 Condition Monitoring Level 2 TC3 Power Monitoring			cpu license		
TF3650				cpu license		
TF3680	TC3 Filt	Filter			cpu license	
TF3800	TC3 Ma	3 Machine Learning Inference Engine 3 Neural Network Inference Engine			cpu license	
TF3810	TC3 Ne				cpu license	
TF3900	TC3 So	lar-Position-Algori	thm		cpu license	
TF4100	TC3 Co	ntroller Toolbox			cpu license	
TF4110	TC3 Ter	mperature-Control	ler		cpu license	
TF4500	TC3 Sp	eech			cpu license	

- 6. Open the Order Information (Runtime) tab.
 - ⇒ In the tabular overview of licenses, the previously selected license is displayed with the status "missing".

7. Click 7-Day Trial License... to activate the 7-day trial license.

Order Information (Runtime)	Manage Licenses	Project Licenses	Online License	es
License Device Tar	get (Hardware Id)		~ Ad	d
System Id:		Platfo	m:	
2DB25408-B4CD-81DF-	5488-6A3D9B49EF1	19 othe	r (91)	\sim
License Request				
	Automation	~	Generate File.	
License Id:		Customer Id:		
Comment:				
License Activation				
7 Days Trial Lie	cense	License	Response File	

⇒ A dialog box opens, prompting you to enter the security code displayed in the dialog.

Enter Security Code				
Please type the following 5 characters: Kg8T4	OK			
	Cancel			

- 8. Enter the code exactly as it is displayed and confirm the entry.
- 9. Confirm the subsequent dialog, which indicates the successful activation.
 - \Rightarrow In the tabular overview of licenses, the license status now indicates the expiry date of the license.
- 10. Restart the TwinCAT system.
- \Rightarrow The 7-day trial version is enabled.

4 Technical introduction

The PLC library TF8400 TwinCAT 3 MTP Runtime represents objects (function blocks) for controlling and monitoring actuators and sensors in process technology. It is primarily designed for TF8401 TwinCAT 3 MTP Engineering, but can also be used independently.

The objects of the PLC library are divided into the following areas:

- ActiveElements (drives, valves and PID controllers)
- DiagnosticElements (locking indicators)
- IndicatorElements (sensors and displays)
- OperationElements (value specifications)
- InputElements (incoming process value signals)
- OutputElements (outgoing process value signals)
- ServiceElements (services)
- ParameterElements (parameters for services)
- PeaElements (provision of vendor information)

Access to the variables of these objects is controlled via the <u>operation modes [13]</u> and takes place via:

- Inputs of the function block (for the internal logic)
- Internal variables (access e.g. via OPC UA)

5 PLC API

5.1 Operation modes

This chapter describes the state machines of the data objects and services.

These are not used alone, but are called within the data objects and services.

5.1.1 Operation Mode

In this library, a distinction is made between Operator and Automatic as sources for switching requests. The Operation Mode is a state machine for managing switching requests from these sources.

Access routes

Automatic switching requests are written by the internal PLC logic. The variable names are extended by the suffix *Aut.

Operator switching requests are made manually (e.g. via OPC UA). They are declared as internal variables and cannot be written via the internal PLC logic. Operator switching requests add the suffix *Op to the variable name.

States

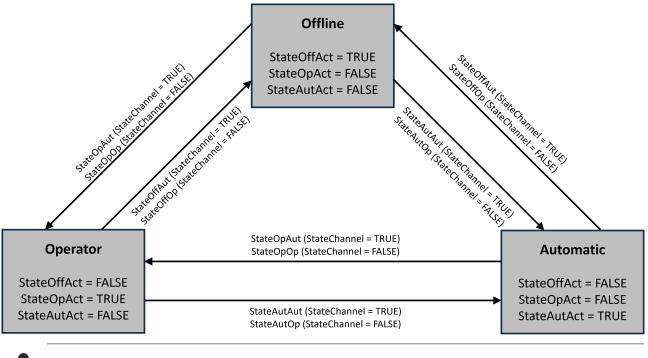
The state machine has three states: Offline, Operator and Automatic. No new switching requests are processed in the Offline state. In the Operator state, *Op switching requests are processed and in the Automatic state, *Aut switching requests are processed.

The current state is displayed via the outputs StateOffAct, StateOpAct and StateAutAct.

State change

A state change is carried out via switching requests from the internal PLC logic or via an operator (according to the <u>Handshake procedure [> 20]</u>). The input StateChannel is set via the internal PLC logic and indicates which source can currently trigger a state change.

States are prioritized as follows: Offline > Operator > Automatic. It follows that if all three states are requested at the same time, the state Offline is assumed. If Operator and Automatic are requested at the same time, the state Operator is assumed.



A direct transition from the state Offline to the state Automatic is not provided for in the MTP guideline, but is supported by the state machine.

The Operation Mode is part of objects in this library and cannot be used alone.

🐔 Inputs

Name	Туре	Description	OPC UA access
StateChannel	BOOL	Selection of switching requests for the state machine:	Read
		1: Automatic switching requests are taken into account.	
		0: Operator switching requests are taken into account.	
StateOffAut	BOOL	Automatic switching request to transfer the Operation Mode to the Offline state.	Read
StateOpAut	BOOL	Automatic switching request to transfer the Operation Mode to the Operator state.	Read
StateAutAut	BOOL	Automatic switching request to transfer the Operation Mode to the Automatic state	Read

Outputs

Name	Туре	Description	OPC UA access
StateOffAct	BOOL	1: Current state is Offline.	Read
StateOpAct	BOOL	1: Current state is Operator.	Read
StateAutAct	BOOL	1: Current state is Automatic.	Read

External variables

Name	Туре	Description	OPC UA access
StateOffOp	BOOL	Operator switching request to transfer the Operation	Read/write
		Mode to the Offline state.	

Name	Туре	Description	OPC UA access
		0→1: Operator request	
		$1 \rightarrow 0$: Request has been processed.	
StateOpOp	BOOL	Operator switching request to transfer the Operation Mode to the Operator state.	Read/write
		0→1: Operator request	
		$1 \rightarrow 0$: Request has been processed.	
StateAutOp	BOOL	Operator switching request to transfer the Operation Mode to the Automatic state.	Read/write
		0→1: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

🔹 Methods

Name	Description
SetOffline	Sets the state machine OperationMode of the interface to the state Offline.
SetOperator	Sets the state machine OperationMode of the interface to the state Operator.
SetAutomatic	Sets the state machine OperationMode of the interface to the state Automatic.

5.1.2 Source Mode

In this library, a distinction is made between Internal and Manual as sources for value specifications. The Source Mode is a state machine for managing value specifications from these sources.

Access routes

Internal value specifications are written by the internal PLC logic. The variable names are extended by the suffix *Int.

Manual value specifications are written by a manual operation (e.g. via OPC UA). They are declared as internal variables and cannot be written via the internal PLC logic. Manual value specifications add the suffix *Man to the variable name.

States

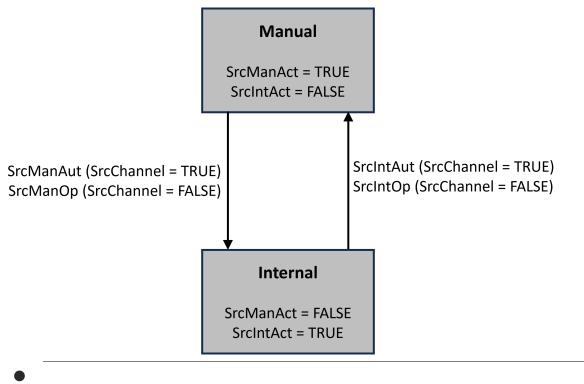
The state machine has two states: Internal and Manual. In the Internal state, *Int value specifications are processed and in the Manual state, *Man value specifications are processed.

The current state is displayed via the outputs SrcManAct and SrcIntAct.

State change

A state change is carried out via switching requests from the internal PLC logic *Aut or via an operator *Op (according to the <u>Handshake procedure [> 20]</u>). The input SrcChannel is set via the internal PLC logic and indicates which source can currently trigger a state change.

Internal is prioritized higher than Manual. Therefore, if both states are requested at the same time, the state Internal is assumed.



The Source Mode is part of objects and cannot be used alone.

🐔 Inputs

Name	Туре	Description	OPC UA access
SrcChannel	SrcChannel BOOL Selection of switching requests for the state machine: R		Read
		1: Automatic switching requests are taken into account.	
		0: Operator switching requests are taken into account.	
SrcIntAut	BOOL	Automtaic switching request to transfer the SourceMode to the Internal state	Read
SrcManAut	BOOL	Automatic switching request to transfer the SourceMode to the Manual state	Read

Outputs

Name	Туре	Description	OPC UA access
SrcIntAct	BOOL	SourceMode is in the state Internal.	Read
SrcManAct	BOOL	SourceMode is in the state Manual .	Read

External variables

Name	Туре	Description	OPC UA access
SrcIntOp	BOOL	Operator switching request to transfer the SourceMode to the Internal state.	Read/write
		0→1: Operator request	
		$1 \rightarrow 0$: Request has been processed.	
SrcManOp	BOOL	Operator switching request to transfer the SourceMode to the Manual state.	Read/write
		0→1: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

🔹 Methods

Name	Description
SetInternal	Sets the state machine SourceMode of the interface to the state Internal.
SetManual	Sets the state machine SourceMode of the interface to the state Manual.

5.1.3 Service Mode

Three sources for switching requests and value specifications are available for the services:

- Manual operation (e.g. via OPC UA): Operator
- Internal PLC logic: Automatic-Internal
- Control system (e.g. via OPC UA): Automatic-External

Operation mode control

The operation mode control allows you to switch between the states Offline, Operator and Automatic.

In the Offline state, no new switching requests and value specifications are taken into account. In the Operator state, *OP switching requests are processed and in the Automatic state, *Aut switching requests are processed.

The current state is displayed via the outputs StateOffAct, StateOpAct and StateAutAct.

The state change is carried out via the internal PLC logic or via the operator. The input StateChannel is set via the internal PLC logic and specifies which source is taken into account during processing.

The states are prioritized as follows: Offline > Operator > Automatic.

This means that if all three states are requested at the same time, the state Offline is assumed. If Operator and Automatic are requested at the same time, the state Operator is assumed

Source selection (Automatic)

The source selection is used in the Automatic operation mode and allows you to switch between Automatic-Internal and Automatic-External.

Automatic-Internal value specifications are written by the internal PLC logic. The variable names are extended by the suffix *Int.

Automatic-External value specifications are written manually (e.g. via OPC UA).

Operator switching requests are made manually (e.g. via OPC UA). They are declared as internal variables and cannot be written via the internal PLC logic. Operator switching requests add the suffix *Op to the variable name.

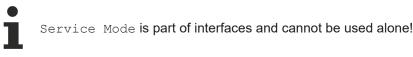
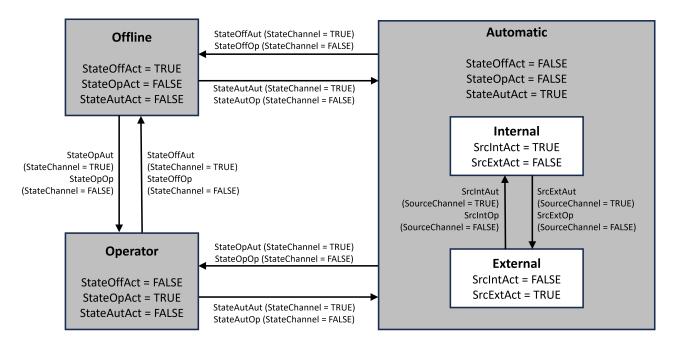


Diagram of the state machines:

The state machines work according to the following diagram:



5.2 **Properties**

This chapter describes the properties of the interfaces.

These are not used alone, but according to the intended use of the interfaces.

5.2.1 Name of the object

The name of the object is described by the variable TagName. It is the unique identifier of the object. The length is limited to 64 characters.

Changing the value during runtime is possible, but not allowed according to the MTP guideline!

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-

5.2.2 Object description

The object is described by the variable TagDescription.

Changing the value during runtime is possible, but not permitted according to the MTP guideline!

Name	Туре	Description	OPC UA access
TagDescription	STRING	Description of the interface	-

5.2.3 OSLevel

The OSLevel is used to monitor operator levels. The use describes the following dependencies:

OSLevel = 0: Operation only from local level (local HMI).

OSLevel = 1 - 255: Operation takes place from the process control level (e.g. via OPC UA).



If the interface is to be used in accordance with the MTP guideline, the OSLevel may only be set from the control level. The internal logic only allows this value to be manually set to 0 if the connection to the control level is lost. The implementation of the operator levels is carried out by the creator of the control level and is not part of this documentation.

Name	Туре	Description	OPC UA access
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write

5.2.4 WQC

The WQC (Worst Quality Code) describes the conditions under which the value of the interface was recorded and how trustworthy this value is. It is usually formed by the sensors or modules.



The values are not defined in more detail in the current version of the MTP guideline. However, they can be derived from the NE 184, for example.

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read

5.2.5 Value scaling

Values are displayed using value scaling. Variables with the suffixes ***SclMin** and ***SclMax** are available for this purpose.



According to the MTP guideline, these limit values cannot be changed at runtime, but are supported by the object.

🔁 Inputs

Name	Туре	Description	OPC UA access
*SclMin	REAL/ DINT	Lower limit of the value representation	Read
*SclMax	REAL/ DINT	Upper limit of the value representation	Read

5.2.6 Unit

The unit of a value is described by the Unit variable with the suffix *Unit. The possible units are listed in the file type E_MTP_Unit .

🐔 Inputs

Name	Туре	Description	OPC UA access
*Unit	INT	Enumeration value of the unit list	Read

5.2.7 Value limitation

Value specifications for objects in this library are limited by an upper and lower limit. The limit values for value specifications are described by variables with the suffixes *Min and *Max. Value specifications outside the limits are replaced accordingly by the lower or upper limit.

🐔 Inputs

Name	Туре	Description	OPC UA access
*Min	REAL/ DINT	Lower limit of the value specification	Read
*Max	REAL/ DINT	Upper limit of the value specification	Read

5.2.8 Feedback

Feedback for switching requests or value specifications can be provided via the input variables with the suffix *Fbk. These feedback signals can come from field devices or be simulated.

Examples:

- 1. Feedback contact of a contactor
- 2. Current speed of a motor from the encoder

🐔 Inputs

Name	Туре	Description	OPC UA access
*Fbk	REAL/ DINT/ BOOL	Return value	Read

5.2.9 Read back

The default values are read back via the variables with the suffix *Rbk. The current, unmodified value specification is returned by these variables.

5.2.10 Handshake procedure

The handshake procedure is used for some variables to transport information. A value, e.g. logical "1" (switching request), is written to a variable by the manual operation. This value is set back to a logical "0" after processing by the function block:

 $0 \rightarrow 1$: Switching request by manual operation

 $1 \rightarrow 0$: Switching request was read

The reset only describes that the value has been read. It does not mean that this value has also had an influence. The state-describing variable is used to show whether a value has influenced an output of the function block.

5.2.11 Locking

The locking system consists of a three-stage system that includes the states <code>Permit</code>, <code>Interlock</code> and <code>Protect</code>.

Permit is a switching release for switching requests. If Permit = FALSE, the object can still be operated. If the object is transferred to a state that corresponds to the safety position, further switching requests are no longer taken into account - the switching release is withdrawn.

Interlock is an interlock that withdraws the switching release and sets the object to the safety position.

Protect has the same functionality as Interlock. Protect does not reset automatically, but must be acknowledged via <u>Reset [> 23]</u>.

The respective locking options can be activated using Enable variables *En.

🐔 Inputs

Name	Туре	Description	OPC UA access
PermEn	BOOL	Enable Permit:	Read
		1: Enabled	
		0: Disabled	
Permit	BOOL	Permit signal	Read
		1: Permit inactive	
		0: Permit active	
IntlEn	BOOL	Enable Interlock:	Read
		1: Enabled	
		0: Disabled	
Interlock	BOOL	Interlock signal	Read
		1: Interlock inactive	
		0: Interlock active	
ProtEn	BOOL	Enable Protect:	Read
		1: Enabled	
		0: Disabled	
Protect	BOOL	Protect signal	Read
		1: Protect inactive	
		0: Protect active, Reset required	

5.2.12 Feedback monitoring

Feedback monitoring compares the states of the switching request *Ctrl with the respective feedback contacts *Fbk. A distinction is made between static and dynamic errors during monitoring. The monitoring function is enabled by the variable MonEn by an operator (e. g. via OPC UA) or initially in the module.

A static error MonStatErr is triggered by a change in the feedback contact if the switching request remains unchanged after the monitoring time MonStatTi has elapsed. An example of this is a motor where the supply voltage fails.

A dynamic fault MonDynErr is triggered by a change in the switching request without a resulting change in the feedback contact after the monitoring time MonDynTi has elapsed. This can be triggered, for example, by a contactor that remains "stuck".

The monitoring times in which the respective faults are triggered can be set by the internal PLC logic. The variable MonSafePos is used to describe the behavior of the interface when an error occurs.

🐔 Inputs

Name	Туре	Description	OPC UA access
MonStatTi	REAL	Monitoring time for static errors [s]	Read
MonDynTi	REAL	Monitoring time for dynamic errors [s]	Read
MonSafePos	BOOL	Behavior of the interface after an error occurs:	Read
		1: Safe position should be approached.	

Name	Туре	Description	OPC UA access
		0: The current state is retained.	

Outputs

Name	Туре	Description	OPC UA access
MonStatErr	REAL	Static error:	Read
		1: active	
		0: inactive	
MonDynErr	REAL	Dynamic error:	Read
		1: active	
		0: inactive	

External variables

Name	Туре	Description	OPC UA access
MonEn	BOOL	Enable FeedbackMonitoring:	Read/write
		1: FeeedbackMonitoring active	
		0: FeedbackMonitoring inactive	

5.2.13 Limit value monitoring

Limit value monitoring adds up to six monitorable limits to an interface. The limit value to be monitored is set via the *Lim variable by an operator (e. g. via OPC UA). Monitoring is enabled via the respective *En variable. If the upper limit values are exceeded or the lower limit values are not reached, the respective output *Act is set to TRUE.

🐔 Inputs

Name	Туре	Description	OPC UA access
*AHEn	BOOL	Monitor limit Alarm High:	Read
		1: monitoring active	
		0: no monitoring	
*ALEn	BOOL	Monitor limit Alarm Low:	Read
		1: monitoring active	
		0: no monitoring	
*WHEn	BOOL	Monitor limit Warning High:	Read
		1: monitoring active	
		0: no monitoring	
*WLEn	BOOL	Monitor limit Warning Low:	Read
		1: monitoring active	
		0: no monitoring	
*THEn	BOOL	Monitor limit Tolerance High:	Read
		1: monitoring active	
		0: no monitoring	
*TLEn	BOOL	Monitor limit Tolerance Low:	Read
		1: monitoring active	
		0: no monitoring	

Solution 🐨 🔤

Name	Туре	Description	OPC UA access
*AHAct	BOOL	Alarm High limit exceeded.	Read
*ALAct	BOOL	Alarm Low limit not reached.	Read
*WHAct	BOOL	Warning High limit exceeded.	Read
*WLAct	BOOL	Warning Low limit not reached.	Read
*THAct	BOOL	Tolerance High limit exceeded.	Read
*TLAct	BOOL	Tolerance Low limit not reached.	Read

External variables

Name	Туре	Description	OPC UA access
*AHLim	REAL / DINT	Alarm High limit	Read/write
*ALLim	REAL / DINT	Alarm Low limit	Read/write
*WHLim	REAL / DINT	Warning High limit	Read/write
*WLLim	REAL / DINT	Warning Low limit	Read/write
*THLim	REAL / DINT	Tolerance High limit	Read/write
*TLLim	REAL / DINT	Tolerance Low limit	Read/write

5.2.14 Reset

Reset resets pending *Err messages and the Protect-Verriegelung. Reset takes place via two equally prioritized inputs: ResetOp and ResetAut. The reset by manual operation (e.g. via OPC UA) is carried out via a <u>Handshake procedure [>20]</u>.

🐔 Inputs

Name	Туре	Description	OPC UA access
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

External variables

Name	Туре	Description	OPC UA access
ResetOp	BOOL	Operator reset switching request:	Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

5.3 Function blocks

5.3.1 ActiveElements

ActiveElements are objects that allow access to actuators from different sources. The sources can be the internal PLC logic or manual operation. The actuators include valves, electric drives or PID controllers. Access is controlled via state machines.

5.3.1.1 FB_MTP_BinDrv

FB_MTP	_BinDrv
	BOOL StateOpAct
-OSLevel BYTE	BOOL StateAutAct
- StateChannel BOOL	BOOL StateOffAct
 StateOffAut BOOL 	BOOL FwdCtrl
-StateOpAut BOOL	BOOL RevCtrl
-StateAutAut BOOL	BOOL SafePosAct
-FwdEn BOOL	
-RevEn BOOL	
-RevAut BOOL	
-RevFbk BOOL	
-FwdFbk BOOL	
-FwdFbkCalc BOOL	
- SafePos BOOL	
- Trip BOOL	
PermEn BOOL Permit BOOL	
- IntlEn BOOL	
Interlock BOOL	
- Protect BOOL	
Resetaut BUUL	

The function block FB_MTP_BinDrv is an object for controlling a binary drive from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests are managed via the state machine of <u>Operation Mode [13]</u>. The OPC UA access rights are described in the variable tables.

Controlling the drive

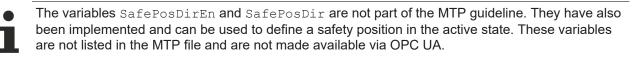
The direction of rotation of the drive is specified via the switching requests Fwd^* , Rev^* and $Stop^*$. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. With simultaneous requests from Fwd^* and Rev^* , both are prioritized equally and the drive remains in its state. $Stop^*$ is prioritized highest at SafePos = FALSE with simultaneous requests from Fwd^* , Rev^* and $Stop^*$. If SafePos = TRUE, the switching requests Fwd^* , Rev^* and $Stop^*$ are prioritized equally and the drive remains in its current state in the event of simultaneous requests.

When <u>Locking [> 20]</u> is active, it is no longer possible to control the drive, depending on the type of interlock.

Safety position

The safety position is defined via the variables <code>SafePos</code>, <code>SafePosDirEn</code> and <code>SafePosDir</code>.

The variable SafePos is used to specify whether the safety position of the drive is the de-energized state or an active state.



Safety position: de-energized state

In the de-energized state, the safety position of the drive is: FwdCtrl = FALSE and RevCtrl = FALSE.

Safety position: active state

For the active state, the default direction of rotation can be enabled (SafePosDirEn = TRUE) and the direction of rotation can be specified (SafePosDir).

If the specification of the direction of rotation is disabled SafePosDirEn = FALSE, the current movement state (forward, reverse or stop) is the safety position.

If the default setting is enabled, the safety position SafePosDirEn = TRUE forward (SafePosDir = FALSE) or reverse (SafePosDir = TRUE).

Further characteristics

Name of the object [> 18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Feedback [20]

Locking [20]

<u>Reset [} 23]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
FwdEn	BOOL	Enable forward movement:	Read
		1: Enabled	
		0: Disabled	
RevEn	BOOL	Enable reverse movement:	Read
		1: Enabled	
		0: Disabled	
StopAut	BOOL	Automatic switching request to set the drive to stop:	Read
		(Relevant if StateAutAct)	
		1: Execute stop.	
		0: No stop	
FwdAut	BOOL	Automatic switching request to set the drive in forward motion:	Read
		(Relevant if StateAutAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevAut	BOOL	Automatic switching request to set the drive in forward motion:	Read
		(Relevant if StateAutAct & RevEn)	

Name	Туре	Description	OPC UA access
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
FwdFbkCalc	BOOL	Source of the feedback signal Forward movement:	Read
		1: Calculated	
		0: Sensor	
FwdFbk	BOOL	Feedback signal Forward movement:	Read
		1: Forward movement	
		0: No forward movement	
RevFbkCalc	BOOL	Source of the feedback signal Reverse movement:	Read
		1: Calculated	
		0: Sensor	
RevFbk	BOOL	Feedback signal Reverse movement:	Read
		1: Reverse movement	
		0: No reverse movement	
Perm*		See Locking [▶ 20]	
Int*			
Prot*			
Trip	BOOL	Signaling contact for motor protection:	Read
		1: No error	
		0: Motor protection tripped.	
SafePos	BOOL	1: Retain current state.	Read
		0: Stop	
SafePosDirEn	BOOL	1: Rotation direction specification for SafePos = TRUE via the variable SafePosDir	_
		0: No rotation direction specified	
SafePosDir	BOOL	Rotation direction specification for SafePos = TRUE and SafePosDirRpmEn = TRUE	-
		1: reverse	
		0: forward	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access	
State*		See Operation Mode [13]		
FwdCtrl	BOOL	Forward movement:	Read	
		1: active		
		0: inactive		
RevCtrl	BOOL	Reverse movement:	Read	
		1: active		
		0: inactive		
SafePosAct	BOOL	Safety position enabled:	Read	
		1: Safety position is active.		
		0: Safety position is not active.		

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [> 13]	
StopOp	BOOL	Operator switching request to set the drive to stop:	Read/write
		(Relevant if StateOpAct)	
		1: Execute stop.	
		0: Do not execute a stop.	
FwdOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & RevEn)	
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
ResetOp	esetOp BOOL Operator reset switching request:		Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

Methods

Name	Description
SetOffline	See Operation Mode [▶ 13]
SetOperator	
SetAutomatic	

5.3.1.2 FB_MTP_MonBinDrv

FB_MTP_M	lonBinDrv
WQC BYTE	BOOL StateOpAct
OSLevel BYTE	BOOL StateAutAct
StateChannel BOOL	BOOL StateOffAct
StateOffAut BOOL	BOOL FwdCtrl
StateOpAut BOOL	BOOL RevCtrl
StateAutAut BOOL	BOOL SafePosAct
FwdEn BOOL	BOOL MonStatErr
RevEn BOOL	BOOL MonDynErr
StopAut BOOL	
FwdAut BOOL	
RevAut BOOL	
RevFbk BOOL	
RevFbkCalc BOOL	
FwdFbk BOOL	
FwdFbkCalc BOOL	
SafePos BOOL	
Trip BOOL	
PermEn BOOL	
Permit BOOL	
IntlEn BOOL	
Interlock BOOL	
ProtEn BOOL	
Protect BOOL	
ResetAut BOOL	
MonStatTi REAL	
MonDynTi REAL	
MonSafePos BOOL	

The function block $FB_MTP_MonBinDrv$ is an object for controlling a binary drive from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests are managed via the state machine of <u>Operation Mode [\blacktriangleright 13]</u>. It also includes the option of monitoring the output values with the respective feedback signals. The OPC UA access rights are described in the variable tables.

Controlling the drive

The direction of rotation of the drive is specified via the switching requests Fwd^* , Rev^* and $Stop^*$. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. With simultaneous requests from Fwd^* and Rev^* , both are prioritized equally and the drive remains in its state. $Stop^*$ is prioritized highest at SafePos = FALSE with simultaneous requests from Fwd^* , Rev^* and $Stop^*$. If SafePos = TRUE, the switching requests Fwd^* , Rev^* and $Stop^*$ are prioritized equally and the drive remains in its current state in the event of simultaneous requests.

When Locking [> 20] is active, it is no longer possible to control the drive, depending on the type of interlock.

Safety position

The safety position is defined via the variables SafePos, SafePosDirEn and SafePosDir.

The variable SafePos is used to specify whether the safety position of the drive is the de-energized state or an active state.

The bee are

The variables SafePosDirEn and SafePosDir are not part of the MTP guideline. They have also been implemented and can be used to define a safety position in the active state. These variables are not listed in the MTP file and are not made available via OPC UA.

Safety position: de-energized state

In the de-energized state, the safety position of the drive is: FwdCtrl = FALSE and RevCtrl = FALSE.

Safety position: active state

For the active state, the default direction of rotation can be enabled (SafePosDirEn = TRUE) and the direction of rotation can be specified (SafePosDir).

If the specification of the direction of rotation is disabled SafePosDirEn = FALSE, the current movement state (forward, reverse or stop) is the safety position.

If the default setting is enabled, the safety position SafePosDirEn = TRUE forward (SafePosDir = FALSE) or reverse (SafePosDir = TRUE).

Monitoring

The control and the respective Feedback [> 20] can be monitored via Feedback monitoring [> 21].

Further characteristics

Name of the object [▶_18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Locking [20]

<u>Reset [] 23]</u>

Inheritance hierarchy

FB_MTP_BinDrv

 $\mathsf{FB}_\mathsf{MTP}_\mathsf{MonBinDrv}$

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
FwdEn	BOOL	Enable forward movement:	Read
		1: Enabled	
		0: Disabled	
RevEn	BOOL	Enable reverse movement:	Read
		1: Enabled	
		0: Disabled	
StopAut	BOOL	Automatic switching request to set the drive to stop:	Read
		(Relevant if StateAutAct)	
		1: Execute stop.	
		0: No stop	
FwdAut	BOOL	Automatic switching request to set the drive in forward motion:	Read
		(Relevant if StateAutAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevAut	BOOL	Automatic switching request to set the drive in forward motion:	Read

Name	Туре	Description	OPC UA access
		(Relevant if StateAutAct & RevEn)	
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
FwdFbkCalc	BOOL	Source of the feedback signal Forward movement:	Read
		1: Calculated	
		0: Sensor	
FwdFbk	BOOL	Feedback signal Forward movement:	Read
		1: Forward movement	
		0: No forward movement	
RevFbkCalc	BOOL	Source of the feedback signal Reverse movement:	Read
		1: Calculated	
		0: Sensor	
RevFbk	BOOL	Feedback signal Reverse movement:	Read
		1: Reverse movement	
		0: No reverse movement	
Perm*		See Locking [20]	
Int*			
Prot*			
Trip	BOOL	Signaling contact for motor protection:	Read
		1: No error	
		0: Motor protection tripped.	
SafePos	BOOL	1: Retain current state.	Read
		0: Stop	
SafePosDirEn	BOOL	1: Rotation direction specification for SafePos = TRUE via the variable SafePosDir	-
		0: No rotation direction specified	
SafePosDir	BOOL	Rotation direction specification for SafePos = TRUE and SafePosDirRpmEn = TRUE	-
		1: reverse	
		0: forward	
MonStatTi	REAL	Monitoring time for static errors [s]	Read
MonDynTi	REAL	Monitoring time for dynamic errors [s]	Read
MonSafePos	BOOL	Behavior of the interface after an error occurs:	Read
		1: Safe position should be approached.	
		0: The current state is retained.	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access		
State*		See Operation Mode [▶ 13]			
FwdCtrl	BOOL	Forward movement:	Read		
		1: active			
		0: inactive			
RevCtrl	BOOL	Reverse movement: Read			

Name	Туре	Description	OPC UA access
		1: active	
		0: inactive	
SafePosAct	BOOL	Safety position enabled:	Read
		1: Safety position is active.	
		0: Safety position is not active.	
MonStatErr	REAL	Static error:	Read
	1: active		
		0: inactive	
MonDynErr	REAL	Dynamic error:	Read
		1: active	
		0: inactive	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
StopOp	BOOL	Operator switching request to set the drive to stop:	Read/write
		(Relevant if StateOpAct)	
		1: Execute stop.	
		0: Do not execute a stop.	
FwdOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & RevEn)	
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
MonEn	BOOL	Enable FeedbackMonitoring:	Read/write
		1: FeeedbackMonitoring active	
		0: FeedbackMonitoring inactive	
ResetOp	BOOL	Operator reset switching request:	Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	
	· · · · · · · · · · · · · · · · · · ·		

🔹 Methods

Name	Description
SetOffline	See Operation Mode [▶_13]
SetOperator	
SetAutomatic	

5.3.1.3 FB_MTP_AnaDrv

	FB MTP AnaDry						
	HB_MIP_ANA WQC BYTE	BOOL StateOpAct					
	OSLevel BYTE	BOOL StateOpAct					
	StateChannel BOOL	BOOL StateOffAct					
	StateOffAut BOOL	BOOL StateOnAct					
	StateOpAut BOOL	BOOL SrcManAct					
	StateAutAut BOOL	BOOL FwdCtrl					
	SrcChannel BOOL	BOOL RevCtrl					
	SrcManAut BOOL	REAL Rpm					
	SrcIntAut BOOL	BOOL SafePosAct					
	FwdEn BOOL						
	RevEn BOOL						
	StopAut BOOL						
	FwdAut BOOL						
	RevAut BOOL						
	RevFbk BOOL						
	RevFbkCalc BOOL						
	FwdFbk BOOL						
	FwdFbkCalc BOOL						
_	SafePos BOOL						
	Trip BOOL						
	RpmSclMin REAL						
	RpmSclMax REAL						
	RpmUnit INT						
	RpmInt REAL						
	RpmMin REAL						
	RpmMax REAL						
	RpmFbk REAL						
	RpmFbkCalc BOOL PermEn BOOL						
	Permit BOOL						
	IntlEn BOOL						
	Interlock BOOL						
	ProtEn BOOL						
	Protect BOOL						
	ResetAut BOOL						
	DOOL						

The function block FB_MTP_AnaDrv is an object for controlling a drive with variable speed from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests and value specifications are managed independently of each other via the state machines of <u>Operation Mode [13]</u> and <u>Source Mode [15]</u>. The OPC UA access rights are described in the variable tables.

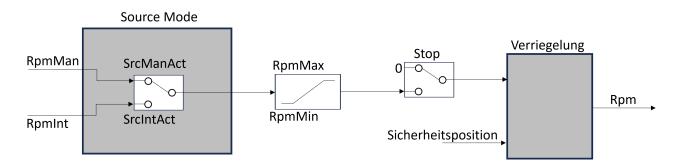
Controlling the drive

The direction of rotation of the drive is specified via the switching requests Fwd*, Rev* and Stop*. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. With simultaneous requests from Fwd* and Rev*, both are prioritized equally and the drive remains in its state. Stop* is prioritized highest at SafePos = FALSE with simultaneous requests from Fwd*, Rev* and Stop*. If SafePos = TRUE, the switching requests Fwd*, Rev* and Stop* are prioritized equally and the drive remains in its current state in the event of simultaneous requests.

When <u>Locking [> 20]</u> is active, it is no longer possible to control the drive, depending on the type of interlock.

Setpoint specification

The speed is set via Rpm^* variables. The speed specification is managed by the state machine <u>Source Mode</u> [<u>15]</u> and is output according to the diagram below:



Safety position

The safety position is defined via the variables SafePos, SafePosDirRpmEn, SafePosDir and SafePosRpm.

The variable SafePos is used to specify whether the safety position of the drive is the de-energized state or an active state.

The variables SafePosDirRpmEn, SafePosDir and SafePosRpm are not part of the MTP guideline. They have also been implemented and can be used to define a safety position in the active state. These variables are not listed in the MTP file and are not made available via OPC UA.

Safety position: de-energized state (SafePos = FALSE)

In the de-energized state, the drive is stopped (FwdCtrl = FALSE, RevCtrl = FALSE and Rpm = 0)

Safety position: active state (SafePos = TRUE**)**

If the state is active, the default direction of rotation and speed can be activated (SafePosDirRpmEn = TRUE) and the direction of rotation (SafePosDir) or speed (SafePosRpm) can be specified.

If SafePosDirRpmEn = FALSE, the current movement state (forward, reverse or stop) is the safety position.

If the default setting (SafePosDirRpmEn = TRUE) is activated, the safety position is forward (SafePosDir = FALSE) or reverse (SafePosDir = TRUE) with the defined safety speed (SafePosRpm).

The following table shows the operating options for the drive (Fwd*, Rev*, Stop* and Rpm*) when Permit is active, depending on the initial state of the drive (stop drive, set drive to forward movement and set drive to reverse movement) and the defined safety position:

SafePos	SafePos	SafePos-	Drive set to	Drive set to	Drive set to
	DirRpmEn	Dir	Stop	Forward	Reverse
FALSE	-	-	SafePosAct = TRUE Rev* + Fwd*: X Rpm*: X	SafePosAct = FALSE Rev* + Stop*:√ Rpm*:√	SafePosAct = FALSE Fwd* + Stop*:√ Rpm*:√
TRUE	FALSE	-	SafePosAct = TRUE Rev* + Fwd*: X Rpm*: X	SafePosAct = TRUE Rev* + Stop*:X Rpm*:X	SafePosAct = TRUE Fwd* + Stop*: X Rpm*: X
TRUE	TRUE	FALSE (Fwd)	SafePosAct = FALSE Rev* + Fwd*:√ Rpm*:√	SafePosAct = TRUE Rev* + Stop*:X Rpm*:X (SafePosRpm)	SafePosAct = FALSE Fwd* + Stop*:√ Rpm*:√

SafePos			Drive set to	Drive set to	Drive set to
	DirRpmEn	Dir	Stop	Forward	Reverse
TRUE	TRUE	TRUE	SafePosAct =	SafePosAct =	SafePosAct = TRUE
		(Rev)	FALSE	FALSE	Fwd* + Stop*: X
			Rev* + Fwd*: ✓	Rev* + Stop*:✓	Rpm*: X (SafePosRpm)
			Rpm*:√	Rpm*:√	

x: Switching requests and/or value specifications are no longer taken into account

 \checkmark : Switching requests and/or value specifications are taken into account

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

<u>Unit [▶ 19]</u>

Feedback [20]

Locking [20]

<u>Reset [) 23]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
Src*		See Source Mode [15]	
RpmInt	REAL	Internal Speed setpoint specification	Read
RpmUnit	INT	Speed Unit	Read
RpmMin	REAL	Upper limit of the speed setpoint	Read
RpmMax	REAL	Lower limit of the speed setpoint	Read
RpmFbkCalc	BOOL	Source of the actual speed value:	Read
		1: Calculated	
		0: Sensor	
RpmFbk	REAL	Actual speed value	Read
RpmSclMin	REAL	Speed scale start	Read
RpmSclMax	REAL	Speed scale end	Read
Perm*		See Locking [20]	
Int*			
Prot*			
Trip	BOOL	Signaling contact for motor protection:	Read
		1: No error	
		0: Motor protection tripped.	

Name	Туре	Description	OPC UA access
SafePos	BOOL	1: Retain current state.	Read
		0: Stop	
SafePosDirRpmE	BOOL	1: Rotation direction specification for SafePos = TRUE	-
n		via the variable SafePosDir	
		0: No rotation direction specified	
SafePosDir	BOOL	Rotation direction specification for SafePos = TRUE	-
		and SafePosDirRpmEn = TRUE	
		1: reverse	
		0: forward	
SafePosRpm	REAL	Speed specification for safety position, if SafePos =	-
		TRUE and SafePosDirRpmEn = TRUE	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [▶ 13]	
FwdCtrl	BOOL	Forward movement:	Read
		1: active	
		0: inactive	
RevCtrl	BOOL	Reverse movement:	Read
		1: active	
		0: inactive	
Src*		See Source Mode [15]	
Rpm	REAL	Speed setpoint on drive	Read
SafePosAct	BOOL	Safety position enabled:	Read
		1: Safety position is active.	
		0: Safety position is not active.	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
StopOp	BOOL	Operator switching request to set the drive to stop:	Read/write
		(Relevant if StateOpAct)	
		1: Execute stop.	
		0: Do not execute a stop.	
FwdOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & RevEn)	
		1: Execute reverse movement.	

Name	Туре	Description	OPC UA access
		0: Do not execute any reverse movement.	
Src*		See <u>Source Mode [▶ 15]</u>	
RpmMan	REAL	Manual setpoint specification for the speed	Read/write
RpmRbk	REAL	Unprocessed value of the Operator speed value specification	Read
ResetOp	BOOL	Operator reset switching request:	Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

🔹 Methods

Name	Description
SetOffline	See Operation Mode [13]
SetOperator	
SetAutomatic	
SetInternal	See Source Mode [▶ 15]
SetManual	

FB_MTP_MonAnaDrv 5.3.1.4 FB_MTP_MonAnaDrv BOOL StateOpAct WOC BYTE OSLevel BYTE BOOL StateAutAct -StateChannel BOOL BOOL StateOffAct -StateOffAut BOOL BOOL SrcIntAct -StateOpAut BOOL BOOL SrcManAct BOOL SrcManAct BOOL FwdCtrl StateAutAut BOOL BOOL RevCtrl SrcChannel BOOL SrcManAut BOOL REAL Rom REAL Rpm BOOL SafePosAct BOOL MonStatErr BOOL MonDynErr SrcIntAut BOOL FwdEn *BOOL* RevEn *BOOL* StopAut BOOL REAL RpmErr BOOL RpmAHAct FwdAut BOOL RevAut BOOL BOOL RpmALAct RevFbk BOOL RevFbkCalc BOOL FwdFbk BOOL FwdFbkCalc BOOL SafePos BOOL Trip BOOL RpmSclMin REAL RpmSclMax REAL RpmUnit INT RpmInt REAL RpmMin REAL RpmMax REAL RpmFbk REAL RpmFbkCalc BOOL PermEn BOOL Permit BOOL IntlEn BOOL Interlock BOOL ProtEn BOOL Protect BOOL ResetAut BOOL MonSafePos BOO/ RpmAHEn BOOL RpmALEn BOOL MonStatTi REAL MonDynTi REAL

The function block FB_MTP_MonAnaDrv is an object for controlling a drive with variable speed from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests and value specifications are managed independently of each other via the state machines of <u>Operation Mode [13]</u> and <u>Source Mode [15]</u>. It also includes the option of monitoring the output values with the respective feedback signals. The OPC UA access rights are described in the variable tables.

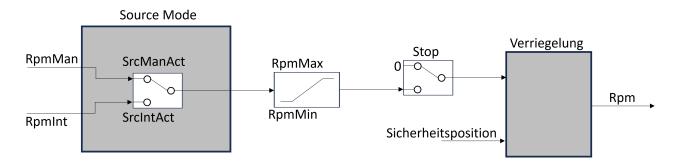
Controlling the drive

The direction of rotation of the drive is specified via the switching requests Fwd*, Rev* and Stop*. The state machine of the <u>Operation Mode [] 13]</u> manages whether and from which source new switching requests are processed. With simultaneous requests from Fwd* and Rev*, both are prioritized equally and the drive remains in its state. Stop* is prioritized highest at SafePos = FALSE with simultaneous requests from Fwd*, Rev* and Stop*. If SafePos = TRUE, the switching requests Fwd*, Rev* and Stop* are prioritized equally and the drive remains in its current state in the event of simultaneous requests.

When Locking [> 20] is active, it is no longer possible to control the drive, depending on the type of interlock.

Setpoint specification

The speed is set via Rpm^* variables. The speed specification is managed by the state machine <u>Source Mode</u> [<u>15]</u> and is output according to the diagram below:



Safety position

The safety position is defined via the variables SafePos, SafePosDirRpmEn, SafePosDir and SafePosRpm.

The variable SafePos is used to specify whether the safety position of the drive is the de-energized state or an active state.

The variables SafePosDirRpmEn, SafePosDir and SafePosRpm are not part of the MTP guideline. They have also been implemented and can be used to define a safety position in the active state. These variables are not listed in the MTP file and are not made available via OPC UA.

Safety position: de-energized state (SafePos = FALSE)

In the de-energized state, the drive is stopped (FwdCtrl = FALSE, RevCtrl = FALSE and Rpm = 0)

Safety position: active state (SafePos = TRUE)

If the state is active, the default direction of rotation and speed can be activated (SafePosDirRpmEn = TRUE) and the direction of rotation (SafePosDir) or speed (SafePosRpm) can be specified.

If SafePosDirRpmEn = FALSE, the current movement state (forward, reverse or stop) is the safety position.

If the default setting (SafePosDirRpmEn = TRUE) is activated, the safety position is forward (SafePosDir = FALSE) or reverse (SafePosDir = TRUE) with the defined safety speed (SafePosRpm).

The following table shows the operating options for the drive (Fwd*, Rev*, Stop* and Rpm*) when Permit is active, depending on the initial state of the drive (stop drive, set drive to forward movement and set drive to reverse movement) and the defined safety position:

SafePos		SafePos-	Drive set to	Drive set to	Drive set to
	DirRpmEn	Dir	Stop	Forward	Reverse
FALSE	-	-	SafePosAct = TRUE Rev* + Fwd*:X Rpm*:X	SafePosAct = FALSE Rev* + Stop*:√ Rpm*:√	SafePosAct = FALSE Fwd* + Stop*:↓ Rpm*:↓
TRUE	FALSE	-	SafePosAct = TRUE Rev* + Fwd*: X Rpm*: X	SafePosAct = TRUE Rev* + Stop*:X Rpm*:X	SafePosAct = TRUE Fwd* + Stop*:X Rpm*:X
TRUE	TRUE	FALSE (Fwd)	SafePosAct = FALSE Rev* + Fwd*:√ Rpm*:√	SafePosAct = TRUE Rev* + Stop*:X Rpm*:X (SafePosRpm)	SafePosAct = FALSE Fwd* + Stop*:√ Rpm*:√

SafePos	SafePos DirRpmEn	SafePos- Dir	Drive set to Stop	Drive set to Forward	Drive set to Reverse
TRUE	TRUE	TRUE (Rev)	SafePosAct = FALSE	SafePosAct = FALSE	SafePosAct = TRUE Fwd* + Stop*:X
			Rev* + Fwd*:√ Rpm*:√	Rev* + Stop*: ✓ Rpm*: ✓	Rpm*:X(SafePosRpm)

x: Switching requests and/or value specifications are no longer taken into account

 \checkmark : Switching requests and/or value specifications are taken into account

Monitoring

The control and the respective Feedback [> 20] can be monitored via Feedback monitoring [> 21].

The output RpmErr indicates the current speed deviation RpmErr = Rpm - RpmFbk. The speed deviation can be monitored for an upper and lower limit (Alarm High and Alarm Low) using the Limit value monitoring [> 22].

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Value scaling [▶ 19]

Value limitation [20]

Locking [20]

<u>Reset [) 23]</u>

Inheritance hierarchy

FB_MTP_AnaDrv

FB_MTP_MonAnaDrv

Name	Туре	Description	OPC UA access
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
FwdEn	BOOL	Enable forward movement:	Read
		1: Enabled	
		0: Disabled	
RevEn	BOOL	Enable reverse movement:	Read
		1: Enabled	
		0: Disabled	
StopAut	BOOL	Automatic switching request to set the drive to stop:	Read

Name	Туре	Description	OPC UA access
		(Relevant if StateAutAct)	
		1: Execute stop.	
		0: No stop	
FwdAut	BOOL	Automatic switching request to set the drive in forward motion:	Read
		(Relevant if StateAutAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevAut	BOOL	Automatic switching request to set the drive in forward motion:	Read
		(Relevant if StateAutAct & RevEn)	
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
FwdFbkCalc	BOOL	Source of the feedback signal Forward movement:	Read
		1: Calculated	
		0: Sensor	
FwdFbk	BOOL	Feedback signal Forward movement:	Read
		1: Forward movement	
		0: No forward movement	
RevFbkCalc	BOOL	Source of the feedback signal Reverse movement:	Read
		1: Calculated	
		0: Sensor	
RevFbk	BOOL	Feedback signal Reverse movement:	Read
		1: Reverse movement	
		0: No reverse movement	
Src*		See Source Mode [15]	
RpmInt	REAL	Internal Speed setpoint specification	Read
RpmUnit	INT	Speed Unit	Read
RpmMin	REAL	Upper limit of the speed setpoint	Read
RpmMax	REAL	Lower limit of the speed setpoint	Read
RpmFbkCalc	BOOL	Source of the actual speed value:	Read
		1: Calculated	
		0: Sensor	
RpmFbk	REAL	Actual speed value	Read
RpmSclMin	REAL	Speed scale start	Read
RpmSclMax	REAL	Speed scale end	Read
Perm*		See Locking [20]	
Int*			
Prot*			
Trip	BOOL	Signaling contact for motor protection:	Read
		1: No error	
		0: Motor protection tripped.	
SafePos	BOOL	1: Retain current state.	Read
		0: Stop	
SafePosDirRpmE	BOOL	1: Rotation direction specification for SafePos = TRUE	_
n		via the variable SafePosDir	
		0: No rotation direction specified	

Name	Туре	Description	OPC UA access
SafePosDir	BOOL	Rotation direction specification for SafePos = TRUE and SafePosDirRpmEn = TRUE	-
		1: reverse	
		0: forward	
SafePosRpm	REAL	Speed specification for safety position, if SafePos = TRUE and SafePosDirRpmEn = TRUE	_
MonStatTi	REAL	Monitoring time for static errors [s]	Read
MonDynTi	REAL	Monitoring time for dynamic errors [s]	Read
MonSafePos	BOOL	Behavior of the interface after an error occurs:	Read
		1: Safe position should be approached.	
		0: The current state is retained.	
RpmAHEn	BOOL	Monitor limit Alarm High:	Read
		1: monitoring active	
		0: No monitoring	
RpmALEn	BOOL	Monitor limit Alarm Low:	Read
		1: monitoring active	
		0: No monitoring	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
FwdCtrl	BOOL	Forward movement:	Read
		1: active	
		0: inactive	
RevCtrl	BOOL	Reverse movement:	Read
		1: active	
		0: inactive	
Src*		See Source Mode [15]	
Rpm	REAL	Speed setpoint on drive	Read
MonStatErr	REAL	Static error:	Read
		1: active	
		0: inactive	
MonDynErr	REAL	Dynamic error:	Read
		1: active	
		0: inactive	
RpmErr	REAL	Speed deviation: RpmErr = Rpm - RpmFbk	
RpmAHAct	BOOL	Alarm High limit exceeded.	Read
RpmALAct	BOOL	Alarm Low limit not reached.	Read

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	

Name	Туре	Description	OPC UA access
StopOp	BOOL	Operator switching request to set the drive to stop:	Read/write
		(Relevant if StateOpAct)	
		1: Execute stop.	
		0: Do not execute a stop.	
FwdOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & FwdEn)	
		1: Execute forward movement.	
		0: Do not execute any forward movement.	
RevOp	BOOL	Operator switching request to set the drive in forward movement:	Read/write
		(Relevant if StateOpAct & RevEn)	
		1: Execute reverse movement.	
		0: Do not execute any reverse movement.	
Src*		See <u>Source Mode [▶ 15]</u>	
RpmMan	REAL	Manual setpoint specification for the speed	Read/write
RpmRbk	REAL	Unprocessed value of the Operator speed value specification	Read
MonEn	BOOL	Enable FeedbackMonitoring:	Read/write
		1: FeeedbackMonitoring active	
		0: FeedbackMonitoring inactive	
RpmAHLim	REAL	Alarm High limit (>0)	Read/write
RpmALLim	REAL	Alarm Low limit (<0)	Read/write

🔹 Methods

Name	Description
SetOffline	See Operation Mode [▶ 13]
SetOperator	
SetAutomatic	
SetInternal	See Source Mode [15]
SetManual	

5.3.1.5 FB_MTP_BinVlv

FB_MTP	BinVlv
WQC BYTE	BOOL StateOpAct
OSLevel BYTE	BOOL StateAutAct
StateChannel BOOL	BOOL StateOffAct
StateOffAut BOOL	BOOL Ctr
StateOpAut BOOL	BOOL SafePosAd
StateAutAut BOOL	
SafePos BOOL	
SafePosEn <i>BOOL</i>	
OpenAut BOOL	
CloseAut BOOL	
OpenFbkCalc BOOL	
CloseFbkCalc BOOL	
OpenFbk <i>BOOL</i>	
CloseFbk BOOL	
PermEn BOOL	
Permit BOOL	
IntlEn BOOL	
Interlock BOOL	
ProtEn BOOL	
Protect BOOL	
ResetAut BOOL	

The function block FB_MTP_BinVlv is an object for controlling a binary valve from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests are managed via the state machine <u>Operation Mode [b_13]</u>. The OPC UA access rights are described in the variable tables.

Controlling the valve

The specification for opening and closing the valve is made via the switching requests $Open^*$ and $Close^*$. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. For simultaneous requests from $Open^*$ and $Close^*$, $Close^*$ has the highest priority. If <u>Locking [> 20]</u> is active, control of the outputs via the switching requests is prevented or the safety position is assumed.

Safety position

The safety position is defined via the variables ${\tt SafePosEn}$ and ${\tt SafePos}$.

The variable SafePosEn is used to describe whether the valve has a fixed safety position (SafePosEn = TRUE) or whether the current position should be maintained (SafePosEn = FALSE).

The safety position is described with SafePos:

SafePos = FALSE: Safety position of the valve: closed

SafePos = TRUE: Safety position of the valve: open

Further characteristics

Name of the object [18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

OSLevel [18]

Feedback [20]

Locking [20]

<u>Reset [) 23]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
OpenAut	BOOL	Automatic switching request to move to the selected position of the valve.	Read
CloseAut	BOOL	Automatic switching request to close the valve.	Read
OpenFbkCalc	BOOL	Source of the feedback signal Limit switch Valve open:	Read
		1: Calculated	
		0: Sensor	
OpenFbk	BOOL	Feedback signal Limit switch Valve open	Read
CloseFbkCalc	BOOL	Source of the feedback signal	Read
		Limit switch Valve closed:	
		1: Calculated	
		0: Sensor	
CloseFbk	BOOL	Feedback signal Limit switch Valve closed.	Read
Perm*		See Locking [▶ 20]	
Int*			
Prot*			
SafePosEn	BOOL	Use the safe position of the valve:	Read
		1: Use safe position.	
		0: Do not use safe position.	
SafePos	BOOL	Safe position of the valve:	Read
		1: Open	
		0: Closed	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
Ctrl	BOOL	Valve switching command:	Read
		1: Open	
		0: Close	
SafePosAct	BOOL	Safe position:	Read
		1: Move to a safe position.	
		0: Normal operation	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenOp	BOOL	Operator switching request to open the valve.	Read/write
CloseOp	BOOL	Operator switching request to close the valve.	Read/write
ResetOp	BOOL	Operator reset switching request:	Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	

🔹 Methods

Name	Description
SetOffline	See Operation Mode [▶ 13]
SetOperator	
SetAutomatic	

5.3.1.6 FB_MTP_MonBinVlv

FB_MTP_M	IonBinVlv
WQC BYTE	BOOL StateOpAct
OSLevel BYTE	BOOL StateAutAct
StateChannel BOOL	BOOL StateOffAct
StateOffAut BOOL	BOOL Ctrl
StateOpAut BOOL	BOOL SafePosAct
StateAutAut BOOL	BOOL MonStatErr
SafePos BOOL	BOOL MonDynErr
- SafePosEn BOOL	
OpenAut BOOL	
CloseAut BOOL	
OpenFbkCalc BOOL	
CloseFbkCalc BOOL	
OpenFbk BOOL	
CloseFbk BOOL	
PermEn BOOL	
Permit BOOL	
IntlEn BOOL	
Interlock BOOL	
ProtEn BOOL	
Protect BOOL	
ResetAut BOOL	
MonSafePos BOOL	
MonStatTi REAL	
MonDynTi REAL	

The function block FB_MTP_MonBinVlv is an object for controlling a binary valve from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests are managed via the state machine <u>Operation Mode [>13]</u>. It also includes the option of monitoring the output value with the respective feedback. The OPC UA access rights are described in the variable tables.

Controlling the valve

The specification for opening and closing the valve is made via the switching requests $Open^*$ and $Close^*$. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. For simultaneous requests from $Open^*$ and $Close^*$, $Close^*$ has the highest priority. If <u>Locking [> 20]</u> is active, control of the outputs via the switching requests is prevented or the safety position is assumed.

Safety position

The safety position is defined via the variables ${\tt SafePosEn}$ and ${\tt SafePos}$.

The variable SafePosEn is used to describe whether the valve has a fixed safety position (SafePosEn = TRUE) or whether the current position should be maintained (SafePosEn = FALSE).

The safety position is described with SafePos:

SafePos = FALSE: Safety position of the valve: closed

SafePos = TRUE: Safety position of the valve: open

Monitoring

The control and the respective Feedback [> 20] can be monitored with the Feedback monitoring [> 21].

Further characteristics

- Name of the object [▶ 18]
- Object description [> 18]
- <u>WQC [▶ 19]</u>
- <u>OSLevel [▶ 18]</u>
- Locking [20]

<u>Reset [) 23]</u>

Inheritance hierarchy

FB_MTP_BinVlv

FB_MTP_MonBinVlv

👻 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
OpenAut	BOOL	Automatic switching request to move to the selected position of the valve.	Read
CloseAut	BOOL	Automatic switching request to close the valve.	Read
OpenFbkCalc	BOOL	Source of the feedback signal Limit switch Valve open:	Read
		1: Calculated	
		0: Sensor	
OpenFbk	BOOL	Feedback signal Limit switch Valve open	Read
CloseFbkCalc	BOOL	Source of the feedback signal	Read
		Limit switch Valve closed:	
		1: Calculated	
		0: Sensor	

Name	Туре	Description	OPC UA access
CloseFbk	BOOL	Feedback signal Limit switch Valve closed.	Read
Perm*		See Locking [▶ 20]	
Int*			
Prot*			
SafePosEn	BOOL	Use the safe position of the valve:	Read
		1: Use safe position.	
		0: Do not use safe position.	
SafePos	BOOL	Safe position of the valve:	Read
		1: Open	
		0: Closed	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	
MonStatTi	REAL	Monitoring time for static errors [s]	Read
MonDynTi	REAL	Monitoring time for dynamic errors [s]	Read
MonSafePos	BOOL	Behavior of the interface after an error occurs:	Read
		1: Safe position should be approached.	
		0: The current state is retained.	

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
Ctrl	BOOL	Valve switching command:	Read
		1: Open	
		0: Close	
SafePosAct	BOOL	Safe position:	Read
		1: Move to a safe position.	
		0: Normal operation	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenOp	BOOL	Operator switching request to open the valve.	Read/write
CloseOp	BOOL	Operator switching request to close the valve.	Read/write
ResetOp	BOOL	Operator reset switching request:	Read/write
		$0 \rightarrow 1$: Operator request	
		$1 \rightarrow 0$: Request has been processed.	
MonEn	BOOL	Enable FeedbackMonitoring:	Read/write
		1: FeeedbackMonitoring active	
		0: FeedbackMonitoring inactive	

🔹 Methods

Name	Description
SetOffline	See Operation Mode [▶ 13]

Name	Description
SetOperator	
SetAutomatic	

5.3.1.7 FB_MTP_AnaVlv

FB_MTP_AnaVlv WQC BYTE BOOL StateOpAct OSLevel BYTE BOOL StateOtfAct StateChannel BOOL BOOL StateOtfAct StateOffAut BOOL BOOL SrcIntAct StateOpAut BOOL BOOL SrcIntAct StateOpAut BOOL BOOL SrcIntAct StateOpAut BOOL BOOL SrcManAct StateAutAut BOOL BOOL OpenAct SrcChannel BOOL BOOL OpenAct SrcIntAut BOOL BOOL CloseAct OpenAut BOOL BOOL SafePosAct OpenFbk BOOL CloseAut BOOL CloseFbk BOOL OpenFbk BOOL CloseFbk BOOL CloseFbk BOOL OpenFbkCalc BOOL OpenFbkCalc BOOL PosSclMax REAL PosSclMax REAL PosUnit INT PosInt REAL PosMax REAL SafePos BOOL SafePos BOOL SafePosEn BOOL PosFbk REAL PosFbkCalc BOOL PosFbk REAL PosFbkCalc BOOL PoremEn BOOL Permit BOOL Interlock BOOL Proten BOOL Protet BOOL Protet BOOL Protect BOOL ResetAut BOOL		Analiki
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- Protect BOOL		
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	ResetAut BOOL	

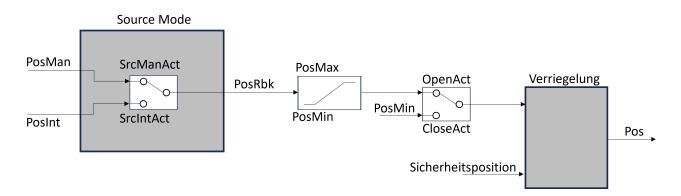
The function block FB_MTP_AnaVlv serves as an interface for controlling an analog valve from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Switching requests and value specifications are managed independently of each other via the state machines of <u>Operation Mode [] 13]</u> and <u>Source Mode [] 15]</u>. The OPC UA access rights are described in the variable tables.

Controlling the valve

The specification for opening and closing the valve is made via the switching requests Open* and Close*. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. For simultaneous requests from Open* and Close*, Close* has the highest priority. If <u>Locking [> 20]</u> is active, control of the outputs via the switching requests is prevented or the safety position is assumed.

Setpoint specification

The position is specified via Pos* variables. The position specification is managed by the state machine of the <u>Source Mode [\blacktriangleright 15]</u> and output according to the diagram below:



Safety position

The safety position is defined via the variables <code>SafePosEn</code> and <code>SafePos</code>.

The variable SafePosEn is used to describe whether the valve has a fixed safety position (SafePosEn = TRUE) or whether the current position should be maintained (SafePosEn = FALSE)

The safety position is described with SafePos:

SafePos = FALSE: Safety position of the valve: PosMin

SafePos = TRUE: Safety position of the valve: PosMax

Further characteristics

Name of the object [▶ 18]

Object description [18]

WQC [▶ 19]

OSLevel [18]

Operation Mode [▶ 13]

Source Mode [15]

Feedback [20]

<u>Unit [▶ 19]</u>

Value scaling [19]

Value limitation [20]

Locking [20]

<u>Reset [] 23]</u>

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	

Name	Туре	Description	OPC UA access
OpenAut	BOOL	Automatic switching request to move to the selected position of the valve.	Read
CloseAut	BOOL	Automatic switching request to close the valve.	Read
OpenFbkCalc	BOOL	Source of the feedback signal Limit switch Valve open:	Read
		1: Calculated	
		0: Sensor	
OpenFbk	BOOL	Feedback signal Limit switch Valve open	Read
CloseFbkCalc	BOOL	Source of the feedback signal	Read
		Limit switch Valve closed:	
		1: Calculated	
		0: Sensor	
CloseFbk	BOOL	Feedback signal Limit switch Valve closed.	Read
Src*		See Source Mode [15]	
PosInt	REAL	Internal value specification for the position	Read
PosUnit	INT	Unit of the position	Read
PosMin	REAL	Lower limit of the value specification for the valve position	Read
PosMax	REAL	Upper limit of the value specification for the valve position	Read
PosFbkCalc	BOOL	Source of the position feedback value:	Read
		1: Calculated	
		0: Sensor	
PosFbk	REAL	Feedback value of the position	Read
PosSclMin	REAL	Scale start of the position display	Read
PosScIMax	REAL	Scale end of the position display	Read
Perm*		See Locking [20]	
Int*			
Prot*			
SafePosEn	BOOL	Use the safe position of the valve:	Read
		1: Use safe position.	
		0: Do not use safe position (Hold position).	
SafePos	BOOL	Safe position of the valve:	Read
		1: PosMax	
		0: PosMin	
ResetAut	BOOL	Automatic reset switching request:	Read
		1: Reset requested.	
		0: No reset requested.	

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenAct	BOOL	Open valve switching command.	Read
CloseAd	BOOL	Close valve switching command.	Read
Src*		See Source Mode [15]	
Pos	REAL	Position setpoint on valve	Read
SafePosAct	BOOL	Safe position:	Read
		1: Move to a safe position	
		0: Normal operation	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenOp	BOOL	Operator switching request to move to the selected position of the valve.	Read/write
CloseOp	BOOL	Operator switching request to close the valve.	Read/write
Src*		See Source Mode [15]	
PosMan	BOOL	Manual value specification for the position	Read/write
PosRbk	REAL	Unprocessed value of the Operator Value specification for the position	Read/write
ResetOp	BOOL	Operator reset switching request:	Read/write
		0→1: Operator request	
		1→0: Request has been processed.	

🔹 Methods

Name	Description
SetOffline	See Operation Mode [13]
SetOperator	
SetAutomatic	
SetInternal	See Source Mode [▶_15]
SetManual	

5.3.1.8 FB_MTP_MonAnaVlv

Г	FB_MTP_Mon	
	NQC BYTE	BOOL StateOpAct
	OSLevel BYTE	BOOL StateAutAct
	StateChannel BOOL	BOOL StateOffAct
	StateOffAut BOOL	BOOL Stateon Act
	StateOpAut BOOL	BOOL SrcManAct
	StateAutAut BOOL	REAL Pos
	SrcChannel BOOL	BOOL OpenAct
	SrcManAut BOOL	BOOL CloseAct
	SrcIntAut BOOL	BOOL SafePosAct
_	OpenAut BOOL	BOOL MonStatErr
	CloseAut BOOL	BOOL MonDynErr
_	OpenFbk BOOL	BOOL MonPosErr
_	CloseFbk BOOL	BOOL PosReachedFbk
_	OpenFbkCalc BOOL	
_	CloseFbkCalc BOOL	
F	PosSclMin REAL	
F	PosSclMax REAL	
F	PosUnit INT	
F	PosInt REAL	
	PosMin REAL	
	PosMax REAL	
	SafePos BOOL	
	SafePosEn BOOL	
	PosFbk REAL	
	PosFbkCalc BOOL	
	PermEn BOOL	
	Permit BOOL	
	IntlEn BOOL	
	Interlock BOOL	
	ProtEn BOOL	
-	Protect BOOL	
	ResetAut BOOL	
	MonSafePos BOOL	
	PosTolerance <i>REAL</i> MonStatTi <i>REAL</i>	
	MonStatii REAL MonDvnTi REAL	
	MonDyn'ii <i>REAL</i> MonPosTi <i>REAL</i>	
- <u>'</u>	HOIPOSTI KEAL	

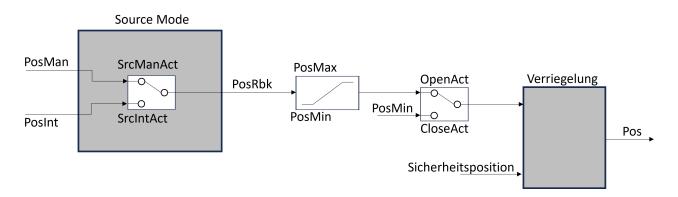
The function block FB_MTP_MonAnaVlv is an object for controlling an analog valve from different sources: internal PLC logic or manual operation (access via OPC UA). Switching requests and value specifications are managed independently of each other via the state machines <u>Operation Mode [> 13]</u> and <u>Source Mode</u> [> 15]. It also includes the option of monitoring the output values with the respective feedback signals. The OPC UA access rights are described in the variable tables.

Controlling the valve

The specification for opening and closing the valve is made via the switching requests $Open^*$ and $Close^*$. The state machine of the <u>Operation Mode [> 13]</u> manages whether and from which source new switching requests are processed. For simultaneous requests from $Open^*$ and $Close^*$, $Close^*$ has the highest priority. If <u>Locking [> 20]</u> is active, control of the outputs via the switching requests is prevented or the safety position is assumed.

Setpoint specification

The position is specified via Pos^* variables. The position specification is managed by the state machine of the <u>Source Mode [\blacktriangleright 15]</u> and output according to the diagram below:



Safety position

The safety position is defined via the variables <code>SafePosEn</code> and <code>SafePos</code>.

The variable SafePosEn is used to describe whether the valve has a fixed safety position (SafePosEn = TRUE) or whether the current position should be maintained (SafePosEn = FALSE)

The safety position is described with SafePos:

SafePos = FALSE: Safety position of the valve: PosMin

SafePos = TRUE: Safety position of the valve: PosMax

Monitoring

The control and the respective Feedback [> 20] can be monitored via Feedback monitoring [> 21].

The interface also has a position monitor, which extends the <u>Feedback monitoring</u> [▶ 21] with two additional outputs:

The output PosReachedFbk indicates whether the set position has been reached:

PosReachedFbk = (PosFbk - Pos) <= PosTolerance</pre>

The time to reach the position is specified via the input MonPosTi. If the time is exceeded, the output MonPosErr is set to TRUE.

Further characteristics

Name of the object [▶ 18] Object description [▶ 18] WQC [▶ 19] OSLevel [▶ 18] Value scaling [▶ 19] Value limitation [▶ 20] Locking [▶ 20] Reset [▶ 23] Inheritance hierarchy FB_MTP_AnaVlv FB_MTP_MonAnaVlv

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [▶ 13]	
OpenAut	BOOL	Automatic switching request to move to the selected position of the valve.	Read
CloseAut	BOOL	Automatic switching request to close the valve.	Read
OpenFbkCalc	BOOL	Source of the feedback signal Limit switch Valve open: 1: Calculated 0: Sensor	Read
OpenFbk	BOOL	Feedback signal Limit switch Valve open	Read
CloseFbkCalc	BOOL	Source of the feedback signal Limit switch Valve closed: 1: Calculated 0: Sensor	Read
CloseFbk	BOOL	Feedback signal Limit switch Valve closed.	Read
Src*		See Source Mode [] 15]	
PosInt	REAL	Internal value specification for the position	Read
PosUnit	INT	Unit of the position	Read
PosMin	REAL	Lower limit of the value specification for the valve position	Read
PosMax	REAL	Upper limit of the value specification for the valve position	Read
PosFbkCalc	BOOL	Source of the position feedback value: 1: Calculated 0: Sensor	Read
PosFbk	REAL	Feedback value of the position	Read
PosSclMin	REAL	Scale start of the position display	Read
PosSclMax	REAL	Scale end of the position display	Read
Perm* Int* Prot*		See <u>Locking [▶ 20]</u>	
SafePosEn	BOOL	Use the safe position of the valve: 1: Use safe position. 0: Do not use safe position.	Read
SafePos	BOOL	Safe position of the valve: 1: Open 0: Closed	Read
ResetAut	BOOL	Automatic reset switching request: 1: Reset requested. 0: No reset requested.	Read

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenAct	BOOL	Open valve switching command.	Read
CloseAd	BOOL	Close valve switching command.	Read
Src*		See Source Mode [15]	
Pos	REAL	Position setpoint on valve	Read
SafePosAct	BOOL	Safe position:	Read
		1: Move to a safe position	
		0: Normal operation	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
OpenOp	BOOL	Operator switching request to move to the selected position of the valve.	Read/write
CloseOp	BOOL	Operator switching request to close the valve.	Read/write
Src*		See Source Mode [> 15]	
PosMan	BOOL	Manual value specification for the position	Read/write
PosRbk	REAL	Unprocessed value of the Operator Value specification for the position	Read/write
ResetOp	BOOL	Operator reset switching request: 0→1: Operator request 1→0: Request has been processed.	Read/write
MonEn	BOOL	Enable FeedbackMonitoring: 1: FeeedbackMonitoring active 0: FeedbackMonitoring inactive	Read/write

🔹 Methods

Name	Description
SetOffline	See Operation Mode [▶ 13]
SetOperator	
SetAutomatic	
SetInternal	See Source Mode [15]
SetManual	

5.3.1.9 FB_MTP_PIDCtrlBase

FB MTP PIDO	CtrlBase
WQC BYTE	BOOL StateOpAct
-OSLevel BYTE	BOOL StateAutAct
StateChannel BOOL	BOOL StateOffAct
-StateOffAut BOOL	BOOL SrcIntAct —
	BOOL SrcManAct —
- StateAutAut BOOL	REAL SP-
	REAL MV
-SrcManAut BOOL	
-SrcIntAut BOOL	
- PV REAL	
- PVUnit INT	
- SPIntMax REAL	
- SPManMin REAL	
- SPManMax REAL	
MVUnit INT MVSclMin REAL	
MVScIMin REAL	
- P REAL TI REAL	
Td REAL	
IU REAL	

The function block FB_MTP_PIDCtrlBase serves as an interface for using a PID controller from different sources: internal PLC logic or manual operation (e. g. via OPC UA). Value specifications are managed independently of each other by the state machines of <u>Operation Mode [13]</u> and <u>Source Mode [15]</u>. The OPC UA access rights are described in the variable tables.

The FB_MTP_PIDCtrlBase is an abstract function block. This cannot be instantiated, but must be derived (see syntax)!

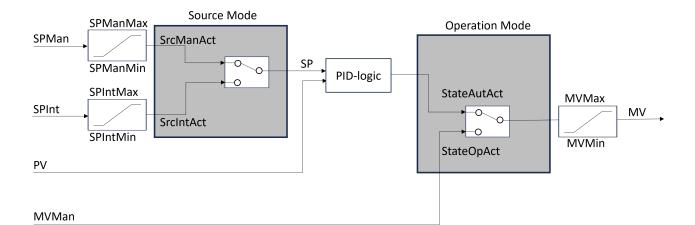
State machines

The source of the setpoint SP* is managed via the state machine of the <u>Source Mode [\blacktriangleright 15]</u>. The source of the output manipulated variable MV* is managed via the state machine of the <u>Operation Mode [\blacktriangleright 13]</u>: Output value of the PID logic or specification by manual operation MVMan.

PID controller

The PID logic (PIDLogic()) can be freely selected. The PID logic is called via the method PIDLogic(). The parameters for the controller are described via the inputs P, Ti and Td. The output MV describes the current manipulated variable depending on the current states of the state machines. The output SP shows the currently used setpoint of the PID logic.

The function block works according to the following scheme:



Further characteristics

Name of the object [> 18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

OSLevel [18]

Value scaling [19]

Value limitation [20]

<u>Unit [] 19]</u>

Syntax

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See Operation Mode [13]	
MVUnit	INT	Unit of manipulated variable	Read
MVSclMin	REAL	Minimum value of the manipulated variable display	Read
MVSclMax	REAL	Maximum value of the manipulated variable display	Read
MVMin	REAL	Minimum value of the manipulated variable	Read
MVMax	REAL	Maximum value of the manipulated variable	Read
Src*		See Source Mode [15]	
SPInt	REAL	internal setpoint specification	Read
SPUnit	INT	Unit of the setpoint	Read
SPIntMin	REAL	Lower limit value of the internal setpoint specification	Read

Name	Туре	Description	OPC UA access
SPIntMax	REAL	Upper limit value of the PEA internal setpoint specification	Read
SPManMin	REAL	Lower limit value of the manual setpoint specification	Read
SPManMax	REAL	Upper limit value of the manual setpoint specification	Read
SPSclMin	REAL	Minimum value for the display of the setpoint specification	Read
SPSclMax	REAL	Maximum value for the display of the setpoint specification	Read
PV	REAL	Process value	Read
PVUnit	INT	Unit of the process value	Read
PVSclMin	REAL	Minimum value for displaying the process value	Read
PVSclMax	REAL	Maximum value for displaying the process value	Read
P	REAL	Proportional gain of the controller	Read
Ti	REAL	Integral action time of the controller [s]	Read
Td	REAL	Derivative action time of the controller [s]	Read

Outputs

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
MV	REAL	Current manipulated variable of the controller	
Src*		See Source Mode [> 15]	
SP	REAL	Setpoint currently used by the controller.	

External variables

Name	Туре	Description	OPC UA access
State*		See Operation Mode [13]	
MVMan	REAL	Manual specification of the manipulated variable	Read/write
Src*		See Source Mode [15]	
SPMan	REAL	Manual setpoint specification	Read/write

🔹 Methods

Name	Description	
PIDLogic	Implementation of the logic for calling the PID controller	
ResetPID	Resetting the PID controller	

5.3.1.9.1 PIDLogic

PIDLogic	
BOOL PIDLogic	⊢

This method enables the implementation of the logic of the PID controller.

Syntax

METHOD PIDLogic : BOOL

Call Beckhoff PID controller (Tc2_ControllerToolbox is required)

//Set PID Params
PIDParams.tCtrlCycleTime := LREAL_TO_TIME(fCycleTime * 1000);
PIDParams.tTaskCycleTime := LREAL_TO_TIME(fCycleTime * 1000);

```
PIDParams.fKp := P;
PIDParams.tTn := REAL_TO_TIME(TI * 1000);
PIDParams.tTv := REAL_TO_TIME(TD * 1000);
PIDParams.fOutMaxLimit := MVMax;
PIDParams.fOutMinLimit := MVMin;
PIDParams.bARWONIPartOnly := TRUE;
//Call Controller Toolbox PID function block
CTRL_PID(
fSetpointValue := SP,
fActualValue := PV,
eMode := eCTRL_MODE_ACTIVE,
stParams := PIDParams);
//Write resulting Manipulated Value to MTP function block
MV:= LREAL_TO_REAL(CTRL_PID.fOut);
```

Return value

Name	Туре	Description
PIDLogic	BOOL	

5.3.1.9.2 ResetPID

This method allows the implementation of a logic for resetting the PID logic.

Syntax

```
METHOD ResetPID : BOOL
CTRL_PID(
    eMode := eCTRL_MODE_Reset,
    stParams:= PIDParams
);
//Write resulting Manipulated Value to MTP function block
MV:= LREAL_TO_REAL(CTRL_PID.fOut);
```

5.3.2 DiagnosticElements

Locking views visualize the current state of a basic logical operation AND/OR.

5.3.2.1 FB_MTP_LockView4

FB_MTP_LockView4		
WQC BYTE	BOOL Out	-
Logic BOOL	BYTE OutQC	-
In1En BOOL		
In1 BOOL		
In1QC BYTE		
In1Inv BOOL		
In1Txt STRING(255)		
In2En BOOL		
In2 BOOL		
In2QC BYTE		
In2Inv BOOL		
In2Txt STRING(255)		
In3En BOOL		
In3 BOOL		
In3QC BYTE		
In3Inv BOOL		
In3Txt STRING(255)		
In4En BOOL		
In4 BOOL		
In4QC BYTE		
In4Inv BOOL		
In4Txt STRING(255)		

The function block FB_MTP_LockView4 is an object for visualizing a basic logical operation AND/OR with four inputs. This is made available via OPC UA.

Each input can be enabled *En, inverted *Inv and described with a text *Txt. Each input also contains a quality code *QC. It describes the conditions under which the value of the interface was recorded and how trustworthy this value is.

The inputs can be evaluated as AND-logic (Logic = TRUE) or as OR-logic (Logic = FALSE). The linking result from the inputs is output at Out \cdot . Only enabled inputs are taken into account for this. The result of the QC inputs is output at OutQC.

Further characteristics

Name of the object [> 18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
Logic	BOOL	Logical operation:	Read
		0 : OR	
		1: AND	
In1En	BOOL	Enable input 1:	Read
		0: Input not enabled.	
		1: Input enabled	
In1	BOOL	Input 1 - value	Read
In1QC	BYTE	Input 1 - Qualitiy Code	Read
In1Inv	BOOL	Invert input 1:	Read
		0: Not inverted	
		1: Inverted	

Name	Туре	Description	OPC UA access
In1Txt	STRING	Input 1 - description text	Read
In2En	BOOL	Enable input 2:	Read
		0: Input not enabled.	
		1: Input enabled.	
In2	BOOL	Input 2 - value	Read
In2QC	BYTE	Input 2 - Qualitiy Code	Read
In2Inv	BOOL	Invert input 2:	Read
		0: Not inverted	
		1: Inverted	
In2Txt	STRING	Input 2 - description text	Read
In3En	BOOL	Enable input 3:	Read
		0: Input not enabled.	
		1: Input enabled.	
In3	BOOL	Input 3 - value	Read
In3QC	BYTE	Input 3 - Qualitiy Code	Read
In3Inv	BOOL	Invert input 3:	Read
		0: Not inverted	
		1: Inverted	
In3Txt	STRING	Input 3 - description text	Read
In4En	BOOL	Enable input 4:	Read
		0: Input not enabled.	
		1: Input enabled.	
In4	BOOL	Input 4 - value	Read
In4QC	BYTE	Input 4 - Qualitiy Code	Read
In4Inv	BOOL	Invert input 4:	Read
		0: Not inverted	
		1: Inverted	
In4Txt	STRING	Input 4 - description text	Read

Outputs

Name	Туре	Description	OPC UA access
Out	BOOL	Output of the link result	Read
OutQC	BOOL	QC of the link result	Read

5.3.2.2 FB_MTP_LockView8

	FB_MTP_LockView8	
	WQC BYTE	BOOL Out
	Logic BOOL	BYTE OutQC
	In1En BOOL	DITE Outge
	In1 BOOL	
	IniQC BYTE	
	Inlinv BOOL	
	In1Txt STRING(255)	
	In2En BOOL	
	In2 BOOL	
	In2QC BYTE	
	In2Inv BOOL	
	In2Txt STRING(255)	
	In3En BOOL	
	In3 BOOL	
	In3QC BYTE	
	In3Inv BOOL	
	In3Txt STRING(255)	
_	In4En BOOL	
	In4 BOOL	
	In4QC BYTE	
	In4Inv BOOL	
	In4Txt STRING(255)	
	In5En BOOL	
	In5 BOOL	
	In5QC BYTE	
	InSINV BOOL	
	InSTxt STRING(255)	
	In6En BOOL In6 BOOL	
	In6QC BYTE	
	In6Jev BOOL	
	In6Txt STRING(255)	
	In7En BOOL	
	In7 BOOL	
	In7QC BYTE	
	In7Inv BOOL	
	In7Txt STRING(255)	
	In8En BOOL	
	In8 BOOL	
	In8QC BYTE	
	In8Inv BOOL	
	In8Txt STRING(255)	

The function block FB_MTP_LockView8 is an object for visualizing a basic logical operation AND/OR with eight inputs. This is made available via OPC UA.

Each input can be enabled *En, inverted *Inv and described with a text *Txt. Each input also contains a quality code *QC. It describes the conditions under which the value of the interface was recorded and how trustworthy this value is.

The inputs can be evaluated as AND-logic (Logic = TRUE) or as OR-logic (Logic = FALSE). The linking result from the inputs is output at Out . Only enabled inputs are taken into account for this. The result of the QC inputs is output at OutQC.

Further characteristics

Name of the object [> 18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
Logic	BOOL	Logical operation:	Read
		0: OR	
		1: AND	
In1En	BOOL	Enable input 1:	Read
		0: Input not enabled.	
		1: Input enabled	
ln1	BOOL	Input 1 - value	Read
In1QC	BYTE	Input 1 - Qualitiy Code	Read
In1Inv	BOOL	Invert input 1:	Read
		0: Not inverted	
		1: Inverted	
In1Txt	STRING	Input 1 - description text	Read
In2En	BOOL	Enable input 2:	Read
	DOOL	0: Input not enabled.	, toda
		1: Input enabled.	
In2	BOOL	Input 2 - value	Read
In2QC	BYTE	Input 2 - Value Input 2 - Qualitiy Code	Read
In2QC	BOOL	Invert input 2:	Read
11121110	DOOL	0: Not inverted	Read
In2Txt	STRING	1: Inverted	Read
In2TXL In3En	BOOL	Input 2 - description text	
INSEN	BOOL	Enable input 3:	Read
		0: Input not enabled.	
	5001	1: Input enabled.	
In3	BOOL	Input 3 - value	Read
In3QC	BYTE	Input 3 - Qualitiy Code	Read
In3Inv	BOOL	Invert input 3:	Read
		0: Not inverted	
		1: Inverted	
In3Txt	STRING	Input 3 - description text	Read
In4En	BOOL	Enable input 4:	Read
		0: Input not enabled.	
		1: Input enabled.	
In4	BOOL	Input 4 - value	Read
In4QC	BYTE	Input 4 - Qualitiy Code	Read
In4Inv	BOOL	Invert input 4:	Read
		0: Not inverted	
		1: Inverted	
In4Txt	STRING	Input 4 - description text	Read
In5En	BOOL	Enable input 5:	Read
		0: Input not enabled.	
		1: Input enabled.	
In5	BOOL	Input 5 - value	Read
In5QC	BYTE	Input 5 - Qualitiy Code	Read

Name	Туре	Description	OPC UA access
In5lnv	BOOL	Invert input 5:	Read
		0: Not inverted	
		1: Inverted	
In5Txt	STRING	Input 5 - description text	Read
In6En	BOOL	Enable input 6:	Read
		0: Input not enabled.	
		1: Input enabled.	
In6	BOOL	Input 6 - value	Read
In6QC	BYTE	Input 6 - Qualitiy Code	Read
In6Inv	BOOL	Invert input 6:	Read
		0: Not inverted	
		1: Inverted	
In6Txt	STRING	Input 6 - description text	Read
In7En	BOOL	Enable input 7:	Read
		0: Input not enabled.	
		1: Input enabled.	
In7	BOOL	Input 7 - value	Read
In7QC	BYTE	Input 7 - Qualitiy Code	Read
In7Inv	BOOL	Invert input 7:	Read
		0: Not inverted	
		1: Inverted	
In7Txt	STRING	Input 7 - description text	Read
In8En	BOOL	Enable input 8:	Read
		0: Input not enabled.	
		1: Input enabled.	
ln8	BOOL	Input 8 - value	Read
In8QC	BYTE	Input 8 - Qualitiy Code	Read
In8lnv	BOOL	Invert input 8:	Read
		0: Not inverted	
		1: Inverted	
In8Txt	STRING	Input 8 - description text	Read

Outputs

Name	Туре	Description	OPC UA access
Out	BOOL	Output of the link result	Read
OutQC	BOOL	QC of the link result	Read

5.3.2.3 FB_MTP_LockView16

	FB_MTP_LockView16	
_	WQC BYTE BOOL Out	
_	Logic BOOL BYTE OutQC	
_	IniEn BOOL	
	In1 BOOL	
	In1QC BYTE	
	IniInv BOOL	
	In1Txt STRING(255)	
	In2En BOOL	
	In2 BOOL	
	In2QC BYTE	
	In2Inv BOOL	
	In2Txt STRING(255)	
	In3En BOOL	
	In3 BOOL	
	In3QC BYTE	
	In3Inv BOOL	
	In3Txt STRING(255)	
	In4En BOOL	
	In4 BOOL	
_	In4QC BYTE	
_	In4Inv BOOL	
	In4Txt STRING(255)	
_	In5En BOOL	
	In5 BOOL	
	In5QC BYTE	
	In5Inv BOOL	
	In5Txt STRING(255)	
	In6En BOOL	
	In6 BOOL	
	In6QC BYTE	
	In6Inv BOOL	
	In6Txt STRING(255)	
	In7En BOOL	
	In7 BOOL	
	In7QC BYTE	
	In7Inv BOOL	
	In7Txt STRING(255)	
	In8En BOOL	
	In8 BOOL	
	In8QC BYTE	
	In8Inv BOOL	
	In8Txt STRING(255)	
	In9En BOOL In9 BOOL	
	IngQC BYTE	
	In9Inv BOOL	
	In9Txt STRING(255)	
	In10En BOOL	
	In10 BOOL	
	In10QC BYTE	
	In10Inv BOOL	
	In10Txt STRING(255)	
	In11En BOOL	
	In11 BOOL	
	In11QC BYTE	
_	In11Inv BOOL	
_	In11Txt STRING(255)	
_	In12En BOOL	
	In12 BOOL	
	In12QC BYTE	
	In12Inv BOOL	
_	In12Txt STRING(255)	
_	In13En BOOL	
_	In13 BOOL	
_	In13QC BYTE	
	In13Inv BOOL	
_	In13Txt STRING(255) In14En BOOL	
_	In14En BOOL	
_	In14 BOOL In14QC BYTE	
_	In14QC BTTE	
_	In14Txt STRING(255)	
_	In141xt STRING(255) In15En BOOL	
	In15 BOOL	
	In15 BOOL In15QC BYTE	
	IniSQC BHE IniSInv BOOL	
	In15Txt STRING(255)	
	In16En BOOL	
	In16 BOOL	
	In16QC BYTE	
_	In16Inv BOOL	
	In16Txt STRING(255)	
		L .

The function block FB_MTP_LockView16 is an object for visualizing a basic logical operation AND/OR with sixteen inputs. This is made available via OPC UA.

Each input can be enabled *En, inverted *Inv and described with a text *Txt. Each input also contains a quality code *QC. It describes the conditions under which the value of the interface was recorded and how trustworthy this value is.

The inputs can be evaluated as AND-logic (Logic = TRUE) or as OR-logic (Logic = FALSE). The linking result from the inputs is output at Out . Only enabled inputs are taken into account for this. The result of the QC inputs is output at OutQC.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

🕫 Inputs

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
Logic	BOOL	Logical operation:	Read
		0 : OR	
		1: AND	
In1En	BOOL	Enable input 1:	Read
		0: Input not enabled.	
		1: Input enabled	
In1	BOOL	Input 1 - value	Read
In1QC	BYTE	Input 1 - Qualitiy Code	Read
In1Inv	BOOL	Invert input 1:	Read
		0: Not inverted	
		1: Inverted	
In1Txt	STRING	Input 1 - description text	Read
In2En	BOOL	Enable input 2:	Read
		0: Input not enabled.	
		1: Input enabled.	
In2	BOOL	Input 2 - value	Read
In2QC	BYTE	Input 2 - Qualitiy Code	Read
In2Inv	BOOL	Invert input 2:	Read
		0: Not inverted	
		1: Inverted	
In2Txt	STRING	Input 2 - description text	Read
In3En	BOOL	Enable input 3:	Read
		0: Input not enabled.	
		1: Input enabled.	
In3	BOOL	Input 3 - value	Read
In3QC	BYTE	Input 3 - Qualitiy Code	Read
In3Inv	BOOL	Invert input 3:	Read
		0: Not inverted	
		1: Inverted	
In3Txt	STRING	Input 3 - description text	Read
In4En	BOOL	Enable input 4:	Read
		0: Input not enabled.	
		1: Input enabled.	
In4	BOOL	Input 4 - value	Read
In4QC	BYTE	Input 4 - Qualitiy Code	Read
In4Inv	BOOL	Invert input 4:	Read
		0: Not inverted	
		1: Inverted	

Name	Туре	Description	OPC UA access
In4Txt	STRING	Input 4 - description text	Read
In5En	BOOL	Enable input 5:	Read
		0: Input not enabled.	
		1: Input enabled.	
In5	BOOL	Input 5 - value	Read
In5QC	BYTE	Input 5 - Qualitiy Code	Read
In5Inv	BOOL	Invert input 5:	Read
		0: Not inverted	
		1: Inverted	
In5Txt	STRING	Input 5 - description text	Read
In6En	BOOL	Enable input 6:	Read
		0: Input not enabled.	
		1: Input enabled.	
In6	BOOL	Input 6 - value	Read
In6QC	BYTE	Input 6 - Qualitiy Code	Read
In6Inv	BOOL	Invert input 6:	Read
		0: Not inverted	
		1: Inverted	
In6Txt	STRING	Input 6 - description text	Read
In7En	BOOL	Enable input 7:	Read
		0: Input not enabled.	
		1: Input enabled.	
In7	BOOL	Input 7 - value	Read
In7QC	BYTE	Input 7 - Qualitiy Code	Read
In7Inv	BOOL	Invert input 7:	Read
		0: Not inverted	
		1: Inverted	
In7Txt	STRING	Input 7 - description text	Read
In8En	BOOL	Enable input 8:	Read
		0: Input not enabled.	
		1: Input enabled.	
In8	BOOL	Input 8 - value	Read
In8QC	BYTE	Input 8 - Qualitiy Code	Read
In8Inv	BOOL	Invert input 8:	Read
	DOOL	0: Not inverted	, loud
		1: Inverted	
In8Txt	STRING	Input 8 - description text	Read
IngEn	BOOL	Enable input 9:	Read
	DOOL	0: Input not enabled.	i teau
		1: Input enabled.	
In0	BOOL		Read
In9 In9QC	BYTE	Input 9 - value Input 9 - Qualitiy Code	Read
In9Inv	BOOL	Invert input 9:	Read
		0: Not inverted	
		1: Inverted	
In9Txt	STRING	Input 9 - description text	Read

Name	Туре	Description	OPC UA access
		0: Input not enabled.	
		1: Input enabled.	
In10	BOOL	Input 10 - value	Read
In10QC	BYTE	Input 10 - Qualitiy Code	Read
In10Inv	BOOL	Invert input 10:	Read
		0: Not inverted	
		1: Inverted	
In10Txt	STRING	Input 10 - description text	Read
In11En	BOOL	Enable input 11:	Read
		0: Input not enabled.	
		1: Input enabled.	
In11	BOOL	Input 11 - value	Read
In11QC	BYTE	Input 11 - Qualitiy Code	Read
In11Inv	BOOL	Invert input 11:	Read
		0: Not inverted	
		1: Inverted	
In11Txt	STRING	Input 11 - description text	Read
In12En	BOOL	Enable input 12:	Read
		0: Input not enabled.	
		1: Input enabled.	
In12	BOOL	Input 12 - value	Read
In12QC	BYTE	Input 12 - Qualitiy Code	Read
In12Inv	BOOL	Invert input 12:	Read
		0: Not inverted	
		1: Inverted	
In12Txt	STRING	Input 12 - description text	Read
In13En	BOOL	Enable input 13:	Read
		0: Input not enabled.	
		1: Input enabled.	
In13	BOOL	Input 13 - value	Read
In13QC	BYTE	Input 13 - Qualitiy Code	Read
In13Inv	BOOL	Invert input 13:	Read
		0: Not inverted	
		1: Inverted	
In13Txt	STRING	Input 13 - description text	Read
In14En	BOOL	Enable input 14:	Read
		0: Input not enabled.	
		1: Input enabled.	
In14	BOOL	Input 14 - value	Read
In14QC	BYTE	Input 14 - Qualitiy Code	Read
In14Inv	BOOL	Invert input 14:	Read
		0: Not inverted	
		1: Inverted	
In14Txt	STRING	Input 14 - description text	Read
In141xt In15En	BOOL	Enable input 15:	Read
		-	I \cau
		0: Input not enabled.	
		1: Input enabled.	

Name	Туре	Description	OPC UA access
ln15	BOOL	Input 15 - value	Read
In15QC	BYTE	Input 15 - Qualitiy Code	Read
In15Inv	BOOL	Invert input 15:	Read
		0: Not inverted	
		1: Inverted	
In15Txt	STRING	Input 15 - description text	Read
In16En	BOOL	Enable input 16:	Read
		0: Input not enabled.	
		1: Input enabled.	
In16	BOOL	Input 16 - value	Read
In16QC	BYTE	Input 16 - Qualitiy Code	Read
In16Inv	BOOL	Invert input 16:	Read
		0: Not inverted	
		1: Inverted	
In16Txt	STRING	Input 16 - description text	Read

Outputs

Name	Туре	Description	OPC UA access
Out	BOOL	Output of the link result	Read
OutQC	BOOL	QC of the link result	Read

5.3.3 IndicatorElements

5.3.3.1 FB_MTP_AnaView

	FB_MTP_AnaView
_	WQC BYTE
_	V REAL
	VSclMin REAL
_	VSclMax REAL
_	VUnit INT

The function block $FB_MTP_AnaView$ provides the analog input value v together with scale values and unit via OPC UA.

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

Value scaling [▶ 19]

<u>Unit [] 19]</u>

🔁 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
V	REAL	Value	Read
VUnit	INT	Unit of value	Read
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read

5.3.3.2 FB_MTP_AnaMon

FB_MTP	_AnaMon
WQC BYTE	BOOL VAHAct
V REAL	BOOL VWHAct
-VSclMin REAL	BOOL VTHAct
	BOOL VTLAct
	BOOL VWLAct
-OSLevel BYTE	BOOL VALAct
VAHEn BOOL	
- VWHEn BOOL	
VTHEn BOOL	

The function block FB_MTP_AnaMon makes the analog input value v available for manual operation (e.g. via OPC UA). This value v can be monitored for up to six limits.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Value scaling [▶ 19]

<u>Unit [▶ 19]</u>

Limit value monitoring [> 22]

Inheritance hierarchy

FB_MTP_AnaView

FB_MTP_AnaMon

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
V	REAL	Value	Read
VUnit	INT	Unit of value	Read

Name	Туре	Description	OPC UA access
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read
VAHEn	BOOL	Monitor limit Alarm High:	Read
		1: Monitoring active	
		0: No monitoring	
VALEn	BOOL	Monitor limit Alarm Low:	Read
		1: Monitoring active	
		0: No monitoring	
VWHEn	BOOL	Monitor limit Warning High:	Read
		1: Monitoring active	
		0: No monitoring	
VWLEn	BOOL	Monitor limit Warning Low:	Read
		1: Monitoring active	
		0: No monitoring	
VTHEn	BOOL	Monitor limit Tolerance High:	Read
		1: Monitoring active	
		0: No monitoring	
VTLEn	BOOL	Monitor limit Tolerance Low:	Read
		1: Monitoring active	
		0: No monitoring	

Outputs

Name	Туре	Description	OPC UA access
VAHAct	BOOL	Alarm High limit exceeded.	Read
VALAct	BOOL	Alarm Low limit not reached.	Read
VWHAct	BOOL	Warning High limit exceeded.	Read
VWLAct	BOOL	Warning Low limit not reached.	Read
VTHAct	BOOL	Tolerance High limit exceeded.	Read
VTLAct	BOOL	Tolerance Low limit not reached.	Read

External variables

Name	Туре	Description	OPC UA access
VAHLim	REAL	Alarm High limit	Read/write
VALLim	REAL	Alarm Low limit	Read/write
VWHLim	REAL	Warning High limit	Read/write
VWLLim	REAL	Warning Low limit	Read/write
VTHLim	REAL	Tolerance High limit	Read/write
VTLLim	REAL	Tolerance Low limit	Read/write

5.3.3.3 FB_MTP_DIntView

	FB_MTP_DIntView
_	WQC BYTE
_	V DINT
_	VSclMin DINT
	VSclMax DINT
	VUnit INT

The function block FB MTP DIntView provides the integer input value V via OPC UA.

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

Value scaling [▶ 19]

<u>Unit [▶ 19]</u>

🔁 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
V	DINT	Value	Read
VUnit	INT	Unit of value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read

5.3.3.4 FB_MTP_DIntMon

FB_MTP	_DIntMon
WQC BYTE	BOOL VAHAct
−V DINT	BOOL VWHAct
-VSclMin DINT	BOOL VTHAct
	BOOL VTLAct
	BOOL VWLAct
-OSLevel BYTE	BOOL VALAct
VAHEn BOOL	
-VTHEn BOOL	
VTLEn BOOL	

The function block $FB_MTP_DIntMon$ provides the integer input value V for manual operation (e. g. via OPC UA). This value V can be monitored for up to six limits.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Value scaling [▶ 19]

Limit value monitoring [▶ 22]

Inheritance hierarchy

FB_MTP_DIntView

😕 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
V	DINT	Value	Read
VUnit	INT	Unit of value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read
VAHEn	BOOL	Monitor limit Alarm High:	Read
		1: Monitoring active	
		0: No monitoring	
VALEn	BOOL	Monitor limit Alarm Low:	Read
		1: Monitoring active	
		0: No monitoring	
VWHEn	BOOL	Monitor limit Warning High:	Read
		1: Monitoring active	
		0: No monitoring	
VWLEn	BOOL	Monitor limit Warning Low:	Read
		1: Monitoring active	
		0: No monitoring	
VTHEn	BOOL	Monitor limit Tolerance High:	Read
		1: Monitoring active	
		0: No monitoring	
VTLEn	BOOL	Monitor limit Tolerance Low:	Read
		1: Monitoring active	
		0: No monitoring	

Outputs

Name	Туре	Description	OPC UA access
VAHAct	BOOL	Alarm High limit exceeded.	Read
VALAct	BOOL	Alarm Low limit not reached.	Read
VWHAct	BOOL	Warning High limit exceeded.	Read
VWLAct	BOOL	Warning Low limit not reached.	Read
VTHAct	BOOL	Tolerance High limit exceeded.	Read
VTLAct	BOOL	Tolerance Low limit not reached.	Read

External variables

Name	Туре	Description	OPC UA access
VAHLim	DINT	Alarm High limit	Read/write
VALLim	DINT	Alarm Low limit	Read/write
VWHLim	DINT	Warning High limit	Read/write

Name	Туре	Description	OPC UA access
VWLLim	DINT	Warning Low limit	Read/write
VTHLim	DINT	Tolerance High limit	Read/write
VTLLim	DINT	Tolerance Low limit	Read/write

5.3.3.5 FB_MTP_BinView

	FB_MTP_BinView
-	WQC BYTE
_	V BOOL
_	VState0 STRING(255)
_	VState1 STRING(255)

The function block FB_MTP_BinView provides the binary input value v via OPC UA. A text can be assigned to the states TRUE and FALSE of the input value via the inputs VState0 and VState1.

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

Value scaling [▶ 19]

<u>Unit [▶ 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
V	BOOL	Value	Read
VState0	STRING	Text for value FALSE	Read
VState1	STRING	Text for value TRUE	Read

5.3.3.6 FB_MTP_BinMon

		FB_MTP_BinMon		
	WQC B)	TE	BOOL VFlutAct	-
_	V BOOL		BOOL VOut	-
		STRING(255)		
_	VState1	STRING(255)		
_	OSLevel	BYTE		
_	VFlutEn	BOOL		
_	VFlutLen	REAL		

The function block FB_MTP_BinMon provides the binary input value V for manual operation (e.g. via OPC UA). A text can be assigned to the states TRUE and FALSE of the input value via the inputs VState0 and VState1.

Monitoring

The binary input value V can be monitored for flutter (change of input signal). The output VFlutAct goes TRUE if the change in the input signal per time interval VFlutTi exceeds the maximum value VFlutCnt .

The output signal <code>VOut</code> corresponds to the debounced input value <code>V.VOut</code> and follows a change in the input signal <code>V</code> after <code>VFlutLen</code>. The input signal <code>V</code> must retain its value for this time.

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Inheritance hierarchy

FB_MTP_BinView

FB_MTP_BinMon

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
V	BOOL	Value	Read
VState0	STRING	Text for value FALSE	Read
VState1	STRING	Text for value TRUE	Read
VFlutEn	BOOL	Enable flutter monitoring:	Read
		1: Enabled	
		0: Disabled	
VFlutLen	REAL	Bounce time	Read

Outputs

Name	Туре	Description	OPC UA access
VOut	BOOL	Output value	Read
VFlutAct	BOOL	Input value flutters	Read
Vout	BOOL	Debounced input value	Read

External variables

Name	Туре	Description	OPC UA access
VFlutTi	REAL	Duration of the time interval	Read/write
VFlutCnt	INT	Maximum input signal changes per time interval	Read/write

5.3.3.7 FB_MTP_StringView

		FB_MTP_StringView
_	WQC	BYTE
_	Text	STRING(255)

The function block FB_MTP_StringView makes the input variable Text available via OPC UA.

Further characteristics

Name of the object [18]

Object description [18]

<u>WQC [▶ 19]</u>

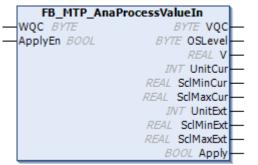
🐔 Inputs

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
Text	STRING	Dynamic text	Read

5.3.4 InputElements

InputElements are process-related input values that can be written as input values via OPC UA, for example. It is possible to adjust the value range (unit with value scaling) to ensure that the values are displayed correctly.

5.3.4.1 FB_MTP_AnaProcessValueIn



The function block FB_MTP_AnaProcessValueIn provides an analog process value V with the associated ValueQualityCode VQC from a higher-level system (e.g. via OPC UA).

The variables UnitCur, SclMinCur and SclMaxCur are used to display the current unit and the current value scaling.

Applying a new configuration

A new configuration is specified via the variables UnitExt, SclMinExt and SclMaxExt.

To change the configuration (unit and value scaling), an array of the type <u>ST_MTP_InputElementConfig</u> [$\underbrace{117}$] with a list of supported configurations is transferred on the PLC side via the input variable Configs. The value scaling for the respective units is stored in this array.

Enabling the application of the configuration is signaled on the PLC side by the variable ApplyEn = TRUE. The application can then be requested via the variable Apply = TRUE.

During the application, UnitExt is compared with the stored possible limit values in Configs. If the limit is exceeded or not reached, the stored upper or lower limit value is used.

OPC-UA	Pi	rocessValueIn	
		itCur = percent, - = 50, SclMaxCu	r = 90
<u>ــــــــــــــــــــــــــــــــــــ</u>	ApplyEn = ⁻	TRUE	
UnitExt = mm, SclMinExt = 5, SclMaxExt = 19			
Apply = TRUE			
		Check Value	
	UnitExt	SclMinExt	SclMaxExt
	Unit: percent	50	100
	Unit: mm	10	20
	Unit: cm	1	2
	UnitCur = 2, Sclf	VinCur = 10, Scl	MaxCur = 19

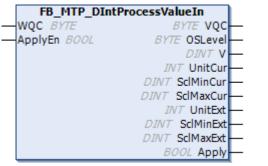
🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
Configs	ARRAY [*] OF st_MT P_InputE lementsC onfig		-
ApplyEn	BOOL	Enable for request: Apply configuration.	Read

Outputs

Name	Туре	Description	OPC UA access
VQC	BYTE	Quality Code for the value	Read/write
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
V	REAL	Incoming process value via OPC UA	Read/write
UnitCur	INT	Current unit	Read
SclMinCur	REAL	Current scale start	Read
ScIMaxCur	REAL	Current scale end	Read
UnitExt	INT	Configuration input for the unit	Read/write
SclMinExt	REAL	Configuration input for the scale start	Read/write
SclMaxExt	REAL	Configuration input for the scale end	Read/write
Apply	BOOL	Requirement: Apply configuration (Unit* and Scl*).	Read/write

5.3.4.2 FB_MTP_DIntProcessValueIn



The function block FB_MTP_DIntProcessValueIn provides an integer process value V with the associated ValueQualityCode VQC from a higher-level system (e.g. via OPC UA).

The variables UnitCur, SclMinCur and SclMaxCur are used to display the current unit and the current value scaling.

Applying a new configuration

A new configuration is specified via the variables UnitExt, SclMinExt and SclMaxExt.

To change the configuration (unit and value scaling), an array of the type <u>ST_MTP_InputElementConfig</u> [$\underbrace{117}$] with a list of supported configurations is transferred on the PLC side via the input variable Configs. The value scaling for the respective units is stored in this array.

Enabling the application of the configuration is signaled on the PLC side by the variable ApplyEn = TRUE. The application can then be requested via the variable Apply = TRUE.

During the application, UnitExt is compared with the stored possible limit values in Configs. If the limit is exceeded or not reached, the stored upper or lower limit value is used.

OPC-UA		Pi	rocessValueIn	
			tCur = percent, · = 50, SclMaxCu	r = 90
		ApplyEn = ⁻	TRUE	
UnitExt = mm, SclMinExt = 5, SclMaxExt = 19				
Apply = TRUE				
		UnitExt	Check Value SclMinExt	SclMaxExt
		Unit: percent	50	100
		Unit: mm	10	20
		Unit: cm	1	2
			Ļ	
		UnitCur = 2, Scli	VinCur = 10, SclI	MaxCur = 19
		<u>.</u>		
Y				

🐔 Inputs

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read

Name	Туре	Description	OPC UA access
Configs	ARRAY [*] OF ST_MT P_InputE lementsC onfig		-
ApplyEn	BOOL	Enable for request: Apply configuration.	Read

Outputs

Name	Туре	Description	OPC UA access
VQC	BYTE	Quality Code for the value	Read/write
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
V	DINT	Incoming process value via OPC UA	Read/write
UnitCur	INT	Current unit of the process value	Read
SclMinCur	DINT	Current scale start	Read
SclMaxCur	DINT	Current scale end	Read
UnitExt	INT	Configuration input for the unit	Read/write
SclMinExt	DINT	Configuration input for the scale start	Read/write
SclMaxExt	DINT	Configuration input for the scale end	Read/write
Apply	BOOL	Requirement: Apply configuration (Scl* and Unit*).	Read/write

5.3.4.3 FB_MTP_BinProcessValueIn

	FB_MTP_BinProcessValueIn						
	WQC B	YTE	BYTE VQC				
	VState0	STRING(255)	BOOL V -				
_	VState1	STRING(255)					

The function block FB_MTP_BinProcessValueIn provides the binary value V from a higher-level system (e.g. via OPC UA). A text can be assigned to the TRUE and FALSE states of the value via the inputs VState0 and VState1.

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
VState0	String	Text for value = FALSE	Read
VState1	String	Text for value = TRUE	Read

Outputs

Name	Туре	Description	OPC UA access
VQC	BYTE	Quality Code for the value	Read/write
V	BOOL	Value	Read/write

5.3.4.4 FB_MTP_StringProcessValueIn

FR	МТР	StringProcessValueIn	۱.
	BYTE	BYTE VOC	L
wųc	DIIL	STRING(255) V	Γ
		5772146(255) V	Г

The function block FB_MTP_StringProcessValueIn provides a process value V from a higher-level system (e.g. via OPC UA).

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read

Outputs

Name	Туре	Description	OPC UA access
VQC	BYTE	Quality Code for the value	Read/write
V	STRING	Incoming process value via OPC UA	Read/write

5.3.5 OutputElements

OutputElements are instances of <u>IndicatorElements [) 69]</u>, which are defined in the MTP file as OutputElements. They can contain information for other plant areas and are made available to a control system via OPC UA, for example.



To use OutputElements, MTP Engineering and the MTP export contained in it need to be implemented!

5.3.6 OperationElements

5.3.6.1 FB_MTP_AnaMan

	FB_MTP_AnaMan	
_	OSLevel BYTE REAL VOu	t —
_	VSclMin REAL	
_	VSclMax REAL	
_	VUnit INT	
	VMin REAL	
	VMax REAL	
_	VFbk REAL	

The function block FB_MTP_AnaMan is an object for an analog value specification of a manual operation VMan (e. g. via OPC UA). The output value VOut corresponds to the value limited by Value limitation [> 20].

Further characteristics

Name of the object [▶ 18]

Object description [▶ 18]

<u>OSLevel [▶ 18]</u>

Feedback [20]

Value scaling [19]

<u>Unit [▶ 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
VUnit	INT	Unit of value	Read
VMin	REAL	Upper limit of the value specification	Read
VMax	REAL	Lower limit of the value specification	Read
VFbk	REAL	Feedback value	Read
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read

Outputs

Name	Туре	Description	OPC UA access
VOut		Output value of the current value specification taking into account the limit values	Read

External variables

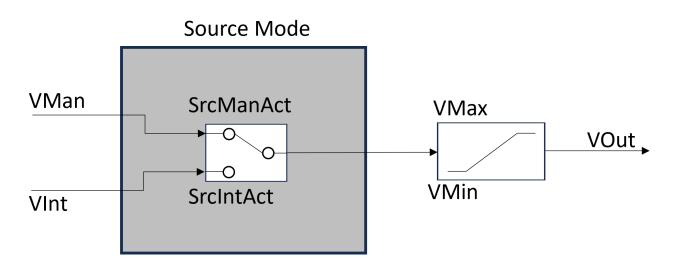
Name	Туре	Description	OPC UA access
VMan	BOOL	Manual value specification	Read/write

5.3.6.2 FB_MTP_AnaManInt

FB_MTP_/	AnaManInt
-OSLevel BYTE	REAL VOut
	BOOL SrcIntAct
	BOOL SrcManAct
-VFbk REAL	
-WQC BYTE	
-SrcChannel BOOL	
-SrcManAut BOOL	
-SrcIntAut BOOL	

The function block FB_MTP_AnaManInt is an object for an analog value specification from different sources: internal PLC logic VInt or manual operation VMan (e. g. via OPC UA). The values are managed via the state machine of the <u>Source Mode [> 15]</u>.

The output value VOut corresponds to the value limited by <u>Value limitation</u> [\ge 20].



Further characteristics

Name of the object [▶ 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Feedback [20]

Value scaling [19]

<u>Unit [▶ 19]</u>

Inheritance hierarchy

FB_MTP_AnaMan

FB_MTP_AnaManInt

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
Src*		See Source Mode [15]	
VInt	REAL	<pre>Internal value specification. (Relevant if SrcIntAct = TRUE)</pre>	Read
VUnit	INT	Unit of value	Read
VMin	REAL	Upper limit of the value specification	Read
VMax	REAL	Lower limit of the value specification	Read
VFbk	REAL	Feedback value	Read
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read

Solution Outputs

Name	Туре	Description	OPC UA access
Src*		See <u>Source Mode [▶ 15]</u>	
VOut	REAL	Output value of the current value specification taking into account the limit values	Read

External variables

Name	Туре	Description	OPC UA access
VMan	REAL	Manual value specification (Relevant if SrcManAct = TRUE)	Read
Src*		See <u>Source Mode [▶ 15]</u>	

🔹 Methods

Name	Description
SetInternal	See Source Mode [▶ 15]
SetManual	

5.3.6.3 FB_MTP_DIntMan

	FB_MTP_DIntMan	
_	OSLevel BYTE DINT VOut	-
_	VSclMin DINT	
_	VSclMax DINT	
_	VUnit INT	
	VMin DINT	
	VMax DINT	
_	VFbk DINT	

The function block FB_MTP_DIntMan is an object for an integer value specification of a manual operation VMan (e. g. via OPC UA). The output value VOut corresponds to the value limited by Value limitation [> 20].

Further characteristics

Name of the object [> 18]

Object description [18]

<u>OSLevel [▶ 18]</u>

Feedback [20]

Value scaling [▶ 19]

<u>Unit [▶ 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
VUnit	INT	Unit of value	Read

Name	Туре	Description	OPC UA access
VMin	DINT	Upper limit of the value specification	Read
VMax	DINT	Lower limit of the value specification	Read
VFbk	DINT	Feedback value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read

Outputs

Name	Туре	Description	OPC UA access
VOut		Output value of the current value specification taking into account the limit values	Read

External variables

Name	Туре	Description	OPC UA access
VMan	REAL	Manual value specification	Read/write

5.3.6.4 FB_MTP_DIntManInt

FB_MTP	_DIntManInt
-OSLevel BYTE	DINT VOut
	BOOL SrcIntAct
	BOOL SrcManAct
- VMin DINT	
-VFbk DINT	
WQC BYTE	
-VInt DINT	
-SrcChannel BOOL	
- SrcManAut BOOL	
-SrcIntAut BOOL	

The function block FB_MTP_DIntManInt is an object for an integer value specification from different sources: internal PLC logic VInt or manual operation VMan (e. g. via OPC UA). The values are managed via the state machine of the Source Mode [15].

The output value VOut corresponds to the value limited by <u>Value limitation</u> [\blacktriangleright 20].

Further characteristics

Name of the object [> 18]

Object description [18]

WQC [19]

OSLevel [18]

Feedback [20]

Value scaling [▶ 19]

<u>Unit [] 19]</u>

Inheritance hierarchy

FB_MTP_DIntMan

FB_MTP_DIntManInt

🔁 Inputs

Name	Туре	Description	OPC UA access
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
Src*		See <u>Source Mode [▶ 15]</u>	
VInt	DINt	Internal value specification. (Relevant if SrcIntAct = TRUE)	Read
VUnit	INT	Unit of value	Read
VMin	DINT	Upper limit of the value specification	Read
VMax	DINT	Lower limit of the value specification	Read
VFbk	DINT	Feedback value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display Read	

Outputs

Name	Туре	Description	OPC UA access
Src*		See <u>Source Mode [▶ 15]</u>	
VOut	DINT	Output value of the current value specification taking into account the limit values	Read

External variables

Name	Туре	Description	OPC UA access
Src*		See <u>Source Mode [▶ 15]</u>	
VMan	REAL	Manual value specification (Relevant if SrcManAct = TRUE)	Read

Methods

Name	Description
SetInternal	See Source Mode [▶ 15]
SetManual	

5.3.6.5 FB_MTP_BinMan



The function block FB_MTP_BinMan is an object for a binary value specification of a manual operation VMan (e. g. via OPC UA). The states TRUE and FALSE of the value specification are assigned state texts via the input variables VState0 and VState1.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>OSLevel [▶ 18]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
VState0	STRING	Text for value VOut = FALSE	Read
VState1	STRING	Text for value VOut = TRUE	Read
VFbk	BOOL	Feedback value	Read

Outputs

Name	Туре	Description	OPC UA access
VOut	REAL	Output value of the current value specification	Read

External variables

Name	Туре	Description	OPC UA access
VMan	BOOL	Manual value specification	Read

5.3.6.6 FB_MTP_BinManInt

	FB_MTP	_BinManInt
_	OSLevel BYTE	BOOL VOut
_	VState0 STRING(255)	BOOL SrcIntAct
_	VState1 STRING(255)	BOOL SrcManAct
_	VFbk BOOL	
_	WQC BYTE	
_	VInt BOOL	
_	SrcChannel BOOL	
_	SrcManAut BOOL	
_	SrcIntAut BOOL	

The function block FB_MTP_BinManInt is an object for a binary value specification from different sources: internal PLC logic VInt or manual operation VMan (e.g. via OPC UA). The values are managed via the state machine of the <u>Source Mode [> 15]</u>. The states TRUE and FALSE of the value specification are assigned state texts via the input variables VState0 and VState1.

Further characteristics

Name of the object [> 18]

Object description [▶ 18]

<u>OSLevel [▶ 18]</u>

Inheritance hierarchy

FB_MTP_BinMan

FB_MTP_BinManInt

🔁 Inputs

Name	Туре	Type Description	
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
VUnit	INT	Unit of value	Read
VMin	DINT	Upper limit of the value specification	Read
VMax	DINT	Lower limit of the value specification	Read
VFbk	DINT	Feedback value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read
Src*		See Source Mode [15]	
VInt	BOOL	<pre>Internal value specification (Relevant if SrcIntAct = True)</pre>	Read

Outputs

Name	Туре	Description	OPC UA access
Src*		See Source Mode [▶ 15]	
VOut		Output value of the current value specification taking into account the limit values	Read

External variables

Name	Туре	Description	OPC UA access
Src*		See Source Mode [> 15]	
VMan	BOOL	Manual value specification (Relevant if SrcManAct = True)	Read

획 Methods

Name	Description
SetInternal	See Source Mode [> 15]
SetManual	

5.3.7 ParameterElements

ParameterElements are objects for value specifications by parameters from different sources: internal PLC logic and manual operation (e.g. via OPC UA). The values are managed via the state machine <u>Service</u> <u>Mode [17]</u>.

The parameters can be divided into configuration parameters and procedure parameters. Configuration parameters are assigned to a service and can be used by all procedures. Procedure parameters are assigned to one or more procedures within a service.

Parameter instances that are transferred to the input ConfParameters of a service are considered configuration parameters.

Parameter instances that are transferred to one or more procedures of the service at the input ProcParameters are considered procedure parameters.

The sum of all procedure parameters of the procedures of a service must also be transferred collectively at the input ProcParameters of the higher-level service.



For the use of parameters, the use of MTP engineering and its automatic code generation is recommended!

5.3.7.1 FB_MTP_AnaServParam

	10_1111_Allose	
	WQC BYTE	BOOL SrcIntAct
	OSLevel BYTE	BOOL SrcExtAct
_	SrcChannel BOOL	BOOL StateOpAct
	SrcExtAut BOOL	BOOL StateAutAct
_	SrcIntAut BOOL	BOOL StateOffAct
_	StateChannel BOOL	REAL VOut
_	StateOffAut BOOL	
_	StateOpAut BOOL	
	StateAutAut BOOL	
	ApplyEn BOOL	
	ApplyInt BOOL	
_	Sync BOOL	
	VSclMin REAL	
	VSclMax REAL	
	VUnit INT	
	VMin REAL	
	VMax REAL	
	VFbk REAL	
_	VInt REAL	

The function block FB_MTP_AnaServParam is an object for analog parameter value specifications from different sources: internal PLC logic or manual operation (e.g. via OPC UA). The values are managed via the state machine <u>Service Mode [> 17]</u>.

The output value vout corresponds to the current value specification limited to limit values and can be used within a service (see <u>ParameterElements [] 87]</u>).

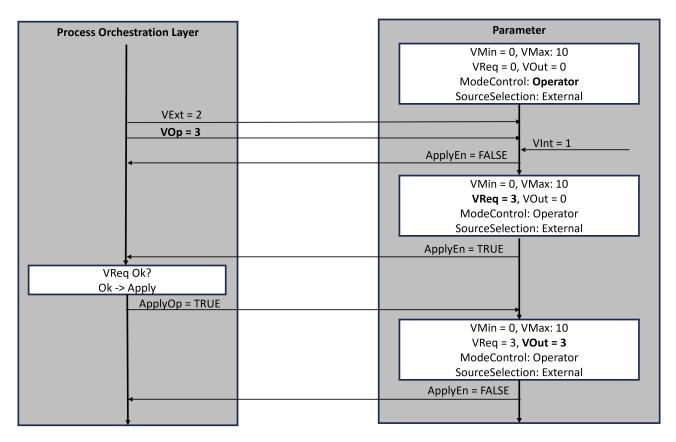
Applying values

Each parameter follows the same procedure when applying values. The values are applied in two steps:

- 1. Preparing the value
- 2. Applying of the value

The preparation of the value begins with the value specification via the variables VOp, VInt, VExt. Depending on the state of the <u>Service Mode [> 17]</u>, a value is selected and limited via the value limit. The resulting requested value is displayed via the variable VReq.

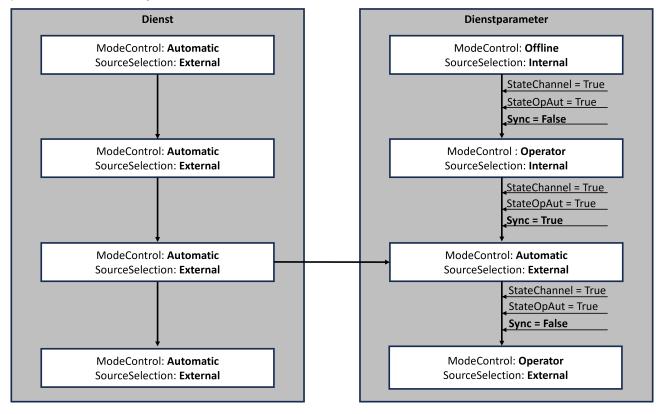
To apply the value, the enabling is signaled on the PLC side via the variable ApplyEn = TRUE. The application can then be confirmed via variables ApplyOp, ApplyInt or ApplyExt, depending on the state of <u>Service Mode [] 17]</u>. After successful application, the value of the variable VOut corresponds to the value of VReq.



Values can also be applied at service level using the same procedure. See the Parameters section at <u>FB_MTP_ServiceControl [\blacktriangleright _106].</u>

Operation mode synchronization with higher-level service

The Service Mode of the parameter can be synchronized with the higher-level service via the variable s_{ync} . The input variables for controlling the state machine are ignored and the state machine of the parameter automatically assumes the state of the <u>Service Mode [] 17]</u> of the service.



Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Service Mode [▶ 17]

Value scaling [19]

<u>Unit [▶ 19]</u>

Value limitation [▶ 20]

Read back [20]

🔁 Inputs

Name Type		Description	OPC UA access	
TagName	STRING	Name of the interface	-	
TagDescription	STRING	Description of the interface	-	
WQC	BYTE	Worst Quality Code	Read	
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write	
State*		See <u>Service Mode [} 17]</u>		
Src*				
ApplyEn	BOOL	Enable Apply parameter:	Read	
		1: Parameters can be applied.		
		0: Parameters cannot be applied.		
ApplyInt	BOOL	Internal switching request to apply requested parameters (relevant if StateAutAct = TRUE and SrcIntAct = TRUE):	Read	
		1: Apply value.		
		0: Do not apply value		
sync	BOOL	Operation mode synchronization:	Read/write	
		1: Synchronize with service.		
		0: Independent operation		
VInt	REAL	<pre>Internal value specification (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)</pre>	Read	
VUnit	INT	Unit of value	Read	
VMin	REAL	Upper limit of the value specification	Read	
VMax	REAL	Lower limit of the value specification	Read	
VFbk	REAL	Feedback value	Read	
VSclMin	REAL	Scale start for value display	Read	
VSclMax	REAL	Scale end for value display	Read	

Outputs

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [▶ 17]</u>	

Name	Туре	Description	OPC UA access
Src*			
VOut	REAL	Current parameter value	Read

External variables

Name	Туре	Description	OPC UA access
State*		See Service Mode [17]	
Src*			
ApplyOp	BOOL	Operator switching request to apply currently requested parameters (relevant if StateOpAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
ApplyExt	BOOL	External switching request to apply currently requested parameters (relevant if SrcExtAct = TRUE and StateAutAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
VOp	REAL	Operator value specification (relevant if StateOpAct = TRUE)	Read/write
VExt	REAL	External value specification (relevant if SrcExtAct = TRUE and StateAutAct = TRUE)	Read/write

5.3.7.2 FB_MTP_DIntServParam

FB_MTP_DIntServParam					
-WQC BYTE	BOOL SrcIntAct				
-OSLevel BYTE	BOOL SrcExtAct				
-SrcChannel BOOL	BOOL StateOpAct				
- SrcExtAut BOOL	BOOL StateAutAct				
	BOOL StateOffAct				
- StateChannel BOOL	DINT VOut				
 StateOffAut BOOL 					
-StateOpAut BOOL					
-StateAutAut BOOL					
-ApplyEn BOOL					
— ApplyInt BOOL					
-Sync BOOL					
-VInt DINT					

The function block FB_MTP_DIntServParam is an object for integer parameter value specifications from different sources: internal PLC logic and manual operation (e.g. via OPC UA). The values are managed via the state machine <u>Service Mode [> 17]</u>.

The output value vout corresponds to the current value specification limited to limit values and can be used within a service (see <u>ParameterElements [] 87]</u>).

Applying values

Each parameter follows the same procedure when applying values. The values are applied in two steps:

- 1. Preparing the value
- 2. Applying of the value

The preparation of the value begins with the value specification via the variables VOp, VInt, VExt. Depending on the state of the <u>Service Mode [> 17]</u>, a value is selected and limited via the value limit. The resulting requested value is displayed via the variable VReq.

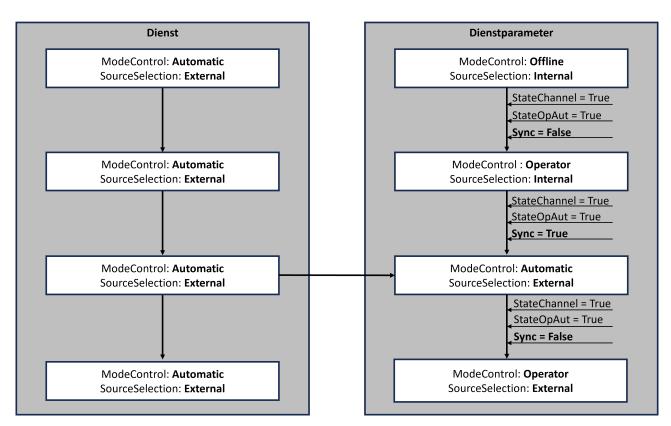
To apply the value, the enabling is signaled on the PLC side via the variable ApplyEn = TRUE. The application can then be confirmed via variables ApplyOp, ApplyInt or ApplyExt, depending on the state of <u>Service Mode [> 17]</u>. After successful application, the value of the variable VOut corresponds to the value of VReq.

Process Orchestration Layer		Parameter
		VMin = 0, VMax: 10 VReq = 0, VOut = 0 ModeControl: Operator SourceSelection: External
	VExt = 2	
	VOp = 3	
		ApplyEn = FALSE
		VMin = 0, VMax: 10 VReq = 3 , VOut = 0 ModeControl: Operator SourceSelection: External
	_	 ApplyEn = TRUE
	q Ok? Apply ApplyOp = TRUE	
		VMin = 0, VMax: 10 VReq = 3, VOut = 3 ModeControl: Operator SourceSelection: External ApplyEn = FALSE

Values can also be applied at service level using the same procedure. See the Parameters section at <u>FB_MTP_ServiceControl [\blacktriangleright 106].</u>

Operation mode synchronization with higher-level service

The Service Mode of the parameter can be synchronized with the higher-level service via the variable S_{ync} . The input variables for controlling the state machine are ignored and the state machine of the parameter automatically assumes the state of the <u>Service Mode [\blacktriangleright 17] of the service.</u>



Further characteristics

Name of the object [18]

Object description [18]

WQC [▶ 19]

OSLevel [18]

Service Mode [▶ 17]

Value scaling [▶ 19]

<u>Unit [▶ 19]</u>

Value limitation [20]

Read back [20]

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See <u>Service Mode [} 17]</u>	
Src*			
ApplyEn	BOOL	Enable Apply parameter:	Read
		1: Parameters can be applied.	
		0: Parameters cannot be applied.	

Name	Туре	Description	OPC UA access
ApplyInt	BOOL	Internal switching request to apply requested parameters (relevant if StateAutAct = TRUE and SrcIntAct = TRUE):	Read
		1: Apply value.	
		0: Do not apply value	
sync	BOOL	Operation mode synchronization:	Read/write
		1: Synchronize with service.	
		0: Independent operation	
VInt	DINT	Internal value specification (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)	Read
VUnit	INT	Unit of value	Read
VMin	DINT	Upper limit of the value specification	Read
VMax	DINT	Lower limit of the value specification	Read
VFbk	DINT	Feedback value	Read
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read

Outputs

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [▶ 17]</u>	
Src*			
Vout	DINT	Current parameter value	Read

External variables

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [▶ 17]</u>	
Src*			
ApplyOp	BOOL	Operator switching request to apply currently requested parameters (relevant if StateOpAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
ApplyExt	BOOL	External switching request to apply currently requested parameters (relevant if SrcExtAct = TRUE and StateAutAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
VOp	DINT	Operator value specification (relevant if StateOpAct = TRUE)	Read/write
VExt	DINT	External value specification (relevant if SrcExtAct = TRUE and StateAutAct = TRUE)	Read/write

5.3.7.3 FB_MTP_BinServParam

FB_MTP_Bi	nServParam
WQC BYTE	BOOL SrcIntAct
OSLevel BYTE	BOOL SrcExtAct
SrcChannel BOOL	BOOL StateOpAct
SrcExtAut BOOL	BOOL StateAutAct
SrcIntAut BOOL	BOOL StateOffAct
StateChannel BOOL	BOOL VOut
StateOffAut BOOL	
StateOpAut BOOL	
StateAutAut BOOL	
ApplyEn BOOL	
ApplyInt BOOL	
Sync BOOL	
VState0 STRING(255)	
VState1 STRING(255)	
VFbk BOOL	
VInt BOOL	

The function block FB_MTP_BinServParam is an object for binary parameter value specifications from different sources: internal PLC logic and manual operation (e.g. via OPC UA). The values are managed via the state machine <u>Service Mode [> 17]</u>.

The output value vout corresponds to the current value specification limited to limit values and can be used within a service (see <u>ParameterElements [] 87]</u>).

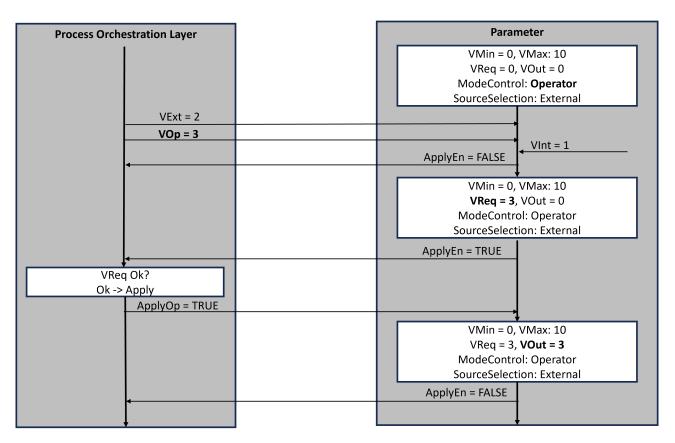
Applying values

Each parameter follows the same procedure when applying values. The values are applied in two steps:

- 1. Preparing the value
- 2. Applying of the value

The preparation of the value begins with the value specification via the variables VOp, VInt, VExt. Depending on the state of the <u>Service Mode [> 17]</u>, a value is selected and limited via the value limit. The resulting requested value is displayed via the variable VReq.

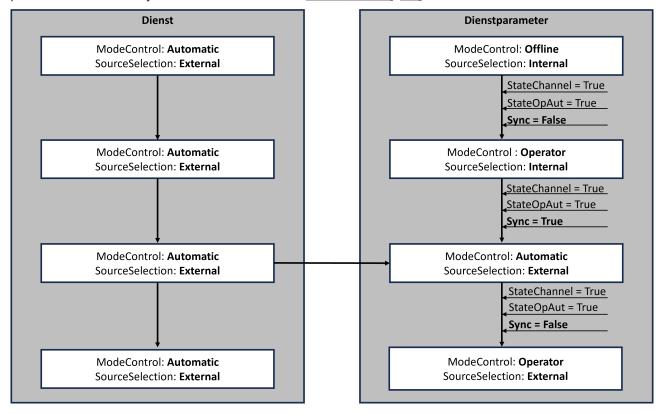
To apply the value, the enabling is signaled on the PLC side via the variable ApplyEn = TRUE. The application can then be confirmed via variables ApplyOp, ApplyInt or ApplyExt, depending on the state of <u>Service Mode [] 17]</u>. After successful application, the value of the variable VOut corresponds to the value of VReq.



Values can also be applied at service level using the same procedure. See the Parameters section at <u>FB_MTP_ServiceControl [\blacktriangleright 106].</u>

Operation mode synchronization with higher-level service

The Service Mode of the parameter can be synchronized with the higher-level service via the variable s_{ync} . The input variables for controlling the state machine are ignored and the state machine of the parameter automatically assumes the state of the <u>Service Mode [] 17]</u> of the service.



Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Service Mode [▶_17]

Read back [20]

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
State*		See <u>Service Mode [} 17]</u>	
Src*			
ApplyEn	BOOL	Enable Apply parameter:	Read
		1: Parameters can be applied.	
		0: Parameters cannot be applied.	
ApplyInt	BOOL	Internal switching request to apply requested parameters (relevant if StateAutAct = TRUE and SrcIntAct = TRUE):	Read
		1: Apply value.	
		0: Do not apply value	
sync	BOOL	Operation mode synchronization:	Read/write
		1: Synchronize with service.	
		0: Independent operation	
VInt	BOOL	<pre>Internal value specification (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)</pre>	Read
VState0	STRING	Text for value VOut = FALSE	Read
VState1	STRING	Text for value VOut = TRUE	Read
VFbk	BOOL	Feedback value	Read

Outputs

Name	Туре	Description	OPC UA access
State*		See	
Src*			
Vout	BOOL	Current parameter value	Read

External variables

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [▶ 17]</u>	
Src*			

Name	Туре	Description	OPC UA access
ApplyOp	BOOL	Operator switching request to apply currently requested parameters (relevant if StateOpAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
ApplyExt	BOOL	External switching request to apply currently requested parameters (relevant if SrcExtAct = TRUE and StateAutAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
VOp	REAL	Operator value specification (relevant if StateOpAct = TRUE)	Read/write
VExt	REAL	External value specification (relevant if SrcExtAct = TRUE and StateAutAct = TRUE)	Read/write

5.3.7.4 FB_MTP_StringServParam

FB_I	MTP_StringServParam	
WQC BYTE	BOOL SrcIntAct -	_
-OSLevel BYTE	E BOOL SrcExtAct -	_
-SrcChannel B	OOL BOOL StateOpAct -	_
-SrcExtAut BO	OL BOOL StateAutAct -	_
-SrcIntAut BO	OL BOOL StateOffAct -	_
- StateChannel	BOOL STRING(255) VOut -	_
	300L	
-StateOpAut B	OOL	
	BOOL	
ApplyEn BOO	L	
ApplyInt BOO)L	
- Sync BOOL		
-VFbk STRING	(255)	
— VInt STRING((255)	

The function block FB_MTP_StringServParam is an object for string parameter value specifications from different sources: internal PLC logic and manual operation (e.g. via OPC UA). The values are managed via the state machines <u>Service Mode []</u> 17].

The output value vout corresponds to the current value specification limited to limit values and can be used within a service (see <u>ParameterElements [] 87]</u>).

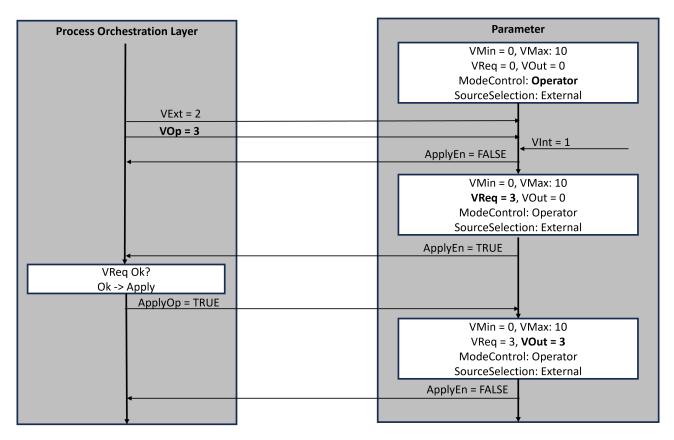
Applying values

Each parameter follows the same procedure when applying values. The values are applied in two steps:

- 1. Preparing the value
- 2. Applying of the value

The preparation of the value begins with the value specification via the variables VOp, VInt, VExt. Depending on the state of the <u>Service Mode [] 17]</u>, a value is selected and limited via the value limit. The resulting requested value is displayed via the variable VReq.

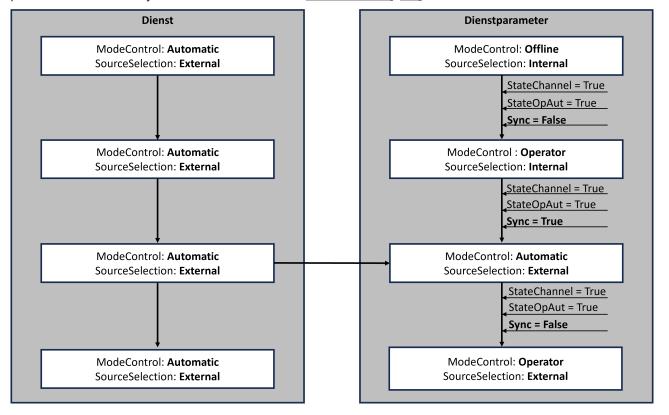
To apply the value, the enabling is signaled on the PLC side via the variable ApplyEn = TRUE. The application can then be confirmed via variables ApplyOp, ApplyInt or ApplyExt, depending on the state of <u>Service Mode [> 17]</u>. After successful application, the value of the variable VOut corresponds to the value of VReq.



Values can also be applied at service level using the same procedure. See the Parameters section at <u>FB_MTP_ServiceControl [\blacktriangleright _106].</u>

Operation mode synchronization with higher-level service

The Service Mode of the parameter can be synchronized with the higher-level service via the variable s_{ync} . The input variables for controlling the state machine are ignored and the state machine of the parameter automatically assumes the state of the <u>Service Mode [] 17]</u> of the service.



Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

<u>OSLevel [▶ 18]</u>

Service Mode [▶_17]

Read back [20]

🔁 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write
VInt	STRING	<pre>Internal value specification (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)</pre>	Read
VUnit	INT	Unit of value	Read
VMin	REAL	Upper limit of the value specification	Read
VMax	REAL	Lower limit of the value specification	Read
VFbk	REAL	Feedback value	Read
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read

Outputs

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [▶ 17]</u>	
Src*			
Vout	STRING	Current parameter value	Read

External variables

Name	Туре	Description	OPC UA access
State*		See <u>Service Mode [} 17]</u>	
Src*			
ApplyOp	BOOL	Operator switching request to apply currently requested parameters (relevant if StateOpAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
ApplyExt	BOOL	External switching request to apply currently requested parameters (relevant if SrcExtAct = TRUE and StateAutAct = TRUE):	Read/write
		1: Apply value.	
		0: Do not apply value	
VOp	STRING	Operator value specification (relevant if StateOpAct = TRUE)	Read/write

Name	Туре	Description	OPC UA access
VExt	STRING	External value specification (relevant if SrcExtAct =	Read/write
		TRUE and StateAutAct = TRUE)	

5.3.8 PeaElements

5.3.8.1 FB_MTP_PeaInformationLabel

	FB_MTP_PeaInformationLabel	
_	DeviceHealth BYTE STRING(255) AssetId	-
	STRING(255) ComponentName	-
	STRING(255) DeviceClass	-
	STRING(255) DeviceManual	-
	STRING(255) DeviceRevision	-
	STRING(255) HardwareRevision	-
	STRING(255) Manufacturer	-
	STRING(255) ManufacturerUri	-
	STRING(255) Model	-
	STRING(255) ProductCode	-
	STRING(255) ProductInstanceUri	-
	INT RevisionCounter	-
	STRING(255) SerialNumber	-
	STRING(255) SoftwareRevision	-

The function block FB_MTP_PeaInformationLabel is an object that provides information about a PEA during runtime (e.g. via OPC UA). PEA stands for Process Equipment Assembly and is a process technology module. One instance of this object is created per module. The information at the output of this FB is initialized when the FB is instantiated. These values can be read and changed during runtime by a manual operation (e.g. via OPC UA) (see access rights in the variable tables).

The variables AssetId, ComponentName and DeviceClass are declared as persistent.

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
DeviceHealth	BYTE	Summarized WQC at module level (see also WQC [) 19])	Read

Outputs

Name	Туре	Description	OPC UA access
AssetId	STRING	Unique ID within a system. This can be specified by the system operator.	Read/write
ComponentName	STRING	Module name within a system. This can be specified by the system operator.	Read/write
DeviceClass	STRING	The device class can be predefined by the PEA manufacturer. This value can be overwritten by the system operator.	Read/write
DeviceManual	STRING	Reference to module-related documents (e.g. web pages)	Read
DeviceRevision	STRING	Version information of the interface. This is executed as a Major.Minor.Patch notation (e.g. 1.2.3).	Read
HardwareRevision	STRING	Version information of the structure of a PEA. This is executed as a Major.Minor.Patch notation (e.g. 1.2.3).	Read
Manufacturer	STRING	Name of the module manufacturer	Read
ManufacturerUri	STRING	Address of the manufacturer's web pages (e.g. www.Beckhoff.de)	Read

Name	Туре	Description	OPC UA access
Model	STRING	Name of the PEA. This value is identical to the name of the MTP.	Read
ProductCode	STRING	Unique product name of the PEA	Read
ProductInstanceU ri	STRING	Unique identifier (URI) of the PEA (according to DIN SPEC 91406)	Read
RevisionCounter	STRING	Revision counter	Read
SerialNumber	STRING	Serial number of the PEA (Assigned by the PEA manufacturer.)	Read
SoftwareRevision	STRING	Version information of the PLC software. This is executed as a Major.Minor.Patch notation (e.g. 1.2.3).	Read

5.3.8.2 FB_MTP_WebServerUrlInfo



The function block FB_MTP_WebServerUrlInfo is an object for providing an endpoint of an existing web server.

If a web server is to be specified, the endpoint of the web server can be instantiated via the variable Url when the object is initialized.

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-

Outputs

Name	Туре	Description	OPC UA access
Url	STRING	Endpoint of the web server	Read

5.3.9 ServiceElements

System functions can be executed in encapsulated services <u>FB_MTP_ServiceControl [> 106]</u>. The service bundles various procedures, parameters and report values. The execution takes place in procedures. Procedures are different execution variants of a service.

One example would be filling a tank: the service could be called Filling. The procedures of this service could be called Volume_Filling and Duration_Filling with different parameters to fill a certain volume or for a certain time.

Services describe the function and execute it in procedures, so a service must always have at least one procedure <u>FB_MTP_Procedure [▶ 103]</u>.

The following parameters can be transferred to the procedures for execution:

Configuration parameters

Configuration parameters are assigned to all procedures of a service. They are typically set during commissioning.

Procedure parameters

Unlike configuration parameters, procedure parameters can be assigned to one or more procedures of a service. They are typically set before a service is started.

Report values

ReportValues are assigned to one or more procedures of a service. They can be used, for example, to document important process values.

5.3.9.1 FB_MTP_Procedure

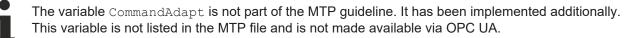
FB_MTP_Procedure	
-WQC BYTE	BOOL IsSelfCompleting
-CommandInfo DWORD	DWORD ProcedureID
— ProcParameters POINTER TO POINTER TO FB_MTP_ParameterElement	
— RequiredEquipment POINTER TO I_MTP_ReqEq	
CommandAdapt DWORD	

The function block FB_MTP_Procedure contains all attributes and methods for describing a procedure. A procedure is an execution variant of a service and can therefore only be assigned to one service. All procedures receive a unique ProcedureID in the service. This must be described by a natural number, whereby the number 0 may not be used! The variable IsSelfCompleting is used to specify whether the process function(s) of the procedure complete(s) themselves (e.g. after a time has elapsed).

The outputs IsSelfCompleting and ProcedureID are initialized when this function block is instantiated.

CommandInfo is coded according to and is updated separately for each procedure that is in the state Automatic or Operator, regardless of the state of the service. It indicates which control commands are currently enabled.

The variable CommandAdapt is coded according to . It can be used to further restrict the enabling of control commands in CommandInfo.



The FB_MTP_Procedure is an abstract function block. This cannot be instantiated, but must be derived (see Syntax section)!

For the use of procedures, the use of MTP engineering and its automatic code generation is recommended!

Required parameters and equipment

The function block receives the process parameters ProcParameters required for execution as Array[*] OF POINTER TO FB_MTP_ParameterElement. The required equipment RequiredEquipment is transferred as Array[*] OF POINTER TO I_MTP_ReqEq.



If no ProcParameter or RequiredEquipment is required, you must transfer an empty array!

Services state machine

The states of the service state machine are executed in the methods of the same name in this function block. The methods are called by the service state machine.

Calling the procedure

The procedures can be called by the higher-level service. A possible call is described in the function block <u>FB_MTP_ServiceControl [\blacktriangleright 106].</u>

Further characteristics

<u>WQC [▶ 19]</u>

Syntax

FUNCTION_BLOCK FB_MTP_Procedure_1_Service EXTENDS FB_MTP_Procedure

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
CommandInfo	DWORD	Currently enabled control commands	Read
ProcParameters	ARRAY [*] OF POINTER TO POINTER TO FB_MTP_ Parameter Element	Required procedure parameters	-
RequiredEquipme nt	ARRAY [*] OF POINTER TO I_MTP_Re qEq	Required equipment	-
CommandAdapt	DWORD	Variable for blocking state transitions	-

Outputs

Name	Туре	Description	OPC UA access
IsSelfCompleting	BOOL	1: Procedure is self-completing.	Read
		0: Procedure is completed via the control command.	
ProcedureID	DWORD	Unique identification of the procedure within the service	Read

🔹 Methods

Name	Туре	Description
Aborted	BOOL	Implementation of the logic for the Aborted state of the service state machine.
Aborting	BOOL	Implementation of the logic for the Aborting state of the service state machine.
Completed	BOOL	Implementation of the logic for the Completed state of the service state machine.

Name	Туре	Description	
Completing	BOOL	Implementation of the logic for the Completing state of the service state machine.	
Execute	BOOL	Implementation of the logic for the Execute state of the service state machine.	
Held	BOOL	Implementation of the logic for the Held state of the service state machine.	
Holding	BOOL	Implementation of the logic for the Holding state of the service state machine.	
Paused	BOOL	Implementation of the logic for the Paused state of the service state machine.	
Pausing	BOOL	Implementation of the logic for the Pausing state of the service state machine	
Resetting	BOOL	Implementation of the logic for the Resetting state of the service state machine.	
Resuming	BOOL	Implementation of the logic for the Resuming state of the service state machine.	
Starting	BOOL	Implementation of the logic for the Starting state of the service state machine.	
Stopping	BOOL	Implementation of the logic for the Stopping state of the service state machine.	
Stopped	BOOL	Implementation of the logic for the Stopped state of the service state machine.	
Unholding	BOOL	Implementation of the logic for the Unholding state of the service state machine.	
IsActuatorsI nternal	BOOL	1: All actuators assigned to the procedure are in the state Internal.	
IsActuators Manual	BOOL	1: All actuators assigned to the procedure are in the state Manual.	
IsActuators Offline	BOOL	1: All actuators assigned to the procedure are in the state Offline.	
IsActuators Operator	BOOL	1: All actuators assigned to the procedure are in the state Operator.	
IsActuators Automatic	BOOL	1: All actuators assigned to the procedure are in the state Automatic.	
IsReqEqInt ernal	BOOL	1: PID logic and all actuators assigned to the procedure are in the state Internal	
IsReqEqMa nual	BOOL	1: PID logic and all actuators assigned to the procedure are in the state Manual	
IsReqEqOff line	BOOL	1: PID logic and all actuators assigned to the procedure are in the state Offline	
IsReqEqOp erator	BOOL	1: PID logic and all actuators assigned to the procedure are in the state Operator	
IsReqEqAu tomatic	BOOL	1: PID logic and all actuators assigned to the procedure are in the state Automatic	
SetActuator sInternal	BOOL	All actuators assigned to the procedure are transferred to the state Internal.	
SetActuator sManual	BOOL	All actuators assigned to the procedure are transferred to the state Manual.	
SetActuator sOffline	BOOL	All actuators assigned to the procedure are transferred to the state Offline.	
SetActuator sOperator	BOOL	All actuators assigned to the procedure are transferred to the state Operator.	
SetActuator sAutomatic	BOOL	All actuators assigned to the procedure are transferred to the state Automatic.	
SetReqEqI nternal	BOOL	PID logic and all actuators assigned to the procedure are transferred to the state Internal.	
SetReqEq Manual	BOOL	PID logic and all actuators assigned to the procedure are transferred to the state Manual.	

Name	Туре	Description
SetReqEq Offline	BOOL	PID logic and all actuators assigned to the procedure are transferred to the state Offline.
SetReqEq Operator	BOOL	PID logic and all actuators assigned to the procedure are transferred to the state Operator.
SetReqEqA utomatic	BOOL	PID logic and all actuators assigned to the procedure are transferred to the state Automatic.

5.3.9.2 FB_MTP_ServiceControl

FB_MTP_ServiceControl	
WQC BYTE	DWORD StateCu
Procedures POINTER TO POINTER TO FB_MTP_Procedure	DWORD ProcedureCu
ConfParameters POINTER TO POINTER TO FB_MTP_ParameterElement	DWORD ProcedureRe
ProcParameters POINTER TO POINTER TO FB_MTP_ParameterElement	BOOL StateOpAc
ReportValues POINTER TO POINTER TO FB_MTP_ReportValue	BOOL StateAutAc
OSLevel BYTE	BOOL StateOffAc
CommandInt DWORD	BOOL SrcIntAc
ProcedureInt DWORD	BOOL SrcExtAc
CommandEn DWORD	BOOL ProcParamApplyE
-StateChannel BOOL	BOOL ConfigParamApplyE
-StateOffAut BOOL	
-StateOpAut BOOL	
StateAutAut BOOL	
SrcChannel BOOL	
-SrcExtAut BOOL	
-SrcIntAut BOOL	
PosTextID DWORD	
InteractQuestionID DWORD	
InteractAddInfo STRING(255)	
ProcParamApplyInt BOOL	
ConfigParamApplyInt BOOL	
-ReportValueFreeze BOOL	

The function block FB_MTP_ServiceControl enables the execution of procedures from different sources: internal PLC logic, manual operation (e.g. via OPC UA) or control system (e.g. via OPC UA). Switching requests and value specifications are managed via <u>Service Mode [17]</u>.

The FB_MTP_ServiceControl is an abstract function block. This cannot be instantiated, but must be derived (see Syntax section)!

The use of MTP engineering and its automatic code generation is recommended for the use of services!

Procedures

All procedures associated with the service are transferred as ARRAY[*] OF POINTER TO FB MTP Procedure at the input Procedures. A service requires at least one procedure.

A procedure is selected via the variables ProcedureInt, ProcedureOp, ProcedurExt depending on the state of the <u>Service Mode [> 17]</u> of the service. The currently preselected procedure ID, which is used when the service is started, is displayed via ProcedureReq. If the procedure ID is invalid, a 0 is output here. ProcedureCur shows the procedure currently started. Only one procedure can be executed at a time.

Parameter

At the input ConfParameters, all configuration parameters associated with the service are transferred as ARRAY[*] OF POINTER TO FB MTP ParameterElement.

At the input ProcParameter, all procedure parameters associated with the service are transferred as ARRAY[*] OF POINTER TO FB MTP ParameterElement.

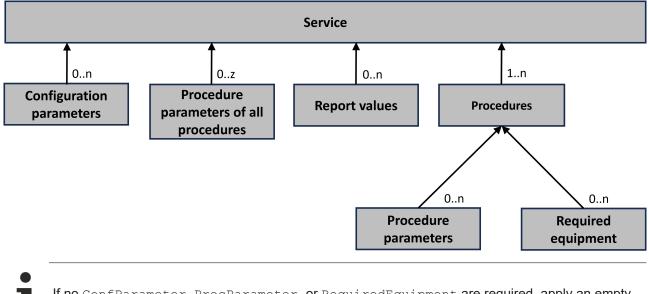
The service-wide transfer of new values for the parameters follows the same principle as described in the sub-chapters of <u>ParameterElements</u> [\blacktriangleright 87]. The values of all parameters assigned to the service are applied at once. The values to be applied can be checked in advance using the variable VReq of the parameters.

The application is enabled via the variable ProcParameterApplyEn for procedure parameters or via the variable ConfigParameterApplyEn for configuration parameters. A service-wide enable is only possible if all procedure parameters or configuration parameters are enabled ApplyEn = TRUE.

Depending on the state of Service Mode, the values are applied service-wide via the variables ProcParameterApplyInt, ProcParameterApplyOp or ProcParameterApplyExt for procedure parameters or via the variables ConfigParameterApplyInt, ConfigParameterApplyOp or ConfigParameterApplyExt for the configuration parameters if Apply = TRUE is set.

Report values

All report values associated with the service are applied at the input ReportValues as ARRAY[*] OF POINTER TO FB_MTP_ReportValue. All report values V of the service can be frozen via the input ReportValueFreeze. If the value of the input value VIn changes more than once during this time, this is displayed at the output MissedValue = TRUE of the parameter.



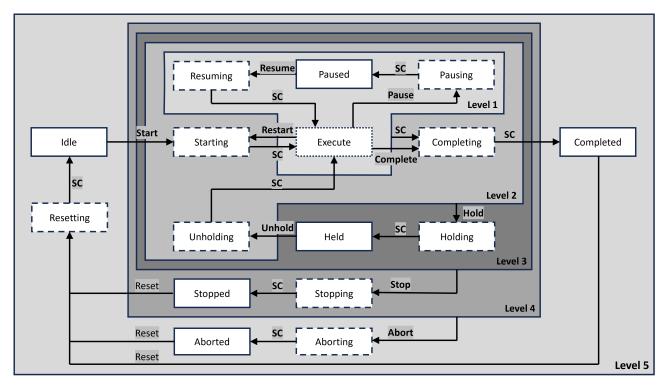
The figure below shows an overview of the arrays to be applied:

If no ConfParameter, ProcParameter or RequiredEquipment are required, apply an empty array.

Service state machine

The service state machine has 16 states on five levels. The states are divided into transient and nontransient states. The transient states are reached via control commands of the control word. Non-transient states are reached after the transient states (SC) have been successfully processed. One exception is the state Execute. This can be both transient and non-transient. This is defined via the variable IsSelfCompleting in the procedure [> 103].

The service state machine is structured according to the scheme below:



The service state machine can be viewed in different loops:

Main loop

The main loop for executing the main process function(s) of the machine contains the following states:

 ${\tt Idle} {\rightarrow} {\tt Starting} {\rightarrow} {\tt Execute} {\rightarrow} {\tt Completing} {\rightarrow} {\tt Completed} {\rightarrow} {\tt Resetting} {\rightarrow} {\tt Idle}$

The following loops can also be considered:

Pause loop

The pause loop can only be started from the state Execute. It is terminated by the command Resume or by a command that leads to a higher-level state.

Sample:

```
Execute \rightarrow Pausing \rightarrow Paused \rightarrow Resuming \rightarrow Execute
```

Hold loop

The hold loop can be started from the states from level 2 or lower. It is terminated by the command Unhold or by a command that leads to a higher-level state.

Sample:

 $\texttt{Execute} \rightarrow \texttt{Holding} \rightarrow \texttt{Held} \rightarrow \texttt{Unholding} \rightarrow \texttt{Execute}$



In the MTP guideline, the hold loop is used for the implementation of the logic to be executed in the event of an error.

Stop loop

The stop loop can be started from the states from level 3 or lower. It is terminated with the command Reset or Abort.

```
\texttt{Execute} {\rightarrow} \texttt{Stopping} {\rightarrow} \texttt{Stopped} {\rightarrow} \texttt{Resetting} {\rightarrow} \texttt{Idle}
```

i

In the MTP guideline, the stop loop is used for the implementation of the logic to stop the service.

Abort loop

The abort loop can be started from the states from level 4 or lower. It is terminated with the command ${\tt Reset}$.

 $\texttt{Execute} {\rightarrow} \texttt{Aborting} {\rightarrow} \texttt{Aborted} {\rightarrow} \texttt{Resetting} {\rightarrow} \texttt{Idle}$



In the MTP guideline, the abort loop is used for the implementation of the logic to stop the service quickly.

Control of the service state machine

The variable CommandEn enables the individual control commands of the control word. The variables CommandInt, CommandOp and CommandExt can be used to specify the control word (see) for the service state machine depending on the state of the Service Mode [▶ 17].

All states can be transferred to a higher level state with a control command, provided this is enabled: e.g. all states of levels 1 and 2 can be transferred to the state Holding with the command Hold.

Execution of procedures

If the command Start is issued, the selected procedure is transferred to the state Starting. All other procedures assigned to the service are blocked.

The states, with the exception of Idle, are executed in the methods of the selected procedure with the same name. When executing transient states, the state transition (SC) occurs when the respective method returns TRUE. After successful execution, they enter their subsequent state.

Another procedure can only be selected and started once the service state machine is back in the state Idle. The current state of the service state machine is displayed via the variable <code>StateCur</code> (see).

Dependencies with Service Mode

If the Service Mode is transferred from the Offline state to one of the other two states Operator or Automatic*, the service state machine is always in the Idle state. It is only possible to return the Service Mode to the Offline state if the service state machine is in the basic state Idle. Switching between Operator and Automatic* is possible regardless of the state of the service state machine and does not change its current state.

Position description

A text list can be created to describe the current state of the service in more detail. This can be used to describe the individual work steps in more detail. The variable <code>PosTextID</code> can be used to refer to the individual work steps in the text list.



The use of MTP engineering and its MTP export is recommended for the position description, as the text list is not made available via OPC UA, but is described in the MTP file!

Service operator interaction

Interaction between the service and the operator can take place during runtime. Text lists with questions and corresponding answers are created for this purpose. The service uses the variable <code>QuestionID</code> to refer to a question in the text list. You will be shown possible answers to the question. When a response is selected, it is written to the service via the variable <code>InteractQuestionID</code>. The variable <code>AdditionalInfo</code> makes it possible to provide further information in text form.

The use of MTP engineering and its MTP export is recommended for service operator interaction, as the text lists are not made available via OPC UA, but are described in the MTP file!

In the sample below, the procedures, configuration parameters and report values are declared in the declaration part of a derivation of FB_MTP_ServiceControl and summarized in arrays. These are then called up in the body of the FB_MTP_ServiceControl. This means that all service-relevant procedures, parameters and report values are combined in one place.

Only one procedure can be executed at a time. A procedure can only be started if the service is in the Idle state.

Syntax

```
FUNCTION BLOCK FB MTP Service EXTENDS FB MTP ServiceControl
VAR
///Procedures - Parameters and Required Equipment
///Procedure 1
  <ProcParametersArray1>
                            : ARRAY[0..<n>] OF POINTER TO FB MTP ParameterElement :=
[ADR(<ProcParam_0>), ADR(<ProcParam 1>)];
   <RequiredEquipmentArrayl> : ARRAY[0..<n>] OF I MTP ReqEq := [ADR(<ReqEq 0>), ADR(<ReqEq 1>)];
///Procedure 2
   <ProcParametersArray2>
                             : ARRAY[0..<n>] OF POINTER TO FB MTP ParameterElement := [ADR(<ProcPara
m_1>), ADR(<ProcParam 2>)];
   <RequiredEquipmentArray2> : ARRAY[0..<n>] OF I_MTP_ReqEq := [ADR(<ReqEq_0>), ADR(<ReqEq_1>)];
///Procedures
  ProcedureArrav
         : ARRAY[1..<n>] OF POINTER TO FB MTP Procedure := [ADR(<Procedure 1>), ADR(<Procedure 1>)];
///ConfigurationParameters
                       : ARRAY[0..<n>] OF POINTER TO FB MTP ParameterElement := [ADR(<ConfParame
  ConfParameterArray
ter 0>)]
///ProcedureParameters
                          : ARRAY[0..<z>] OF POINTER TO FB_MTP_ParameterElement := [ADR(<ProcParame
  ProcParameterArray
ter_0>), ADR(<ProcParameter_1>), ADR(<ProcParameter_2>)];
///ReportValues
  ReportValueArray
                          : ARRAY[0..<n>] OF POINTER TO FB MTP ReportValue [ADR(<ReportValue 0>)]
END_VAR
VAR INPUT
///Procedures
  <Procedure 1>
                            : FB Procedure := (<initial values>);
  <Procedure 2>
                             : FB Procedure := (<initial values>);
///ConfigurationParameters
   < ConfParameter 0>
                            : FB MTP AnaServParam := (<initial values>);
///ProcedureParameters
   (<ProcParameter_0>
(<ProcParameter 1>
                            : FB_MTP_AnaServParam := (<initial values>);
: FB_MTP_AnaServParam := (<initial values>);
   (<ProcParameter 2> : FB MTP AnaServParam := (<initial values>);
///ReportValues
   (<ReportValue 0>: FB MTP AnaReportValue := ((<initial values>);
END_VAR
<Procedure 1>(
  ProcParameters := <ProcParametersArray 1>,
  RequiredEquipment := <RequiredEquipmentArray 1>);
<Procedure 2>(
  ProcParameters := <ProcParametersArray_2>,
RequiredEquipment := <RequiredEquipmentArray_2>);
SUPER^ (
                := ProcedureArray,
  Procedures
  ConfParameters := ConfParameterArray,
  ProcParameters := ProcParameterArray,
ReportValues := ReportValueArray);
```

Further characteristics

Name of the object [> 18]

Object description [18]

WQC [19]

<u>OSLevel [▶ 18]</u>

Service Mode [▶ 17]

🐔 Inputs

Name	Туре	Description	OPC UA access	
TagName	STRING	Name of the interface	-	
TagDescription	STRING	Description of the interface	-	
WQC	BYTE	Worst Quality Code	Read	
OSLevel	BYTE	Level must be defined for system. Value 0 is reserved for local operation.	Read/write	
Procedures	ARRAY [*] OF POIN TER TO F B_MTP_P rocedure	Array with all procedures belonging to the service	-	
ConfParameters	ARRAY [*] OF POIN TER TO F B_MTP_P arameterE lement	Array with all configuration parameters belonging to the service	-	
ProcParameters	ARRAY [*] OF POIN TER TO F B_MTP_P arameterE lement	Array with all procedure parameters belonging to the service	-	
ReportValues	ARRAY [*] OF POIN TER TO F B_MTP_R eportValu e	Array with all ReportValues belonging to the service	-	
CommandInt	DWORD	Internal control word (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)	Read	
ProcedureInt	DWORD	Internal procedure preselection (relevant if StateAutAct = TRUE and SrcIntAct = TRUE)	Read	
CommandEn	DWORD	Enabling control commands of the control word	Read	
State*		See <u>Service Mode [▶ 17]</u>		
Src*				
PosTextID	DWORD	ID variable for the position text	Read	
InteractQuestionI D	DWORD	ID variable for the question text	Read	
InteractAddInfo	STRING	Additional information on the current InteractQuestionID	Read	
ProcParamApplyI nt	BOOL	Apply all Internal process parameter values VInt belonging to the service. (Relevant, if StateAutAct = TRUE and SrcIntAct = TRUE)	Read	

Name	Туре	Description	OPC UA access
ConfigParamAppI yInt	BOOL	Apply all Internal configuration parameter values Read VInt belonging to the service. (Relevant, if Internal configuration parameter values	
ReportValueFreez	BOOL	StateAutAct = TRUE and SrcIntAct = TRUE)1: Freeze all report values of the serviceRead/write	
е		0: Do not freeze the report values of the service	

Outputs

Name	Туре	Description	OPC UA access
StateCur	DWORD	Current state of the service state machine	Read
ProcedureCur	DWORD	Procedure currently used	Read
ProcedureReq	DWORD	Currently preselected procedure, which is executed at start.	Read
State*		See <u>Service Mode [} 17]</u>	
Src*			
ProcParamApply	BOOL	Enable Apply procedure parameters:	Read
En		1: Parameters can be applied.	
		0: Parameters cannot be applied.	
ConfigParamAppI	BOOL	Enable Apply configuration parameters:	Read
yEn		1: Parameters can be applied.	
		0: Parameters cannot be applied.	

Internal variables

Name	Туре	Description	OPC UA access
State*	BOOL	See <u>Service Mode [} 17]</u>	
Src*			
CommandOp	DWORD	Operator control word (relevant if StateOpAct = TRUE)	Read/write
CommandExt	DWORD	External control word (relevant if StateAutAct = TRUE and SrcExtAct = TRUE)	Read/write
ProcedurOp	DWORD	Operator procedure preselection (relevant if StateOpAct = TRUE)	Read/write
ProcedureExt	DWORD	External procedure preselection (relevant if StateAutAct = TRUE and SrcExtAct = TRUE)	Read/write
InteractAnswerID	DWORD	ID variable for the answer text	Read/write
ProcParamApply Op	BOOL	Apply all Operator process parameter values VOp belonging to the service. (Relevant if StateOpAct = TRUE)	Read/write
ProcParamApply Ext	BOOL	Apply all External process parameter values VExt belonging to the service. (Relevant, if StateAutAct = TRUE and SrcExtAct = TRUE)	Read/write
ConfigParamAppI yOp	BOOL	Apply all Operator configuration parameter values VOp belonging to the service. (Relevant if StateOpAct = TRUE)	Read/write

Name	Туре	Description	OPC UA access
ConfigParamAppI	BOOL	Apply all External configuration parameter values VExt	Read/write
yExt		belonging to the service. (Relevant, if StateAutAct =	
		TRUE and SrcExtAct = TRUE)	

Methods

Name	Туре	Description	
Idle		Non-transient initial state. No process function is executed.	
IsActuatorsI nternal	BOOL	1: All actuators assigned to the service are in the state Internal.	
IsActuators Manual	BOOL	1: All actuators assigned to the service are in the state Manual.	
IsActuators Offline	BOOL	1: All actuators assigned to the service are in the state Offline.	
IsActuators Operator	BOOL	1: All actuators assigned to the service are in the state Operator.	
IsActuators Automatic	BOOL	1: All actuators assigned to the service are in the state Automatic.	
IsReqEqInt ernal	BOOL	1: PID logic and all actuators assigned to the service are in the state Internal	
lsReqEqMa nual	BOOL	1: PID logic and all actuators assigned to the service are in the state Manual	
IsReqEqOff line	BOOL	1: PID logic and all actuators assigned to the service are in the state Offline	
IsReqEqOp erator	BOOL	1: PID logic and all actuators assigned to the service are in the state Operator	
IsReqEqAu tomatic	BOOL	1: PID logic and all actuators assigned to the service are in the state Automatic	
SetActuator sInternal	BOOL	All actuators assigned to the service are transferred to the state Internal.	
SetActuator sManual	BOOL	Il actuators assigned to the service are transferred to the state Manual.	
SetActuator sOffline	BOOL	All actuators assigned to the service are transferred to the state Offline.	
SetActuator sOperator	BOOL	All actuators assigned to the service are transferred to the state Operator.	
SetActuator sAutomatic	BOOL	All actuators assigned to the service are transferred to the state Automatic.	
SetReqEqI nternal	BOOL	PID logic and all actuators assigned to the service are transferred to the state Internal.	
SetReqEq Manual	BOOL	PID logic and all actuators assigned to the service are transferred to the state Manual.	
SetReqEq Offline	BOOL	PID logic and all actuators assigned to the service are transferred to the state Offline.	
SetReqEq Operator	BOOL	PID logic and all actuators assigned to the service are transferred to the state Operator.	
SetReqEqA utomatic	BOOL	PID logic and all actuators assigned to the service are transferred to the state Automatic.	
SetOffline	BOOL	Transfer the service to the state Offline.	
SetOperato r	BOOL	Transfer the service to the state Operator.	
SetAutomat icIntern	BOOL	Transfer the service to the state AutomaticIntern.	

Name	Туре	Description
SetAutomat icExtern	BOOL	Transfer the service to the state AutomaticExtern.
SetProcPar amApply	BOOL	Value specification (input variable of the method ApplyEn) for input variable ApplyEn of the procedure parameters:
En		All service parameters assigned to the service (if SyncOnly = FALSE)
		All service parameters assigned to the service with input variable Sync = TRUE (if input variable of the method SyncOnly = TRUE)
SetConfigP aramApply	BOOL	Value specification (input variable method ApplyEn) for configuration parameters:
En		All service parameters assigned to the service (if SyncOnly = FALSE)
		All service parameters assigned to the service with input variable Sync = TRUE (if input variable of the method SyncOnly = TRUE)
ToOnline	BOOL	Implementation of logic when leaving the Offline state.
ToOffline	BOOL	Implementation of logic when entering the Offline state.

5.3.10 Report Values

Report values are assigned to a service. To update the report values, new values must be transferred to the function block and the function block must be called manually.

5.3.10.1 FB_MTP_AnaReportValue

FB_MTP_	AnaReportValue
WQC BYTE	BOOL MissedValue
VIn REAL	REAL V
VSclMin REAL	
VSclMax REAL	
VUnit INT	

The function block FB_MTP_AnaReportValue provides an analog input value VIn of a manual operation (e.g. via OPC UA) for the documentation (output V). This value is assigned to exactly one service. Within this service, it can be assigned to one or more procedures.

Freezing the value

The value ∨ can be frozen via the higher-level service (see <u>FB_MTP_ServiceControl</u> [▶ <u>106</u>]). If the input value VIn changes more than once during this time, it is signaled at output MissedValue = TRUE.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

Value scaling [▶ 19]

<u>Unit [] 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read

Name	Туре	Description	OPC UA access
VIn	REAL	Input value	-
VSclMin	REAL	Scale start for value display	Read
VSclMax	REAL	Scale end for value display	Read
VUnit	INT	Unit of value	Read

Outputs

Name	Туре	Description	OPC UA access		
MissedValue	BOOL	Change of the input value VIn during the freezing of V: Read		OOL Change of the input value VIn during the freezing of V: Read	Read
		1: The input value VIn has changed at least twice since freezing.			
		0: The input value VIn has not changed more than once since freezing.			
V	REAL	Value that is made available via OPC UA.	Read		

5.3.10.2 FB_MTP_DIntReportValue

FB_MTP_DI	ntReportValue
WQC BYTE	BOOL MissedValue
VIn DINT	DINT V
VSclMin DINT	
VSclMax DINT	

The function block FB_MTP_DIntReportValue provides an integer input value VIn of a manual operation (e.g. via OPC UA) for the documentation (output V). This value is assigned to exactly one service. Within this service, it can be assigned to one or more procedures.

Freezing the value

The value V can be frozen via the higher-level service (see <u>FB_MTP_ServiceControl [> 106]</u>). If the input value VIn changes more than once during this time, it is signaled at output <code>MissedValue = TRUE</code>.

Further characteristics

Name of the object [> 18]

Object description [18]

<u>WQC [▶ 19]</u>

Value scaling [▶ 19]

<u>Unit [] 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
VIn	DINT	Input value	-
VSclMin	DINT	Scale start for value display	Read
VSclMax	DINT	Scale end for value display	Read
VUnit	INT	Unit of value	Read

Outputs

Name	Туре	Description	OPC UA access
MissedValue	BOOL	Change of the input value VIn during the freezing of V :	Read
		1: The input value ${\tt VIn}$ has changed at least twice since freezing.	
		0: The input value VIn has not changed more than once since freezing.	
V	DINT	Value that is made available via OPC UA.	Read

5.3.10.3 FB_MTP_BinReportValue

	FB_MTP_BinRe	portValue
	WQC BYTE	BOOL MissedValue
_	VIn BOOL	BOOL V
	VState0 STRING(255)	
_	VState1 STRING(255)	

The function block FB_MTP_BinReportValue provides a binary input value VIn of a manual operation (e.g. via OPC UA) for the documentation (output V). This value is assigned to exactly one service. Within this service, it can be assigned to one or more procedures.

Freezing the value

The value V can be frozen via the higher-level service (see <u>FB_MTP_ServiceControl</u> [<u>106</u>]). If the input value VIn changes more than once during this time, it is signaled at output <code>MissedValue = TRUE</code>.

Further characteristics

Name of the object [▶_18]

Object description [▶ 18]

<u>WQC [▶ 19]</u>

🔁 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
VIn	BOOL	Input value	-
VState0	STRING	Text for VIn = FALSE	Read
VState1	STRING	Text for VIn = TRUE	Read

Outputs

Name	Туре	Description	OPC UA access
MissedValue	BOOL	Change of the input value VIn during the freezing of V:	Read
		1: The input value VIn has changed at least twice since freezing.	
		0: The input value VIn has not changed more than once since freezing.	
V	BOOL	Value that is made available via OPC UA.	Read

5.3.10.4 FB_MTP_StringReportValue



The function block FB_MTP_StringReportValue makes the input variable TextIn of a manual operation (e.g. via OPC UA) available for documentation (output Text). This value is assigned to exactly one service. Within this service, it can be assigned to one or more procedures.

Freezing the value

The value Text can be frozen via the higher-level service (see <u>FB_MTP_ServiceControl</u> [). If the input value TextIn changes more than once during this time, it is signaled at output MissedValue = TRUE.

Further characteristics

Name of the object [▶ 18]

Object description [18]

<u>WQC [▶ 19]</u>

🐔 Inputs

Name	Туре	Description	OPC UA access
TagName	STRING	Name of the interface	-
TagDescription	STRING	Description of the interface	-
WQC	BYTE	Worst Quality Code	Read
TextIn	STRING	Input text	-

Outputs

Name	Туре	Description	OPC UA access
MissedValue	BOOL	Change of the input value TextIn during the freezing of Text:	Read
		1: The input value TextIn has changed at least twice since freezing.	
		0: The input value TextIn has not changed more than once since freezing.	
Text	STRING	Value that is made available via OPC UA.	Read

5.4 Data types

5.4.1 ST_MTP_InputElementConfig

ST_MTP_InputElementConfig is a configuration for InputElements. It contains units with associated value representations and is transferred as an array. When transferring to DIntProcessValueIn, the variables SclMinExt and SclMaxExt are converted into the data types DInt.

Values

Name	Туре	Description
UnitExt	E_MTP_Unit	Unit

Name	Туре	Description
SclMinExt		Lower limit of the value representation
SclMaxExt		Upper limit of the value representation

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